HONDA

CRF250L/LA/RL/RLA

CRF250LK
CRF250LAK
CRF250RLK
CRF250RLAK

PARTS CATALOGUE

1

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13KZZK01

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ENGINE GROUP 2
FRAME GROUP 3
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PART NAME INDEX 5

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Instruction for use of parts catalogue

- **This parts catalogue has been created as of January 10, 2019.**
  - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
  - The modified information is reflected on the latest Electronic Parts Catalogue (EPC).
    Also, refer to the parts catalogue news for any change.
  - See the parts catalogue news for any revision that is made after January 10, 2019.
- **Always specify the part number when ordering a part.**
  - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
  - Note that the illustrations (part drawings) can differ from the actual parts in shape.
    They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date
January 10, 2019
Honda Motor Co., Ltd.

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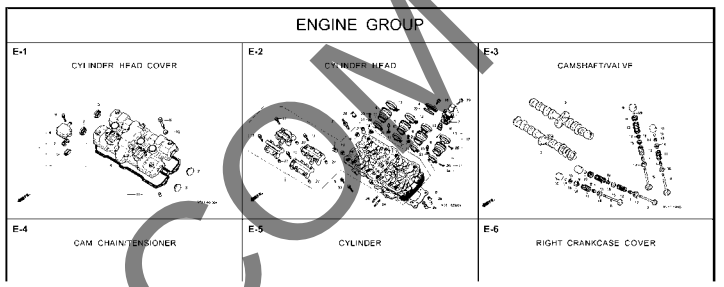
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How to refer to the part information

Ⓐ Reference with “Illustrated index”



Ⓑ Reference with “Part number index”

PART NO. INDEX

Part Number	Page	Ref.	Part Number	Page	Ref.
04000			13323-MY9-751	28	10
			13324-MY9-751	28	10
04911-MCE-000	26	1	13325-MY9-751	28	10
			13327-MY9-751	28	10
06000			14000		
06405-MY5-P00	67	3	14100-MCE-000	13	2
06405-MY5-P10	67	3	14200-MCE-000	13	3
06410-MY9-860	56	1	14321-MCE-000	16	2
06435-MCE-006	55	1	14401-MCE-003	16	3
06451-166-405	51	2	14510-MBE-000	16	4
06451-443-405	55	2	14520-MY9-691	16	5
06451-MA7-405	51	1	14524-MY9-690	16	6
06455-MCE-006	51	3	14546-MCE-000	16	7
11000			14620-MY9-691	16	8
			14711-MCE-000	13	4
11210-MCE-000	25	1	14712-MCE-000	13	5
11330-MCE-305	18	1	14721-MCE-000	13	6
11333-KT8-000	22	1	14722-MCE-000	13	7
11335-MCE-000	18	2	14730-MCE-000	13	8
11360-MCE-000	23	1	14731-MCE-000	13	9
11365-MCE-000	23	2	14731-MY9-751	13	10
11396-MY9-000	18	3	14751-KY2-000	13	11
11631-MCE-000	21	1	14751-MCE-000	13	12
11691-MY9-000	21	2	14761-MCE-000	13	13

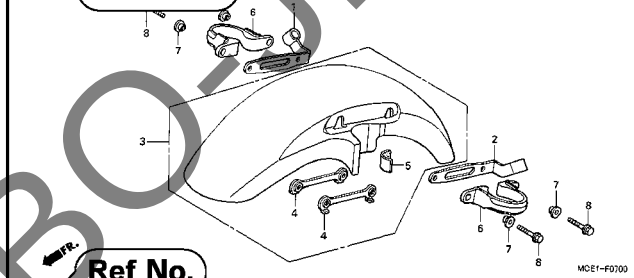
Ⓒ Reference with “Part name index”

PART NAME INDEX

Part name	Page	Ref.
[A]		
ADJUSTER, CHAIN	67	5
ARM COMP., GEAR CHANGE	64	3
ARM, L. MAIN STEP	65	8
ARM, L. PILLION STEP	65	12
ARM, R. MAIN STEP	65	5
ARM, R. PILLION STEP	65	11
AUTO COCK ASSY., FUEL	58	2
AXLE, FR. WHEEL	52	3
AXLE, RR. WHEEL	56	3
[B]		
BAG, AIR PRESSURE GAUGE	77	4
BAG, SERVICE BOOK	77	1
BAG, TOOL	77	3
BALL, STEEL,	65	20
BAND A, INSULATOR	11	11
BAND B, INSULATOR	11	12
BAND, AIR CLEANER CONNECTING TUBE	62	22
BAND, U-LOCK	70	3
BAND, WIRE	26	14
	43	21
	74	18

F-7 FRONT FENDER

Block No.



Ref No.

Service item	F.R.T.
FENDER COMP., FR.	0.3

Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX	SFY	Serial No.	Parts catalogue code
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE	1	1		
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE	1	1		
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-------- --------	3J,4J
			-	1		
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-------- --------	J,2J
4	61101-MCE-000	PLATE, FR. FENDER	2	2	-------- 1008000	
	61101-MCE-010		2	2	1008001	
5	61102-MCE-300	CUSHION, FR. FENDER (BLACK)	2	2		
6	61105-MCE-000	STAY, FR. FENDER MOUNTING	2	2		
7	61107-MR7-000	COLLAR (6.5)	4	4		
8	96001-06020-00	BOLT, FLANGE, 6X20	4	4		

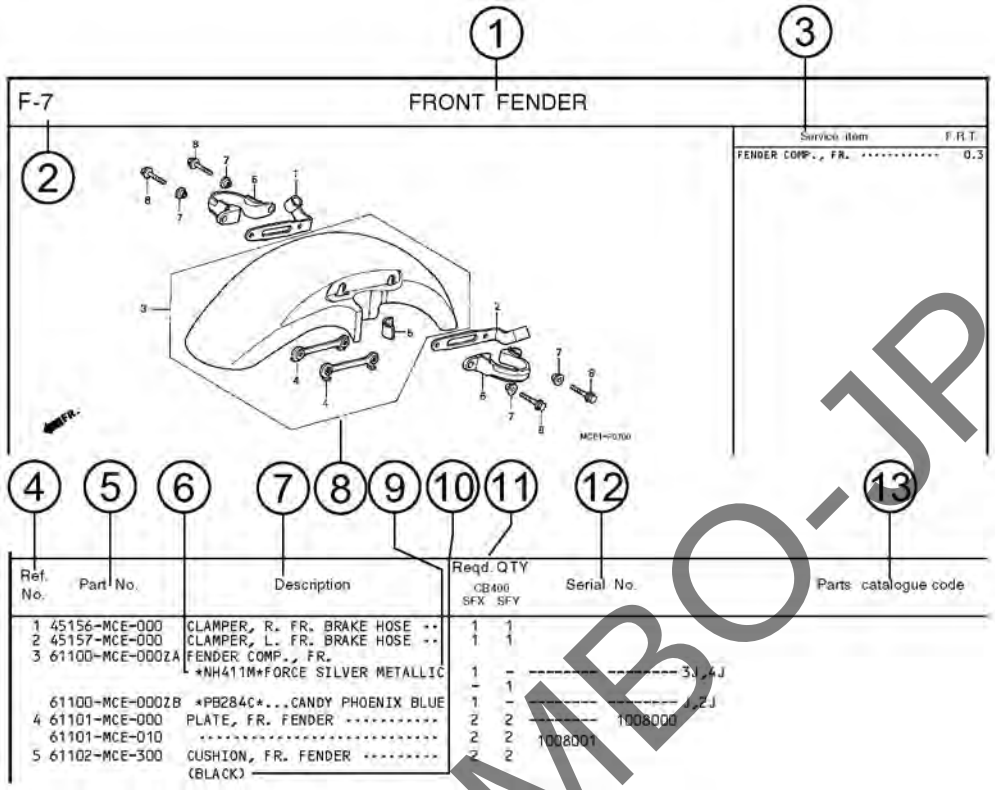
2000.09.01 E

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Page No.

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Part catalogue structure



①Block title ②Block number

③Service item/Flat rate time

④Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑤Part number ⑥Honda color code

⑦Description

⑧As semblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑨Color description

⑩Note

- Notes are shown with the parentheses in the part name column.

⑪Required quantity

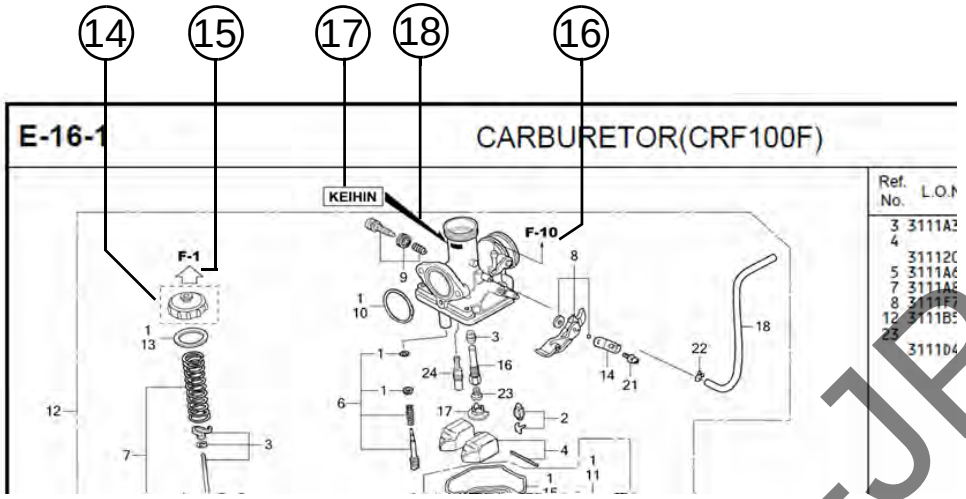
- Reqd. QTY shown in the parenthesis or parentheses indicates the optional part.
- Reqd. QTY marked with “N” indicates the optional part that should be selected as needed.
- Reqd. QTY indicates the number of the part used in the block.

⑫Serial number

⑬Parts catalogue code

- When the parts catalogue code column is blank, it indicates that the part is applicable to all codes.

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⑭
- Parts enclosed within a dotted line ⬚ are covered in a different block.

⑮
- A hollow arrow ⇦ indicates the block No. for the parts enclosed within a dotted line ⬚ .

⑯
- A solid arrow ← indicates the block No. the part in question is connected to.

⑰Replacement Identification Information for Designated Part No.

⑱Location of Replacement Identification Information for Designated Part No.
- If an arrow mark is indicated in 18, the part is incompatible with a different part No.
- Make sure to order the part of the same manufacture, including the component part.
- To make an order, indicate the part No., which includes the symbol displayed on the applicable section of the part to be replaced.

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When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX	Reqd. QTY CB400 SFY	Serial No.
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ··	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ··	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-------- --------3J,4J
			-	1	
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-------- --------J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###)·····	2	2	-------- 1008000
	61101-MCE-010	·····	2	2	1008001
5	61102-MCE-300	CUSHION, FR. FENDER ····· (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ···	2	2	
7	61107-MR7-000	COLLAR (6.5) ·····	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20 ·····	4	4	

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1008000.

• The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue



* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

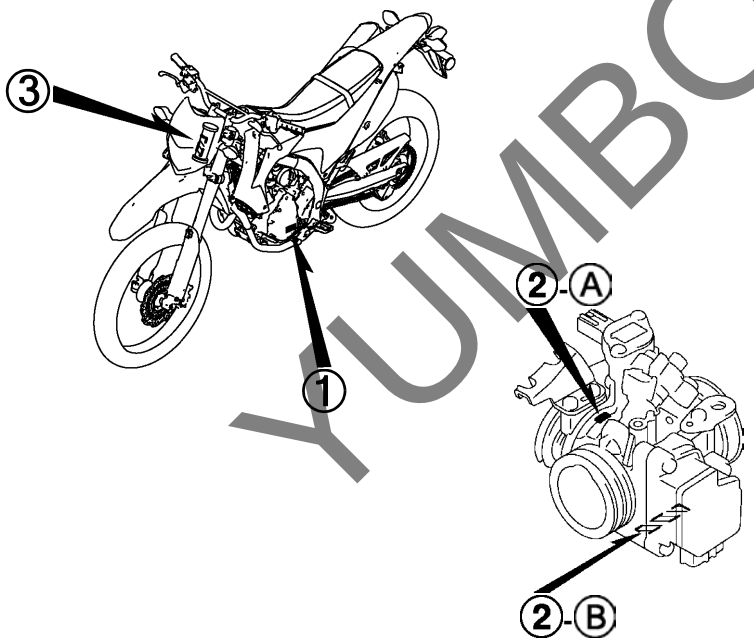
• The following abbreviations are used in this parts catalogue.

A ..... Ampere
ABS ..... Anti-lock brake system
A.C. ..... Alternating current
A.M. ..... Attaching mark
ASSY. .... Assembly
C.D.I. ..... Capacitive discharge ignition
COMP. ... Complete
CP. ..... Candle power
D.C. ..... Direct current
EX. ..... Exhaust
FR. ..... Front
G ..... Gram
HEX. ..... Hexagonal
IN. ..... Inlet
KPH ..... Kilometers per hour
L. .....Left
L (100L) .Link (100 Links)
L.E.D. .....Light emitted diode
MM .....Millimeter
MPH .....Miles per hour
R. .....Right
RR. .....Rear
STD. .....Standard
T (22T) ...Tooth (22 Teeth)
TCS .....Traction control system
T.M. .....Transcript mark
V .....Volt
W .....Watt
WL .....With labelling
WOL .....Without labelling

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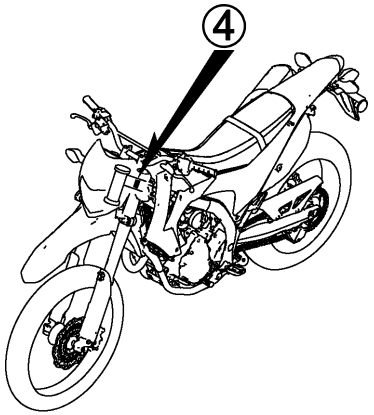
Part block and serial number check

Part block	Engine parts E-1~	Throttle body parts E-23	Frame parts F-1~
Required serial number	Engine serial number	Throttle body serial number	Frame serial number
Check point	①	②	③



Color label attachment position check

Colored parts	
Color label	
④	



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Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.
Parts with parts catalogue codes are exclusive for models destined for countries designated.
If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
CRF250LK	LA	Latin America	MD38E-7000001~	MLHMD449*K5200001~	GQ9QA A
	PH	Philippines			
	U	Australia		MLHMD44U*K5200001~	
CRF250LAK	ED	European direct sales	MD38E-7000001~	MLHMD44A*K5100001~	GQ9QA A
	U	Australia		MLHMD44U*K5200001~	
CRF250RLK	IN	Indonesia	MD38E-7000001~	MLHMD449*J5100001~	GQ9QA A
	LA	Latin America		MLHMD449*K5200001~	
	PH	Philippines			
CRF250RLAK	ED	European direct sales	MD38E-7000001~	MLHMD44B*K5200001~	GQ9QA A
	KO	Korea	MD38E-6000001~	MLHMD44K*K5200001~	
	U	Australia	MD38E-7000001~	MLHMD44U*K5200001~	

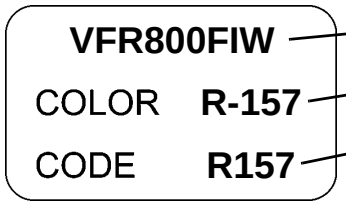
* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

GQ 9QA A KC ア
Ⓐ Ⓑ

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Color label

- When ordering parts, check the model name, main color, and code by observing the “COLOR LABEL” on the vehicle.
- When ordering a colored part, use the color chart in the instruction for use of parts catalogue.



No.	MODEL		VFR800FIW					
	COLOR		Sparkling silver metallic	Mute black metallic	Applicable model		Applicable block No.	Re
	CODE		NH-295M	NH-359M	Initial applicable model	Final applicable model		
	Name of colored parts	Basic part No.	NH295	NH359				
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								

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Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code.

CRF250L (CRF250LK)

No.	MODEL		CRF250LK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-D20	ZB	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-D20	ZB	ZB			F-39	6
3	BRIDGE COMP., FORK TOP	53300-KZZ-J00	ZC	ZC			F-7	10
4	COVER SET, L. SIDE	83600-KZZ-D10	ZA	-			F-24	5
5	COVER SET, L. SIDE	83600-KZZ-N00	-	ZA			F-24	5
6	COVER SET, R. SIDE	83500-KZZ-D10	ZA	-			F-24	3
7	COVER SET, R. SIDE	83500-KZZ-N00	-	ZA			F-24	3
8	COVER, FR. MUFFLER	18360-KZZ-D20	ZA	ZB			F-27	10
9	COVER, TOOL BOX	83602-KZZ-900	ZB	ZC			F-24	6
10	FENDER SET, RR.	80010-KZZ-D10	ZC	-			F-34	6
11	FENDER SET, RR.	80010-KZZ-N00	-	ZA			F-34	6
12	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB	ZD			F-10	3
13	MARK, HONDA	86101-KZZ-N00	ZB	ZA			F-50	1
14	MARK, HONDA	86102-KZZ-L30	ZA	-			F-50	2
15	MARK, HONDA	86102-KZZ-N00	-	ZA			F-50	2

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CRF250L (CRF250LK)

No.	MODEL		CRF250LK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
16	PROTECTOR, L. FR. FORK	51620-KZZ-D20	ZC	ZD			F-11	23
17	PROTECTOR, R. FR. FORK	51610-KZZ-D20	ZC	ZD			F-11	22
18	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD	-			F-23	1
19	SEAT ASSY., DOUBLE	77200-KZZ-A20	-	ZA			F-23	1
20	SHROUD SET, L. FR.	19090-KZZ-D10	ZA	-			F-22	3
21	SHROUD SET, L. FR.	19090-KZZ-N00	-	ZA			F-22	3
22	SHROUD SET, L. RR.	19095-KZZ-D10	ZA	-			F-22	4
23	SHROUD SET, L. RR.	19095-KZZ-N00	-	ZA			F-22	4
24	SHROUD SET, R. FR.	19070-KZZ-D10	ZA	-			F-22	1
25	SHROUD SET, R. FR.	19070-KZZ-N00	-	ZA			F-22	1
26	SHROUD SET, R. RR.	19075-KZZ-D10	ZA	-			F-22	2
27	SHROUD SET, R. RR.	19075-KZZ-N00	-	ZA			F-22	2
28	STRIPE, L. FR. SHROUD	86192-KZZ-D10	ZA	-			F-50	4
29	STRIPE, L. FR. SHROUD	86192-KZZ-N00	-	ZA			F-50	4
30	STRIPE, L. RR. SHROUD	86194-KZZ-D10	ZA	-			F-50	6

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CRF250L (CRF250LK)

No.	MODEL		CRF250LK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
31	STRIPE, L. RR. SHROUD	86194-KZZ-N00	-	ZA			F-50	6
32	STRIPE, L. SIDE COVER	86832-KZZ-D10	ZA	-			F-50	8
33	STRIPE, L. SIDE COVER	86832-KZZ-N00	-	ZA			F-50	8
34	STRIPE, R. FR. SHROUD	86191-KZZ-D10	ZA	-			F-50	3
35	STRIPE, R. FR. SHROUD	86191-KZZ-N00	-	ZA			F-50	3
36	STRIPE, R. RR. SHROUD	86193-KZZ-D10	ZA	-			F-50	5
37	STRIPE, R. RR. SHROUD	86193-KZZ-N00	-	ZA			F-50	5
38	STRIPE, R. SIDE COVER	86831-KZZ-D10	ZA	-			F-50	7
39	STRIPE, R. SIDE COVER	86831-KZZ-N00	-	ZA			F-50	7
40	TANK ASSY., FUEL	17500-KZZ-D20	ZA	ZA			F-21	3
41	VISOR SET, FR.	61140-KZZ-N00	ZB	ZA			F-1	6

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CRF250LA (CRF250LAK)

No.	MODEL		CRF250LAK				Applicable block No.	Ref. No.
	COLOR		Extreme red	Black	Applicable model			
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-G40	ZA	ZA			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-D20	ZB	ZB			F-39	6
3	BRIDGE COMP., FORK TOP	53300-KZZ-J00	ZC	ZC			F-7	10
4	COVER SET, L. SIDE	83600-KZZ-D10	ZA	-			F-24	5
5	COVER SET, L. SIDE	83600-KZZ-N00	-	ZA			F-24	5
6	COVER SET, R. SIDE	83500-KZZ-D10	ZA	-			F-24	3
7	COVER SET, R. SIDE	83500-KZZ-N00	-	ZA			F-24	3
8	COVER, FR. MUFFLER	18360-KZZ-D20	ZA	ZB			F-27	10
9	COVER, TOOL BOX	83602-KZZ-900	ZB	ZC			F-24	6
10	FENDER SET, RR.	80010-KZZ-D10	ZC	-			F-34	6
11	FENDER SET, RR.	80010-KZZ-N00	-	ZA			F-34	6
12	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB	ZD			F-10	3
13	MARK, HONDA	86101-KZZ-N00	ZB	ZA			F-50	1
14	MARK, HONDA	86102-KZZ-L30	ZA	-			F-50	2
15	MARK, HONDA	86102-KZZ-N00	-	ZA			F-50	2
16	PROTECTOR, L. FR. FORK	51620-KZZ-J80	ZC	ZD			F-11	23
17	PROTECTOR, R. FR. FORK	51610-KZZ-D20	ZC	ZD			F-11	22
18	RING, FR. PULSER	44515-KZZ-J80	ZB	ZB			F-14-20	17

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CRF250LA (CRF250LAK)

No.	MODEL		CRF250LAK				Applicable block No.	Ref. No.
	COLOR		Extreme red	Black	Applicable model			
	CODE		R-292R	NH-1				
	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
19	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD	-			F-23	1
20	SEAT ASSY., DOUBLE	77200-KZZ-A20	-	ZA			F-23	1
21	SHROUD SET, L. FR.	19090-KZZ-D10	ZA	-			F-22	3
22	SHROUD SET, L. FR.	19090-KZZ-N00	-	ZA			F-22	3
23	SHROUD SET, L. RR.	19095-KZZ-D10	ZA	-			F-22	4
24	SHROUD SET, L. RR.	19095-KZZ-N00	-	ZA			F-22	4
25	SHROUD SET, R. FR.	19070-KZZ-D10	ZA	-			F-22	1
26	SHROUD SET, R. FR.	19070-KZZ-N00	-	ZA			F-22	1
27	SHROUD SET, R. RR.	19075-KZZ-D10	ZA	-			F-22	2
28	SHROUD SET, R. RR.	19075-KZZ-N00	-	ZA			F-22	2
29	STRIPE, L. FR. SHROUD	86192-KZZ-D10	ZA	-			F-50	4
30	STRIPE, L. FR. SHROUD	86192-KZZ-N00	-	ZA			F-50	4
31	STRIPE, L. RR. SHROUD	86194-KZZ-D10	ZA	-			F-50	6
32	STRIPE, L. RR. SHROUD	86194-KZZ-N00	-	ZA			F-50	6
33	STRIPE, L. SIDE COVER	86832-KZZ-D10	ZA	-			F-50	8
34	STRIPE, L. SIDE COVER	86832-KZZ-N00	-	ZA			F-50	8
35	STRIPE, R. FR. SHROUD	86191-KZZ-D10	ZA	-			F-50	3
36	STRIPE, R. FR. SHROUD	86191-KZZ-N00	-	ZA			F-50	3

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CRF250LA (CRF250LAK)

No.	MODEL		CRF250LAK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
37	STRIPE, R. RR. SHROUD	86193-KZZ-D10	ZA	-			F-50	5
38	STRIPE, R. RR. SHROUD	86193-KZZ-N00	-	ZA			F-50	5
39	STRIPE, R. SIDE COVER	86831-KZZ-D10	ZA	-			F-50	7
40	STRIPE, R. SIDE COVER	86831-KZZ-N00	-	ZA			F-50	7
41	TANK ASSY., FUEL	17500-KZZ-D20	ZA	ZA			F-21	3
42	VISOR SET, FR.	61140-KZZ-N00	ZB	ZA			F-1	6

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CRF250RL (CRF250RLK).....IN

No.	MODEL		CRF250RLK				Applicable block No.	Ref. No.
	COLOR		Extreme red	Black	Applicable model			
	CODE		R-292R	NH-1				
	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-J00	ZB	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-J00	ZB	ZB			F-39	6
3	BRIDGE COMP., FORK TOP	53300-KZZ-J00	ZC	ZC			F-7	10
4	COVER SET, HEADLIGHT	61140-KZZ-J00	ZA	ZA			F-1-1	4
5	COVER SET, L. SIDE	83600-KZZ-U00	ZB	ZA			F-24-1	9
6	COVER SET, R. SIDE	83500-KZZ-U00	ZB	ZA			F-24-1	3
7	COVER, TOOL BOX	83602-KZZ-J00	ZA	ZC			F-24-1	10
8	COWL ASSY., L. MIDDLE	64400-KZZ-U00	ZB	ZA			F-45	5
9	COWL ASSY., R. MIDDLE	64300-KZZ-U00	ZB	ZA			F-45	3
10	COWL, FR. UNDER	50375-KZZ-J00	ZA	ZA			F-45	2
11	FENDER SET, FR.	61000-KZZ-U00	ZD	ZC			F-10	1
12	FENDER SET, RR.	80010-KZZ-U00	ZD	ZC			F-34	6
13	MARK, HONDA	86102-KZZ-900	ZC	ZC			F-50-1	1
14	PROTECTOR, L. FR. FORK	51620-KZZ-D20	ZA	ZD			F-11	23
15	PROTECTOR, R. FR. FORK	51610-KZZ-D20	ZA	ZD			F-11	22
16	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD	-			F-23	1
17	SEAT ASSY., DOUBLE	77200-KZZ-A20	-	ZA			F-23	1
18	SHROUD SET, L. FR.	19090-KZZ-U00	ZB	ZA			F-22-1	4

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CRF250RL (CRF250RLK).....IN

No.	MODEL		CRF250RLK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
19	SHROUD SET, R. FR.	19070-KZZ-U00	ZB	ZA			F-22-1	3
20	SHROUD, L. RR.	19045-KZZ-J00	ZA	ZA			F-22-1	2
21	SHROUD, R. RR.	19035-KZZ-J00	ZA	ZA			F-22-1	1
22	STRIPE A, L. FR. SHROUD	86192-KZZ-U00	ZB	ZA			F-50-1	5
23	STRIPE A, L. MIDDLE COWL	86642-KZZ-U00	ZB	ZA			F-50-1	10
24	STRIPE A, R. FR. SHROUD	86191-KZZ-U00	ZB	ZA			F-50-1	4
25	STRIPE A, R. MIDDLE COWL	86641-KZZ-U00	ZB	ZA			F-50-1	9
26	STRIPE B, L. FR. SHROUD	86194-KZZ-U00	ZB	ZA			F-50-1	7
27	STRIPE B, L. MIDDLE COWL	86644-KZZ-U00	ZB	ZA			F-50-1	12
28	STRIPE B, R. FR. SHROUD	86193-KZZ-U00	ZB	ZA			F-50-1	6
29	STRIPE B, R. MIDDLE COWL	86643-KZZ-U00	ZB	ZA			F-50-1	11
30	STRIPE C, L. MIDDLE COWL	86646-KZZ-J00	ZA	-			F-50-1	14
31	STRIPE C, L. MIDDLE COWL	86646-KZZ-U00	-	ZA			F-50-1	14
32	STRIPE C, R. MIDDLE COWL	86645-KZZ-J00	ZA	-			F-50-1	13
33	STRIPE C, R. MIDDLE COWL	86645-KZZ-U00	-	ZA			F-50-1	13
34	STRIPE D, L. MIDDLE COWL	86648-KZZ-J00	ZA	-			F-50-1	16
35	STRIPE D, L. MIDDLE COWL	86648-KZZ-U00	-	ZA			F-50-1	16
36	STRIPE D, R. MIDDLE COWL	86647-KZZ-J00	ZA	-			F-50-1	15

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CRF250RL (CRF250RLK).....IN

No.	MODEL		CRF250RLK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
37	STRIPE D, R. MIDDLE COWL	86647-KZZ-U00	-	ZA			F-50-1	15
38	STRIPE, FR. FENDER	86611-KZZ-U00	ZB	ZA			F-50-1	8
39	STRIPE, L. FUEL TANK	86172-KZZ-U00	ZB	ZA			F-50-1	3
40	STRIPE, L. RR. FENDER	86804-KZZ-U00	ZB	ZA			F-50-1	19
41	STRIPE, L. SIDE COVER	86832-KZZ-U00	ZB	ZA			F-50-1	21
42	STRIPE, R. FUEL TANK	86171-KZZ-U00	ZB	ZA			F-50-1	2
43	STRIPE, R. RR. FENDER	86803-KZZ-U00	ZB	ZA			F-50-1	18
44	STRIPE, R. SIDE COVER	86831-KZZ-U00	ZB	ZA			F-50-1	20
45	STRIPE, RR. FENDER	86801-KZZ-J00	ZA	-			F-50-1	17
46	STRIPE, RR. FENDER	86801-KZZ-U00	-	ZA			F-50-1	17
47	TANK ASSY., FUEL	17500-KZZ-U00	ZB	ZA			F-21-1	4

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CRF250RL (CRF250RLK).....LA,PH

No.	MODEL		CRF250RLK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-J00	ZB	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-J00	ZB	ZB			F-39	6
3	BRIDGE COMP., FORK TOP	53300-KZZ-J00	ZC	ZC			F-7	10
4	COVER SET, HEADLIGHT	61140-KZZ-J00	ZA	ZA			F-1-1	4
5	COVER SET, L. SIDE	83600-KZZ-U00	ZB	ZA			F-24-1	9
6	COVER SET, R. SIDE	83500-KZZ-U00	ZB	ZA			F-24-1	3
7	COVER, TOOL BOX	83602-KZZ-J00	ZA	ZC			F-24-1	10
8	COWL ASSY., L. MIDDLE	64400-KZZ-U00	ZB	ZA			F-45	5
9	COWL ASSY., R. MIDDLE	64300-KZZ-U00	ZB	ZA			F-45	3
10	COWL, FR. UNDER	50375-KZZ-J00	ZA	ZA			F-45	2
11	FENDER SET, FR.	61000-KZZ-U00	ZD	ZC			F-10	1
12	FENDER SET, RR.	80010-KZZ-U00	ZD	ZC			F-34	6
13	MARK, HONDA	86102-KZZ-900	ZC	ZC			F-50-1	1
14	PROTECTOR, L. FR. FORK	51620-KZZ-D20	ZA	ZD			F-11	23
15	PROTECTOR, R. FR. FORK	51610-KZZ-D20	ZA	ZD			F-11	22
16	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD	-			F-23	1
17	SEAT ASSY., DOUBLE	77200-KZZ-A20	-	ZA			F-23	1
18	SHROUD SET, L. FR.	19090-KZZ-U00	ZB	ZA			F-22-1	4

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CRF250RL (CRF250RLK).....LA,PH

No.	MODEL		CRF250RLK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
19	SHROUD SET, R. FR.	19070-KZZ-U00	ZB	ZA			F-22-1	3
20	SHROUD, L. RR.	19045-KZZ-J00	ZA	ZA			F-22-1	2
21	SHROUD, R. RR.	19035-KZZ-J00	ZA	ZA			F-22-1	1
22	STRIPE A, L. FR. SHROUD	86192-KZZ-U00	ZB	ZA			F-50-1	5
23	STRIPE A, L. MIDDLE COWL	86642-KZZ-U00	ZB	ZA			F-50-1	10
24	STRIPE A, R. FR. SHROUD	86191-KZZ-U00	ZB	ZA			F-50-1	4
25	STRIPE A, R. MIDDLE COWL	86641-KZZ-U00	ZB	ZA			F-50-1	9
26	STRIPE B, L. FR. SHROUD	86194-KZZ-U00	ZB	ZA			F-50-1	7
27	STRIPE B, L. MIDDLE COWL	86644-KZZ-U00	ZB	ZA			F-50-1	12
28	STRIPE B, R. FR. SHROUD	86193-KZZ-U00	ZB	ZA			F-50-1	6
29	STRIPE B, R. MIDDLE COWL	86643-KZZ-U00	ZB	ZA			F-50-1	11
30	STRIPE C, L. MIDDLE COWL	86646-KZZ-J00	ZA	-			F-50-1	14
31	STRIPE C, L. MIDDLE COWL	86646-KZZ-U00	-	ZA			F-50-1	14
32	STRIPE C, R. MIDDLE COWL	86645-KZZ-J00	ZA	-			F-50-1	13
33	STRIPE C, R. MIDDLE COWL	86645-KZZ-U00	-	ZA			F-50-1	13
34	STRIPE D, L. MIDDLE COWL	86648-KZZ-J00	ZA	-			F-50-1	16
35	STRIPE D, L. MIDDLE COWL	86648-KZZ-U00	-	ZA			F-50-1	16
36	STRIPE D, R. MIDDLE COWL	86647-KZZ-J00	ZA	-			F-50-1	15

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CRF250RL (CRF250RLK).....LA,PH

No.	MODEL		CRF250RLK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
37	STRIPE D, R. MIDDLE COWL	86647-KZZ-U00	-	ZA			F-50-1	15
38	STRIPE, FR. FENDER	86611-KZZ-U00	ZB	ZA			F-50-1	8
39	STRIPE, L. FUEL TANK	86172-KZZ-U00	ZB	ZA			F-50-1	3
40	STRIPE, L. RR. FENDER	86804-KZZ-U00	ZB	ZA			F-50-1	19
41	STRIPE, L. SIDE COVER	86832-KZZ-U00	ZB	ZA			F-50-1	21
42	STRIPE, R. FUEL TANK	86171-KZZ-U00	ZB	ZA			F-50-1	2
43	STRIPE, R. RR. FENDER	86803-KZZ-U00	ZB	ZA			F-50-1	18
44	STRIPE, R. SIDE COVER	86831-KZZ-U00	ZB	ZA			F-50-1	20
45	STRIPE, RR. FENDER	86801-KZZ-J00	ZA	-			F-50-1	17
46	STRIPE, RR. FENDER	86801-KZZ-U00	-	ZA			F-50-1	17
47	TANK ASSY., FUEL	17500-KZZ-U00	ZB	ZA			F-21-1	4

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CRF250RLA (CRF250RLAK)

No.	MODEL		CRF250RLAK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-J80	ZB	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-J00	ZB	ZB			F-39	6
3	BRIDGE COMP., FORK TOP	53300-KZZ-J00	ZC	ZC			F-7	10
4	COVER SET, HEADLIGHT	61140-KZZ-J00	ZA	ZA			F-1-1	4
5	COVER SET, L. SIDE	83600-KZZ-U00	ZB	ZA			F-24-1	9
6	COVER SET, R. SIDE	83500-KZZ-U00	ZB	ZA			F-24-1	3
7	COVER, TOOL BOX	83602-KZZ-J00	ZA	ZC			F-24-1	10
8	COWL ASSY., L. MIDDLE	64400-KZZ-U00	ZB	ZA			F-45	5
9	COWL ASSY., R. MIDDLE	64300-KZZ-U00	ZB	ZA			F-45	3
10	COWL, FR. UNDER	50375-KZZ-J00	ZA	ZA			F-45	2
11	FENDER SET, FR.	61000-KZZ-U00	ZD	ZC			F-10	1
12	FENDER SET, RR.	80010-KZZ-U00	ZD	ZC			F-34	6
13	MARK, HONDA	86102-KZZ-900	ZC	ZC			F-50-1	1
14	PROTECTOR, L. FR. FORK	51620-KZZ-J80	ZA	ZD			F-11	23
15	PROTECTOR, R. FR. FORK	51610-KZZ-D20	ZA	ZD			F-11	22
16	RING, FR. PULSER	44515-KZZ-J80	ZA	ZA			F-14-20	17
17	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD	-			F-23	1
18	SEAT ASSY., DOUBLE	77200-KZZ-A20	-	ZA			F-23	1

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CRF250RLA (CRF250RLAK)

No.	MODEL		CRF250RLAK				Applicable block No.	Ref. No.
	COLOR		Extreme red	Black	Applicable model			
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
19	SHROUD SET, L. FR.	19090-KZZ-U00	ZB	ZA			F-22-1	4
20	SHROUD SET, R. FR.	19070-KZZ-U00	ZB	ZA			F-22-1	3
21	SHROUD, L. RR.	19045-KZZ-J00	ZA	ZA			F-22-1	2
22	SHROUD, R. RR.	19035-KZZ-J00	ZA	ZA			F-22-1	1
23	STRIPE A, L. FR. SHROUD	86192-KZZ-U00	ZB	ZA			F-50-1	5
24	STRIPE A, L. MIDDLE COWL	86642-KZZ-U00	ZB	ZA			F-50-1	10
25	STRIPE A, R. FR. SHROUD	86191-KZZ-U00	ZB	ZA			F-50-1	4
26	STRIPE A, R. MIDDLE COWL	86641-KZZ-U00	ZB	ZA			F-50-1	9
27	STRIPE B, L. FR. SHROUD	86194-KZZ-U00	ZB	ZA			F-50-1	7
28	STRIPE B, L. MIDDLE COWL	86644-KZZ-U00	ZB	ZA			F-50-1	12
29	STRIPE B, R. FR. SHROUD	86193-KZZ-U00	ZB	ZA			F-50-1	6
30	STRIPE B, R. MIDDLE COWL	86643-KZZ-U00	ZB	ZA			F-50-1	11
31	STRIPE C, L. MIDDLE COWL	86646-KZZ-J00	ZA	-			F-50-1	14
32	STRIPE C, L. MIDDLE COWL	86646-KZZ-U00	-	ZA			F-50-1	14
33	STRIPE C, R. MIDDLE COWL	86645-KZZ-J00	ZA	-			F-50-1	13
34	STRIPE C, R. MIDDLE COWL	86645-KZZ-U00	-	ZA			F-50-1	13
35	STRIPE D, L. MIDDLE COWL	86648-KZZ-J00	ZA	-			F-50-1	16
36	STRIPE D, L. MIDDLE COWL	86648-KZZ-U00	-	ZA			F-50-1	16

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CRF250RLA (CRF250RLAK)

No.	MODEL		CRF250RLAK					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R	NH-1				
No.	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
37	STRIPE D, R. MIDDLE COWL	86647-KZZ-J00	ZA	-			F-50-1	15
38	STRIPE D, R. MIDDLE COWL	86647-KZZ-U00	-	ZA			F-50-1	15
39	STRIPE, FR. FENDER	86611-KZZ-U00	ZB	ZA			F-50-1	8
40	STRIPE, L. FUEL TANK	86172-KZZ-U00	ZB	ZA			F-50-1	3
41	STRIPE, L. RR. FENDER	86804-KZZ-U00	ZB	ZA			F-50-1	19
42	STRIPE, L. SIDE COVER	86832-KZZ-U00	ZB	ZA			F-50-1	21
43	STRIPE, R. FUEL TANK	86171-KZZ-U00	ZB	ZA			F-50-1	2
44	STRIPE, R. RR. FENDER	86803-KZZ-U00	ZB	ZA			F-50-1	18
45	STRIPE, R. SIDE COVER	86831-KZZ-U00	ZB	ZA			F-50-1	20
46	STRIPE, RR. FENDER	86801-KZZ-J00	ZA	-			F-50-1	17
47	STRIPE, RR. FENDER	86801-KZZ-U00	-	ZA			F-50-1	17
48	TANK ASSY., FUEL	17500-KZZ-U00	ZB	ZA			F-21-1	4

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Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets ( ) underneath the part name, or use the catalogue below.
  (The bulk part standard length is 1 m, however, those displayed in the catalogue < > are available in 3 m and 8 m lengths.)
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
  (For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)

- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-3x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-4x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-5x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-6x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-45xxx-2x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-3x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-4x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-5x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-6x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-55xxx-2x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8

Fuel hoses/Tubes

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-4x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-5x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8
95001-55xxx-6x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-75xxx-2x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-3x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-4x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-5x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-6x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

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Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M 95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

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General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

◎ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

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- **Bulk part number of fuel hose, general purpose hose and vinyl hose.**

(Example)

9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number: Refers to the bulk part.

Marking code (hose type): (fuel hose and general purpose hose)
Change code (for added hose): (Vinyl hose)
• Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

• Fuel hose	• Vinyl hose	• General hose
2: Red outside braid (3 mm inside dia. only)	1: Clear	1: Ash gray
5: Black inside braid	2: Black	2: Ash gray
3: Red (3 mm inside dia. only)	3: Light red	3: Black
4: Ash gray with red stripe (3 mm inside dia. only)	6: Light red	5: Black
6: Black	7: Pale black	

Lengths:
001: 1 m (standard)
003: 3 m
008: 8 m

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm	11: 11 mm
35: 3.5 mm	91: 12 mm (outside dia. 15) mm
45: 4.5 mm	92: 12 mm (outside dia. 16) mm
50: 5.0 mm	12: 12 mm (outside dia. 17) mm
55: 5.3 mm, 5.5 mm	14: 14 mm
65: 6.5 mm	17: 17 mm
70: 7.0 mm	
75: 7.3 mm, 7.5 mm	
80: 8.0 mm	

ID./OD. code: (vinyl hose)

01: ID. 2.9, OD. 6.8 mm	14: ID. 6.0, OD. 9.0 mm	37: ID. 11.0, OD. 15.0 mm
03: ID. 3.0, OD. 6.0 mm	17: ID. 7.0, OD. 9.0 mm	38: ID. 12.0, OD. 13.0 mm
05: ID. 3.5, OD. 6.5 mm	19: ID. 7.0, OD. 11.0 mm	39: ID. 12.0, OD. 14.0 mm
07: ID. 4.0, OD. 7.0 mm	21: ID. 8.0, OD. 9.0 mm	40: ID. 12.0, OD. 16.0 mm
08: ID. 4.5, OD. 6.5 mm	23: ID. 8.0, OD. 12.0 mm	43: ID. 13.0, OD. 15.0 mm
09: ID. 4.5, OD. 8.0 mm	25: ID. 9.0, OD. 11.0 mm	45: ID. 14.0, OD. 18.0 mm
12: ID. 5.0, OD. 7.0 mm	27: ID. 9.0, OD. 13.0 mm	50: ID. 16.0, OD. 19.0 mm
10: ID. 5.0, OD. 8.0 mm	33: ID. 10.0, OD. 14.0 mm	55: ID. 17.5, OD. 20.5 mm
11: ID. 5.0, OD. 9.0 mm	36: ID. 11.0, OD. 13.0 mm	60: ID. 22.0, OD. 27.0 mm

Hose type:
1: Fuel hose
3: Vinyl hose
5: General hose

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FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a MC, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system

- Net service time
  - Removal, Disassembly/reassembly, Installation
  - Inspection, Measurement, Adjustment, Confirmation
  - Diagnosis/troubleshooting (Electric system)
  - Completion inspection
- Float time
  - Preparation (Process check, Confirmation arrangement for necessary tools)
  - Related work (Transfer of vehicles)

* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/ installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
  Example: (0.1) → 6 minutes, (0.2) → 12 minutes
  [Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

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Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda vehicles as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
- Locations with little aging deterioration or breakage during normal use.
- Service work that can be finished by one touch.
- Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).

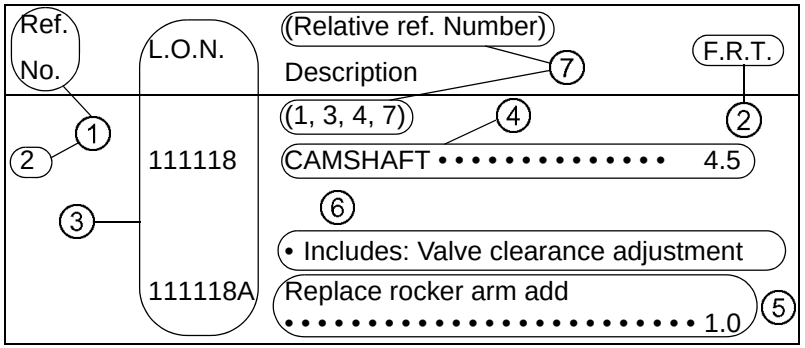
* When FRT is not presented, please calculate wages based on appropriate actual work time

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery of a MC.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

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Explanation of FRT by using an example
(The example may differ from the actual presented items)



①Reference No. of the illustration of part that shows location of the replacement work.

②FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.

③LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

④Indicating the camshaft replacement and FRT4.5.

⑤Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

⑥Indicating work contents that are included in the service item.

⑦Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
(camshaft replacement)

Open to the page of the block where the camshaft's spare part illustration is shown.

⇩

Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.

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Indication mark for the listing of service items that continues to the following page

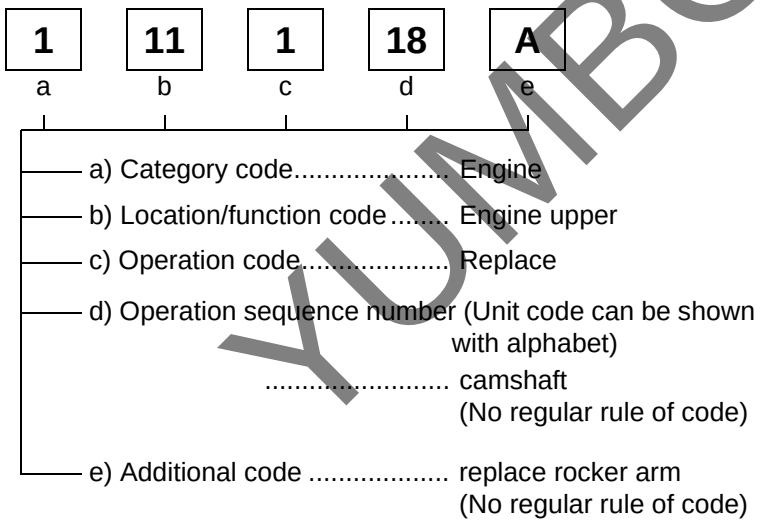
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	**111118**	**CAMSHAFT** • • • • • • • • • • • • • • •	**4.5**
	•	•	•
	•	•	•
+			

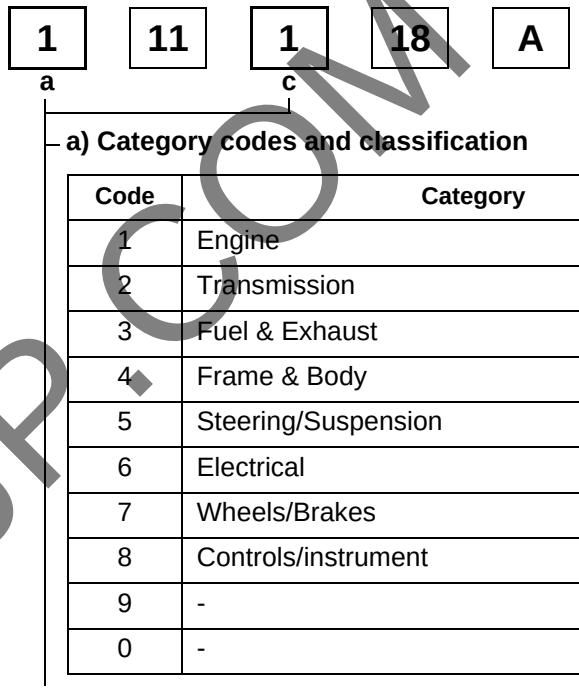
Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION • • • • • • • • • • • • • • • • • •	

• **LON code system**





a) Category codes and classification

Code	Category
1	Engine
2	Transmission
3	Fuel & Exhaust
4	Frame & Body
5	Steering/Suspension
6	Electrical
7	Wheels/Brakes
8	Controls/instrument
9	-
0	-

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Balance
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement, Check
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

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Major service items without using spare parts
Removal/Installation, Adjustment, Inspection/Measurement, Other work
E: Engine, F: Frame

*** OPERATIONS OTHER THAN REPLACING PARTS**

• Removal/installation
Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	**TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION** INCLUDES: All necessary adjustment	2.4
	1101Q0	**TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION(A)** INCLUDES: All necessary adjustment NOTE: With middle cowling	3.2
	3111D5	**THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION**	0.7
	3111S3	**THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION(A)** NOTE: With middle cowling	0.9
	1101E6	**CRANKCASE SEPARATION** INCLUDES: Engine removal and installation	4.7
	1101Q1	**CRANKCASE SEPARATION(A)** INCLUDES: Engine removal and installation NOTE: With middle cowling	5.5
F	1151E6	**RADIATOR ASSEMBLY-REMOVAL/INSTALLATION**	0.5
	1151P0	**RADIATOR ASSEMBLY-REMOVAL/INSTALLATION(A)** NOTE: With middle cowling	0.8

• Adjustment

	LON	DESCRIPTION	FRT
E	2123A0	**CLUTCH-ADJUSTMENT** INCLUDES: Clutch lever adjustment	0.1
	1113A0	**VALVE CLEARANCE-ADJUSTMENT** NOTE: For 1 vehicle	0.8
	1113A1	**VALVE CLEARANCE-ADJUSTMENT(A)** NOTE: For 1 vehicle NOTE: With middle cowling	1.0
F	6163A0	**HEADLIGHT-AIMING**	0.1
	2133A0	**DRIVE CHAIN-ADJUSTMENT**	0.1
	3113A3	**THROTTLE OPERATION-ADJUSTMENT**	0.1

• Inspection/Measurement

	LON	DESCRIPTION	FRT
E	1115A0	**COMPRESSION PRESSURE-MEASUREMENT**	0.2
	1115A2	**COMPRESSION PRESSURE-MEASUREMENT(A)** NOTE: With middle cowling	0.4
	6145A0	**IGNITION TIMING-INSPECTION**	0.2
F	6105A0	**BATTERY-CHARGE** INCLUDES: In case of open type battery, checking electrolyte level and charge.	0.2

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• **Other work**

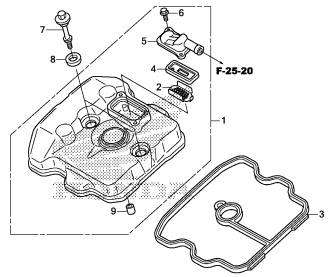
	LON	DESCRIPTION	FRT
E	1130A1	**OIL FILTER SCREEN-CLEANING**	0.9
	1130A6	**OIL FILTER SCREEN-CLEANING(A)** NOTE: With middle cowling	1.2
F	7110A0	**FRONT BRAKE-AIR BLEEDING**	0.2
	7110A1	**REAR BRAKE-AIR BLEEDING**	0.2
	7110A2	**REAR BRAKE-AIR BLEEDING(A)** NOTE: With middle cowling	0.3
	1151E7	**RADIATOR COOLANT-CHANGE**	0.3
	1151N0	**RADIATOR COOLANT-CHANGE(A)** NOTE: With middle cowling	0.6
	6185A0	**ECM/PCM UPDATE**	0.3

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ENGINE GROUP

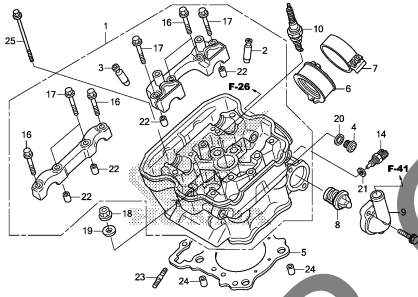
E-1

CYLINDER HEAD COVER



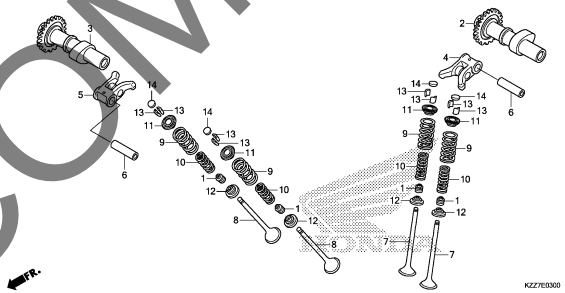
E-2

CYLINDER HEAD



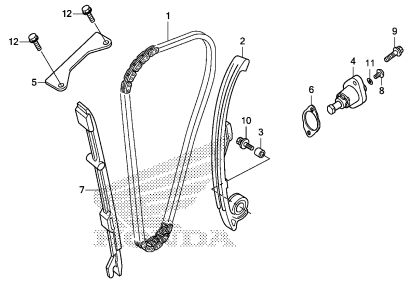
E-3

CAMSHAFT/VALVE



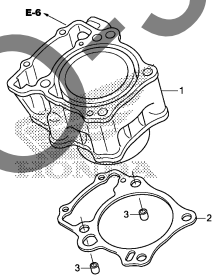
E-4

CAM CHAIN/TENSIONER



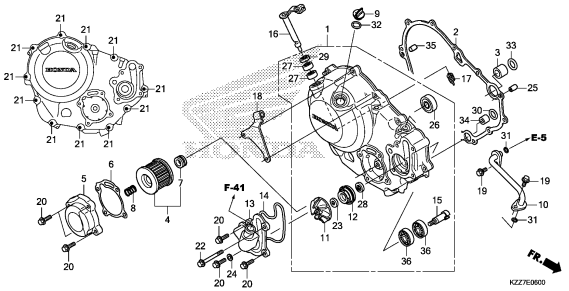
E-5

CYLINDER



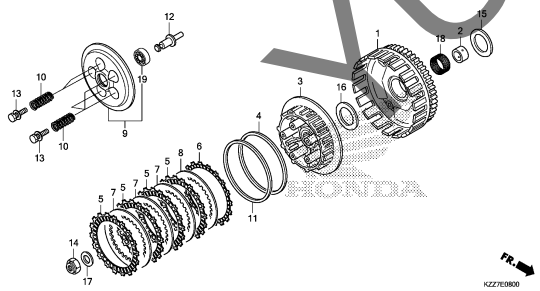
E-6

RIGHT CRANKCASE COVER



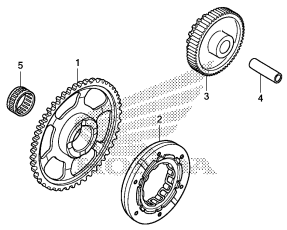
E-8

CLUTCH



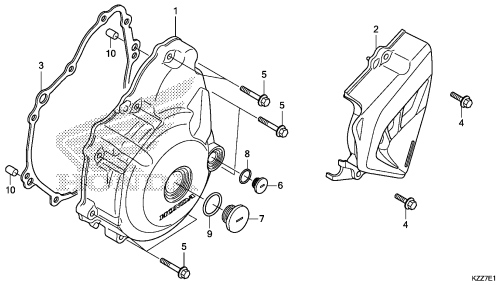
E-9

STARTING CLUTCH



E-10

LEFT CRANKCASE COVER

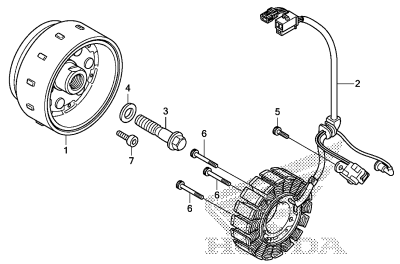


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ENGINE GROUP

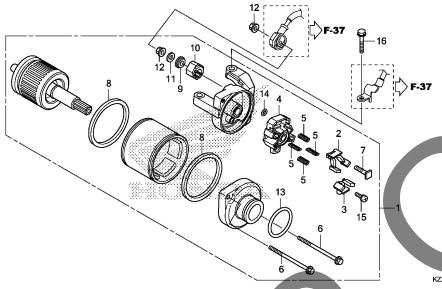
E-11

GENERATOR



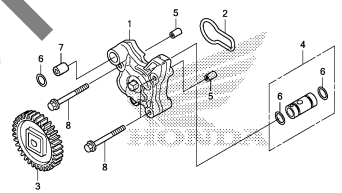
E-13

STARTER MOTOR



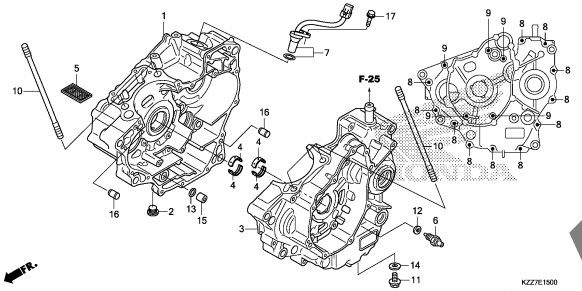
E-14

OIL PUMP



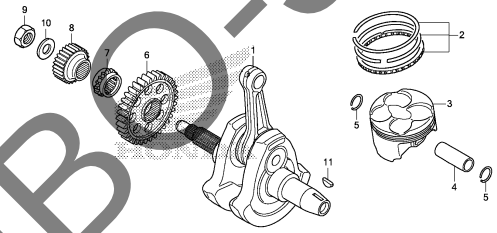
E-15

CRANKCASE



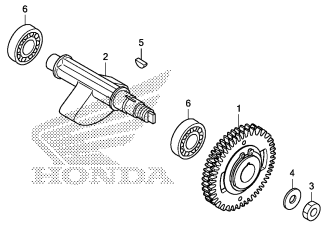
E-16

CRANKSHAFT/PISTON



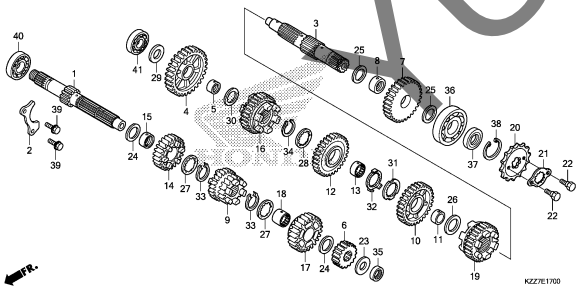
E-16-10

BALANCER SHAFT



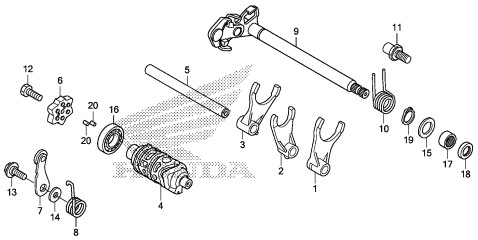
E-17

TRANSMISSION



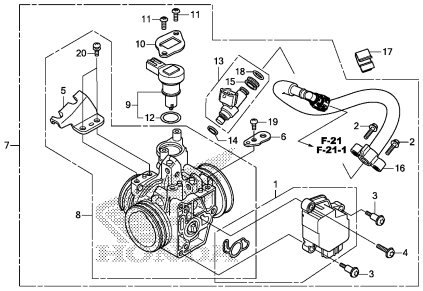
E-19

GEARSHIFT DRUM



E-23

THROTTLE BODY

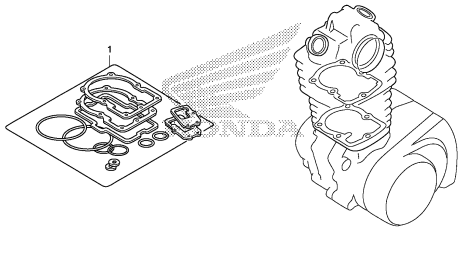


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ENGINE GROUP

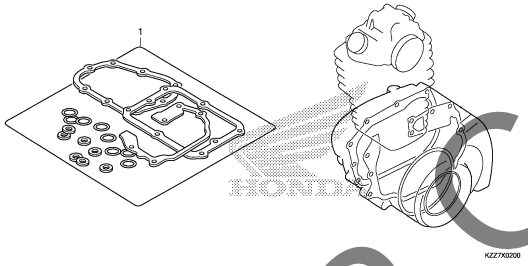
EOP-1

GASKET KIT A



EOP-2

GASKET KIT B

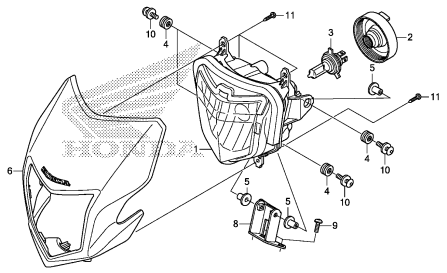


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FRAME GROUP

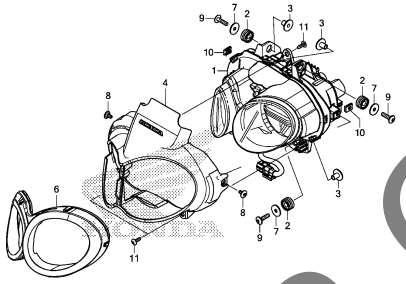
F-1

HEADLIGHT(CRF250L/LA)



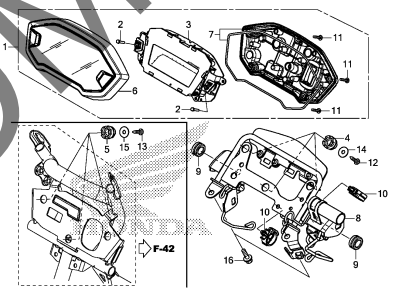
F-1-1

HEADLIGHT(CRF250RL/RLA)



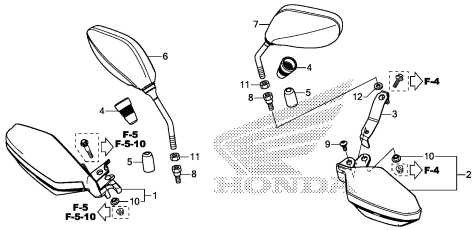
F-2

METER



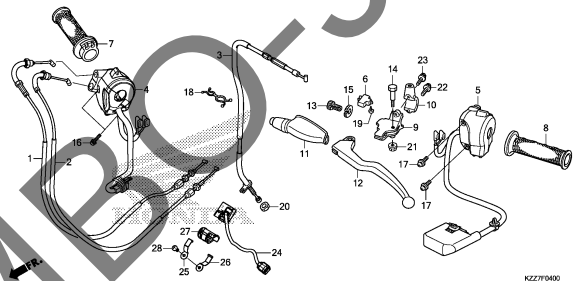
F-3

MIRROR/KNUCKLE GUARD



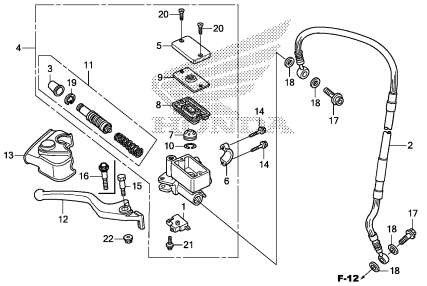
F-4

HANDLE LEVER/SWITCH/CABLE



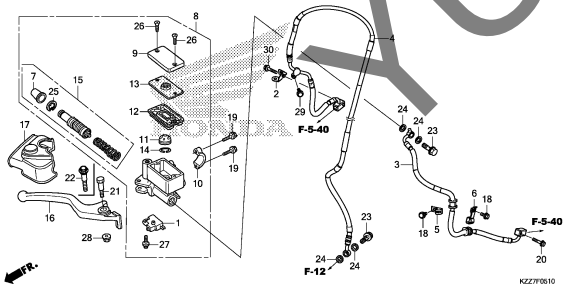
F-5

FRONT BRAKE MASTER CYLINDER
(CRF250L/RL)



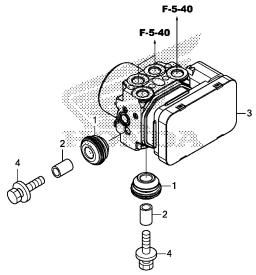
F-5-10

FRONT BRAKE MASTER CYLINDER
(CRF250LA/RLA)



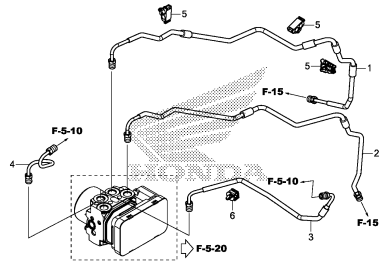
F-5-20

ABS MODULATOR



F-5-40

BRAKE PIPE

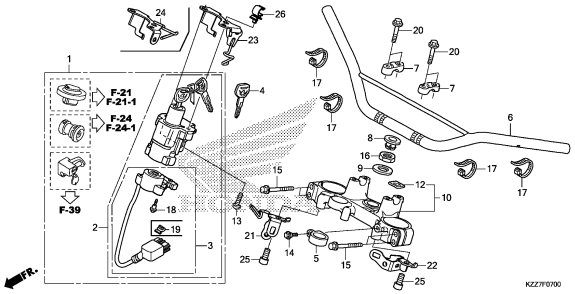


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FRAME GROUP

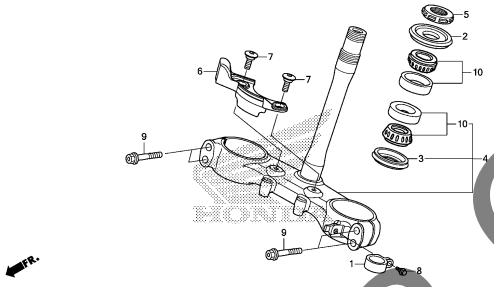
F-7

HANDLE PIPE/TOP BRIDGE



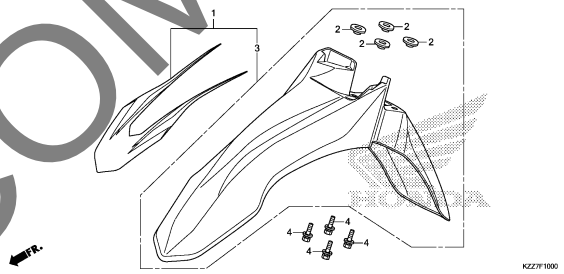
F-9

STEERING STEM



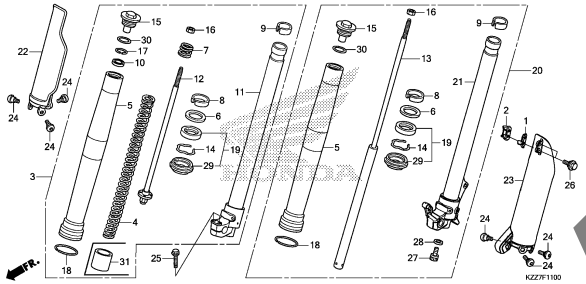
F-10

FRONT FENDER



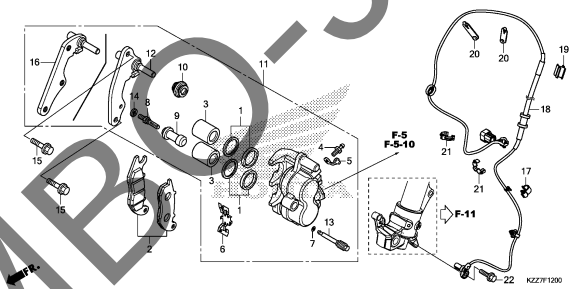
F-11

FRONT FORK



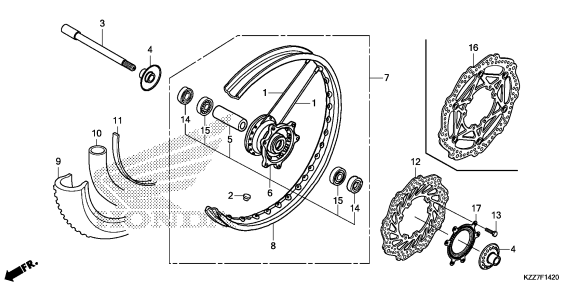
F-12

FRONT BRAKE CALIPER



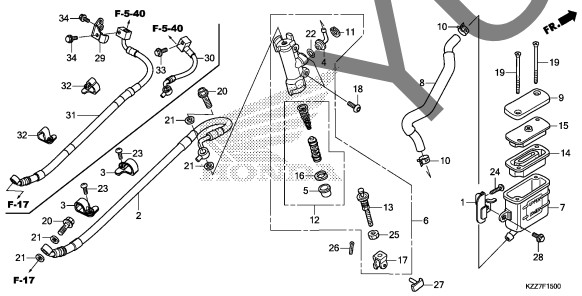
F-14-20

FRONT WHEEL



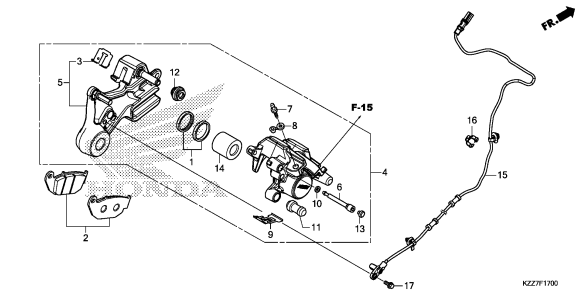
F-15

REAR BRAKE MASTER CYLINDER



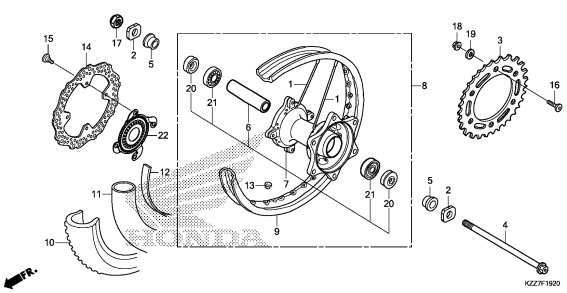
F-17

REAR BRAKE CALIPER



F-19-20

REAR WHEEL

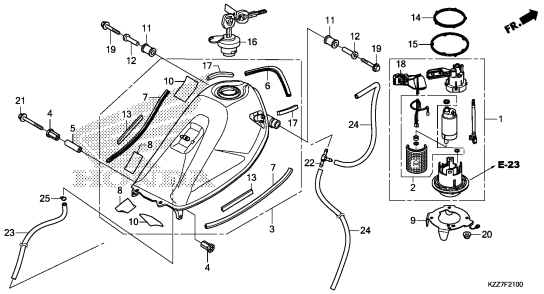


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FRAME GROUP

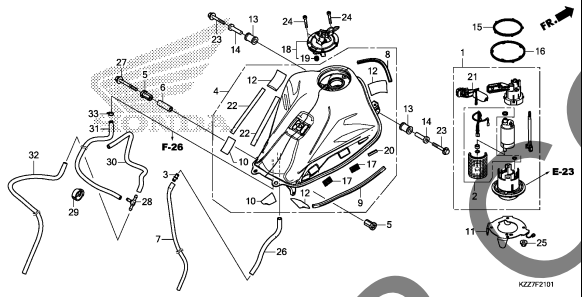
F-21

FUEL TANK(CRF250L/LA)



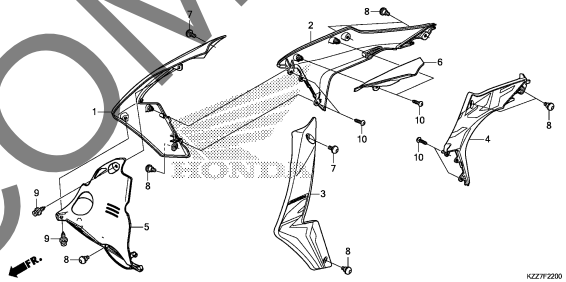
F-21-1

FUEL TANK(CRF250RL/RLA)



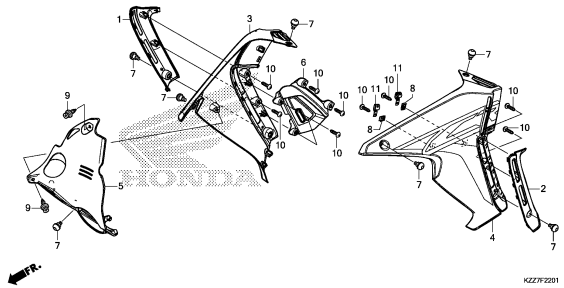
F-22

SHROUD(CRF250L/LA)



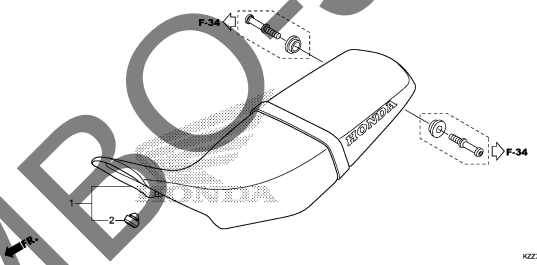
F-22-1

SHROUD(CRF250RL/RLA)



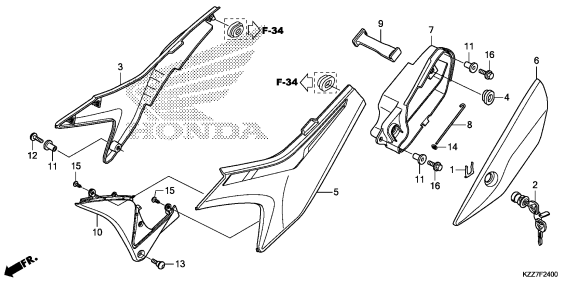
F-23

SEAT



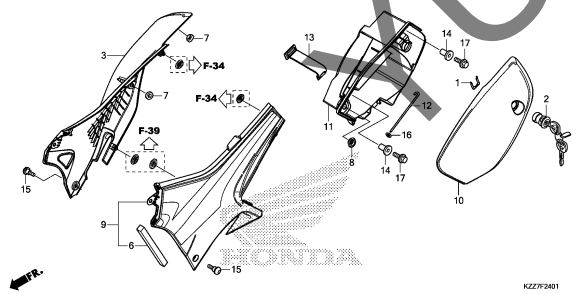
F-24

SIDE COVER(CRF250L/LA)



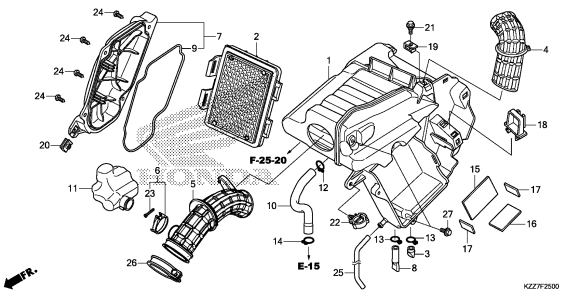
F-24-1

SIDE COVER(CRF250RL/RLA)



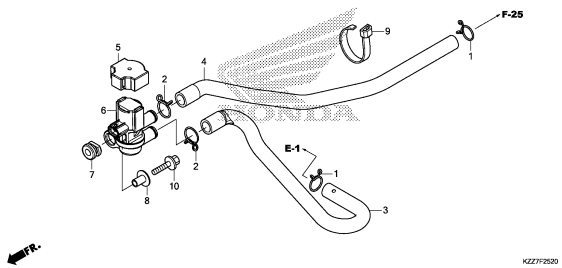
F-25

AIR CLEANER



F-25-20

AIR INJECTION SOLENOID VALVE

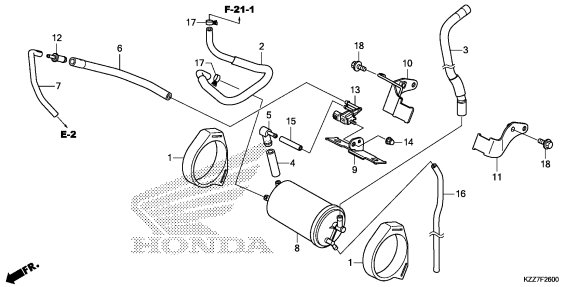


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FRAME GROUP

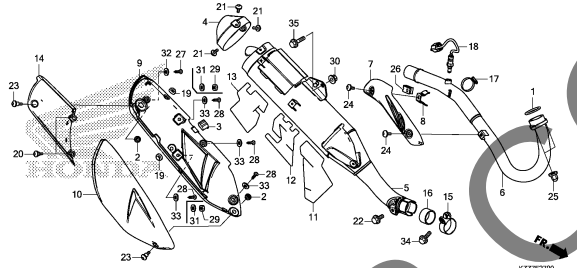
F-26

CANISTER



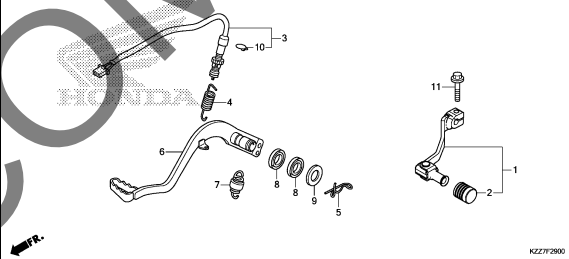
F-27

EXHAUST MUFFLER



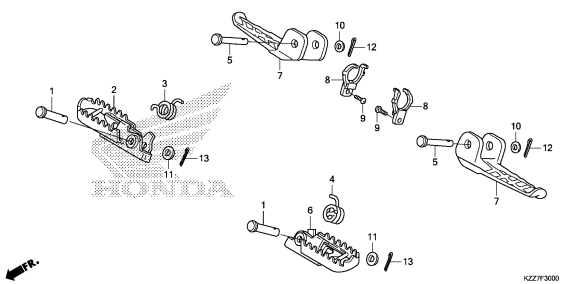
F-29

PEDAL



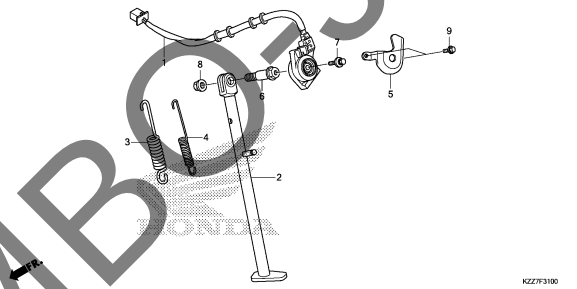
F-30

STEP



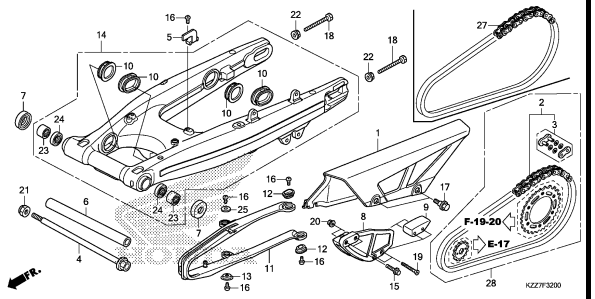
F-31

STAND



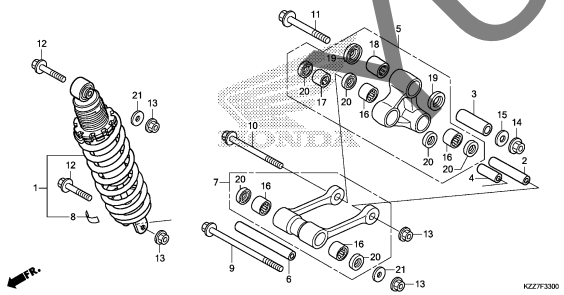
F-32

SWINGARM



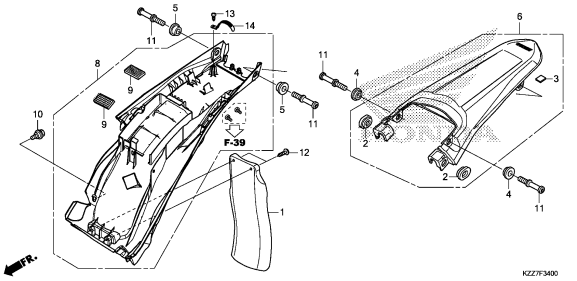
F-33

REAR CUSHION



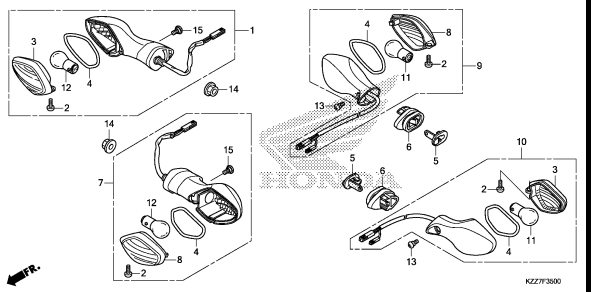
F-34

REAR FENDER



F-35

WINKER(CRF250L/LA)

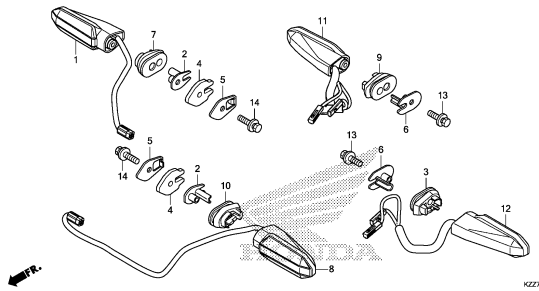


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FRAME GROUP

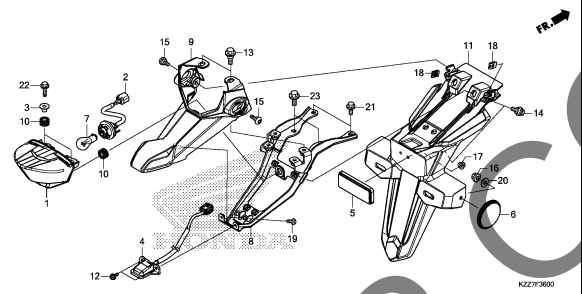
F-35-1

WINKER(CRF250RL/RLA)



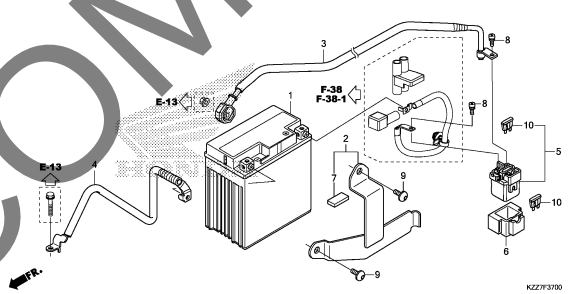
F-36

TAILLIGHT



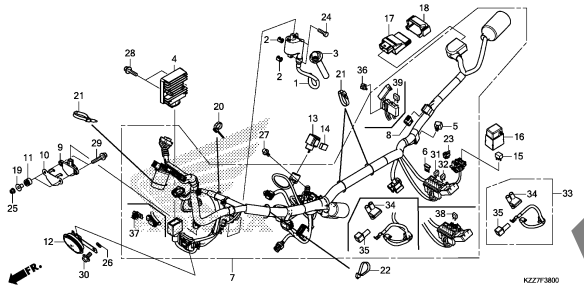
F-37

BATTERY



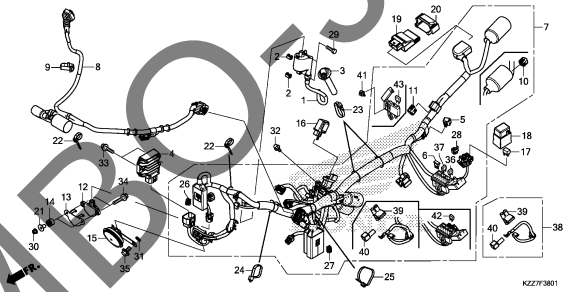
F-38

WIRE HARNESS(CRF250L/LA)



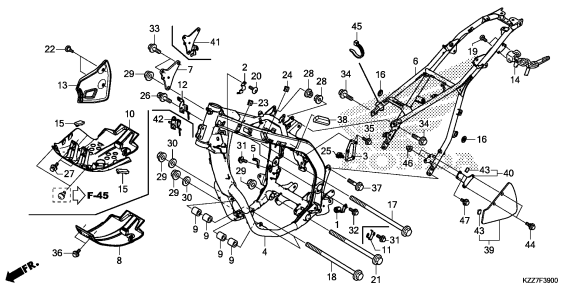
F-38-1

WIRE HARNESS(CRF250RL/RLA)



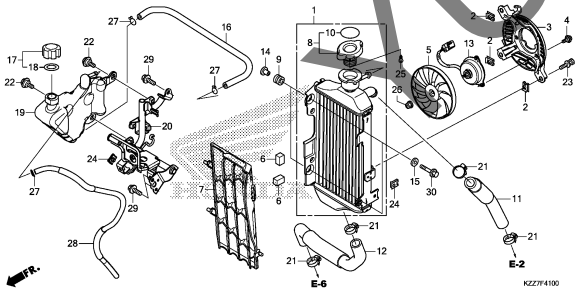
F-39

FRAME BODY



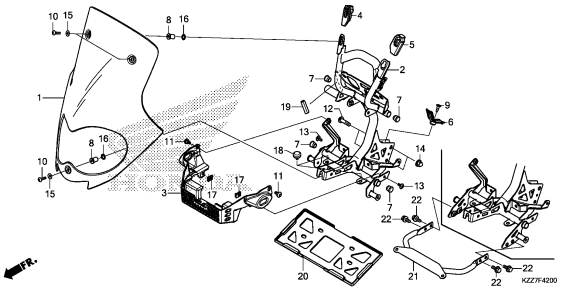
F-41

RADIATOR



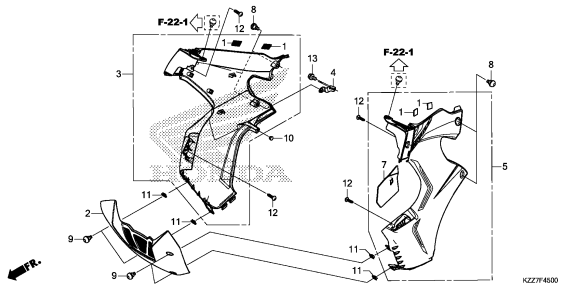
F-42

WINDSCREEN



F-45

MIDDLE COWL

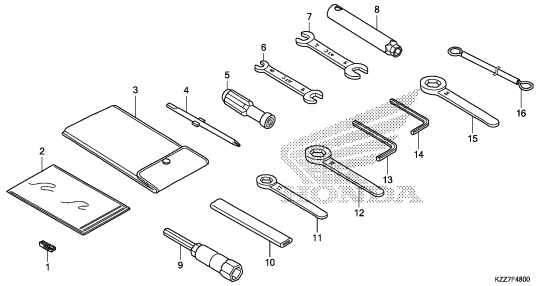


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FRAME GROUP

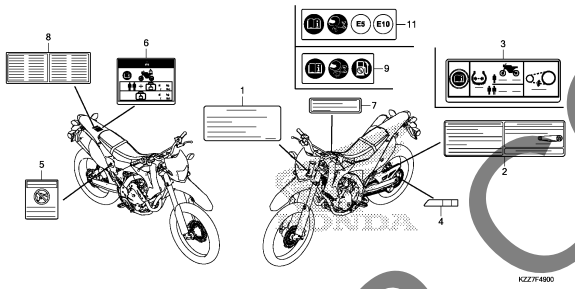
F-48

TOOLS



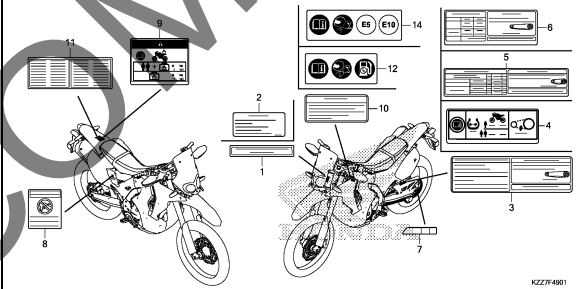
F-49

CAUTION LABEL(CRF250L/LA)



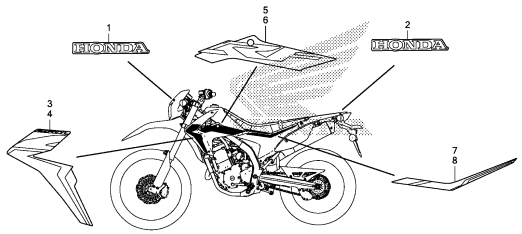
F-49-1

CAUTION LABEL(CRF250RL/RLA)



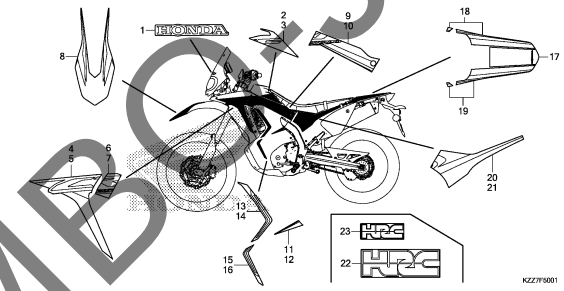
F-50

MARK/STRIPE(CRF250L/LA)



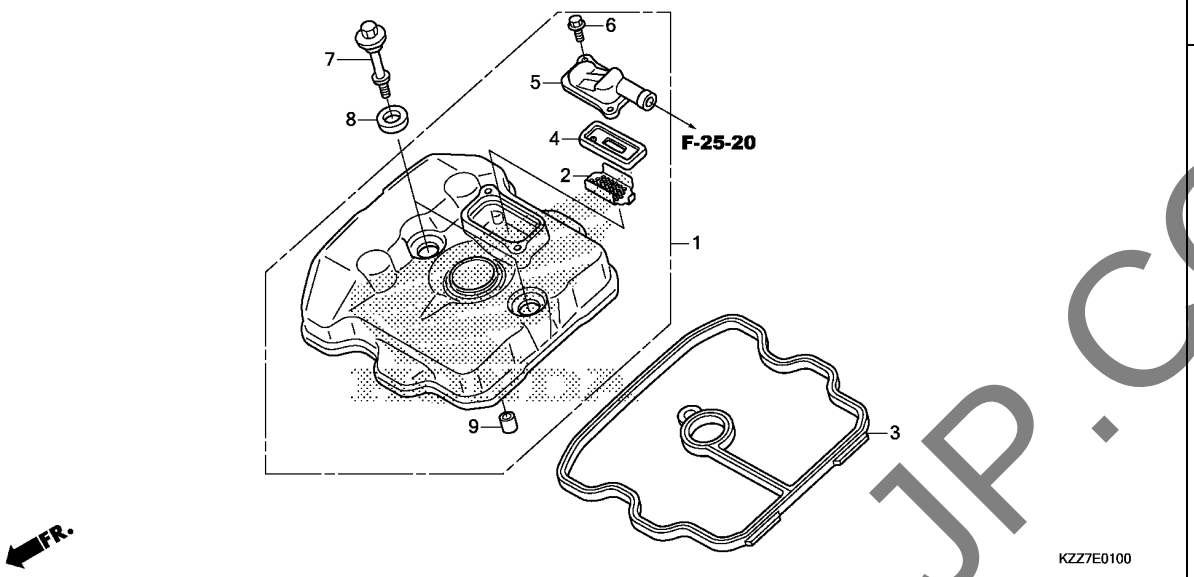
F-50-1

MARK/STRIPE(CRF250RL/RLA)



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E-1 CYLINDER HEAD COVER

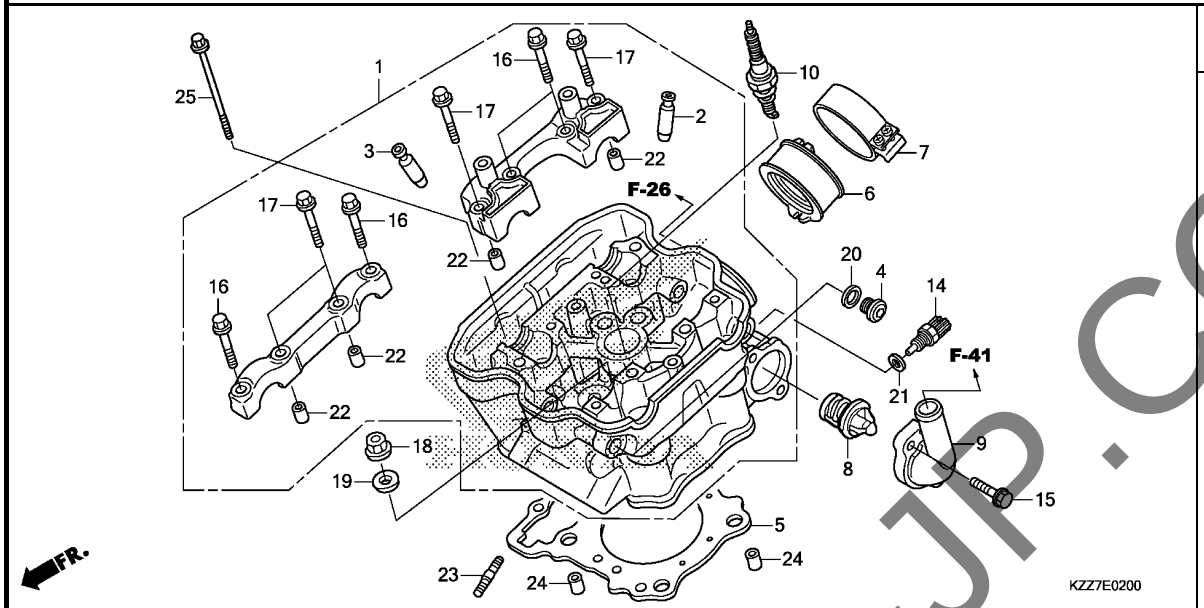


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111C4	COVER, CYLINDER HEAD ·····	0.5
	1111AS	COVER, CYLINDER HEAD(A) ·····	0.7
		.NOTE: With middle cowling	
3	1111D2	GASKET, CYLINDER HEAD COVER ··	0.5
	1111BV	GASKET, CYLINDER HEAD COVER(A)	0.7
		.NOTE: With middle cowling	
4		(2)	
	314125	VALVE, PAIR CHECK ·····	0.1
	3141D2	VALVE, PAIR CHECK(A) ·····	0.5
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	12300-KZZ-900	COVER ASSY., CYLINDER HEAD ··	1	1	1	1		
2	12341-MAT-750	PLATE, PORT(AI) ·····	1	1	1	1		
3	12391-KYJ-901	GASKET COMP., CYLINDER HEAD COVER	1	1	1	1		
4	18601-KEA-741	VALVE COMP., REED(ARAI) ·····	1	1	1	1		
5	18612-KYJ-900	COVER, REED VALVE ·····	1	1	1	1		
6	90002-KGH-900	BOLT, FLANGE, 5X14 ·····	2	2	2	2		
7	90018-KYJ-900	BOLT, HEAD COVER ·····	2	2	2	2		
8	90543-MV9-670	RUBBER, MOUNTING ·····	2	2	2	2		
9	94301-10160	DOWEL PIN, 10X16 ·····	1	1	1	1		

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E-2 CYLINDER HEAD

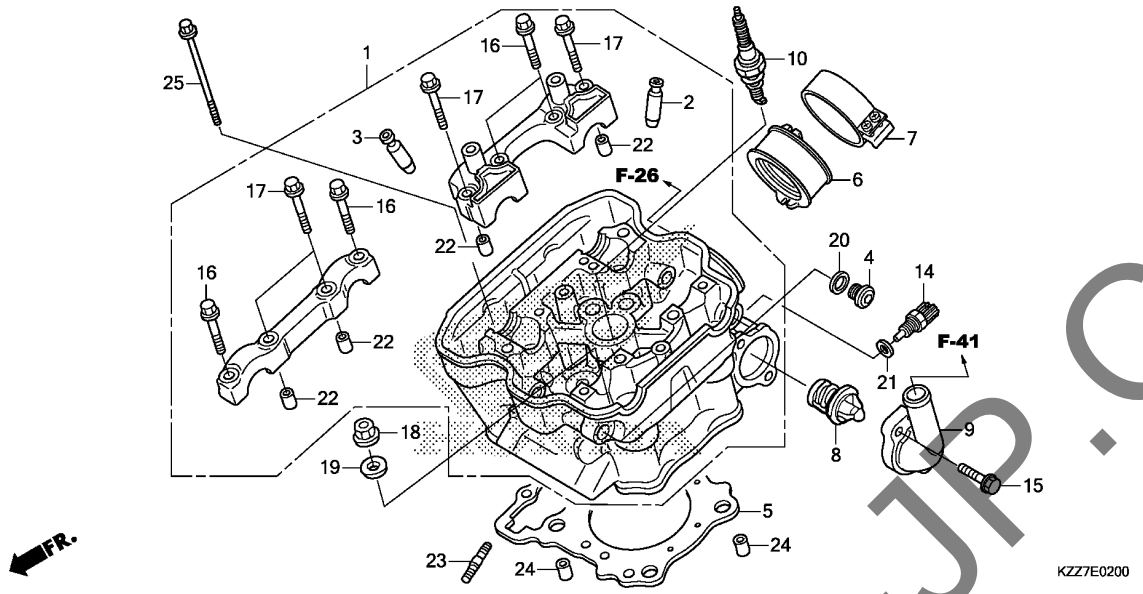


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	111106	HEAD, CYLINDER ·····	4.3
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Valve adjust and reface	
	1111AV	HEAD, CYLINDER(A) ·····	5.1
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Valve adjust and reface	
		.NOTE: With middle cowling	
2	1111L9	GUIDE, INTAKE VALVE(ONE) ·····	3.9
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Reaming	
		.INCLUDES: Valve adjust and reface	
	1111L9A	.Replace all intake valve guide add ·····	0.3
	1111AX	GUIDE, INTAKE VALVE(ONE) (A) ·	4.7
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Reaming	
+		.INCLUDES: Valve adjust and reface	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	12010-K33-700	HEAD ASSY., CYLINDER ·····	1	1	1	1	------- -------	ED,IN,LA,PH,U
	12010-K33-950	·····	-	-	-	1	------- -------	KO
2	12204-KYJ-305	GUIDE, IN. VALVE(O.S.) ·····	2	2	2	2		
3	12205-KYJ-305	GUIDE, EX. VALVE(O.S.) ·····	2	2	2	2		
4	12207-KYJ-900	BOLT, SEALING, 12MM ·····	2	2	2	2		
5	12251-KYJ-901	GASKET, CYLINDER HEAD ·····	1	1	1	1		
6	16211-KYJ-901	INSULATOR, THROTTLE BODY ····	1	1	1	1		
7	16217-KYJ-900	BAND, INSULATOR ·····	1	1	1	1		
8	19300-KGF-911	THERMOSTAT ·····	1	1	1	1		
9	19321-KZZ-900	COVER, THERMOSTAT ·····	1	1	1	1		
10	31916-MEH-003	PLUG, SPARK(SIMR8A9)(NGK) ···	1	1	1	1		
14	37870-KRJ-901	SENSOR ASSY., WATER TEMPERATURE	1	1	1	1		
15	90011-KYJ-900	BOLT, FLANGE, 6X22 ·····	2	2	2	2		
16	90017-KYJ-900	BOLT, FLANGE, 6X32 ·····	4	4	4	4		
17	90019-KYJ-900	BOLT, FLANGE, 6X39.5 ·····	4	4	4	4		
18	90204-634-000	NUT, FLANGE, 10MM ·····	4	4	4	4		
19	90410-GCC-000	WASHER, 10MM ·····	4	4	4	4		
20	90418-KYJ-900	WASHER, 12.2X17X1.5 ·····	2	2	2	2		
21	90454-MC7-000	WASHER, SPECIAL, 12MM ·····	1	1	1	1		
22	91105-KSP-910	DOWEL PIN, 8X14 ·····	4	4	4	4		
	94301-08140	·····	4	4	4	4		
23	92900-08022-3E	BOLT, STUD, 8X22 ·····	2	2	2	2		
24	94301-12160	PIN A, DOWEL, 12X16 ·····	2	2	2	2		
25	95701-06120-00	BOLT, FLANGE, 6X120 ·····	2	2	2	2		

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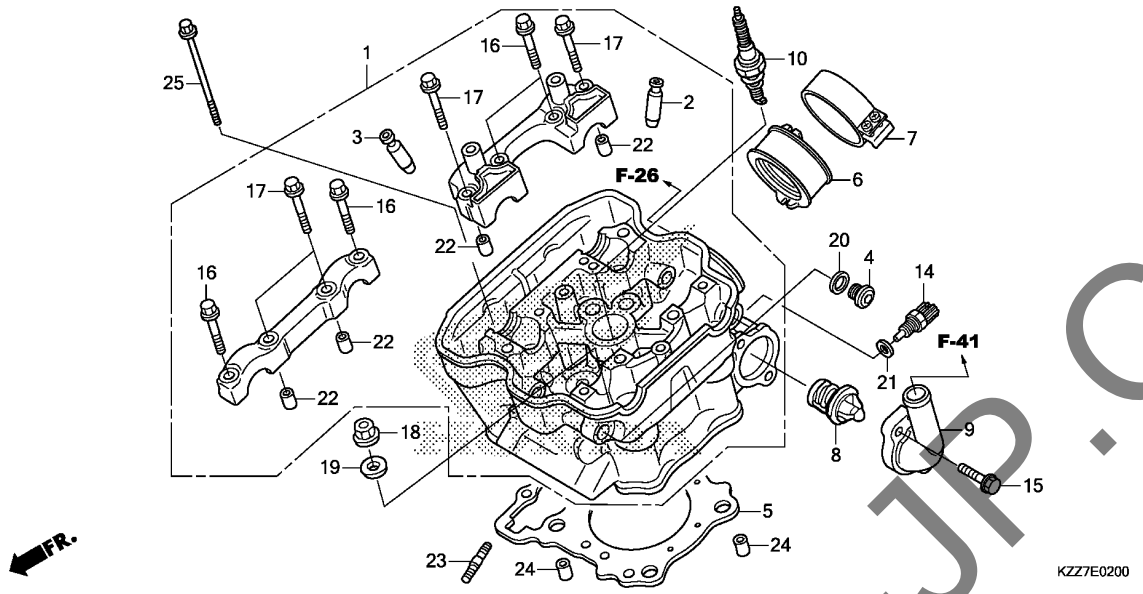
E-2 CYLINDER HEAD



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 2		.NOTE: With middle cowling	
	1111AXA	.Replace all intake valve guide add ----------	0.3
3	1111M0	GUIDE, EXHAUST VALVE(ONE) ----	3.9
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Reaming	
		.INCLUDES: Valve adjust and reface	
	1111M0A	.Replace all exhaust valve guide add ----------	0.3
	1111AY	GUIDE, EXHAUST VALVE(ONE) (A)	4.7
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Reaming	
		.INCLUDES: Valve adjust and reface	
		.NOTE: With middle cowling	
	1111AYA	.Replace all exhaust valve guide add ----------	0.3
	1111M9	GUIDE, VALVE :FOR 1 VEHICLE --	4.8
		.INCLUDES: Engine removal and installation	
+		.INCLUDES: Reaming	

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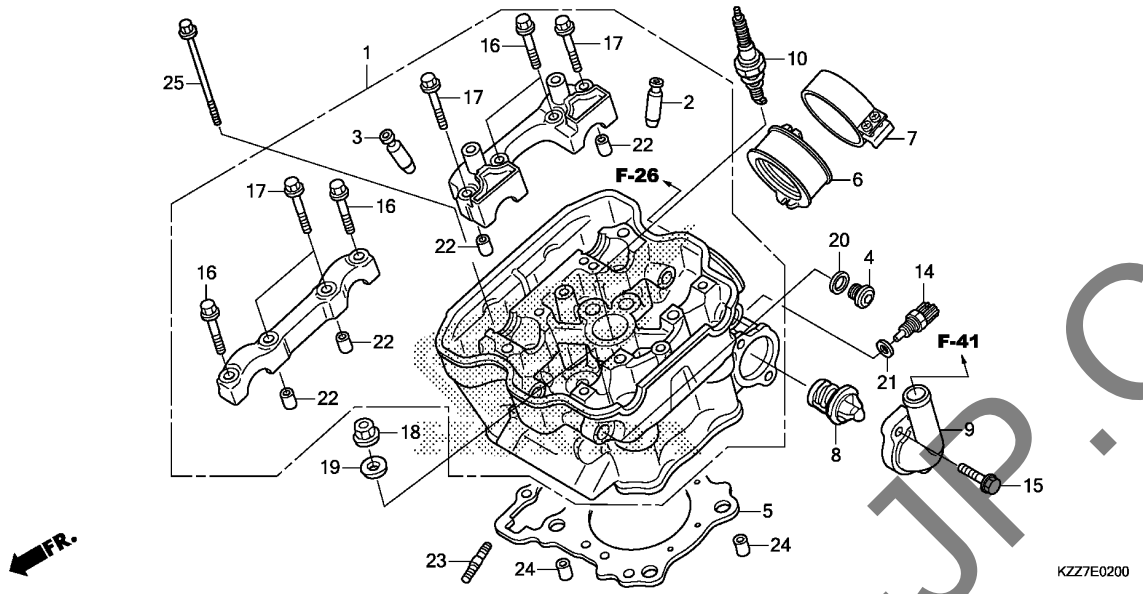
E-2 CYLINDER HEAD



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 3		.INCLUDES: Valve adjust and reface	
	1111AZ	GUIDE, VALVE(A) :FOR 1 VEHICLE .INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface .NOTE: With middle cowling	5.6
5	111115	GASKET, CYLINDER HEAD ····· .INCLUDES: Engine removal and installation	3.0
	1111AW	GASKET, CYLINDER HEAD(A) ····· .INCLUDES: Engine removal and installation .NOTE: With middle cowling	3.8
6	311131	INSULATOR, THROTTLE BODY/ CARBURETOR ·····	0.7
	3111J4	INSULATOR, THROTTLE BODY/ CARBURETOR(A) ····· .NOTE: With middle cowling	0.9
8	114116	THERMOSTAT ·····	0.5
	1141K2	THERMOSTAT(A) ····· .NOTE: With middle cowling	0.8
+ 9	1141B3	COVER, THERMOSTAT ·····	0.4

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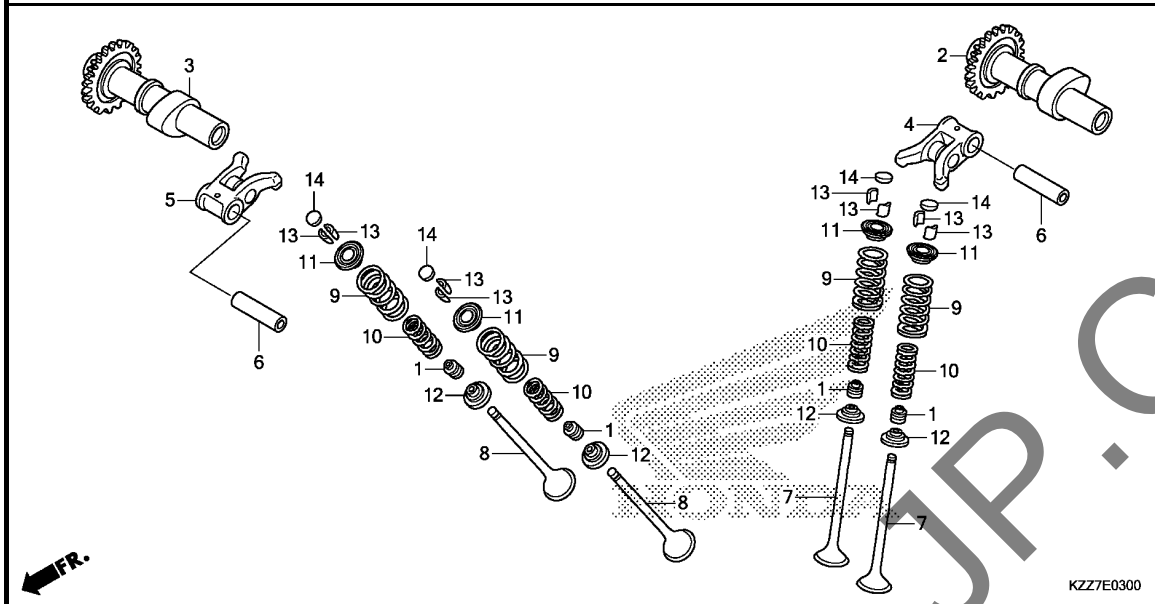
E-2 CYLINDER HEAD



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 9	1141K3	COVER, THERMOSTAT(A) ·····	0.7
		.NOTE: With middle cowling	
10	614130	PLUG, SPARK ·····	0.1
	6141D8	PLUG, SPARK(A) ·····	0.3
		.NOTE: With middle cowling	
14	6171A9	SENSOR, WATER TEMP ·····	0.5
	6171B2	SENSOR, WATER TEMP(A) ·····	0.8
		.NOTE: With middle cowling	
	6171B2C	.With canister add ·····	0.2

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CAMSHAFT/VALVE

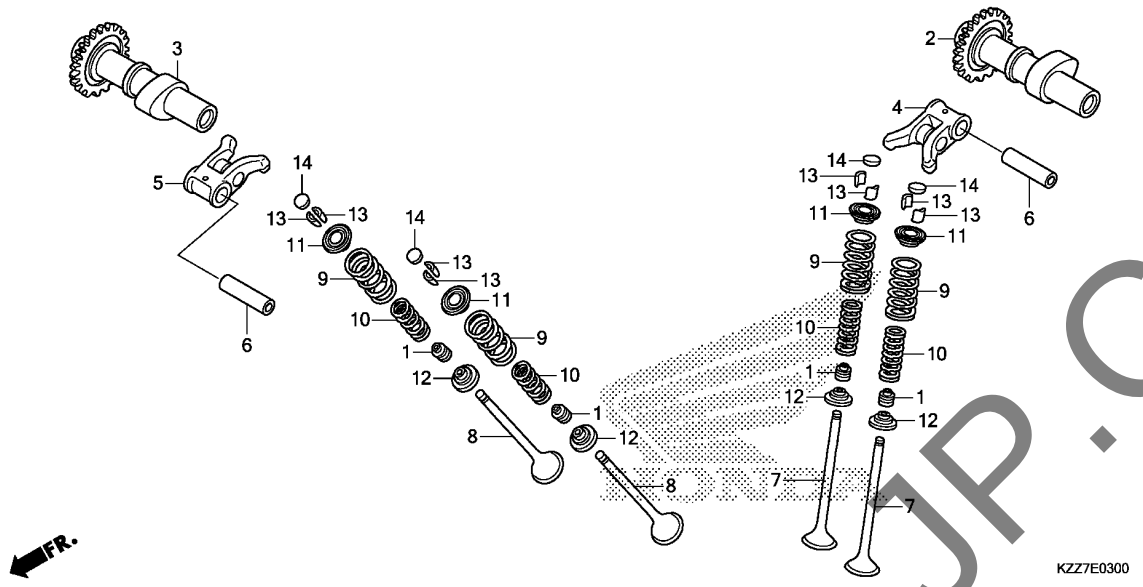


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111E5	CAMSHAFT :INTAKE ·····	1.1
		.INCLUDES: Valve clearance adjustment	
	1111CY	CAMSHAFT(A) :INTAKE ·····	1.3
		.INCLUDES: Valve clearance adjustment	
		.NOTE: With middle cowling	
	1111CYB	.With canister add ·····	0.2
3	1111E6	CAMSHAFT :EXHAUST ·····	1.1
		.INCLUDES: Valve clearance adjustment	
	1111CZ	CAMSHAFT(A) :EXHAUST ·····	1.3
		.INCLUDES: Valve clearance adjustment	
		.NOTE: With middle cowling	
	1111CZB	.With canister add ·····	0.2
	1111T4	CAMSHAFT :FOR 1 VEHICLE ·····	1.3
		.INCLUDES: Valve clearance adjustment	
	1111CX	CAMSHAFT(A) :FOR 1 VEHICLE ···	1.5
		.INCLUDES: Valve clearance adjustment	
		.NOTE: With middle cowling	
	1111CXB	.With canister add ·····	0.2
+ 4	1111K8	ARM, INTAKE VALVE ROCKER(ONE)	1.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	12209-MLO-722	SEAL, VALVE STEM(ARAI) ·····	4	4	4	4		
2	14110-KZZ-D20	CAMSHAFT COMP., IN.(34T) ····	1	1	1	1		
3	14210-K33-D00	CAMSHAFT COMP., EX.(34T) ····	1	1	1	1		
4	14430-K33-D00	ARM COMP., IN. VALVE ROCKER ·	1	1	1	1		
5	14440-K33-D00	ARM COMP., EX. VALVE ROCKER ·	1	1	1	1		
6	14451-KYJ-900	SHAFT, ROCKER ARM ·····	2	2	2	2		
7	14711-KYJ-900	VALVE, IN. ·····	2	2	2	2		
8	14721-KYJ-900	VALVE, EX. ·····	2	2	2	2		
9	14751-K33-D01	SPRING, VALVE OUTER ·····	4	4	4	4		
10	14761-K33-D01	SPRING, VALVE INNER ·····	4	4	4	4		
11	14771-MFL-000	RETAINER, VALVE SPRING ·····	4	4	4	4		
12	14775-KYJ-900	SEAT, VALVE SPRING ·····	4	4	4	4		
13	14781-MLO-720	COTTER, VALVE ·····	8	8	8	8		
14	14901-KT7-013	SHIM, TAPPET(1.200) ·····	4	4	4	4		
	14902-KT7-013	SHIM, TAPPET(1.225) ·····	4	4	4	4		
	14903-KT7-013	SHIM, TAPPET(1.250) ·····	4	4	4	4		
	14904-KT7-013	SHIM, TAPPET(1.275) ·····	4	4	4	4		
	14905-KT7-013	SHIM, TAPPET(1.300) ·····	4	4	4	4		
	14906-KT7-013	SHIM, TAPPET(1.325) ·····	4	4	4	4		
	14907-KT7-013	SHIM, TAPPET(1.350) ·····	4	4	4	4		
	14908-KT7-013	SHIM, TAPPET(1.375) ·····	4	4	4	4		
	14909-KT7-013	SHIM, TAPPET(1.400) ·····	4	4	4	4		
	14910-KT7-013	SHIM, TAPPET(1.425) ·····	4	4	4	4		
	14911-KT7-013	SHIM, TAPPET(1.450) ·····	4	4	4	4		
	14912-KT7-013	SHIM, TAPPET(1.475) ·····	4	4	4	4		
	14913-KT7-013	SHIM, TAPPET(1.500) ·····	4	4	4	4		
	14914-KT7-013	SHIM, TAPPET(1.525) ·····	4	4	4	4		

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E-3 CAMSHAFT/VALVE

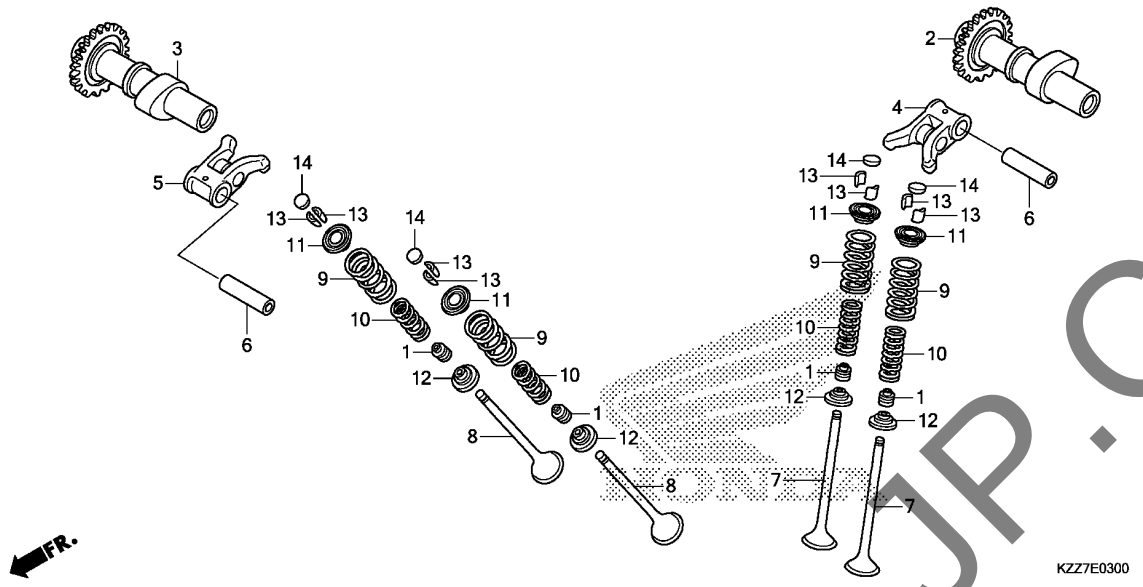


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 4		.INCLUDES: Valve adjustment	
	1111BC	ARM, INTAKE VALVE ROCKER(ONE) (A) ----------	1.3
		.INCLUDES: Valve adjustment	
		.NOTE: With middle cowling	
	1111BCB	.With canister add ----------	0.2
5	1111K9	ARM, EXHAUST VALVE ROCKER(ONE)	1.1
		.INCLUDES: Valve adjustment	
	1111BD	ARM, EXHAUST VALVE ROCKER(ONE) (A) ----------	1.3
		.INCLUDES: Valve adjustment	
		.NOTE: With middle cowling	
	1111BDA	.With canister add ----------	0.2
	1111L8	ARM, VALVE ROCKER :FOR 1 VEHICLE ----------	1.3
		.INCLUDES: Valve adjustment	
	1111BE	ARM, VALVE ROCKER(A) :FOR 1 VEHICLE ----------	1.5
		.INCLUDES: Valve adjustment	
		.NOTE: With middle cowling	
	1111BEA	.With canister add ----------	0.2
7	1111NO	VALVE, INTAKE(ONE) ----------	3.4
		.INCLUDES: Engine removal and installation	
+		.INCLUDES: Refacing	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
14)	14915-KT7-013	SHIM, TAPPET(1.550) ---------	4	4	4	4		
	14916-KT7-013	SHIM, TAPPET(1.575) ---------	4	4	4	4		
	14917-KT7-013	SHIM, TAPPET(1.600) ---------	4	4	4	4		
	14918-KT7-013	SHIM, TAPPET(1.625) ---------	4	4	4	4		
	14919-KT7-013	SHIM, TAPPET(1.650) ---------	4	4	4	4		
	14920-KT7-013	SHIM, TAPPET(1.675) ---------	4	4	4	4		
	14921-KT7-013	SHIM, TAPPET(1.700) ---------	4	4	4	4		
	14922-KT7-013	SHIM, TAPPET(1.725) ---------	4	4	4	4		
	14923-KT7-013	SHIM, TAPPET(1.750) ---------	4	4	4	4		
	14924-KT7-013	SHIM, TAPPET(1.775) ---------	4	4	4	4		
	14925-KT7-013	SHIM, TAPPET(1.800) ---------	4	4	4	4		
	14926-KT7-013	SHIM, TAPPET(1.825) ---------	4	4	4	4		
	14927-KT7-013	SHIM, TAPPET(1.850) ---------	4	4	4	4		
	14928-KT7-013	SHIM, TAPPET(1.875) ---------	4	4	4	4		
	14929-KT7-013	SHIM, TAPPET(1.900) ---------	4	4	4	4		
	14930-KT7-013	SHIM, TAPPET(1.925) ---------	4	4	4	4		
	14931-KT7-013	SHIM, TAPPET(1.950) ---------	4	4	4	4		
	14932-KT7-013	SHIM, TAPPET(1.975) ---------	4	4	4	4		
	14933-KT7-013	SHIM, TAPPET(2.000) ---------	4	4	4	4		
	14934-KT7-013	SHIM, TAPPET(2.025) ---------	4	4	4	4		
	14935-KT7-013	SHIM, TAPPET(2.050) ---------	4	4	4	4		
	14936-KT7-013	SHIM, TAPPET(2.075) ---------	4	4	4	4		
	14937-KT7-013	SHIM, TAPPET(2.100) ---------	4	4	4	4		
	14938-KT7-013	SHIM, TAPPET(2.125) ---------	4	4	4	4		
	14939-KT7-013	SHIM, TAPPET(2.150) ---------	4	4	4	4		
	14940-KT7-013	SHIM, TAPPET(2.175) ---------	4	4	4	4		
	14941-KT7-013	SHIM, TAPPET(2.200) ---------	4	4	4	4		
	14942-KT7-013	SHIM, TAPPET(2.225) ---------	4	4	4	4		
	14943-KT7-013	SHIM, TAPPET(2.250) ---------	4	4	4	4		

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CAMSHAFT/VALVE

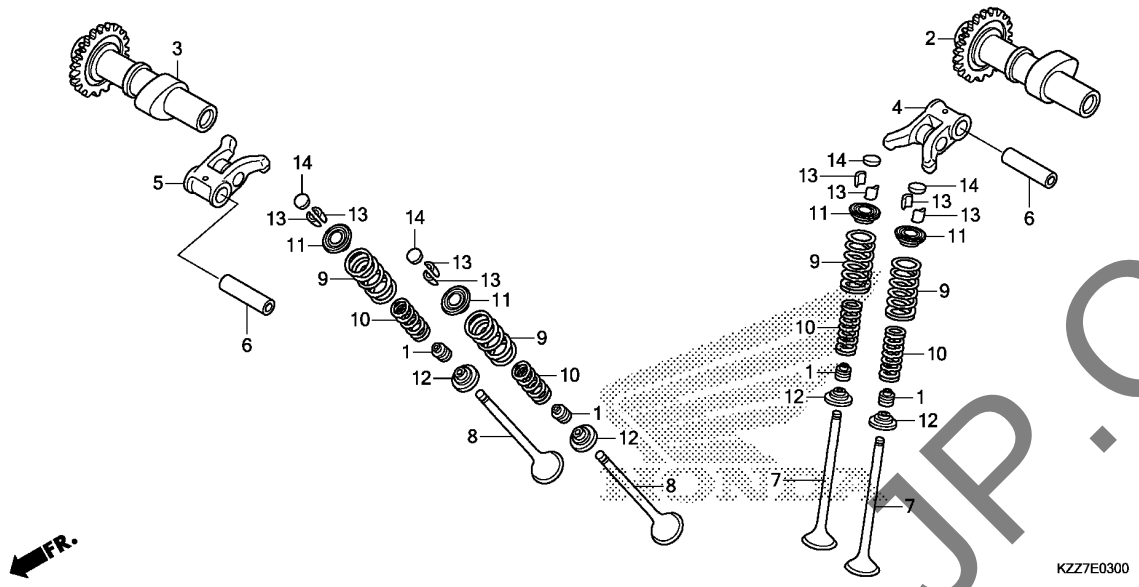


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 7	1111N0A	.Replace all intake valve add	0.2
	1111BJ	VALVE, INTAKE(ONE) (A) ·····	4.2
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Refacing	
		.NOTE: With middle cowling	
	1111BJA	.Replace all intake valve add	0.2
8	1111N1	VALVE, EXHAUST(ONE) ·····	3.4
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Refacing	
	1111N1A	.Replace all exhaust valve add	0.2
	1111BK	VALVE, EXHAUST(ONE) (A) ·····	4.2
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Refacing	
		.NOTE: With middle cowling	
	1111BKA	.Replace all exhaust valve add	0.2
	1111P0	VALVE :FOR 1 VEHICLE ·····	4.0
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Refacing	
	1111BL	VALVE(A) :FOR 1 VEHICLE ·····	4.8
+		.INCLUDES: Engine removal and installation	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
14)	14944-KT7-013	SHIM, TAPPET(2.275) ·····	4	4	4	4		
	14945-KT7-013	SHIM, TAPPET(2.300) ·····	4	4	4	4		
	14946-KT7-013	SHIM, TAPPET(2.325) ·····	4	4	4	4		
	14947-KT7-013	SHIM, TAPPET(2.350) ·····	4	4	4	4		
	14948-KT7-013	SHIM, TAPPET(2.375) ·····	4	4	4	4		
	14949-KT7-013	SHIM, TAPPET(2.400) ·····	4	4	4	4		
	14950-KT7-013	SHIM, TAPPET(2.425) ·····	4	4	4	4		
	14951-KT7-013	SHIM, TAPPET(2.450) ·····	4	4	4	4		
	14952-KT7-013	SHIM, TAPPET(2.475) ·····	4	4	4	4		
	14953-KT7-013	SHIM, TAPPET(2.500) ·····	4	4	4	4		
	14954-KT7-013	SHIM, TAPPET(2.525) ·····	4	4	4	4		
	14955-KT7-013	SHIM, TAPPET(2.550) ·····	4	4	4	4		
	14956-KT7-013	SHIM, TAPPET(2.575) ·····	4	4	4	4		
	14957-KT7-013	SHIM, TAPPET(2.600) ·····	4	4	4	4		
	14958-KT7-013	SHIM, TAPPET(2.625) ·····	4	4	4	4		
	14959-KT7-013	SHIM, TAPPET(2.650) ·····	4	4	4	4		
	14960-KT7-013	SHIM, TAPPET(2.675) ·····	4	4	4	4		
	14961-KT7-013	SHIM, TAPPET(2.700) ·····	4	4	4	4		
	14962-KT7-013	SHIM, TAPPET(2.725) ·····	4	4	4	4		
	14963-KT7-013	SHIM, TAPPET(2.750) ·····	4	4	4	4		
	14964-KT7-013	SHIM, TAPPET(2.775) ·····	4	4	4	4		
	14965-KT7-013	SHIM, TAPPET(2.800) ·····	4	4	4	4		
	14966-KT7-013	SHIM, TAPPET(2.825) ·····	4	4	4	4		
	14967-KT7-013	SHIM, TAPPET(2.850) ·····	4	4	4	4		
	14968-KT7-013	SHIM, TAPPET(2.875) ·····	4	4	4	4		
	14969-KT7-013	SHIM, TAPPET(2.900) ·····	4	4	4	4		

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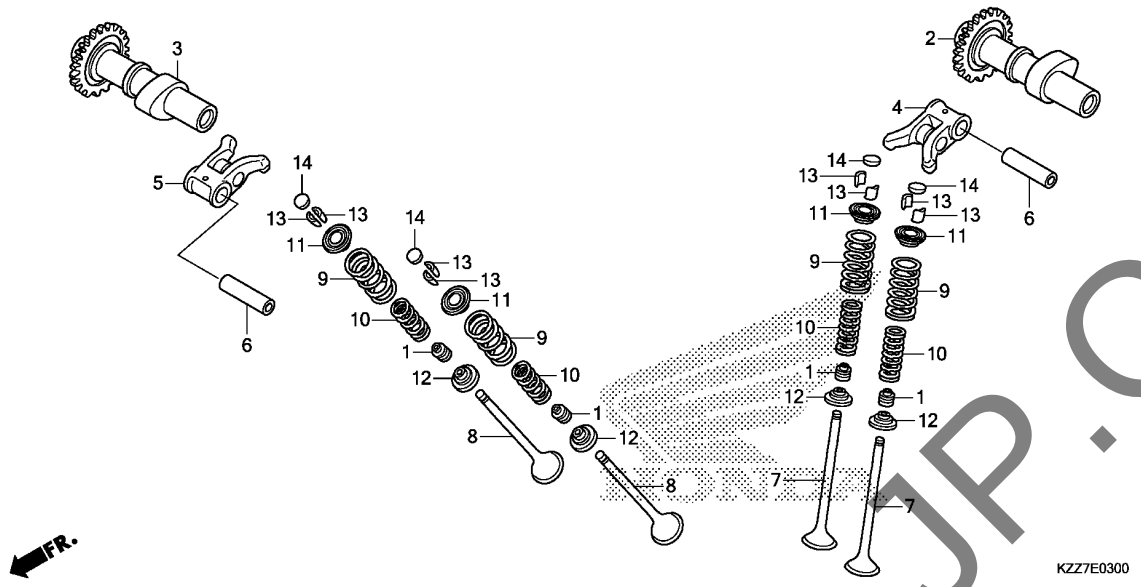
CAMSHAFT/VALVE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 8		.INCLUDES: Refacing	
		.NOTE: With middle cowling	
9		(1,10,11,12,13)	
	1111P2	INTAKE VALVE SPRING AND/OR STEM SEAL(ONE) ----------	3.2
		.INCLUDES: Engine removal and installation	
	1111P2A	.Replace all intake spring add	0.1
	1111BG	INTAKE VALVE SPRING AND/OR STEM SEAL(ONE) (A) ----------	4.0
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
	1111BGA	.Replace all intake spring add	0.1
	1111P3	EXHAUST VALVE SPRING AND/OR STEM SEAL(ONE) ----------	3.2
		.INCLUDES: Engine removal and installation	
	1111P3A	.Replace all exhaust spring add ----------	0.1
	1111BF	EXHAUST VALVE SPRING AND/OR STEM SEAL(ONE) (A) ----------	4.0
		.INCLUDES: Engine removal and installation	
+		.NOTE: With middle cowling	

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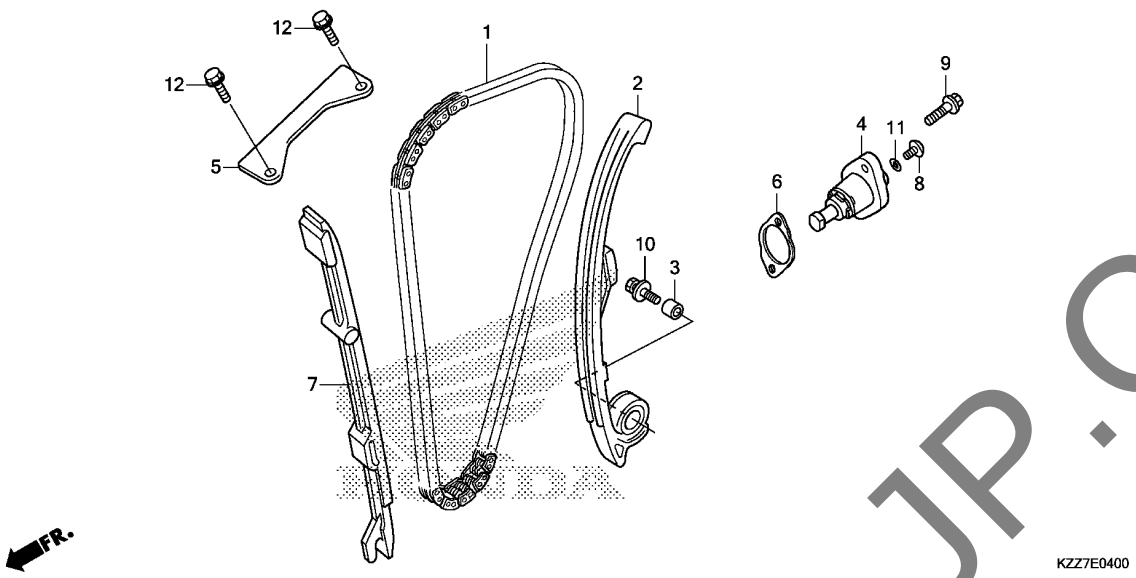
E-3 CAMSHAFT/VALVE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 9	1111BFA	.Replace all exhaust spring add ·····	0.1
	1111Q2	VALVE SPRING AND/OR STEM SEAL :FOR 1 VEHICLE ····· .INCLUDES: Engine removal and installation	3.5
	1111BH	VALVE SPRING AND/OR STEM SEAL (A) :FOR 1 VEHICLE ····· .INCLUDES: Engine removal and installation .NOTE: With middle cowling	4.3

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E-4 CAM CHAIN/TENSIONER

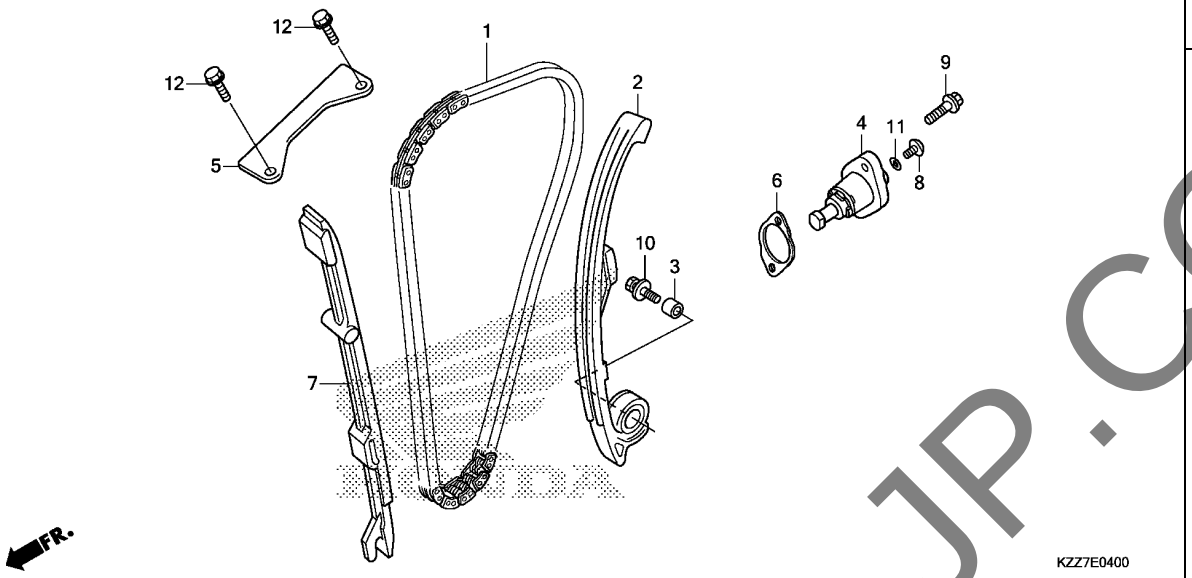


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110140	CHAIN, CAM	3.7
		.INCLUDES: Engine removal and installation	
	1101N8	CHAIN, CAM(A)	4.5
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
2	111130	TENSIONER, CAM CHAIN	3.5
		.INCLUDES: Engine removal and installation	
	1111AE	TENSIONER, CAM CHAIN(A)	4.3
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
4		(6)	
	111133	LIFTER, TENSIONER	0.2
	1111BN	LIFTER, TENSIONER(A)	0.6
		.NOTE: With middle cowling	
	1111BNA	.With canister add	0.2
5	1111G9	GUIDE B, CAM CHAIN	0.5
	1111DH	GUIDE B, CAM CHAIN(A)	0.7
		.NOTE: With middle cowling	
7	111139	GUIDE, CAM CHAIN	3.0
		.INCLUDES: Engine removal and installation	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	14401-KYJ-901	CHAIN, CAM(128L)(DAIDO) -----	1	1	1	1		
2	14510-K33-D00	TENSIONER COMP., CAM CHAIN --	1	1	1	1		
3	14517-KYJ-900	COLLAR, TENSIONER -----------	1	1	1	1		
4	14520-K33-701	LIFTER ASSY., TENSIONER -----	1	1	1	1		
5	14546-KYJ-900	GUIDE B, CAM CHAIN ----------	1	1	1	1		
6	14560-KGH-900	GASKET, TENSIONER LIFTER ----	1	1	1	1		
7	14611-KYJ-900	GUIDE A, CAM CHAIN ----------	1	1	1	1		
8	90005-KYJ-900	SCREW, PAN, 6X6 -------------	1	1	1	1		
9	90011-KYJ-900	BOLT, FLANGE, 6X22 ----------	2	2	2	2		
10	90022-KYJ-900	BOLT-WASHER, 6X25 -----------	1	1	1	1		
11	91306-MG3-000	O-RING, 1.5X9.5 -------------	1	1	1	1		
12	95701-06014-00	BOLT, FLANGE, 6X14 ----------	2	2	2	2		

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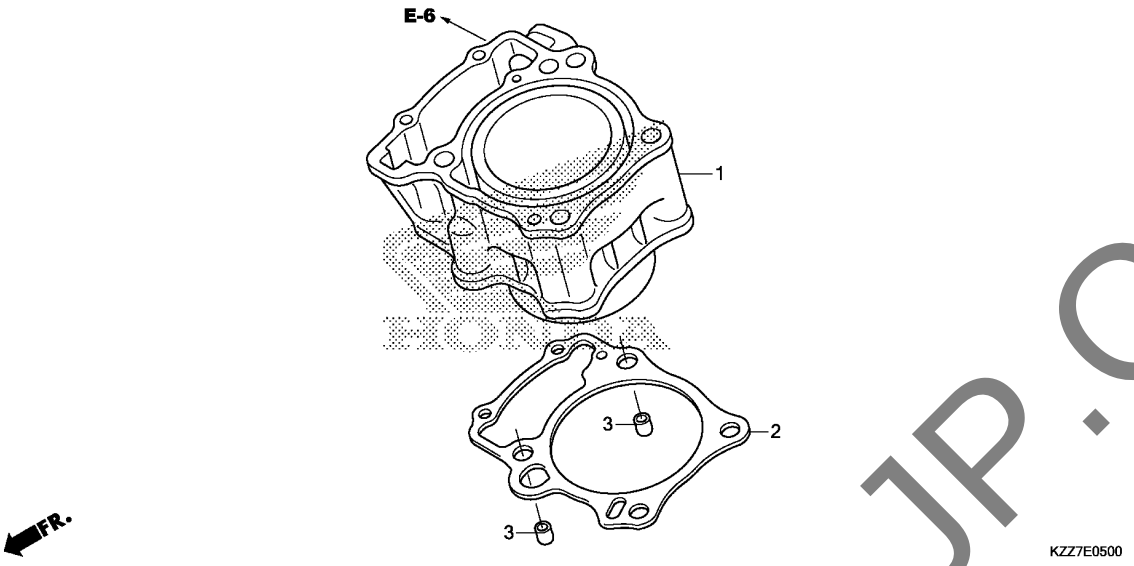
E-4 CAM CHAIN/TENSIONER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 7	1111BP	GUIDE, CAM CHAIN(A) ..... .INCLUDES: Engine removal and installation .NOTE: With middle cowling	3.8

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E-5 CYLINDER

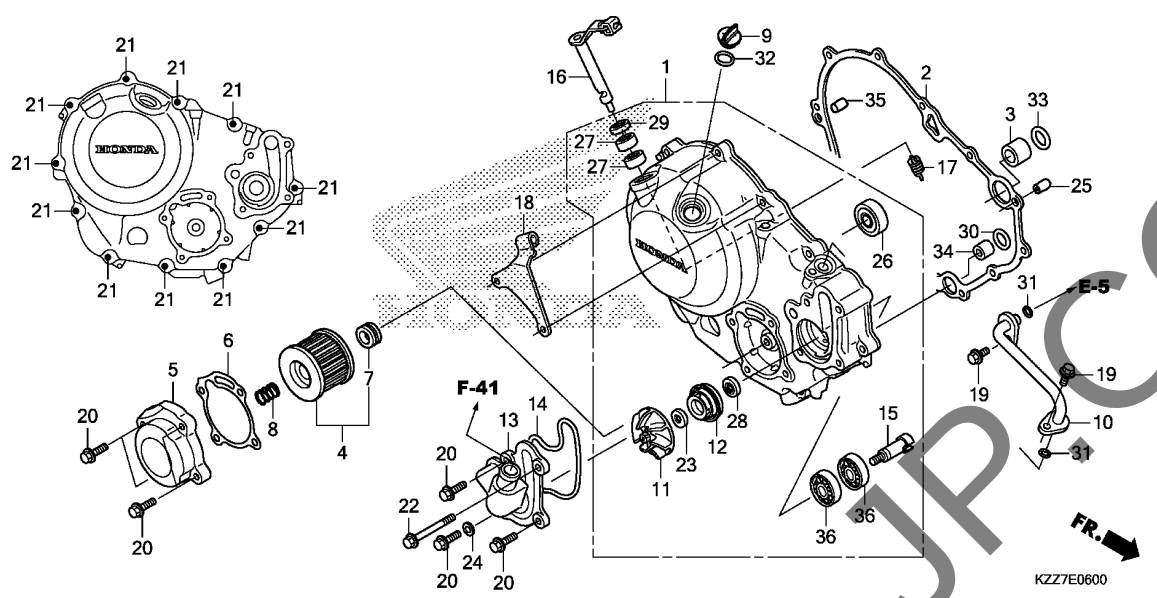


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111A5	CYLINDER	3.4
		.INCLUDES: Engine removal and installation	
	1111BR	CYLINDER(A)	4.2
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
2	111102	GASKET, CYLINDER	3.3
		.INCLUDES: Engine removal and installation	
	1111BQ	GASKET, CYLINDER(A)	4.1
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	12100-KZZ-900	CYLINDER COMP.	1	1	1	1		
2	12191-KYJ-900	GASKET, CYLINDER	1	1	1	1		
3	94301-12160	PIN A, DOWEL, 12X16	2	2	2	2		

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E-6 RIGHT CRANKCASE COVER

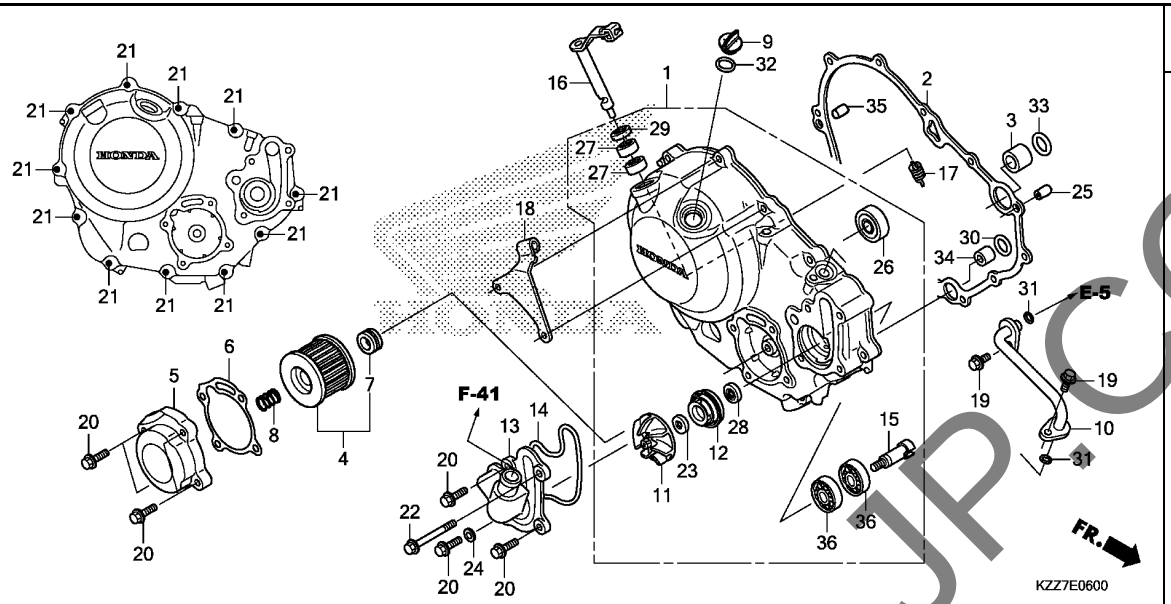


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110159	COVER, CRANKCASE :RIGHT ·····	1.0
	1101R4	COVER, CRANKCASE(A) :RIGHT ···	1.3
		.NOTE: With middle cowling	
2		(30,33)	
	110158	GASKET, CRANKCASE COVER :RIGHT	0.9
	1101S8	GASKET, CRANKCASE COVER(A) :RIGHT ·····	1.2
		.NOTE: With middle cowling	
4		(6,7,8)	
	113127	ELEMENT, OIL FILTER ·····	0.3
10		(31)	
	114125	PIPE, WATER CONNECTING ·····	0.4
	1141Q5	PIPE, WATER CONNECTING(A) ····	0.7
		.NOTE: With middle cowling	
11	114105	IMPELLER, WATER PUMP ·····	1.0
	1141N4	IMPELLER, WATER PUMP(A) ·····	1.3
		.NOTE: With middle cowling	
12		(28)	
	114110	MECHANICAL SEAL, WATER PUMP ··	1.3
	1141J9	MECHANICAL SEAL, WATER PUMP(A)	1.6
		.NOTE: With middle cowling	
13		(14)	
	1141B0	COVER, WATER PUMP ·····	0.4
	1141M9	COVER, WATER PUMP(A) ·····	0.7
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
1	11300-KZZ-D20	COVER ASSY., R. CRANKCASE ···	1	1	1	1		
2	11394-KYJ-900	GASKET, R. CRANKCASE COVER ··	1	1	1	1		
3	15326-KT7-000	COLLAR, OIL PATH, 18MM ·····	1	1	1	1		
4	15410-KYJ-902	ELEMENT, OIL FILTER ·····	1	1	1	1		
5	15411-KZZ-900	COVER, OIL FILTER ·····	1	1	1	1		
6	15412-KYJ-901	GASKET, OIL FILTER COVER ····	1	1	1	1		
7	15413-MC8-000	RUBBER, FILTER ·····	1	1	1	1		
8	15414-KF0-000	SPRING, OIL FILTER ELEMENT SETTING	1	1	1	1		
9	15611-KA4-710	CAP, OIL FILLER ·····	1	1	1	1		
10	19120-KZZ-900	PIPE COMP., WATER ·····	1	1	1	1		
11	19215-KGH-900	IMPELLER, WATER PUMP ·····	1	1	1	1		
12	19217-P72-013	SEAL, MECHANICAL ·····	1	1	1	1		
13	19220-KZZ-900	COVER COMP., WATER PUMP ····	1	1	1	1		
14	19226-KYJ-901	GASKET, WATER PUMP COVER ····	1	1	1	1		
15	19241-KZZ-D20	SHAFT, WATER PUMP ·····	1	1	1	1		
16	22810-KZZ-900	LEVER COMP., CLUTCH ·····	1	1	1	1		
17	22815-KM7-700	SPRING, CLUTCH LEVER ·····	1	1	1	1		
18	22821-KZZ-900	RECEIVER, CLUTCH CABLE ·····	1	1	1	1		
19	90010-KYJ-900	BOLT, FLANGE, 6X16(NSHF) ····	2	2	2	2		
20	90012-KYJ-900	BOLT, FLANGE, 6X25(NSHF) ····	7	7	7	7		
21	90013-KYJ-900	BOLT, FLANGE, 6X30(NSHF) ····	11	11	11	11		
22	90015-KYJ-900	BOLT, FLANGE, 6X65(NSHF) ····	1	1	1	1		
23	90423-KW6-900	WASHER, 7X13X1.2 ·····	1	1	1	1		
24	90463-ML7-000	WASHER, SEALING, 6.5MM ·····	1	1	1	1		

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E-6 RIGHT CRANKCASE COVER

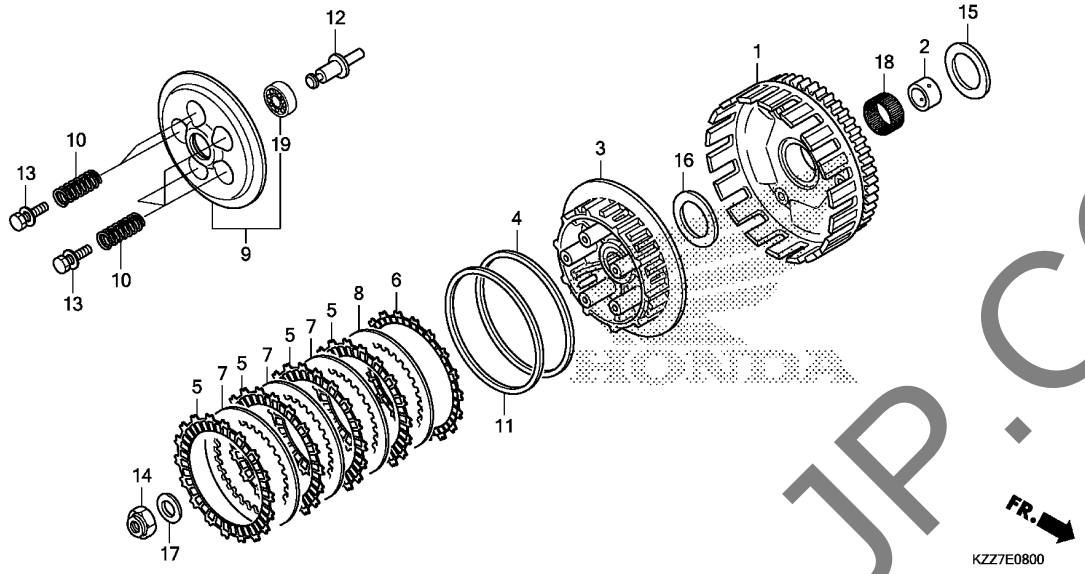


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
15	1141E7	SHAFT, WATER PUMP	1.0
	1141K0	SHAFT, WATER PUMP(A)	1.3
		.NOTE: With middle cowling	
16	2121A7	LEVER, CLUTCH	1.0
	2121N5	LEVER, CLUTCH(A)	1.3
		.NOTE: With middle cowling	
26	11O1V8	BEARING, CRANKSHAFT :CRANKCASE COVER SIDE	1.1
	11O1Y5	BEARING, CRANKSHAFT(A) :CRANKCASE COVER SIDE	1.4
		.NOTE: With middle cowling	
36	114144	BEARING, WATER PUMP	1.3
		.NOTE: Same time for two units	
	1141Q6	BEARING, WATER PUMP(A)	1.6
		.NOTE: Same time for two units	
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
25	90702-KFM-900	DOWEL PIN, 8X12	1	1	1	1		
26	91009-KYJ-901	BEARING, RADIAL BALL, 6001U	1	1	1	1		
27	91053-719-005	BEARING, NEEDLE, 12X16X10(NTN)	2	2	2	2		
28	91202-KTW-901	OIL SEAL, 12X26X5	1	1	1	1		
29	91204-KK0-003	OIL SEAL, 12X18X5(ARAI)	1	1	1	1		
30	91301-KYJ-901	O-RING, 11.8X1.9	1	1	1	1		
31	91302-KYJ-901	O-RING, 9.8X2.4	2	2	2	2		
32	91307-035-000	O-RING, 18X3	1	1	1	1		
33	91322-PT0-004	O-RING, 17.8X1.9(ARAI)	1	1	1	1		
34	94301-12160	PIN A, DOWEL, 12X16	1	1	1	1		
35	94302-08140	PIN B, DOWEL, 8X14	1	1	1	1		
36	96100-60013-00	BEARING, RADIAL BALL, 6001	2	2	2	2		

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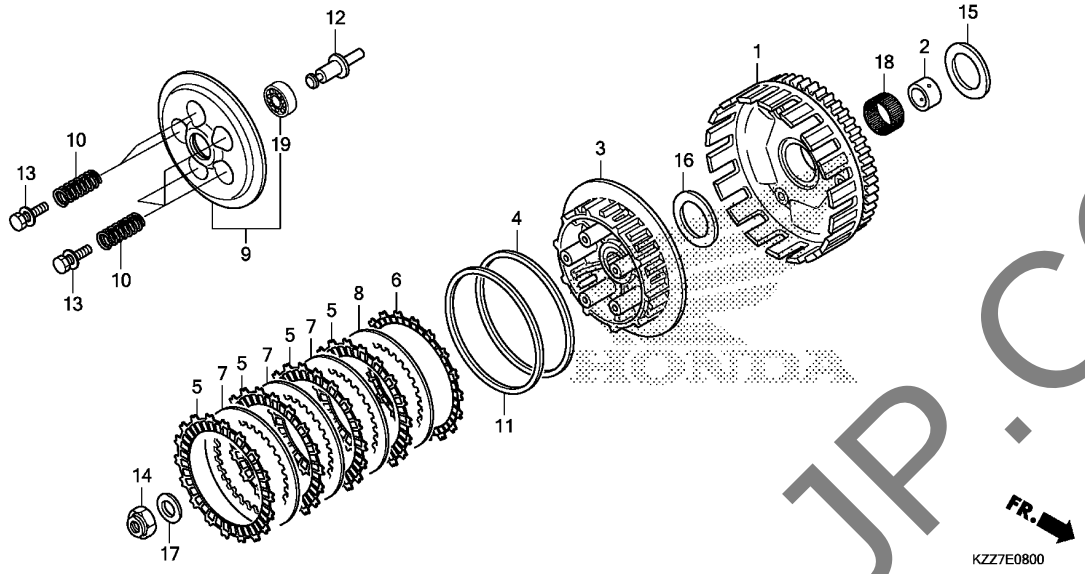
CLUTCH



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(18)	
	2121A0	OUTER, CLUTCH ----------	1.3
	2121F6	OUTER, CLUTCH(A) ----------	1.6
		.NOTE: With middle cowling	
3	212112	CENTER, CLUTCH ----------	1.3
	2121F8	CENTER, CLUTCH(A) ----------	1.6
		.NOTE: With middle cowling	
5		(4,6,7,8,11)	
	2121A1	DISC, CLUTCH FRICTION --------	1.1
		.NOTE: Same time for two units or more	
	2121F9	DISC, CLUTCH FRICTION(A) -----	1.4
		.NOTE: Same time for two units or more	
		.NOTE: With middle cowling	
9		(19)	
	2121A3	PLATE, CLUTCH PRESSURE -------	1.0
	2121P1	PLATE, CLUTCH PRESSURE(A) ----	1.3
		.NOTE: With middle cowling	
10	212107	SPRING, CLUTCH ----------	1.0
		.NOTE: Same time for two units or more	
	2121N0	SPRING, CLUTCH(A) ----------	1.3
+		.NOTE: Same time for two units or more	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
1	22100-KZZ-901	OUTER COMP., CLUTCH(73T) ----	1	1	1	1		
2	22116-KYJ-900	GUIDE, CLUTCH OUTER ---------	1	1	1	1		
3	22121-KZZ-901	CENTER, CLUTCH ----------	1	1	1	1		
4	22125-KZZ-901	SEAT, JUDDER SPRING ---------	1	1	1	1		
5	22201-MGZ-J01	DISK, CLUTCH FRICTION -------	4	4	4	4		
6	22202-KZZ-901	DISK B, CLUTCH FRICTION -----	1	1	1	1		
7	22321-KYJ-902	PLATE, CLUTCH ----------	3	3	3	3		
8	22322-KZZ-901	PLATE B, CLUTCH ----------	1	1	1	1		
9	22350-KYJ-902	PLATE COMP., CLUTCH PRESSURE	1	1	1	1		
10	22401-KYJ-902	SPRING, CLUTCH ----------	5	5	5	5		
11	22402-KZZ-902	SPRING, JUDDER ----------	1	1	1	1		
12	22847-KZZ-900	PIN, CLUTCH LIFTER ----------	1	1	1	1		
13	90050-KYJ-902	BOLT, 6X1.0 ----------	5	5	5	5		
14	90201-KYJ-900	NUT, SPECIAL, 16MM ----------	1	1	1	1		
15	90404-KVK-900	WASHER, 20X40X2 ----------	1	1	1	1		
16	90404-KYJ-902	WASHER, 20X40X2 ----------	1	1	1	1		
17	90434-KPS-900	WASHER, 16MM ----------	1	1	1	1		
18	91012-KYJ-901	BEARING, NEEDLE, 28X33X16.8 -	1	1	1	1		
19	96100-60010-00	BEARING, RADIAL BALL, 6001 --	1	1	1	1		

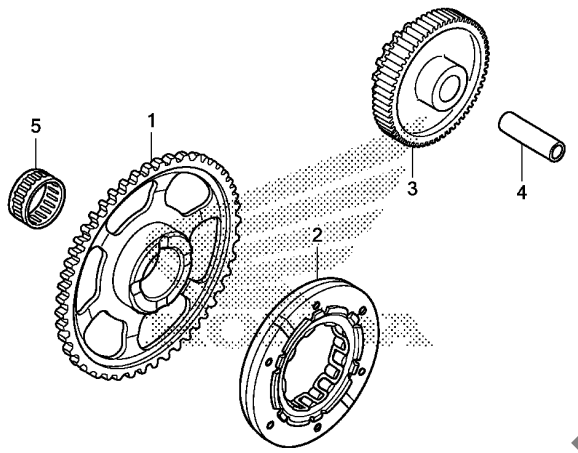
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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+10		.NOTE: With middle cowling	
12	2121B6	ROD, CLUTCH LIFTER ----------	1.0
	2121N7	ROD, CLUTCH LIFTER(A) -------	1.3
		.NOTE: With middle cowling	

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STARTING CLUTCH

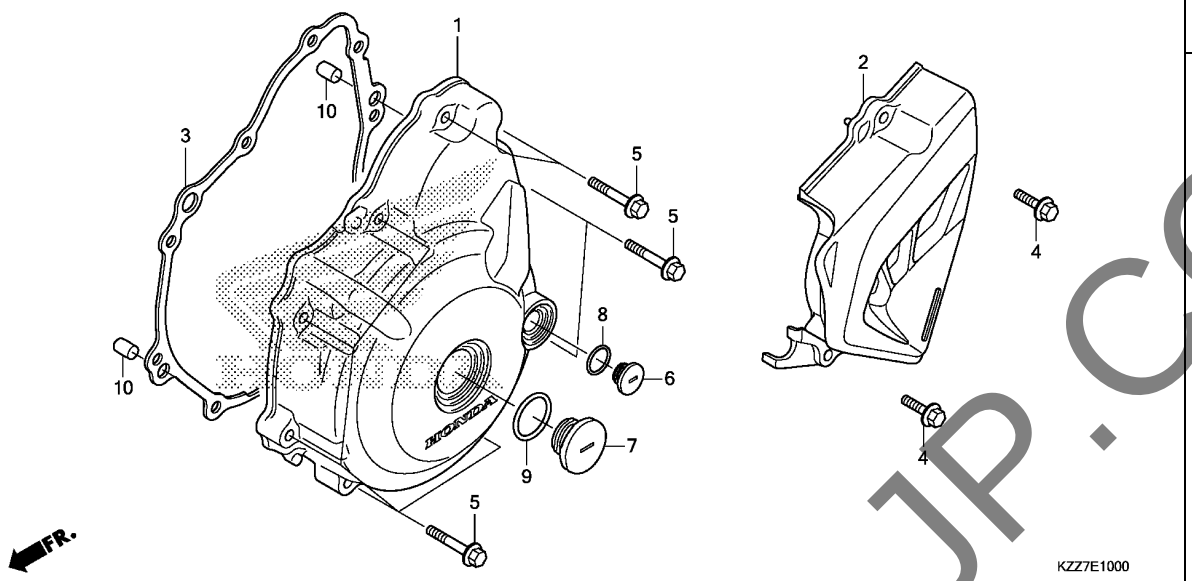


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(5)	
	612120	GEAR, STARTER DRIVEN ·····	0.6
	6121C4	GEAR, STARTER DRIVEN(A) ·····	0.8
		.NOTE: With middle cowling	
2	612131	OUTER, STARTING CLUTCH ·····	0.7
	6121C6	OUTER, STARTING CLUTCH(A) ····	0.9
		.NOTE: With middle cowling	
3	612125	GEAR, STARTER REDUCTION ·····	0.4
	6121C5	GEAR, STARTER REDUCTION(A) ···	0.6
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	28110-KYJ-900	GEAR COMP., STARTER DRIVEN (68T)	1	1	1	1		
2	28125-KYJ-901	OUTER COMP., STARTING CLUTCH	1	1	1	1		
3	28130-KYJ-900	GEAR, STARTER REDUCTION (17T/60T)	1	1	1	1		
4	28132-MK5-000	SHAFT C, IDLE GEAR ·····	1	1	1	1		
5	91107-KYJ-902	BEARING, NEEDLE, 29X34X24 ···	1	1	1	1		

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E-10 LEFT CRANKCASE COVER

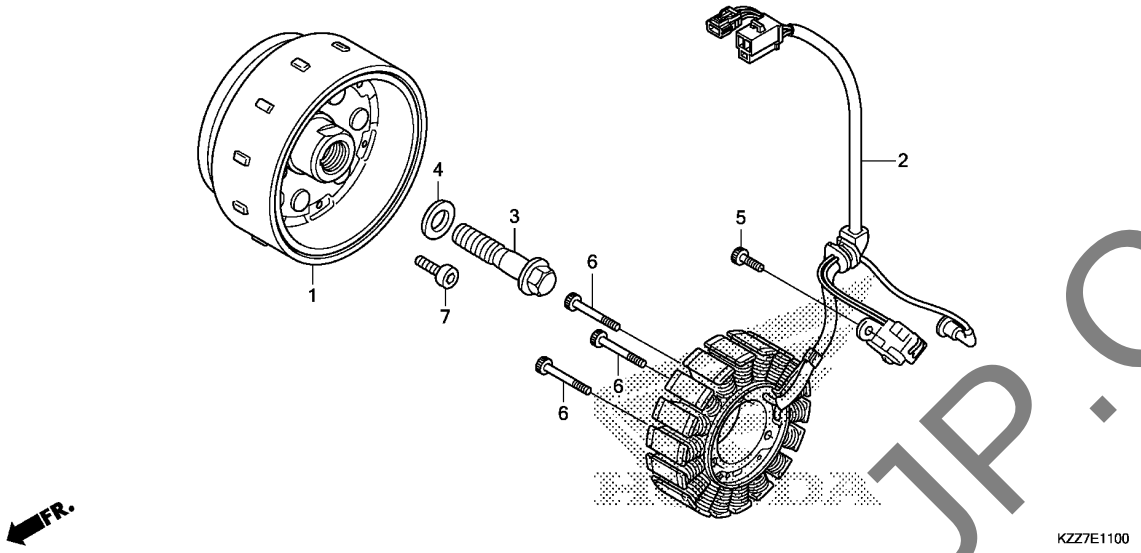


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	11101A6	COVER, CRANKCASE :LEFT -------	0.5
	11101P4	COVER, CRANKCASE(A) :LEFT ----	0.7
		.NOTE: With middle cowling	
2	11101B0	COVER, CRANKCASE :LEFT REAR --	0.1
3	11101A3	GASKET, CRANKCASE COVER :LEFT	0.4
	11101P5	GASKET, CRANKCASE COVER(A) :LEFT ----------	0.6
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	11341-KZZ-900	COVER, L. CRANKCASE ---------	1	1	1	1		
2	11360-KZZ-900	COVER COMP., L. RR. ---------	1	1	1	1		
3	11395-KYJ-900	GASKET, L. CRANKCASE COVER --	1	1	1	1		
4	90012-KYJ-900	BOLT, FLANGE, 6X25(NSHF) ----	2	2	2	2		
5	90013-KYJ-900	BOLT, FLANGE, 6X30(NSHF) ----	9	9	9	9		
6	90084-KPP-860	CAP, A.C. GENERATOR ---------	1	1	1	1		
7	90087-KPP-860	CAP, 30MM -------------------	1	1	1	1		
8	91303-377-000	O-RING, 13.8X2.5 ------------	1	1	1	1		
9	91356-KWV-000	O-RING, 30MM ----------------	1	1	1	1		
10	94302-08140	PIN B, DOWEL, 8X14 ----------	2	2	2	2		

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GENERATOR

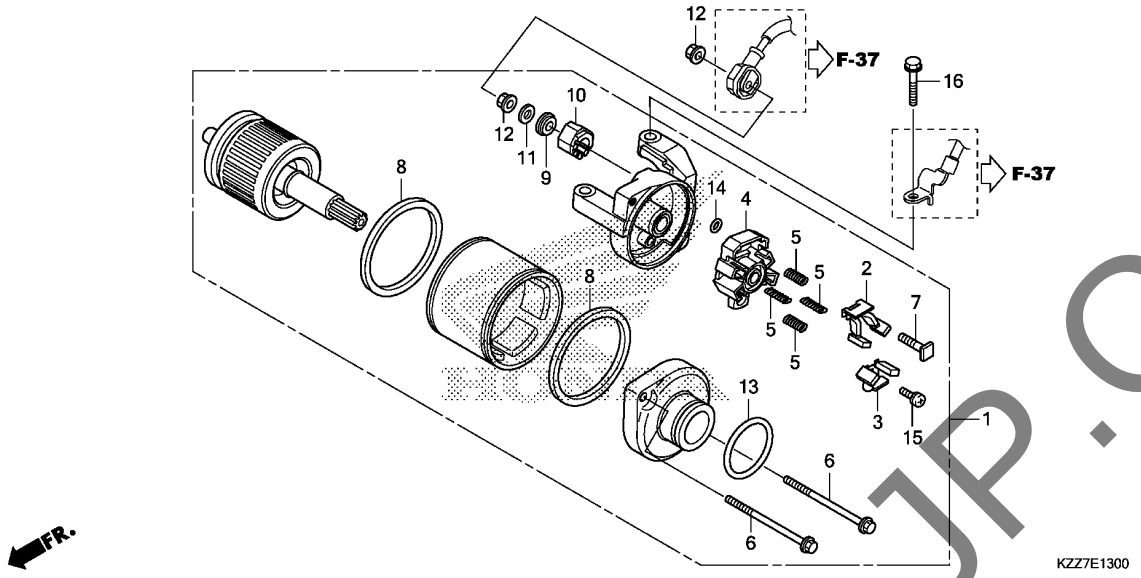


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	613105	ROTOR OR FLYWHEEL	0.7
	6131C6	ROTOR OR FLYWHEEL(A)	0.9
		.NOTE: With middle cowling	
2	6131A3	STATOR	0.7
	6131C7	STATOR(A)	0.9
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
1	31110-KZZ-D21	FLYWHEEL COMP.(DENSO)	1	1	1	1		
2	31120-KZZ-901	STATOR COMP.(DENSO)	1	1	1	1		
3	90023-KYJ-900	BOLT, FLANGE, 12X50	1	1	1	1		
4	90401-KCY-670	WASHER, 12.5X30X5	1	1	1	1		
5	96600-06016-00	BOLT, SOCKET, 6X16	2	2	2	2		
6	96600-06035-00	BOLT, SOCKET, 6X35	3	3	3	3		
7	96600-08020-10	BOLT, SOCKET, 8X20	6	6	6	6		

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E-13 STARTER MOTOR

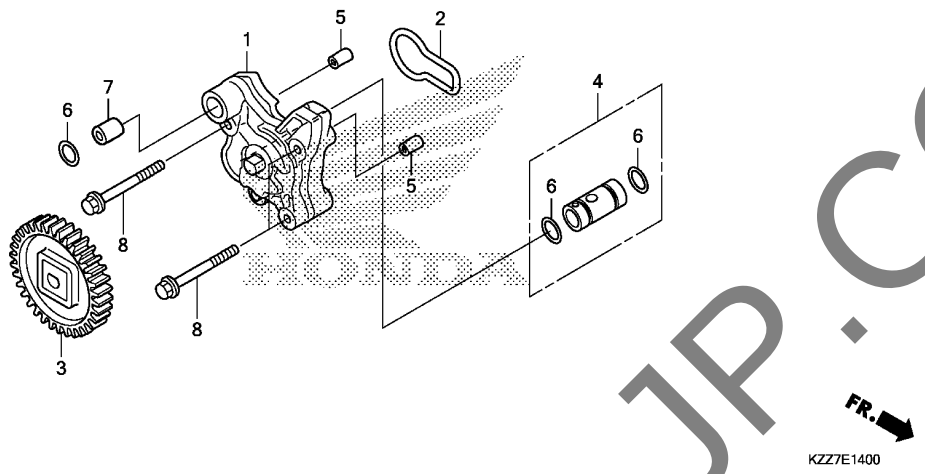


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	612105	MOTOR, STARTING ----------	0.5
	6121D0	MOTOR, STARTING(A) ----------	0.9
		.NOTE: With middle cowling	
	6121D0A	.With canister add ----------	0.2
2		(3,4,5,8)	
	6121A4	TERMINAL, BRUSH(STARTER) -----	0.6
		.NOTE: Same time for two units	
	6121D2	TERMINAL, BRUSH(STARTER) (A) -	1.0
		.NOTE: Same time for two units	
		.NOTE: With middle cowling	
	6121D2A	.With canister add ----------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	31200-KZZ-901	MOTOR ASSY., STARTER(MITSUBA)	1	1	1	1		
2	31201-MEW-921	BRUSH SET A, CARBON ---------	1	1	1	1		
3	31202-MEW-921	BRUSH SET B, CARBON ---------	1	1	1	1		
4	31203-MEW-921	HOLDER, BRUSH ----------	1	1	1	1		
5	31204-MEW-921	SPRING, CARBON BRUSH --------	4	4	4	4		
6	31205-HP5-601	BOLT, SETTING ----------	2	2	2	2		
7	31206-MEW-921	BOLT, TERMINAL ----------	1	1	1	1		
8	31207-HP5-601	RING ----------	2	2	2	2		
9	31208-MEW-921	INSULATOR ----------	1	1	1	1		
10	31209-MEW-921	STOPPER, TERMINAL ----------	1	1	1	1		
11	31210-MEW-921	WASHER ----------	1	1	1	1		
12	90071-MB0-000	NUT-WASHER, 6MM ----------	2	2	2	2		
13	91309-425-003	O-RING, 24.4X3.1(ARAI) ------	1	1	1	1		
14	91320-MB0-000	O-RING, 4X2 ----------	1	1	1	1		
15	93892-05012-08	SCREW-WASHER, 5X12 ----------	1	1	1	1		
16	95701-06025-00	BOLT, FLANGE, 6X25 ----------	2	2	2	2		

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OIL PUMP

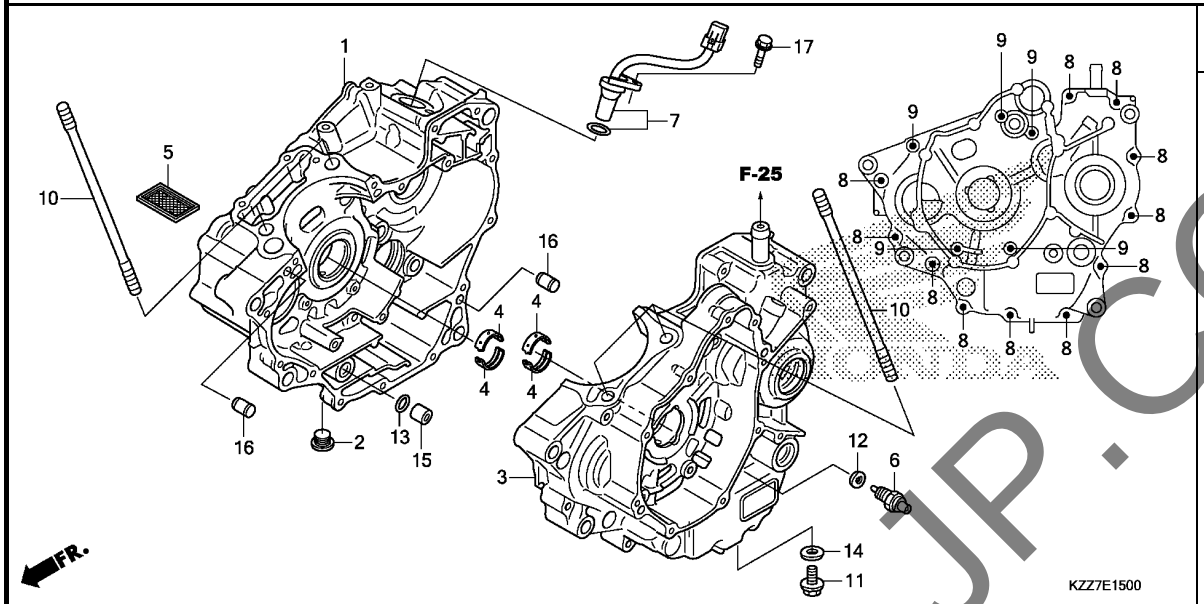


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
	113105	PUMP ASSY., OIL	1.1
	1131F2	PUMP ASSY., OIL(A)	1.4
		.NOTE: With middle cowling	
3		(6)	
	1131A2	SPROCKET, OIL PUMP DRIVE	0.9
	1131F3	SPROCKET, OIL PUMP DRIVE(A)	1.2
		.NOTE: With middle cowling	
4		(6)	
	113126	VALVE, RELIEF	1.1
	1131G6	VALVE, RELIEF(A)	1.4
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	15100-KYJ-900	PUMP ASSY., OIL	1	1	1	1		
2	15119-KYJ-901	GASKET, OIL PUMP	1	1	1	1		
3	15130-KYJ-900	GEAR COMP., OIL PUMP(32T)	1	1	1	1		
4	15220-KYJ-900	VALVE ASSY., RELIEF	1	1	1	1		
5	90702-KFM-900	DOWEL PIN, 8X12	2	2	2	2		
6	91301-KYJ-901	O-RING, 11.8X1.9	3	3	3	3		
7	94301-12160	PIN A, DOWEL, 12X16	1	1	1	1		
8	95701-06045-00	BOLT, FLANGE, 6X45	3	3	3	3		

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E-15 CRANKCASE

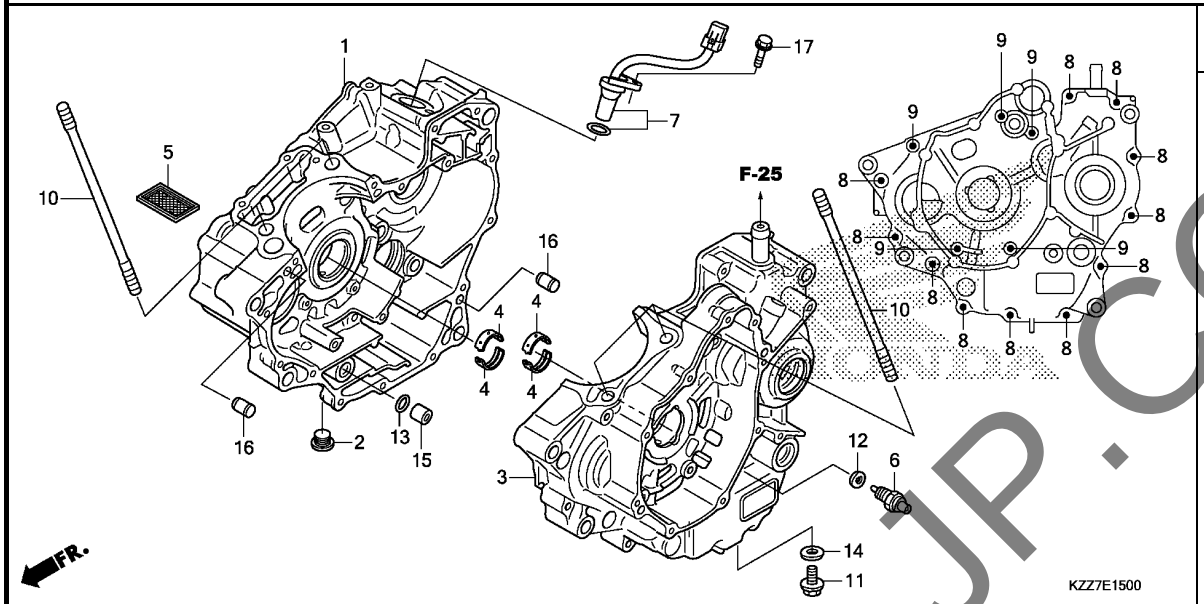


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHT ---------- .INCLUDES: Engine removal and installation	5.6
	1101P1	CRANKCASE(A) :RIGHT ---------- .INCLUDES: Engine removal and installation .NOTE: With middle cowling	6.4
3	110115	CRANKCASE :LEFT ---------- .INCLUDES: Engine removal and installation	5.6
	1101N9	CRANKCASE(A) :LEFT ---------- .INCLUDES: Engine removal and installation .NOTE: With middle cowling	6.4
	1101A2	CRANKCASE :BOTH ---------- .INCLUDES: Engine removal and installation	6.2
	1101P0	CRANKCASE(A) :BOTH ---------- .INCLUDES: Engine removal and installation .NOTE: With middle cowling	7.0
4	1101B6	BEARING, CRANKSHAFT :LEFT ---- .INCLUDES: Engine removal and installation	5.1
+	1101P6	BEARING, CRANKSHAFT(A) :LEFT -	5.9

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	11100-KZZ-900	CRANKCASE COMP., R. ---------	1	1	1	1		
2	11107-KYJ-900	BOLT, SEALING, 16MM ---------	1	1	1	1		
3	11200-KZZ-900	CRANKCASE COMP., L. ---------	1	1	1	1		
4	13312-K33-D01	BEARING A, CRANKSHAFT(BLUE) -	4	4	4	4		
	13313-K33-D01	BEARING B, CRANKSHAFT(BLACK)	4	4	4	4		
	13314-K33-D01	BEARING C, CRANKSHAFT(BROWN)	4	4	4	4		
	13315-K33-305	BEARING D, CRANKSHAFT(RED) (O.S.)	(4)	(4)	(4)	(4)		
	13316-K33-305	BEARING E, CRANKSHAFT(GREEN) (O.S.)	(4)	(4)	(4)	(4)		
	13317-K33-305	BEARING F, CRANKSHAFT(YELLOW) (O.S.)	(4)	(4)	(4)	(4)		
	13318-K33-305	BEARING G, CRANKSHAFT(PINK) (O.S.)	(4)	(4)	(4)	(4)		
5	15421-KYJ-900	SCREEN, OIL FILTER ----------	1	1	1	1		
6	35600-HA0-003	SWITCH ASSY., NEUTRAL(TOYO) -	1	1	1	1		
7	37700-KZZ-901	SENSOR ASSY., SPEED ---------	1	1	1	1		
8	90014-KYJ-900	BOLT, FLANGE, 6X40(NSHF) ----	11	11	11	11		
9	90016-KYJ-900	BOLT, FLANGE, 6X70(NSHF) ----	5	5	5	5		
10	90032-K33-D00	BOLT, STUD, 10X178 ----------	4	4	4	4		
11	90061-KYJ-900	BOLT, DRAIN PLUG, 12MM ------	1	1	1	1		
12	90443-KR0-000	WASHER, NEUTRAL SWITCH ------	1	1	1	1		
13	91301-KYJ-901	O-RING, 11.8X1.9 ------------	1	1	1	1		
14	94109-12000	WASHER, DRAIN PLUG, 12MM ----	1	1	1	1		
15	94301-12160	PIN A, DOWEL, 12X16 ---------	1	1	1	1		
16	94302-08140	PIN B, DOWEL, 8X14 ----------	2	2	2	2		
17	95701-06018-00	BOLT, FLANGE, 6X18 ----------	1	1	1	1		

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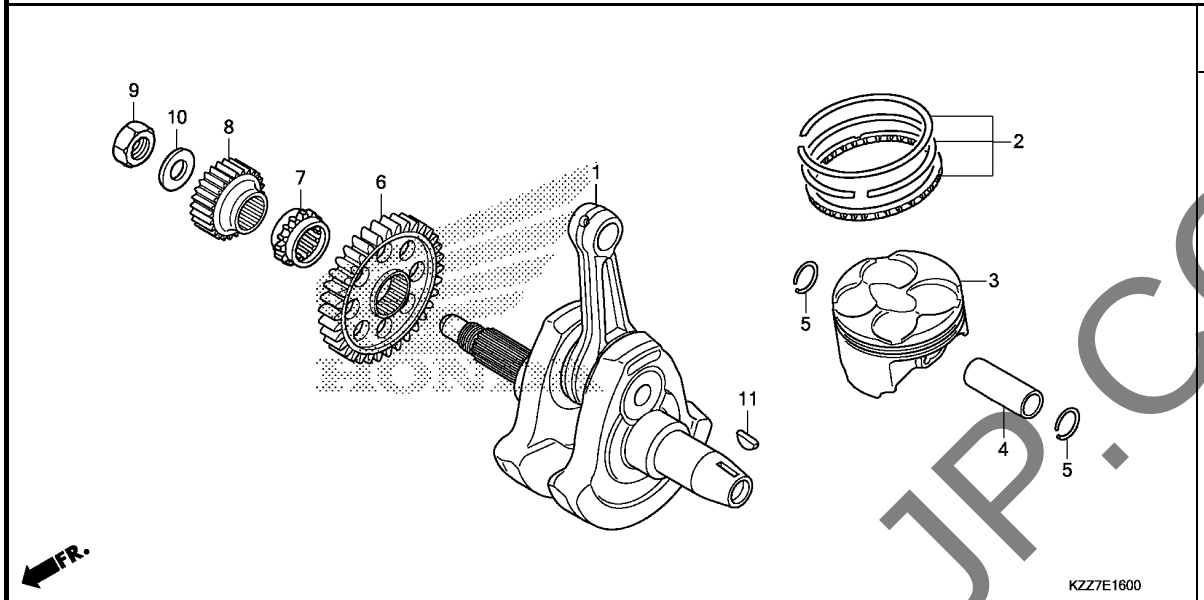
E-15 CRANKCASE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 4		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
	1101B7	BEARING, CRANKSHAFT :RIGHT ---	5.1
		.INCLUDES: Engine removal and installation	
	1101P7	BEARING, CRANKSHAFT(A) :RIGHT	5.9
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
	1101G0	BEARING, CRANKSHAFT :BOTH ----	5.3
		.INCLUDES: Engine removal and installation	
	1101P8	BEARING, CRANKSHAFT(A) :BOTH -	6.1
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
5	1131B5	SCREEN, OIL FILTER ----------	0.9
	1131G2	SCREEN, OIL FILTER(A) --------	1.2
		.NOTE: With middle cowling	
6	6151B8	SWITCH, NEUTRAL -------------	0.2
7	617198	SENSOR, SPEEDOMETER ---------	0.3
	6171E9	SENSOR, SPEEDOMETER(A) -------	1.3
		.NOTE: With middle cowling	
	6171E9A	.With canister add ----------	0.2

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CRANKSHAFT/PISTON

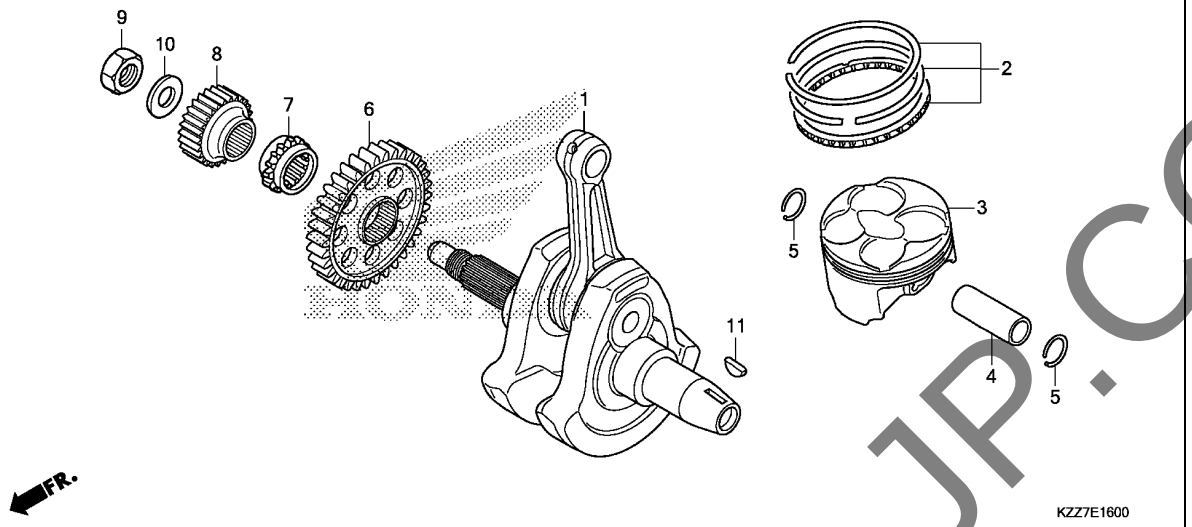


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFT	5.3
		.INCLUDES: Engine removal and installation	
	1101N6	CRANKSHAFT(A)	6.1
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling (2,4,5)	
3	111103	PISTON RING AND/OR PISTON(ONE)	3.5
		.INCLUDES: Engine removal and installation	
	1111BS	PISTON RING AND/OR PISTON(ONE) (A)	4.3
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
6	110183	GEAR, BALANCER DRIVE	3.7
		.INCLUDES: Engine removal and installation	
	1101Y6	GEAR, BALANCER DRIVE(A)	4.5
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
+ 7	1101C8	SPROCKET, TIMING	3.7

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	13000-KYJ-904	CRANKSHAFT COMP.	1	1	1	1			
2	13011-KZZ-D20	RING SET, PISTON(STD.)	1	1	1	1			
	13021-KZZ-D20	RING SET, PISTON(0.25)	(1)	(1)	(1)	(1)	--------	--------	IN,KO,LA,PH,U
	13031-KZZ-D20	RING SET, PISTON(0.50)	(1)	(1)	(1)	(1)	--------	--------	IN,KO,LA,PH,U
3	13101-K33-J00	PISTON	1	1	1	1	--------	--------	ED,KO,LA,PH,U
	13102-KZZ-D21	PISTON(0.25)	(1)	(1)	(1)	(1)	--------	--------	KO,LA,PH,U
	13103-KZZ-D21	PISTON(0.50)	(1)	(1)	(1)	(1)	--------	--------	KO,LA,PH,U
	13101-KZZ-P01	PISTON	-	-	1	-	--------	--------	IN
	13102-KZZ-P01	PISTON(0.25)	-	-	(1)	-	--------	--------	IN
	13103-KZZ-P01	PISTON(0.50)	-	-	(1)	-	--------	--------	IN
4	13111-MEL-000	PIN, PISTON	1	1	1	1			
5	13112-K33-D00	CLIP, PISTON PIN, 17MM	2	2	2	2			
6	13417-K33-D00	GEAR, BALANCER DRIVE(35T) ...	1	1	1	1			
7	14311-KYJ-900	SPROCKET, TIMING(17T)	1	1	1	1			
8	23121-K33-D01	GEAR, PRIMARY DRIVE(26T)	1	1	1	1			
9	90235-KYJ-900	NUT, LOCK, 16MM	1	1	1	1			
10	90434-KPS-900	WASHER, 16MM	1	1	1	1			
11	90742-KYJ-900	KEY, WOODRUFF, 25X18	1	1	1	1			

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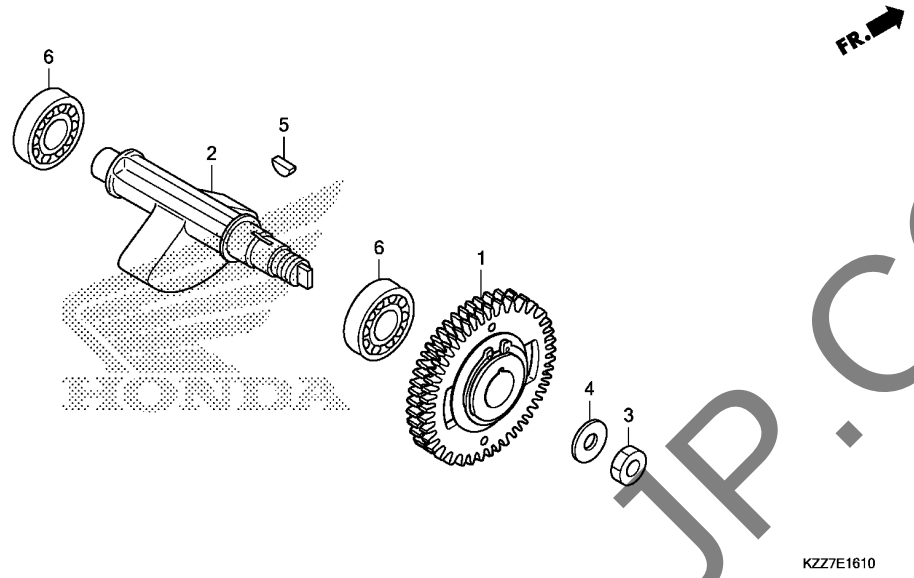
CRANKSHAFT/PISTON



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 7		.INCLUDES: Engine removal and installation	
	11D1P9	SPROCKET, TIMING(A) ----------	4.5
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
8	211105	GEAR, PRIMARY DRIVE ----------	1.3
	2111F8	GEAR, PRIMARY DRIVE(A) -------	1.6
		.NOTE: With middle cowling	

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BALANCER SHAFT



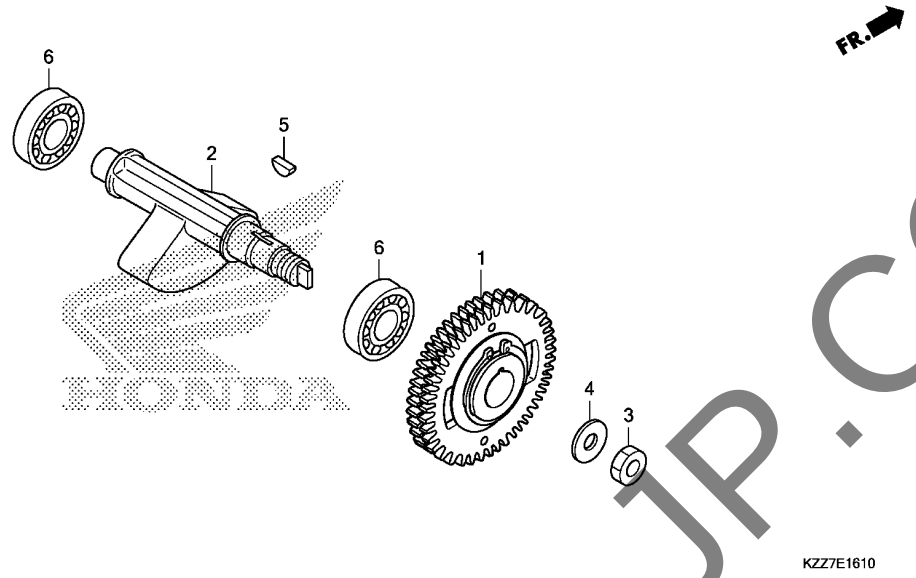
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	11O1L5	GEAR, BALANCER DRIVEN ····· .INCLUDES: Engine removal and installation	3.8
	11O1V7	GEAR, BALANCER DRIVEN(A) ····· .INCLUDES: Engine removal and installation .NOTE: With middle cowling	4.6
2	11O185	SHAFT, BALANCER ····· .INCLUDES: Engine removal and installation	4.7
	11O1S7	SHAFT, BALANCER(A) ····· .INCLUDES: Engine removal and installation .NOTE: With middle cowling	5.5
6	11O1G3	BEARING, BALANCER SHAFT :LEFT .INCLUDES: Engine removal and installation	4.9
	11O1Q9	BEARING, BALANCER SHAFT(A) :LEFT ····· .INCLUDES: Engine removal and installation .NOTE: With middle cowling	5.7
	11O1G4	BEARING, BALANCER SHAFT :RIGHT .INCLUDES: Engine removal and installation	4.9

+

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	13410-K33-D00	GEAR ASSY., BALANCER DRIVEN (35T)	1	1	1		
2	13421-KYJ-900	SHAFT, BALANCER ·····	1	1	1		
3	90204-KYJ-900	NUT, HEX., 14MM ·····	1	1	1		
4	90433-MEY-670	WASHER, 14.2X24 ·····	1	1	1		
5	90741-KFB-000	KEY, WOODRUFF, 4MM ·····	1	1	1		
6	91008-KYJ-901	BEARING, RADIAL BALL, 6204 (SPECIAL)	2	2	2		

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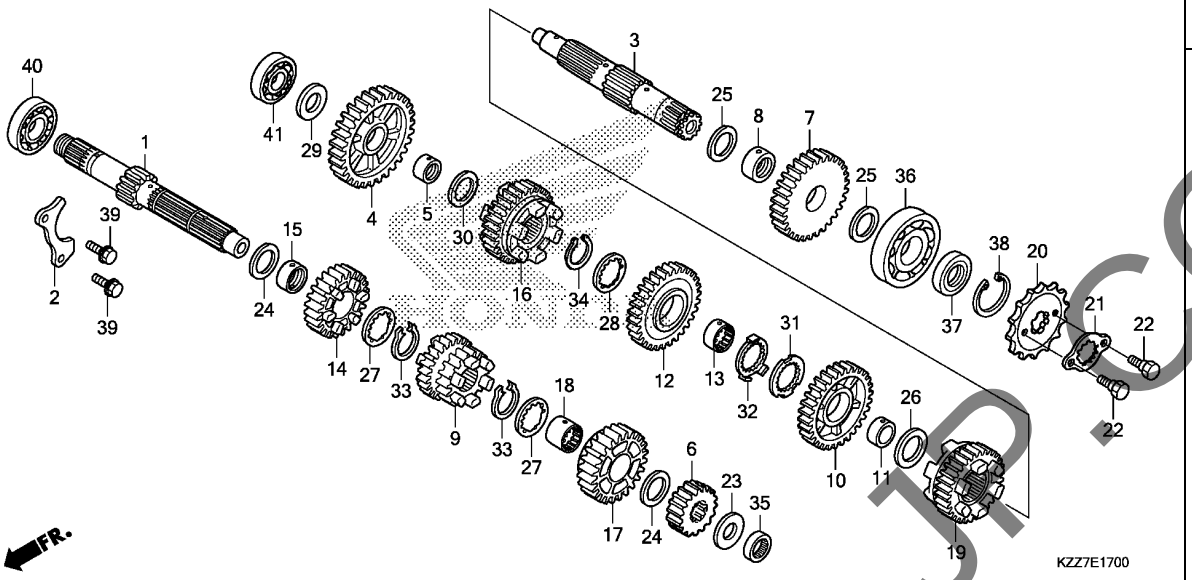
BALANCER SHAFT



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 6	11O1Q7	BEARING, BALANCER SHAFT(A) :RIGHT ..... .INCLUDES: Engine removal and installation .NOTE: With middle cowling	5.7
	11O1G5	BEARING, BALANCER SHAFT :BOTH .INCLUDES: Engine removal and installation	5.1
	11O1Q8	BEARING, BALANCER SHAFT(A) :BOTH ..... .INCLUDES: Engine removal and installation .NOTE: With middle cowling	5.9

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TRANSMISSION

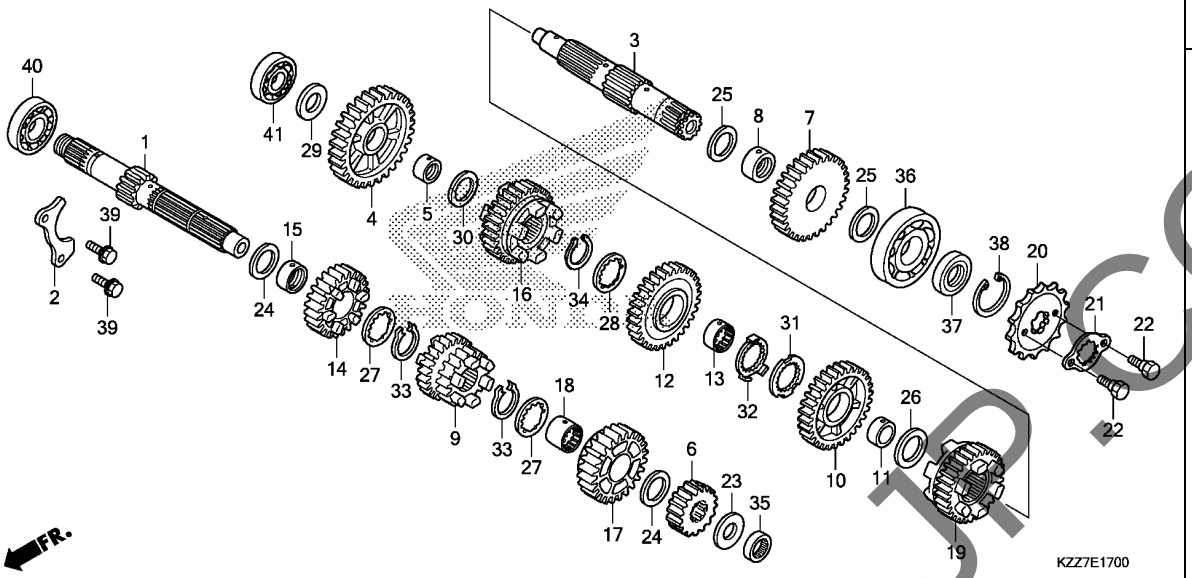


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(6,9,14,17)	
	210141	MAINSHAFT, TRANSMISSION ------	4.9
		.INCLUDES: Engine removal and installation	
	210141A	.Replace countershaft add ----	0.2
	2101J3	MAINSHAFT, TRANSMISSION(A) ---	5.7
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
	2101J3A	.Replace countershaft add ----	0.2
3		(4,7,10,12,16,19)	
	210142	COUNTERSHAFT, TRANSMISSION ---	4.9
		.INCLUDES: Engine removal and installation	
	210142A	.Replace mainshaft add -------	0.2
	2101J4	COUNTERSHAFT, TRANSMISSION(A)	5.7
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
	2101J4A	.Replace mainshaft add -------	0.2
20	213135	SPROCKET, DRIVE -------------	0.3
35	2101C2	BEARING, MAINSHAFT :LEFT -----	4.9
		.INCLUDES: Engine removal and installation	
+	2101M3	BEARING, MAINSHAFT(A) :LEFT --	5.7

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	23211-KZZ-900	MAINSHAFT(12T) -------------	1	1	1	1		
2	23212-KYJ-900	PLATE, BEARING SETTING ------	1	1	1	1		
3	23221-KZZ-901	COUNTERSHAFT ----------------	1	1	1	1		
4	23411-KZZ-900	GEAR, COUNTERSHAFT LOW(40T) -	1	1	1	1		
5	23412-KYJ-900	COLLAR, 20X23X10.5 ----------	1	1	1	1		
6	23421-KZZ-900	GEAR, MAINSHAFT SECOND(17T) -	1	1	1	1		
7	23431-KZZ-900	GEAR, COUNTERSHAFT SECOND(36T)	1	1	1	1		
8	23432-KYJ-900	COLLAR, 22X25X11 ------------	1	1	1	1		
9	23441-KZZ-900	GEAR, MAINSHAFT THIRD & FOURTH (21T/23T)	1	1	1	1		
10	23451-KZZ-900	GEAR, COUNTERSHAFT THIRD(33T)	1	1	1	1		
11	23452-KYJ-900	COLLAR, 25X28X10 ------------	1	1	1	1		
12	23471-KZZ-900	GEAR, COUNTERSHAFT FOURTH(30T)	1	1	1	1		
13	23472-KYJ-900	COLLAR, SPLINE, 25X10 -------	1	1	1	1		
14	23481-KZZ-D20	GEAR, MAINSHAFT FIFTH(29T) --	1	1	1	1		
15	23482-KYJ-900	BUSH, 20X23X17.4 ------------	1	1	1	1		
16	23491-KZZ-D20	GEAR, COUNTERSHAFT FIFTH(32T)	1	1	1	1		
17	23501-KZZ-D20	GEAR, MAINSHAFT SIXTH(31T) --	1	1	1	1		
18	23502-KYJ-900	COLLAR, SPLINE, 23MM --------	1	1	1	1		
19	23511-KZZ-D20	GEAR, COUNTERSHAFT SIXTH(30T)	1	1	1	1		
20	23801-KYJ-901	SPROCKET, DRIVE(14T) --------	1	1	1	1		
21	23802-KYJ-900	PLATE, FIXING ---------------	1	1	1	1		
22	90084-041-000	BOLT, DRIVE SPROCKET FIXING -	2	2	2	2		
23	90405-KYJ-900	WASHER, 17X26X1.0 -----------	1	1	1	1		
24	90406-KYJ-900	WASHER, 20X27X1.0 -----------	2	2	2	2		

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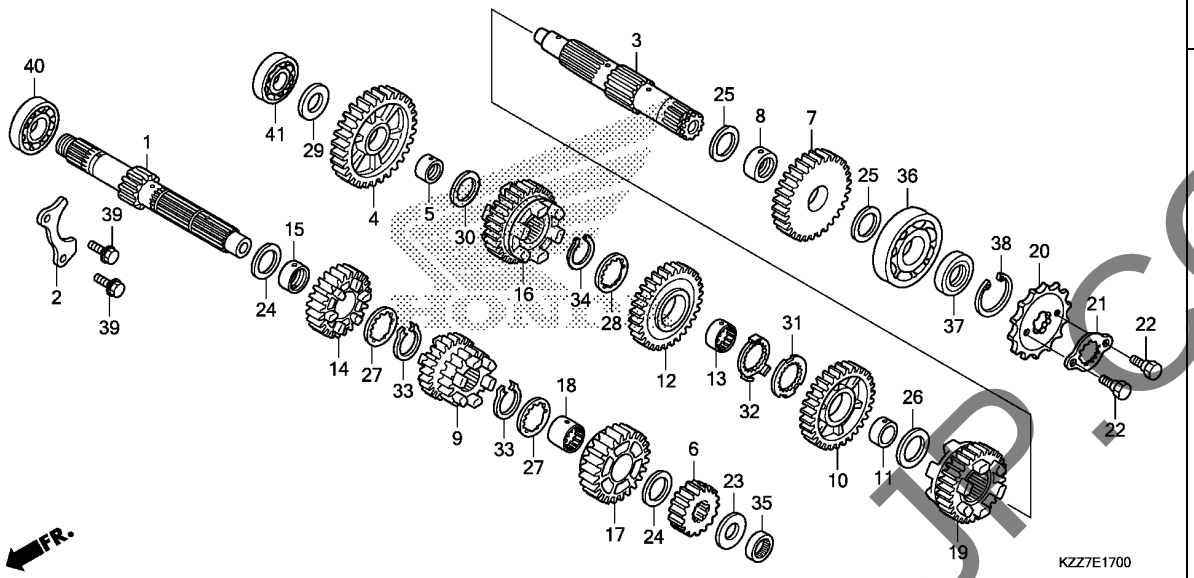
TRANSMISSION



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+35		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
36	2101C7	BEARING, COUNTERSHAFT :LEFT --	4.9
		.INCLUDES: Engine removal and installation	
	2101M4	BEARING, COUNTERSHAFT(A) :LEFT	5.7
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
40	2101C5	BEARING, MAINSHAFT :RIGHT ----	4.9
		.INCLUDES: Engine removal and installation	
	2101L8	BEARING, MAINSHAFT(A) :RIGHT -	5.7
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
	2101C6	BEARING, MAINSHAFT :BOTH -----	5.1
		.INCLUDES: Engine removal and installation	
	2101L9	BEARING, MAINSHAFT(A) :BOTH --	5.9
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
+41	2101C8	BEARING, COUNTERSHAFT :RIGHT -	4.9

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
25	90407-KYJ-900	WASHER, 22X29X1.0 ----------	2	2	2	2		
26	90408-KYJ-900	WASHER, 25X32X1.0 ----------	1	1	1	1		
27	90451-KYJ-900	WASHER, SPLINE, 20X26X1.6 ---	2	2	2	2		
28	90452-KYJ-900	WASHER, SPLINE, 25X31X1.0 ---	1	1	1	1		
29	90453-KYJ-900	WASHER, 17X28X1.0 ----------	1	1	1	1		
30	90454-KPS-900	WASHER B, THRUST, 20MM ------	1	1	1	1		
31	90454-KYJ-900	WASHER, SPLINE, 25X42X1.6 ---	1	1	1	1		
32	90455-KYJ-900	WASHER, LOCK, 25MM ----------	1	1	1	1		
33	90601-KYJ-900	CIRCLIP, EXTERNAL, 20MM -----	2	2	2	2		
34	90602-KYJ-900	CIRCLIP, EXTERNAL, 25MM -----	1	1	1	1		
35	91003-KYJ-901	BEARING, NEEDLE, 17X27X13 ---	1	1	1	1		
36	91005-KYJ-901	BEARING, RADIAL BALL, 63/22 -	1	1	1	1		
37	91207-KYJ-901	OIL SEAL, 22X36X5 ----------	1	1	1	1		
38	94520-37000	CIRCLIP, INTERNAL, 37MM -----	1	1	1	1		
39	95701-06014-00	BOLT, FLANGE, 6X14 ----------	2	2	2	2		
40	96100-63040-00	BEARING, RADIAL BALL, 6304 --	1	1	1	1		
41	96140-62030-00	BEARING, RADIAL BALL, 6203U -	1	1	1	1		

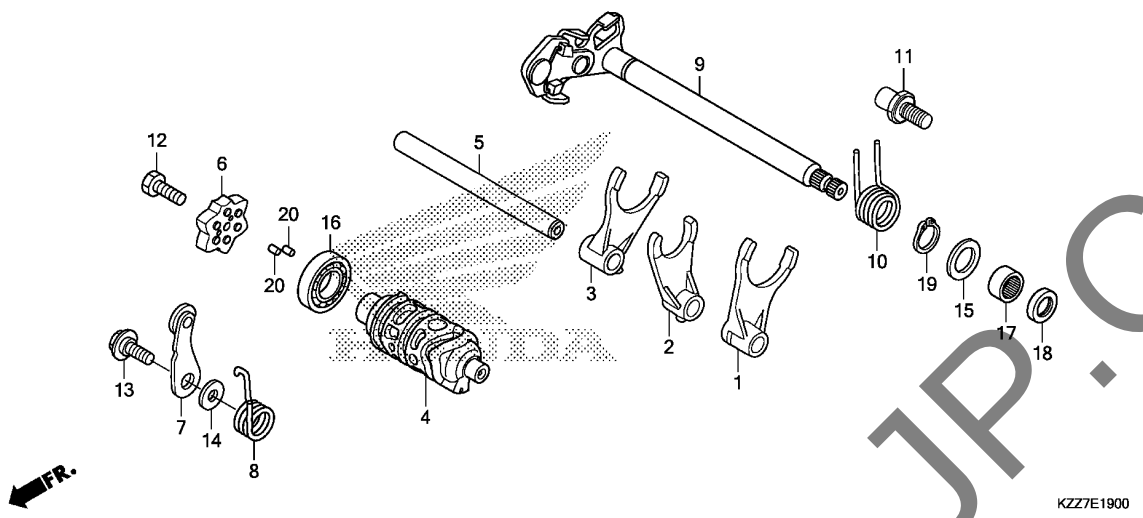
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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+41		.INCLUDES: Engine removal and installation	
	2101M1	BEARING, COUNTERSHAFT(A) :RIGHT ----------	5.7
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
	2101C9	BEARING, COUNTERSHAFT :BOTH --	5.1
		.INCLUDES: Engine removal and installation	
	2101M2	BEARING, COUNTERSHAFT(A) :BOTH	5.9
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	
	2101D4	BEARING, MAINSHAFT AND COUNTERSHAFT :ALL ----------	5.3
		.INCLUDES: Engine removal and installation	
	2101M0	BEARING, MAINSHAFT AND COUNTERSHAFT(A) :ALL -------	6.1
		.INCLUDES: Engine removal and installation .NOTE: With middle cowling	

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GEARSHIFT DRUM

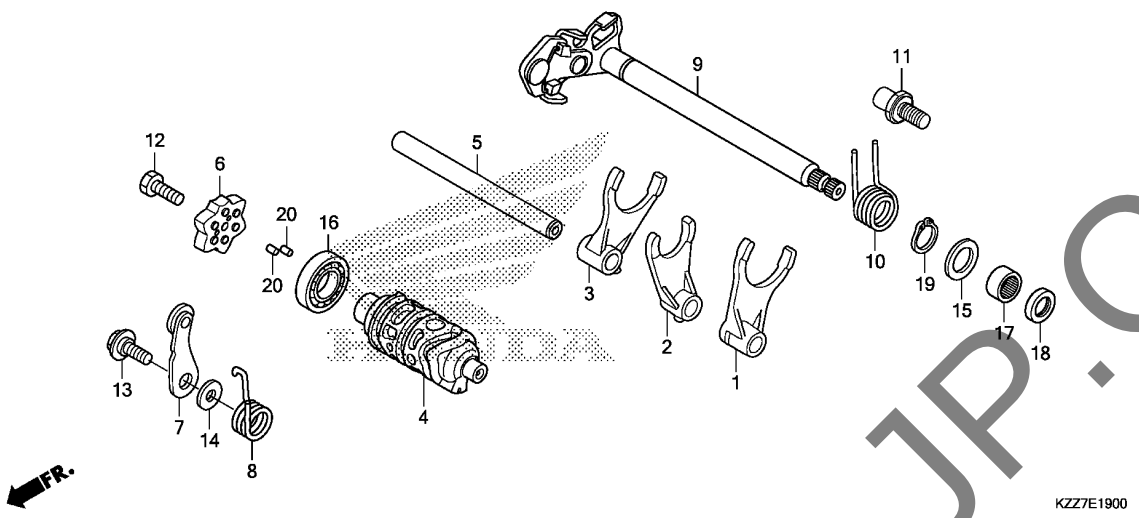


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2,3)	
	210112	FORK, GEARSHIFT	4.9
		.INCLUDES: Engine removal and installation	
		.NOTE: Same time for two units or more	
	2101M5	FORK, GEARSHIFT(A)	5.7
		.INCLUDES: Engine removal and installation	
		.NOTE: Same time for two units or more	
		.NOTE: With middle cowling	
4	2101A9	DRUM, GEARSHIFT	4.9
		.INCLUDES: Engine removal and installation	
	2101M6	DRUM, GEARSHIFT(A)	5.7
		.INCLUDES: Engine removal and installation	
		.NOTE: With middle cowling	
6	2101D6	PLATE, GEARSHIFT DRUM STOPPER	1.4
	2101P5	PLATE, GEARSHIFT DRUM STOPPER (A)	1.7
		.NOTE: With middle cowling	
7		(8)	
+	210125	STOPPER OR SPRING, SHIFT DRUM	1.4

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	24211-KZZ-900	FORK, L. GEARSHIFT	1	1	1	1		
2	24212-KZZ-900	FORK, CENTER GEARSHIFT	1	1	1	1		
3	24213-KZZ-900	FORK, R. GEARSHIFT	1	1	1	1		
4	24301-KYJ-900	DRUM, GEARSHIFT	1	1	1	1		
5	24321-KYJ-900	SHAFT, GEARSHIFT FORK	1	1	1	1		
6	24410-KYJ-900	PLATE COMP., GEARSHIFT DRUM STOPPER	1	1	1	1		
7	24430-KGH-901	STOPPER COMP., GEARSHIFT DRUM	1	1	1	1		
8	24435-KYJ-900	SPRING, DRUM STOPPER	1	1	1	1		
9	24610-KYJ-900	SPINDLE COMP., GEARSHIFT	1	1	1	1		
10	24651-KRM-840	SPRING, GEARSHIFT RETURN	1	1	1	1		
11	24652-KRM-840	PIN, SHIFT RETURN SPRING	1	1	1	1		
12	90003-KVS-900	BOLT, HEX., 6X20	1	1	1	1		
13	90022-MG8-000	PIVOT, SHIFT DRUM STOPPER ARM	1	1	1	1		
14	90435-HB3-000	WASHER, 6.1MM	1	1	1	1		
15	90457-KRM-840	WASHER, 14MM	1	1	1	1		
16	91015-MCA-003	BEARING, RADIAL BALL, 6905 ..	1	1	1	1		
17	91101-121-691	BEARING, NEEDLE, 14MM(TOYO) .	1	1	1	1		
18	91203-KSP-911	OIL SEAL, 14X22X5(ARAI)	1	1	1	1		
19	94510-14000	CIRCLIP, EXTERNAL, 14MM	1	1	1	1		
20	96220-30085	ROLLER, 3X8.5	2	2	2	2		

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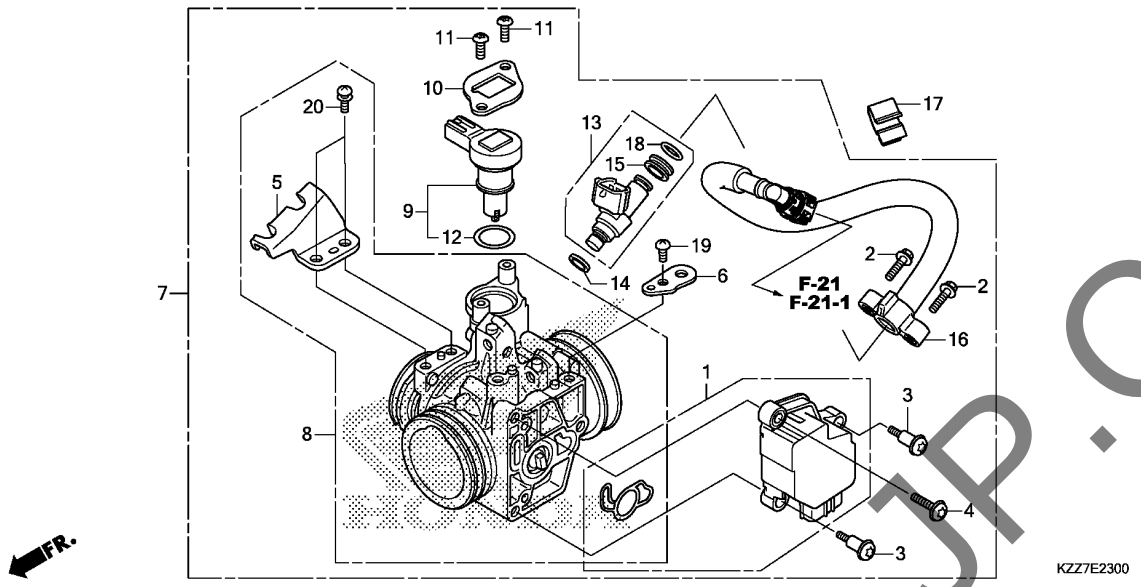
GEARSHIFT DRUM



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 7	21101P6	STOPPER OR SPRING, SHIFT DRUM (A)	1.7
		.NOTE: With middle cowling	
9		(10)	
	210122	SPINDLE, GEARSHIFT	1.4
	2101P7	SPINDLE, GEARSHIFT(A)	1.7
		.NOTE: With middle cowling	
18	11101F9	OIL SEAL, GEARSHIFT SPINDLE --	1.4
	11101S1	OIL SEAL, GEARSHIFT SPINDLE(A)	1.7
		.NOTE: With middle cowling	

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THROTTLE BODY



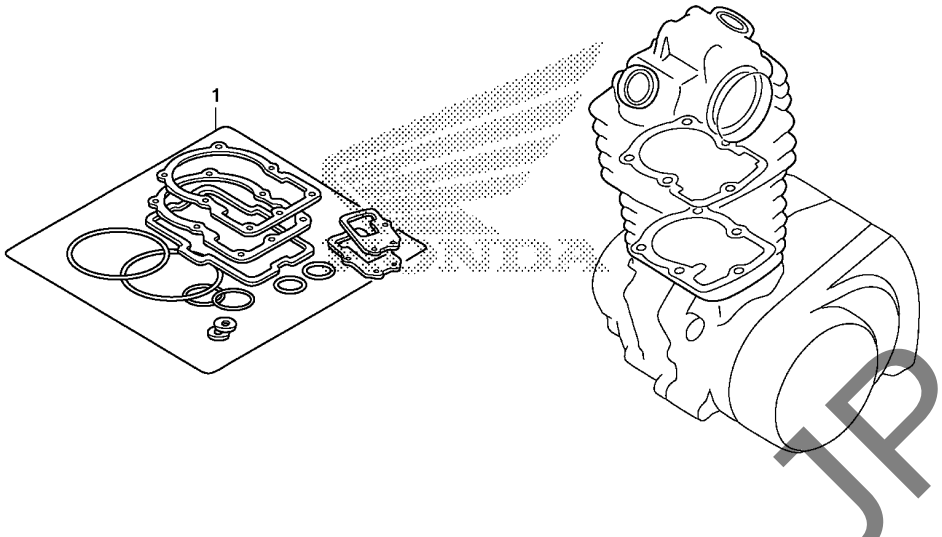
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	617115	SENSOR, THROTTLE ·····	0.8
	6171E5	SENSOR, THROTTLE(A) ·····	1.0
		.NOTE: With middle cowling	
7	311132	BODY ASSY., THROTTLE ·····	0.7
	3111M8	BODY ASSY., THROTTLE(A) ·····	0.9
		.NOTE: With middle cowling	
8	311130	BODY, THROTTLE ·····	0.8
	3111S2	BODY, THROTTLE(A) ·····	1.0
		.NOTE: With middle cowling	
9		(12)	
	3111N5	VALVE, IDLE AIR CONTROL ·····	0.5
	3111S6	VALVE, IDLE AIR CONTROL(A) ···	0.7
		.NOTE: With middle cowling	
13		(14,18)	
	311145	INJECTOR, FUEL ·····	0.6
	3111S1	INJECTOR, FUEL(A) ·····	0.8
		.NOTE: With middle cowling	
16	310162	HOSE, FUEL FEED ·····	0.5
	3101E5	HOSE, FUEL FEED(A) ·····	0.7
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	16060-KZZ-D21	SENSOR SET ·····	1	1	1	1		
2	16080-KPH-701	BOLT, FLANGE, 5X20 ·····	2	2	2	2		
3	16081-KYJ-901	SCREW, TORX, 5X8.7 ·····	2	2	2	2		
4	16082-KYJ-901	SCREW, TORX, 5X17 ·····	1	1	1	1		
5	16169-MFR-671	STAY, WIRE ·····	1	1	1	1		
6	16196-HP6-A01	STAY, HARNESS CLAMPER ·····	1	1	1	1		
7	16400-KZZ-D21	BODY ASSY., THROTTLE(GQ9QA A)	1	1	1	1		
8	16410-KZZ-D21	BODY SET ·····	1	1	1	1		
9	16430-KYJ-901	VALVE SET, IDLE AIR CONTROL ·	1	1	1	1		
10	16432-MFE-641	PLATE, IDLE AIR CONTROL VALVE	1	1	1	1		
11	16433-HN8-A61	SCREW, TORX ·····	2	2	2	2		
12	16435-HN8-A61	O-RING, 17.8X1.9 ·····	1	1	1	1		
13	16450-MFE-641	INJECTOR ASSY., FUEL ·····	1	1	1	1		
14	16472-MCW-000	SEAL RING, INJECTOR ·····	1	1	1	1		
15	16473-P7A-004	CUSHION RING, INJECTOR ·····	1	1	1	1		
16	17526-KZZ-D21	HOSE COMP., FUEL FEED ·····	1	1	1	1		
17	90611-KZZ-901	CLAMP, HOSE(BLACK) ·····	1	1	1	1		
18	91301-P7A-004	O-RING, 7.8X1.9 ·····	1	1	1	1		
19	93500-05010-1H	SCREW, PAN, 5X10 ·····	1	1	1	1		
20	93892-05012-18	SCREW-WASHER, 5X12 ·····	2	2	2	2		

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EOP-1

GASKET KIT A

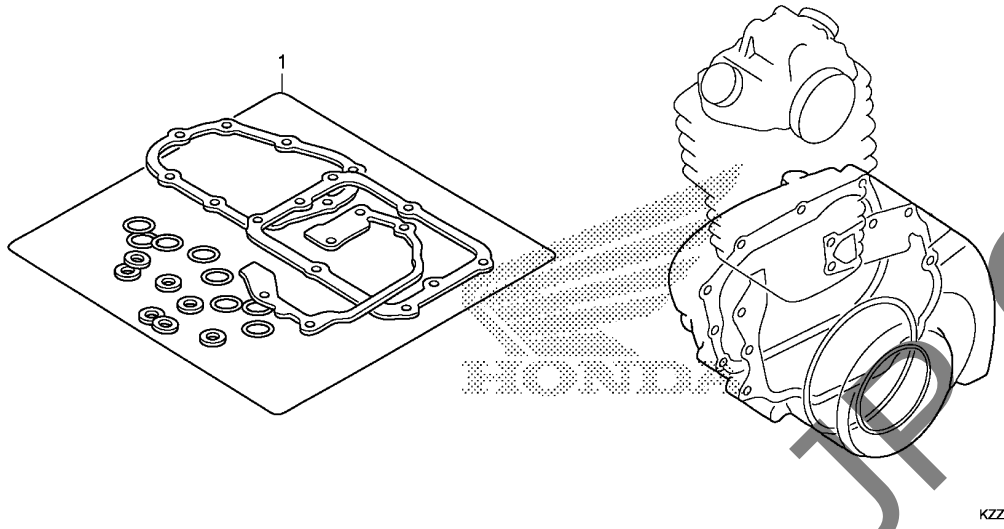


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	06111-KZZ-920	GASKET KIT A ----------	1	1	-	1	--------	--------	ED,U
	12191-KYJ-900	GASKET, CYLINDER ----------	1	1	-	1	--------	--------	ED,U
	12251-KYJ-901	GASKET, CYLINDER HEAD -------	1	1	-	1	--------	--------	ED,U
	12391-KYJ-901	GASKET COMP., CYLINDER HEAD COVER	1	1	-	1	--------	--------	ED,U
	14560-KGH-900	GASKET, TENSIONER LIFTER ----	1	1	-	1	--------	--------	ED,U
	18291-MEB-670	GASKET, EX. PIPE ----------	1	1	-	1	--------	--------	ED,U
	90418-KYJ-900	WASHER, 12.2X17X1.5 --------	2	2	-	2	--------	--------	ED,U
	90454-MC7-000	WASHER, SPECIAL, 12MM ------	1	1	-	1	--------	--------	ED,U
	90543-MV9-670	RUBBER, MOUNTING ----------	2	2	-	2	--------	--------	ED,U
	91306-MG3-000	O-RING, 1.5X9.5 ----------	1	1	-	1	--------	--------	ED,U

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GASKET KIT B

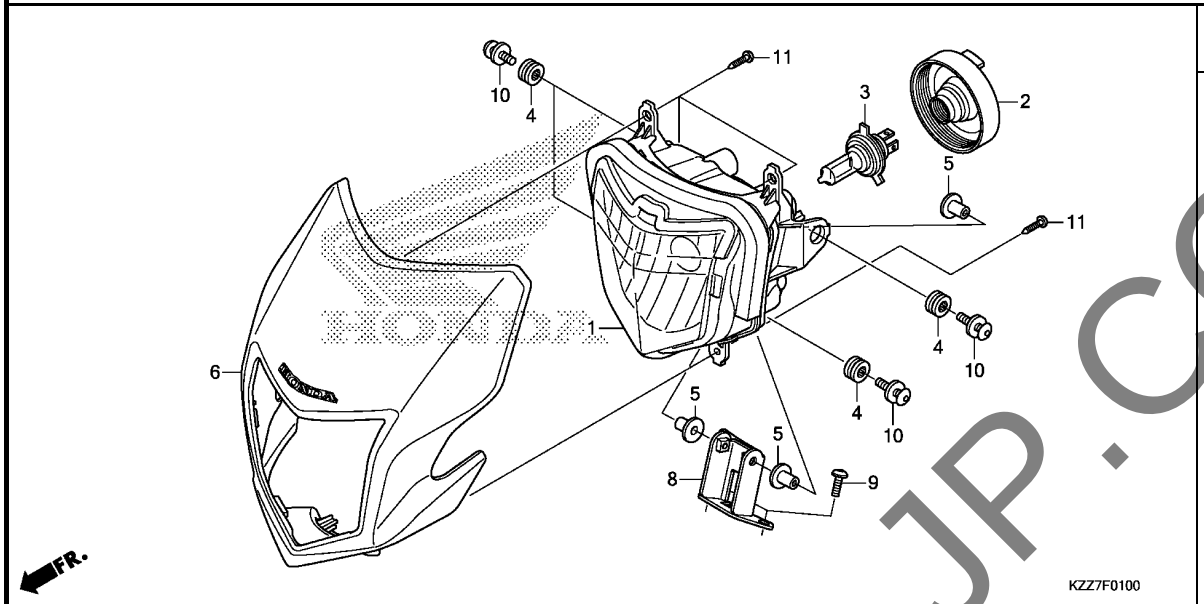


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	06112-KZZ-920	GASKET KIT B ----------	1	1	-	1	--------	--------	ED,U
	11394-KYJ-900	GASKET, R. CRANKCASE COVER --	1	1	-	1	--------	--------	ED,U
	11395-KYJ-900	GASKET, L. CRANKCASE COVER --	1	1	-	1	--------	--------	ED,U
	15119-KYJ-901	GASKET, OIL PUMP ----------	1	1	-	1	--------	--------	ED,U
	15412-KYJ-901	GASKET, OIL FILTER COVER ---	1	1	-	1	--------	--------	ED,U
	19226-KYJ-901	GASKET, WATER PUMP COVER ---	1	1	-	1	--------	--------	ED,U
	90443-KR0-000	WASHER, NEUTRAL SWITCH -----	1	1	-	1	--------	--------	ED,U
	90463-ML7-000	WASHER, SEALING, 6.5MM -----	1	1	-	1	--------	--------	ED,U
	91301-KYJ-901	O-RING, 11.8X1.9 ----------	5	5	-	5	--------	--------	ED,U
	91302-KYJ-901	O-RING, 9.8X2.4 -----------	2	2	-	2	--------	--------	ED,U
	91303-377-000	O-RING, 13.8X2.5 ----------	1	1	-	1	--------	--------	ED,U
	91307-035-000	O-RING, 18X3 ---------------	1	1	-	1	--------	--------	ED,U
	91309-425-003	O-RING, 24.4X3.1(ARAI) -----	1	1	-	1	--------	--------	ED,U
	91322-PT0-004	O-RING, 17.8X1.9(ARAI) -----	1	1	-	1	--------	--------	ED,U
	91356-KWV-000	O-RING, 30MM ---------------	1	1	-	1	--------	--------	ED,U
	94109-12000	WASHER, DRAIN PLUG, 12MM ----	1	1	-	1	--------	--------	ED,U

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F-1 HEADLIGHT(CRF250L/LA)

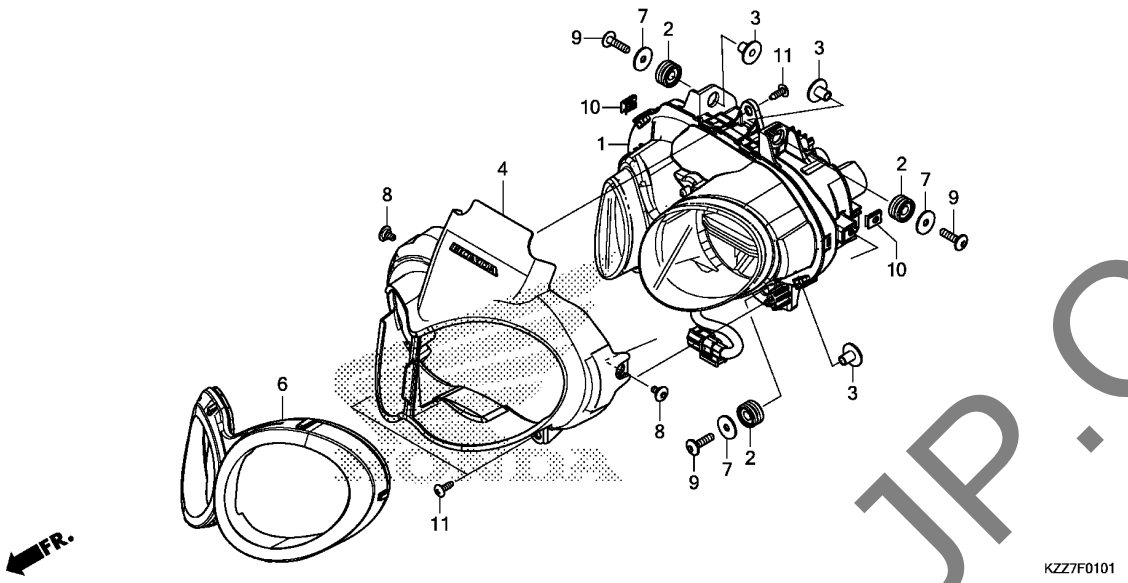


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161A7	HEADLIGHT UNIT ----------	0.3
3		(2)	
	616118	BULB, HEADLIGHT ----------	0.1
6	4111L3	COWL, FRONT CENTER ----------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	33110-KZZ-D11	HEADLIGHT UNIT ----------	1	1	-	-		
2	33112-KWR-003	COVER, RUBBER ----------	1	1	-	-		
3	34901-KWR-003	BULB, HEADLIGHT(H4) (12V 60/55W)(KOITO)	1	1	-	-		
4	61103-357-000	RUBBER, FR. FENDER MOUNTING	4	4	-	-		
5	61104-KZZ-900	COLLAR ----------	3	3	-	-		
6	61140-KZZ-N00ZA	VISOR SET, FR.(WL) *TYPE2*----------	1	1	-	-		
	61140-KZZ-N00ZB	*TYPE1*----------	1	1	-	-		
8	61330-KZZ-900	STAY, HEADLIGHT LOWER ----------	1	1	-	-		
9	90006-KTW-900	BOLT, SPECIAL, 6X18 ----------	2	2	-	-		
10	90104-KZZ-D20	BOLT-WASHER, SPECIAL, 6X22 ----	4	4	-	-		
11	93913-25480	SCREW, TAPPING, 5X16(PO) ----	4	4	-	-		

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F-1-1 HEADLIGHT(CRF250RL/RLA)

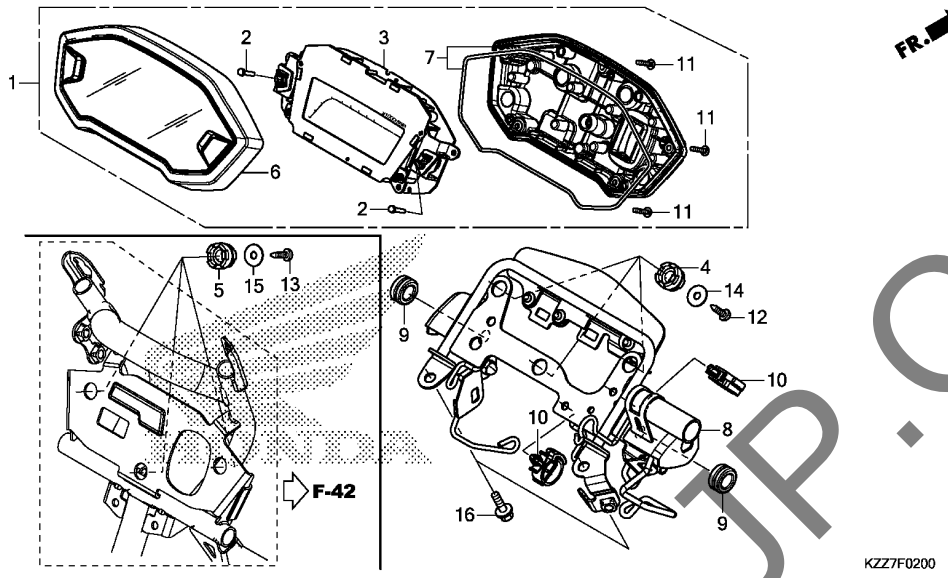


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161J4	HEADLIGHT UNIT(A)	0.5
4	413135	COVER, HEADLIGHT	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
1	33100-KZZ-J01	HEADLIGHT ASSY.	-	-	1	1		
2	61103-KZZ-J00	RUBBER, HEADLIGHT	-	-	4	4		
3	61104-KZZ-900	COLLAR	-	-	4	4		
4	61140-KZZ-J00ZA	COVER SET, HEADLIGHT(WL) *TYPE1*	-	-	1	1		
6	61146-KZZ-J00	RING, HEADLIGHT	-	-	1	1		
7	77302-KW7-900	WASHER, HEADLIGHT BRACKET MOUNTING	-	-	4	4		
8	90114-KPH-700	SCREW, SPECIAL, 5X11	-	-	2	2		
9	90185-KZZ-J00	BOLT, SPECIAL, 6X24	-	-	4	4		
10	90677-KAN-961	NUT, CLIP, 5MM	-	-	2	2		
11	93913-25480	SCREW, TAPPING, 5X16(P0)	-	-	3	3		

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F-2 METER

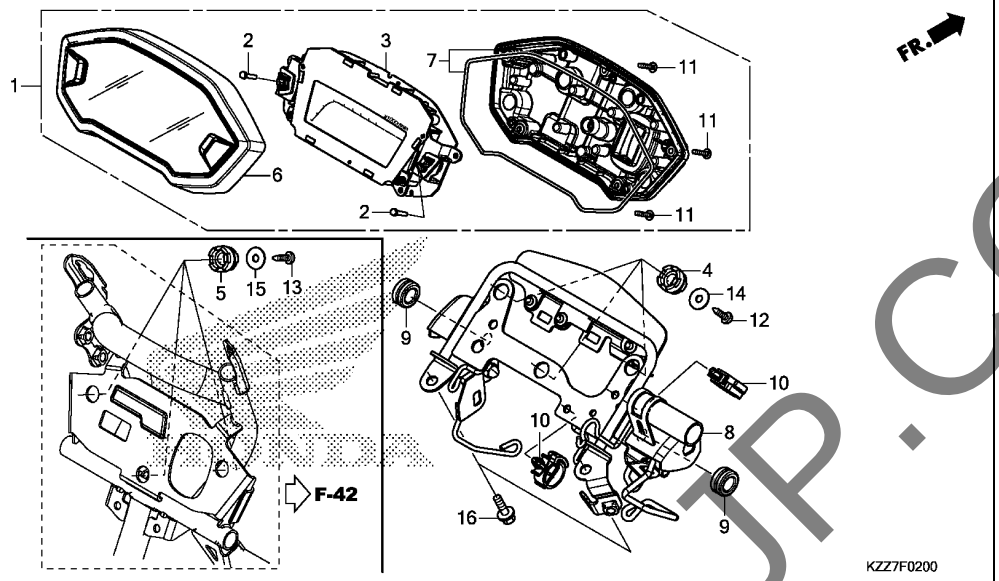


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	8121A1	METER ASSY., COMBINATION -----	0.3
3	8121A2	METER, COMBINATION ----------	0.4
6	8121B4	CASE, METER :UPPER ----------	0.3
7	8121B5	CASE, METER :LOWER ----------	0.3
8	8121A4	BRACKET, METER ----------	0.5

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	37100-KZZ-D21	METER ASSY., COMBINATION(KPH)	1	-	-	-			
	37100-KZZ-G41	METER ASSY., COMBINATION (KPH/MPH)	-	1	-	-	--------	--------	ED
	37100-KZZ-G81	METER ASSY., COMBINATION(KPH)	-	1	-	-	--------	--------	U
	37100-KZZ-J01	----------	-	-	1	-			
	37100-KZZ-J81	METER ASSY., COMBINATION (KPH/MPH)	-	-	-	1	--------	--------	ED
	37100-KZZ-J71	METER ASSY., COMBINATION(KPH)	-	-	-	1	--------	--------	KO,U
2	37104-MGZ-D00	KEY, TOP ----------	2	2	2	2			
3	37130-KZZ-D21	METER COMP., LCD ----------	1	-	-	-			
	37130-KZZ-G41	----------	-	1	-	-	--------	--------	ED
	37130-KZZ-G81	----------	-	1	-	-	--------	--------	U
	37130-KZZ-J01	----------	-	-	1	-			
	37130-KZZ-J81	----------	-	-	-	1	--------	--------	ED
	37130-KZZ-J71	----------	-	-	-	1	--------	--------	KO,U
4	37215-KZZ-D20	RUBBER, METER SETTING ------	3	3	-	-			
5	37215-KZZ-D20	RUBBER, METER SETTING ------	-	-	3	3			
6	37610-K26-901	CASE ASSY., UPPER ----------	1	1	1	1			
7	37620-MGZ-A02	CASE ASSY., UNDER ----------	1	1	1	1			
8	61315-KZZ-D20	STAY COMP., METER ----------	1	-	-	-			
	61315-KZZ-G40	----------	-	1	-	-			
9	61328-MJ6-000	RUBBER, HEADLIGHT MOUNTING --	2	2	-	-			
10	90652-KZZ-901	CLIP ----------	2	2	-	-			
11	93903-22480	SCREW, TAPPING, 3X16 --------	6	6	6	6			
12	93913-25380	SCREW, TAPPING, 5X14(PO) ----	3	3	-	-			
13	93913-25380	SCREW, TAPPING, 5X14(PO) ----	-	-	3	3			
14	94103-05700	WASHER, PLAIN, 5MM ----------	3	3	-	-			

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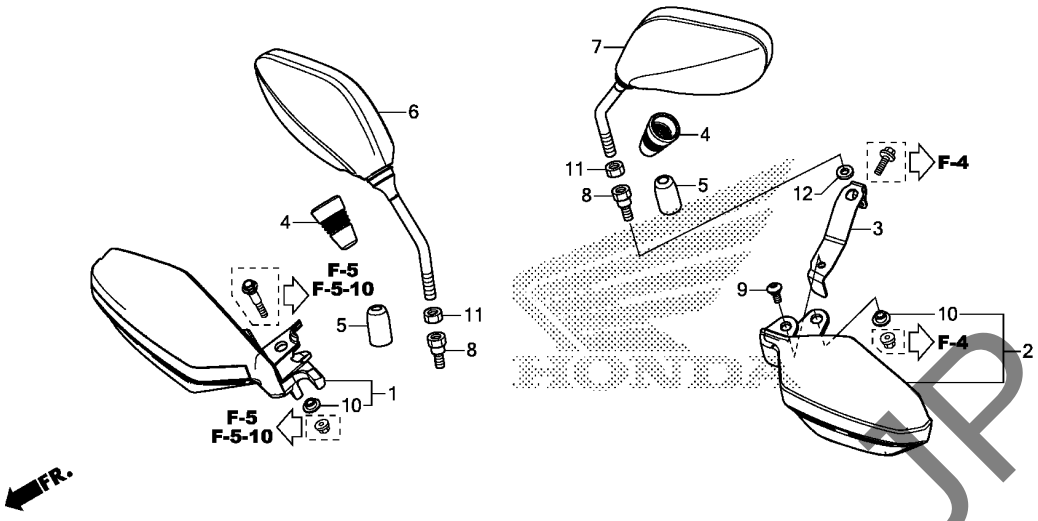
F-2 METER



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
15	94103-05700	WASHER, PLAIN, 5MM ----------	-	-	3	3		
16	95701-08020-00	BOLT, FLANGE, 8X20 ----------	2	2	-	-		

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F-3 MIRROR/KNUCKLE GUARD

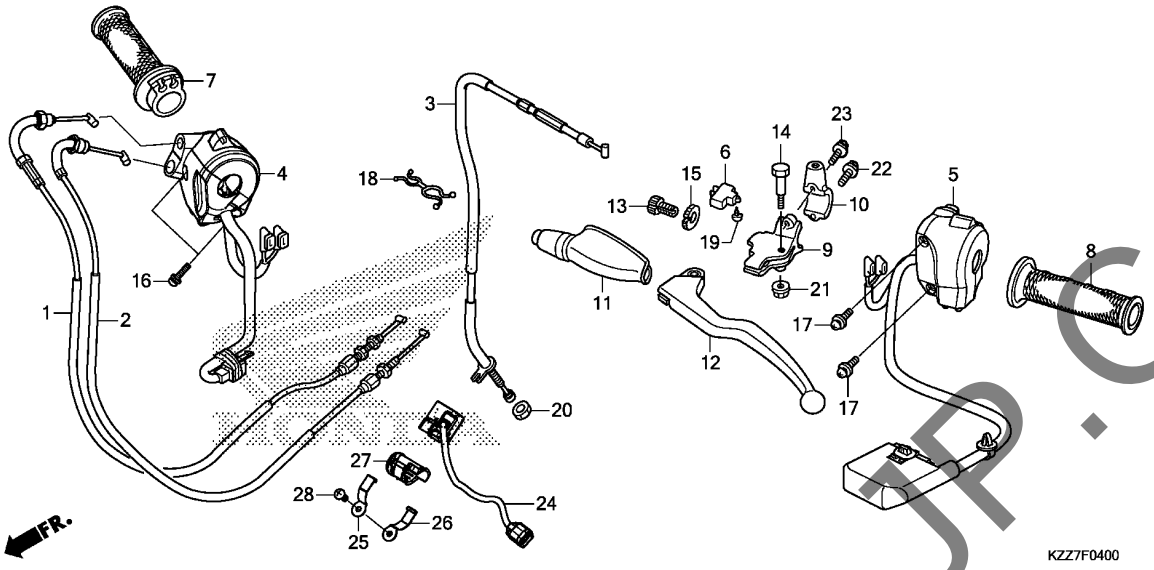


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	81101E3	GUARD, KNUCKLE :RIGHT ·····	0.1
2	81101E2	GUARD, KNUCKLE :LEFT ·····	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	53800-KZZ-J00	GUARD, R. KNUCKLE ·····	-	-	1	1		
2	53840-KZZ-J00	GUARD, L. KNUCKLE ·····	-	-	1	1		
3	53841-KZZ-J00	STAY, L. KNUCKLE GUARD ·····	-	-	1	1		
4	88114-KWN-900	BOOT, MIRROR ·····	2	2	2	2		
5	88115-KWN-900	CAP, LOCK NUT ·····	2	2	2	2		
6	88210-KWN-900	MIRROR COMP., R. ·····	1	1	1	1		
7	88220-KWN-900	MIRROR COMP., L. ·····	1	1	1	1		
8	90103-KZR-701	BOLT B, ADAPTER, 10MM ·····	2	2	2	2		
9	90115-MGZ-J00	SCREW, SPECIAL, 6X14 ·····	-	-	1	1		
10	90127-KF0-770	COLLAR, 6X4 ·····	-	-	2	2		
11	90301-KWW-640	NUT, HEX., 10MM (LEFT HAND THREAD)	2	2	2	2		
12	94102-10700	WASHER, PLAIN, 10MM ·····	-	-	1	1		

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F-4 HANDLE LEVER/SWITCH/CABLE

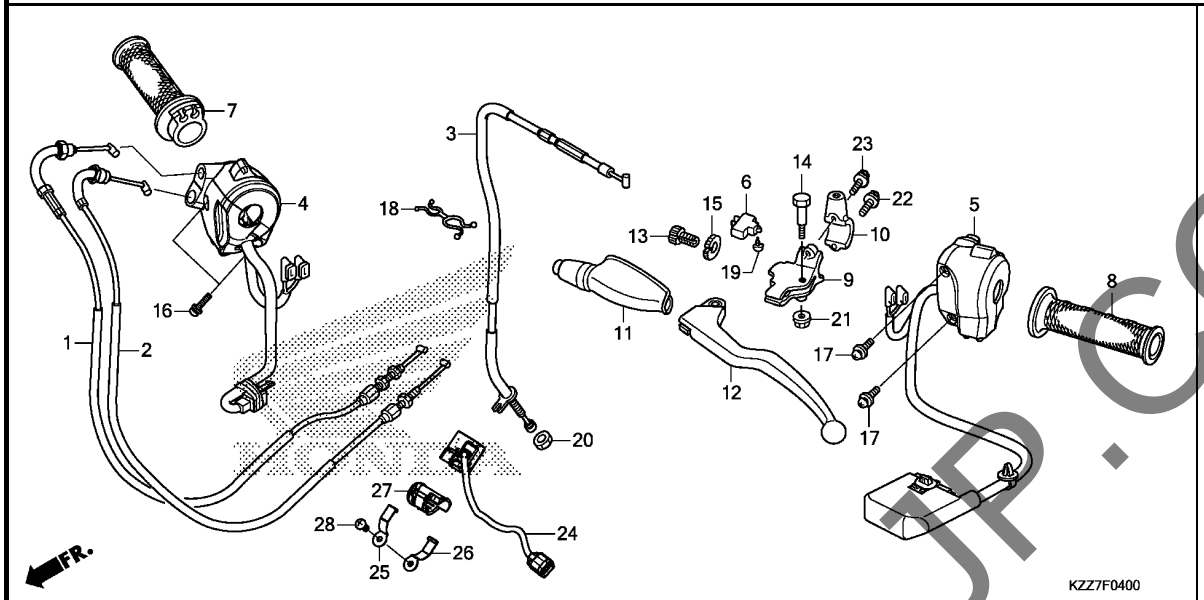


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
	811100	CABLE, THROTTLE ·····	0.4
		.NOTE: Same time for two units	
	8111D4	CABLE, THROTTLE(A) ·····	0.7
		.NOTE: Same time for two units	
		.NOTE: With middle cowling	
3	811115	CABLE, CLUTCH ·····	0.3
	8111G3	CABLE, CLUTCH(A) ·····	0.6
		.NOTE: With middle cowling	
4	6151D8	SWITCH, ENGINE STOP ·····	0.5
	6151F1	SWITCH, ENGINE STOP(A) ·····	0.7
		.NOTE: With middle cowling	
5	615118	SWITCH, WINKER ·····	0.4
	6151G5	SWITCH, WINKER(A) ·····	0.5
		.NOTE: With middle cowling	
6	6151A9	SWITCH, CLUTCH ·····	0.1
7	810150	GRIP, THROTTLE ·····	0.3
	8101J5	GRIP, THROTTLE(A) ·····	0.6
		.NOTE: With middle cowling	
8	8101C0	GRIP, HANDLE :LEFT ·····	0.1
9	8101C8	BRACKET, HANDLE LEVER :LEFT ··	0.2
12	8101C6	LEVER, HANDLE :LEFT ·····	0.1
	8101F5	LEVER, HANDLE :BOTH ·····	0.2
24	6151L3	SWITCH, ABS CANCEL ·····	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	17910-KZZ-900	CABLE COMP. A, THROTTLE ·····	1	1	-	-		
	17910-KZZ-J00	·····	-	-	1	1		
2	17920-KZZ-900	CABLE COMP. B, THROTTLE ·····	1	1	-	-		
	17920-KZZ-J00	·····	-	-	1	1		
3	22870-KZZ-D20	CABLE COMP., CLUTCH ·····	1	1	-	-		
	22870-KZZ-J00	·····	-	-	1	1		
4	35130-KZZ-D21	SWITCH ASSY., ENGINE STOP ···	1	1	-	-		
	35130-KZZ-J01	·····	-	-	1	1		
5	35200-KZZ-922	SWITCH ASSY., WINKER ·····	1	1	-	-		
	35200-KZZ-J02	·····	-	-	1	1		
6	35330-MK5-003	SWITCH ASSY., CLUTCH ·····	1	1	1	1		
7	53140-KZZ-900	GRIP COMP., THROTTLE ·····	1	1	1	1		
8	53150-KZZ-900	GRIP, L. HANDLE ·····	1	1	1	1		
9	53172-KZZ-900	BRACKET, L. HANDLE LEVER ····	1	1	1	1		
10	53174-KZZ-900	HOLDER, L. LEVER BRACKET ····	1	1	1	1		
11	53177-KZZ-900	COVER, L. HANDLE LEVER ·····	1	1	1	1		
12	53178-KZZ-900	LEVER, L. HANDLE ·····	1	1	1	1		
13	53192-268-000	BOLT, WIRE ADJUSTING ·····	1	1	1	1		
14	90113-HA0-770	BOLT, HANDLE LEVER PIVOT ····	1	1	-	-		
	90113-KZZ-J00	·····	-	-	1	1		
15	90321-315-670	NUT, FIXING ·····	1	1	1	1		
16	90507-MGZ-J00	SCREW-WASHER, 5X20 ·····	2	2	2	2		
17	90508-KZZ-900	SCREW-WASHER, 5X16 ·····	2	2	2	2		
18	90647-657-671	CLIP, PURSE LOCK ·····	-	-	1	1		
19	93901-32320	SCREW, TAPPING, 3X12 ·····	1	1	1	1		
20	94002-08000-0S	NUT, HEX., 8MM ·····	1	1	1	1		

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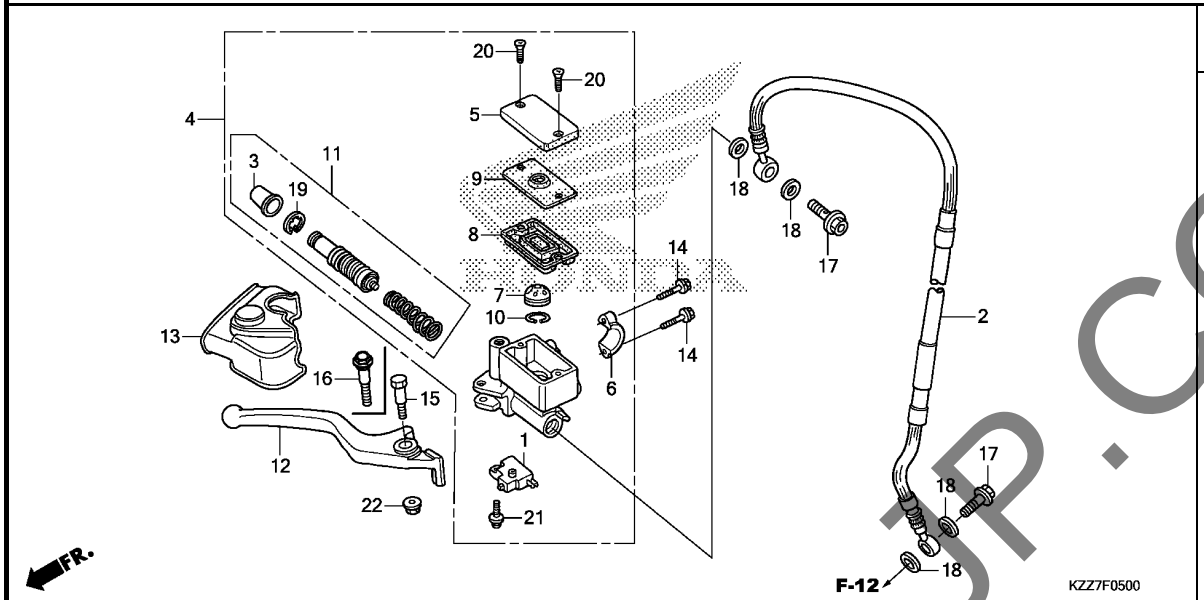
F-4 HANDLE LEVER/SWITCH/CABLE



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
21	94050-06070	NUT, FLANGE, 6MM	1	1	1	1		
22	96001-06020-07	BOLT, FLANGE, 6X20	1	1	1	1		
23	96001-06020-07	BOLT, FLANGE, 6X20	1	1	-	-		
	96001-06025-07	BOLT, FLANGE, 6X25	-	-	1	1		
24	35240-KZZ-G41	SWITCH ASSY., RR. ABS CANCEL	-	1	-	-		
	35240-KZZ-J81		-	-	-	1		
25	35241-KZZ-J80	CLAMPER A, ABS CANCEL SWITCH	-	1	-	1		
26	35242-KZZ-J80	CLAMPER B, ABS CANCEL SWITCH	-	1	-	1		
27	35243-KZZ-J80	RUBBER, ABS CANCEL SWITCH	-	1	-	1		
28	90112-MJK-N20	SCREW, 5X12	-	1	-	1		

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F-5 FRONT BRAKE MASTER CYLINDER(CRF250L/RL)

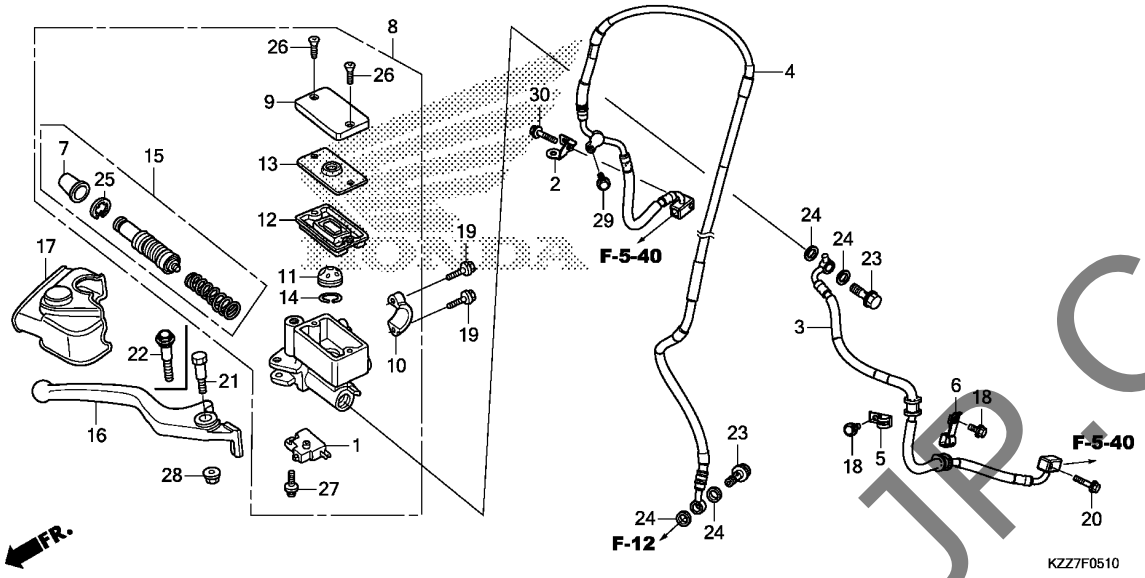


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151B2	SWITCH, FRONT STOP ----------	0.1
2	7121A0	HOSE, FRONT BRAKE ----------	0.4
		.INCLUDES: Bleed brakes	
4	7121D5	CYLINDER, FRONT BRAKE MASTER -	0.4
		.INCLUDES: Bleed brakes	
8	7121G6	DIAPHRAGM, FRONT BRAKE MASTER CYLINDER ----------	0.1
11	7121G9	PISTON SET, FRONT BRAKE MASTER	0.4
		.INCLUDES: Bleed brakes	
12	8101C7	LEVER, HANDLE :RIGHT ---------	0.1
	8101F5	LEVER, HANDLE :BOTH ----------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	35340-MGS-D31	SWITCH ASSY., FR. STOP ------	1	-	1	-		
2	45125-KZZ-901	HOSE COMP., FR. BRAKE -------	1	-	-	-		
	45124-KZZ-J01	----------	-	-	1	-		
3	45504-410-003	BOOT COMP. ----------	1	-	1	-		
4	45510-KZZ-901	CYLINDER SUB ASSY., FR. BRAKE MASTER(NISSIN)	1	-	1	-		
5	45513-HA2-006	CAP, MASTER CYLINDER --------	1	-	1	-		
6	45517-166-006	HOLDER, MASTER CYLINDER -----	1	-	1	-		
7	45518-MEN-J01	SEPARATOR COMP. ------------	1	-	1	-		
8	45520-MG7-006	DIAPHRAGM ------------------	1	-	1	-		
9	45521-HA2-006	PLATE, DIAPHRAGM -----------	1	-	1	-		
10	45523-KA3-731	RING -----------------------	1	-	1	-		
11	45530-471-831	CYLINDER SET, MASTER --------	1	-	1	-		
12	53175-KZZ-900	LEVER, R. STEERING HANDLE ---	1	-	1	-		
13	53176-KZZ-901	COVER, R. HANDLE LEVER ------	1	-	-	-		
14	90013-GHB-660	BOLT, FLANGE, 6X22 ----------	2	-	2	-		
15	90114-166-006	BOLT, HANDLE LEVER PIVOT ----	1	-	-	-		
16	90114-KZZ-J01	BOLT, LEVER PIVOT -----------	-	-	1	-		
17	90145-MS9-612	BOLT, OIL, 10X22(SAGA) ------	2	-	2	-		
18	90545-300-000	WASHER, OIL BOLT ------------	4	-	4	-		
19	90651-MA5-671	CIRCLIP ---------------------	1	-	1	-		
20	93600-04012-1G	SCREW, FLAT, 4X12 ----------	2	-	2	-		
21	93893-04012-17	SCREW-WASHER, 4X12 ----------	1	-	1	-		
22	94050-06000	NUT, FLANGE, 6MM ------------	1	-	1	-		

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F-5-10 FRONT BRAKE MASTER CYLINDER(CRF250LA/RLA)

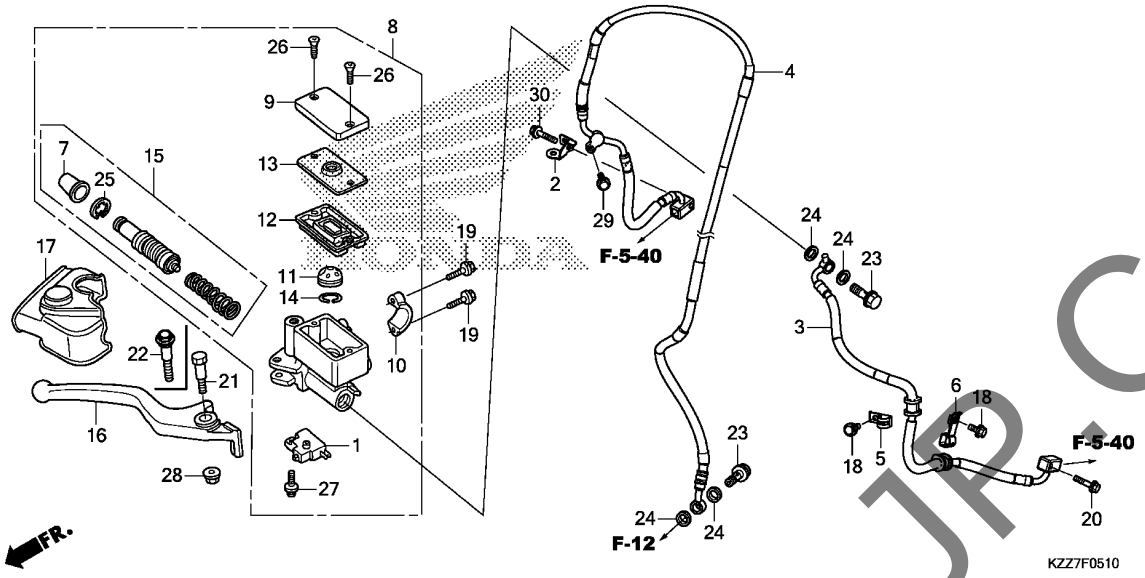


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151B2	SWITCH, FRONT STOP ----------	0.1
3	712127	HOSE A, FRONT BRAKE ----------	0.5
		.INCLUDES: Bleed brakes	
	7121T6	HOSE A, FRONT BRAKE(A) -------	0.6
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
4	7121L5	HOSE D, FRONT BRAKE ----------	0.4
		.INCLUDES: Bleed brakes	
	7121T4	HOSE D, FRONT BRAKE(A) -------	0.6
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
8	712105	CYLINDER, FRONT BRAKE MASTER -	0.4
		.INCLUDES: Bleed brakes	
12	7121G6	DIAPHRAGM, FRONT BRAKE MASTER CYLINDER -------------------	0.1
15	7121G9	PISTON SET, FRONT BRAKE MASTER	0.4
		.INCLUDES: Bleed brakes	
16	8101C7	LEVER, HANDLE :RIGHT ---------	0.1
	8101F5	LEVER, HANDLE :BOTH ----------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	35340-MGS-D31	SWITCH ASSY., FR. STOP ------	-	1	-	1		
2	38526-KZZ-J80	STAY, FR. SPEED SENSOR CORD -	-	1	-	1		
3	45124-KZZ-G41	HOSE COMP. A, FR. BRAKE -----	-	1	-	-		
	45124-KZZ-J81	----------	-	-	-	1		
4	45127-KZZ-G41	HOSE COMP. D, FR. BRAKE -----	-	1	-	-		
	45127-KZZ-J81	----------	-	-	-	1		
5	45181-KZZ-G40	CLAMPER, FR. BRAKE HOSE -----	-	1	-	-		
	45181-KZZ-J80	----------	-	-	-	1		
6	45182-KZZ-J80	CLAMPER B, FR. BRAKE HOSE ---	-	1	-	1		
7	45504-410-003	BOOT COMP. ------------------	-	1	-	1		
8	45510-KZZ-901	CYLINDER SUB ASSY., FR. BRAKE MASTER(NISSIN)	-	1	-	1		
9	45513-HA2-006	CAP, MASTER CYLINDER --------	-	1	-	1		
10	45517-166-006	HOLDER, MASTER CYLINDER -----	-	1	-	1		
11	45518-MEN-J01	SEPARATOR COMP. -------------	-	1	-	1		
12	45520-MG7-006	DIAPHRAGM -------------------	-	1	-	1		
13	45521-HA2-006	PLATE, DIAPHRAGM ------------	-	1	-	1		
14	45523-KA3-731	RING ------------------------	-	1	-	1		
15	45530-471-831	CYLINDER SET, MASTER --------	-	1	-	1		
16	53175-KZZ-900	LEVER, R. STEERING HANDLE ---	-	1	-	1		
17	53176-KZZ-901	COVER, R. HANDLE LEVER ------	-	1	-	-		
18	96001-06012-00	BOLT, FLANGE, 6X12 ----------	-	2	-	-		
	90013-GHB-610	----------	-	-	-	2		
19	90013-GHB-660	BOLT, FLANGE, 6X22 ----------	-	2	-	2		
20	90013-GHB-670	BOLT, FLANGE, 6X25 ----------	-	1	-	1		

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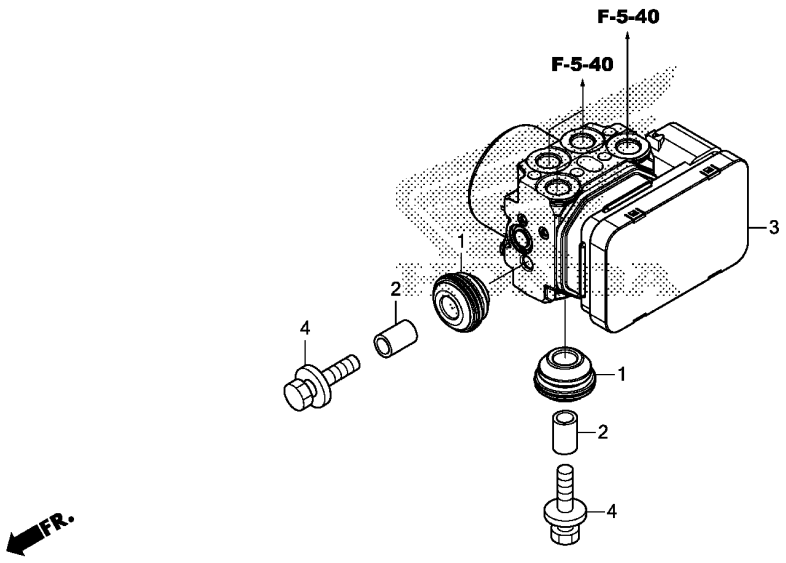
F-5-10 FRONT BRAKE MASTER CYLINDER(CRF250LA/RLA)



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
21	90114-166-006	BOLT, HANDLE LEVER PIVOT	-	1	-	-		
22	90114-KZZ-J01	BOLT, LEVER PIVOT	-	-	-	1		
23	90145-MS9-612	BOLT, OIL, 10X22(SAGA)	-	2	-	2		
24	90545-300-000	WASHER, OIL BOLT	-	4	-	4		
25	90651-MA5-671	CIRCLIP	-	1	-	1		
26	93600-04012-1G	SCREW, FLAT, 4X12	-	2	-	2		
27	93893-04012-17	SCREW-WASHER, 4X12	-	1	-	1		
28	94050-06000	NUT, FLANGE, 6MM	-	1	-	1		
29	96001-06018-07	BOLT, FLANGE, 6X18	-	1	-	1		
30	96001-06028-07	BOLT, FLANGE, 6X28	-	1	-	1		

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F-5-20 ABS MODULATOR

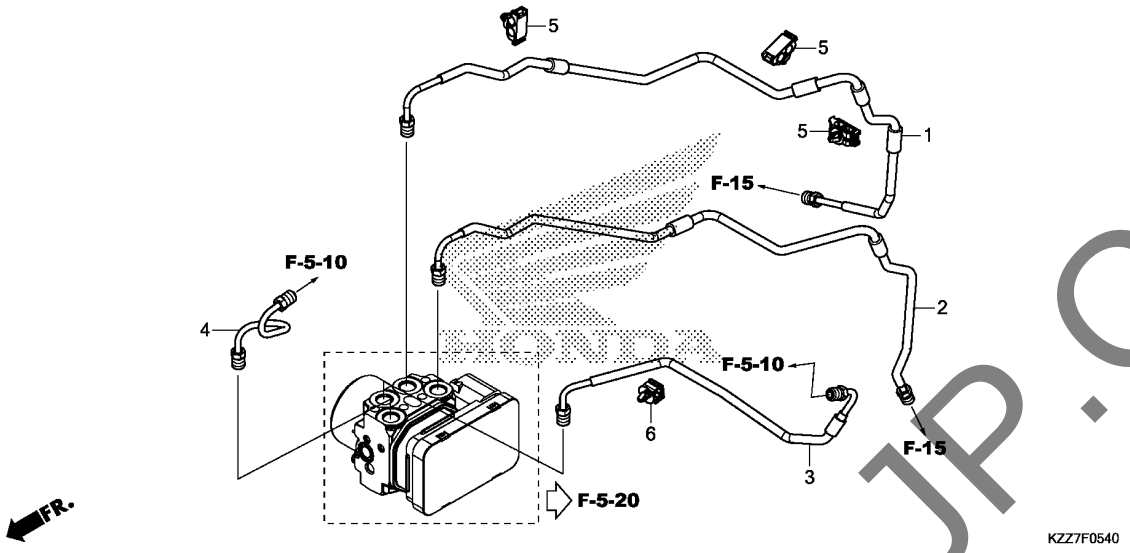


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	7111H1	MODULATOR, ABS ----------	1.1
		.INCLUDES: Bleed brakes	
	711106	MODULATOR, ABS(A) ----------	1.3
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	57101-MER-D21	RUBBER, MOUNTING ----------	-	2	-	2		
2	57103-SDA-003	COLLAR ----------	-	2	-	2		
3	57110-KZZ-J82	MODULATOR ASSY., ABS ----------	-	1	-	1		
4	93404-06025-00	BOLT-WASHER, 6X25 ----------	-	2	-	2		

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F-5-40 BRAKE PIPE

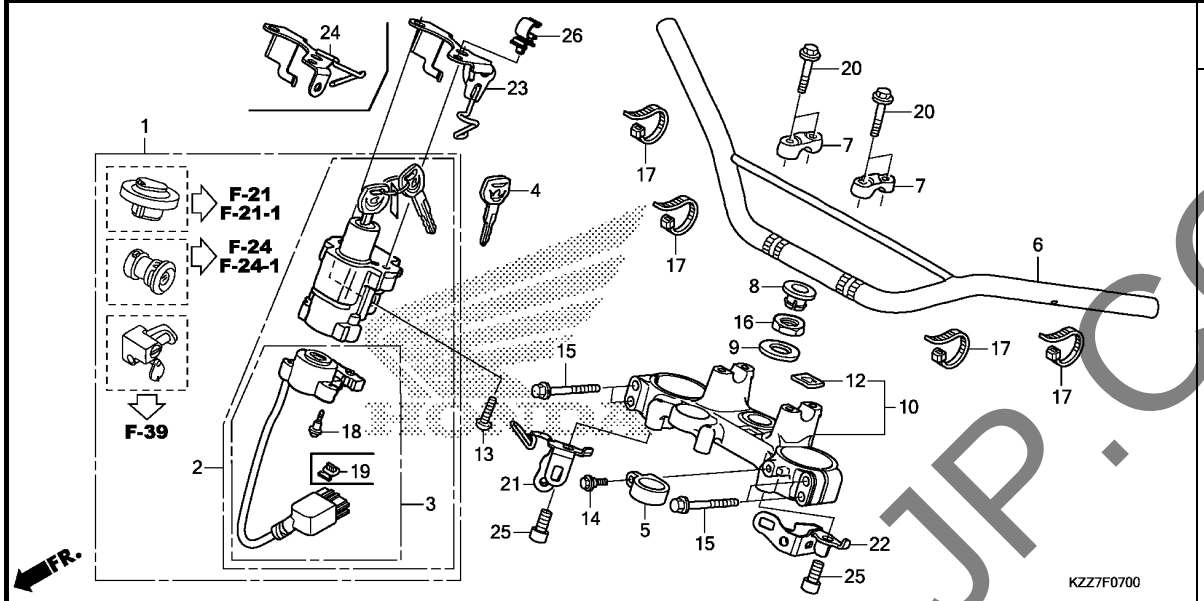


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	7121D8	PIPE B, REAR BRAKE ----------	1.5
		.INCLUDES: Bleed brakes	
	7121S8	PIPE B, REAR BRAKE(A) --------	1.7
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
2	7121D9	PIPE C, REAR BRAKE ----------	1.5
		.INCLUDES: Bleed brakes	
	7121S9	PIPE C, REAR BRAKE(A) --------	1.7
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
3	7121C8	PIPE B, FRONT BRAKE ----------	0.7
		.INCLUDES: Bleed brakes	
	7121T5	PIPE B, FRONT BRAKE(A) -------	0.9
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
4	7121C9	PIPE C, FRONT BRAKE ----------	0.3
		.INCLUDES: Bleed brakes	
	7121T7	PIPE C, FRONT BRAKE(A) -------	0.5
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	43311-KZZ-J80	PIPE COMP. B, RR. BRAKE -----	-	1	-	1		
2	43312-KZZ-J80	PIPE COMP. C, RR. BRAKE -----	-	1	-	1		
3	45125-KZZ-J80	PIPE COMP. B, FR. BRAKE -----	-	1	-	1		
4	45126-KZZ-J80	PIPE COMP. C, FR. BRAKE -----	-	1	-	1		
5	46392-TF0-003	CLIP, BRAKE PIPE ----------	-	3	-	3		
6	90661-MGS-D71	CLAMP, BRAKE PIPE(7.0) ------	-	1	-	1		

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F-7 HANDLE PIPE/TOP BRIDGE

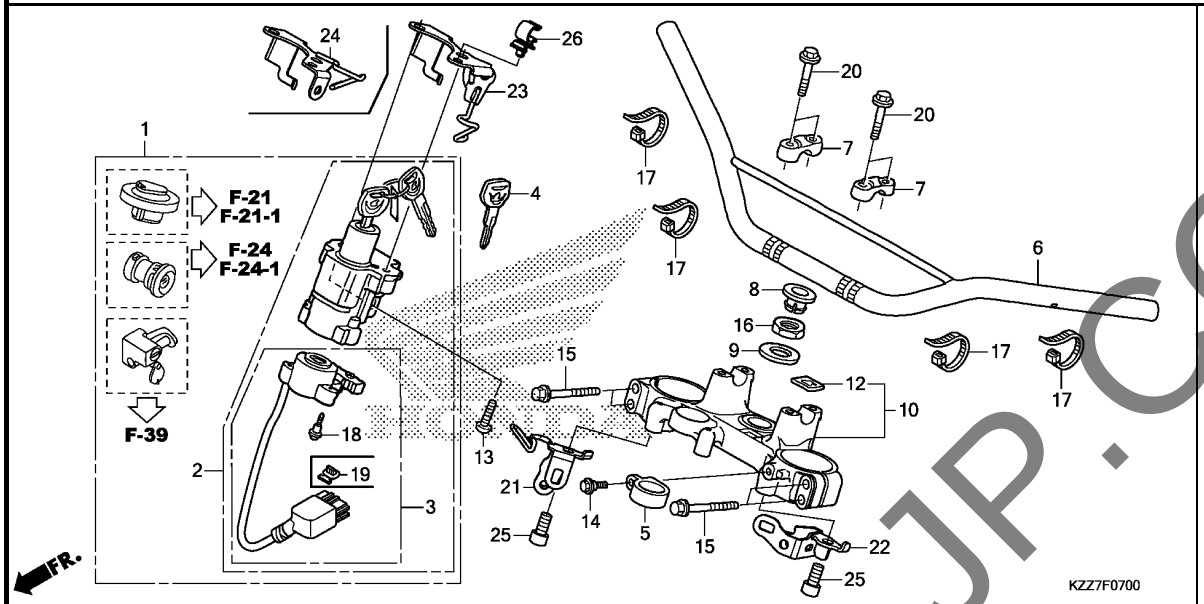


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151A1	KEY SET	1.4
2	615145	SWITCH, COMBINATION & LOCK	1.1
3	6151C2	BASE, CONTACT	0.9
6	810100	PIPE, STEERING HANDLE	0.4
10	510110	BRIDGE, FORK TOP	1.0

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	35010-KZZ-D20	KEY SET	1	1	-	-		
	35010-KZZ-J00		-	-	1	1		
2	35100-KZZ-D21	SWITCH ASSY., COMBINATION & LOCK	1	1	-	-		
	35100-KZZ-J01		-	-	1	1		
3	35101-KZZ-901	BASE COMP., CONTACT	1	1	-	-		
	35101-KZZ-J01		-	-	1	1		
4	35121-MAS-G01	KEY, BLANK	(1)	(1)	(1)	(1)		
5	45468-KZZ-J80	GUIDE, FR. BRAKE HOSE	1	1	1	1		
6	53100-KZZ-J00	PIPE, STEERING HANDLE	1	1	1	1		
7	53131-KZZ-A20	HOLDER, UPPER	2	2	2	2		
8	53208-KCH-900	CAP, STEERING STEM	1	1	1	1		
9	53215-GF8-000	WASHER, DUST SEAL	1	1	1	1		
10	53300-KZZ-J00ZC	BRIDGE COMP., FORK TOP *NH303M* MAT AXIS GRAY METALLIC	1	1	1	1		
12	86150-KPG-901	EMBLEM, PRODUCT(MARUI)	1	1	1	1		
13	90107-MBG-000	BOLT, ONE-WAY, 8MM	2	2	2	2		
14	90113-KZZ-900	BOLT, FLANGE, 6MM	1	1	1	1		
15	90155-KZZ-J00	BOLT, FLANGE, 8X45	4	4	4	4		
16	90304-425-000	NUT, STEERING STEM	1	1	1	1		
17	90650-KW3-000	BAND, WIRE	4	4	4	4		
18	91059-KY2-711	SCREW, TAPPING, 3X16	3	3	3	3		
19	91533-S04-003	CLIP, COUPLER(NATURAL)	1	1	-	-		
20	96300-08035-00	BOLT, FLANGE, 8X35	4	4	4	4		

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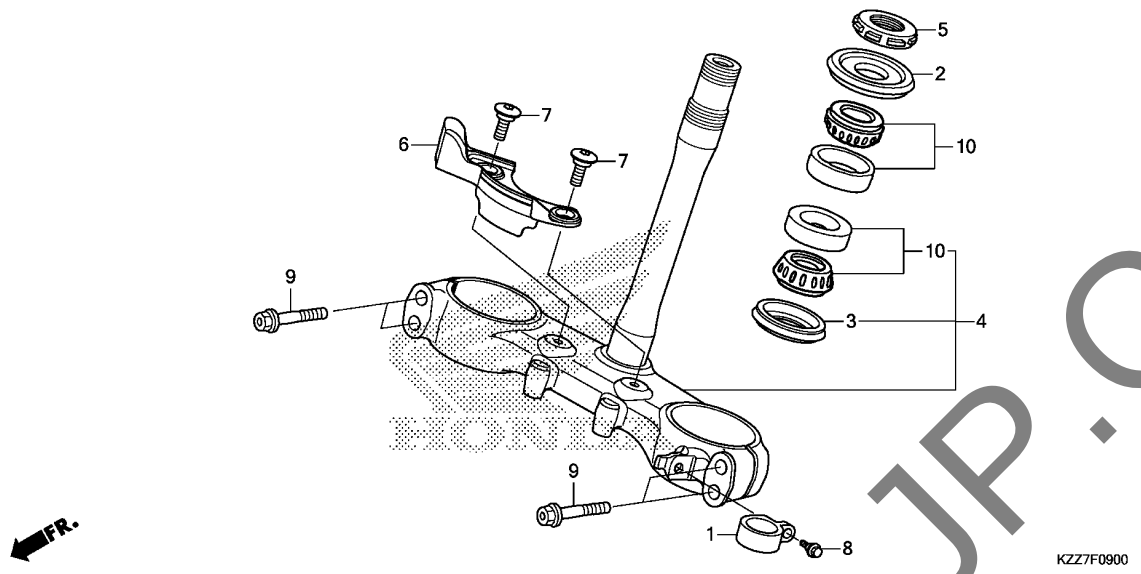
F-7 HANDLE PIPE/TOP BRIDGE



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
21	17915-KZZ-J00	STAY, THROTTLE CABLE(A) -----	-	-	1	1		
22	22875-KZZ-J00	STAY COMP., FR. HARNESS CLIP	-	-	1	1		
23	61325-KZZ-G40	GUIDE, CLUTCH CABLE ----------	1	1	-	-		
24	61325-KZZ-J00	GUIDE, CLUTCH CABLE ----------	-	-	1	1		
25	96600-08016-07	BOLT, SOCKET, 8X16 ----------	-	-	2	2		
26	90652-HL4-A01	CLIP ----------	-	1	-	1		

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F-9 STEERING STEM



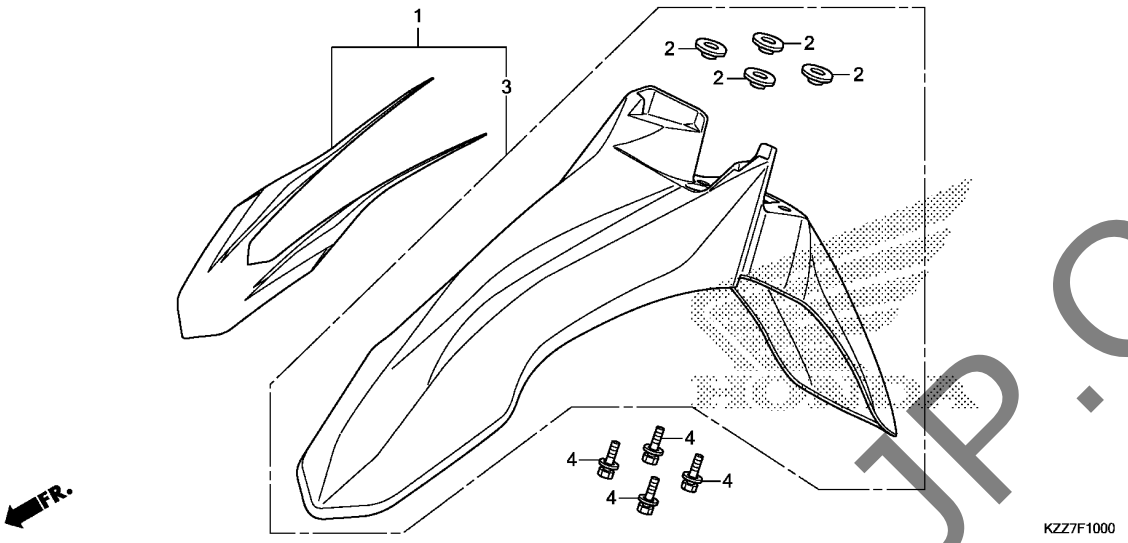
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	510100	STEM OR SHAFT ASSY., STEERING	1.4
5		(2)	
	5101B2	THREAD, STEERING HEAD TOP ----	1.2
10		(3)	
	5101B6	BEARING, HEAD PIPE :UPPER ----	1.4
	5101B7	BEARING, HEAD PIPE :LOWER ----	1.6
	5101C7	BEARING, HEAD PIPE :BOTH -----	1.6

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	45468-KZZ-J80	GUIDE, FR. BRAKE HOSE -------	1	1	1	1		
2	53214-KZZ-901	DUST SEAL, STEERING UPPER ---	1	1	1	1		
3	53214-MCJ-751	DUST SEAL, STEERING HEAD(ARAI)	1	1	1	1		
4	53219-KZZ-A20	STEM SUB ASSY., STEERING ----	1	1	1	1		
5	53229-MN1-650	THREAD, STEERING HEAD TOP ---	1	1	1	1		
6	61150-KZZ-J00	COVER, HEAD PIPE ------------	-	-	1	1		
7	90001-K04-930	BOLT, SOCKET, 6X18 ----------	-	-	2	2		
8	90113-KZZ-900	BOLT, FLANGE, 6MM -----------	1	1	1	1		
9	90155-KZZ-J00	BOLT, FLANGE, 8X45 ----------	4	4	4	4		
10	91015-425-831	BEARING, HEAD PIPE UPPER(NTN)	2	2	2	2		

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3

F-10 FRONT FENDER

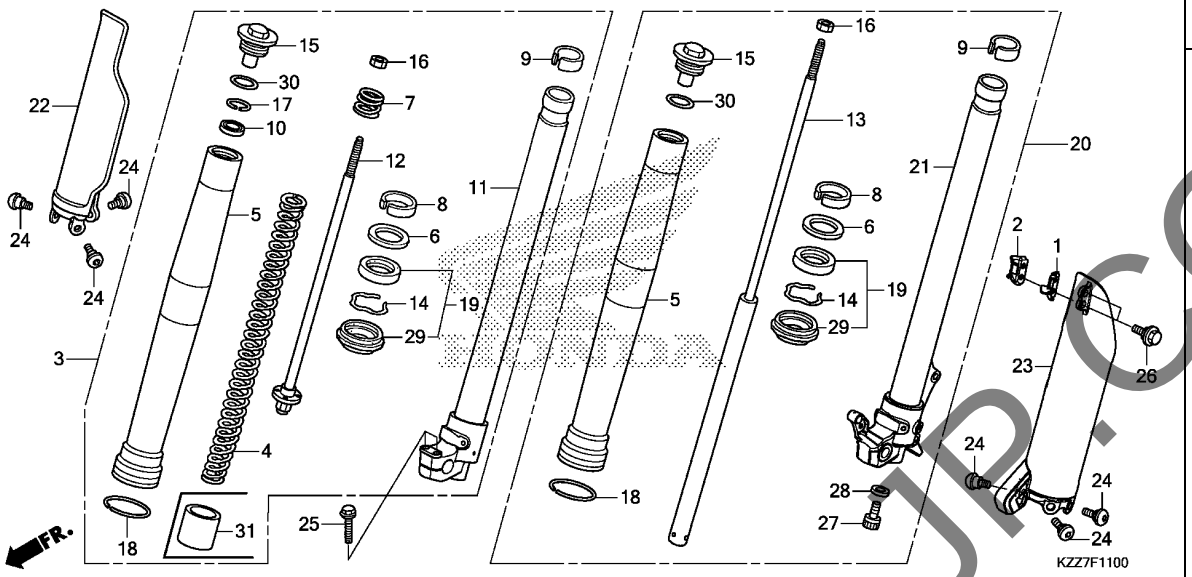


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	(3) 4131B7	FENDER, FRONT ----------	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	61000-KZZ-U00ZC	FENDER SET, FR.(WL)						
		TYPE2 1----------	-	-	1	1		
	61000-KZZ-U00ZD	*TYPE1 1*----------	-	-	1	1		
2	61101-KZZ-900	COLLAR, FR. FENDER ----------	4	4	4	4		
3	61200-KZZ-900ZB	FENDER SUB ASSY., FR.						
		R292R----------EXTREME RED	1	1	-	-		
	61200-KZZ-900ZD	*NH1*----------BLACK	1	1	-	-		
4	93404-06020-00	BOLT-WASHER, 6X20 ----------	4	4	4	4		

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F-11 FRONT FORK

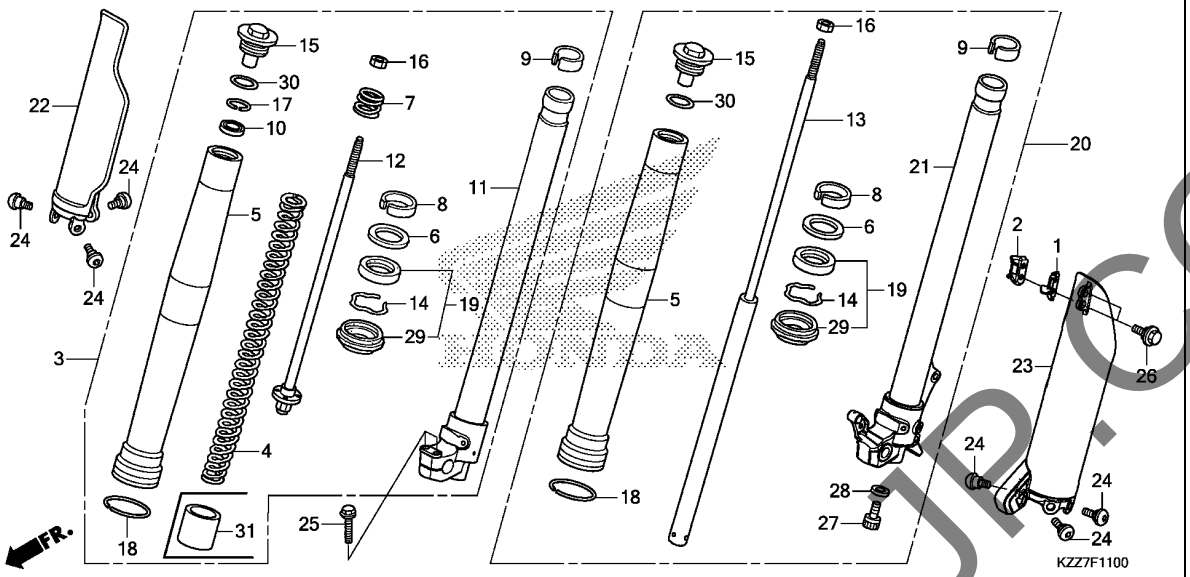


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	5111C3	FORK ASSY., FRONT :RIGHT -----	0.4
4		(12)	
	5111C6	SPRING, FRONT FORK :RIGHT ----	0.5
5	5111C8	TUBE, OUTER :LEFT -----------	0.6
	5111C9	TUBE, OUTER :RIGHT ----------	0.6
	5111D0	TUBE, OUTER :BOTH -----------	1.1
11	5111D5	PIPE, SLIDE :RIGHT ----------	0.6
13	5111D8	DAMPER, FRONT FORK :LEFT -----	0.5
19		(8,9)	
	5111E7	SEAL SET, FRONT FORK :LEFT ---	0.6
	5111E8	SEAL SET, FRONT FORK :RIGHT --	0.6
	5111E9	SEAL SET, FRONT FORK :BOTH ---	1.1
20	5111C2	FORK ASSY., FRONT :LEFT ------	0.4
	5111C4	FORK ASSY., FRONT :BOTH ------	0.5
21	5111D4	PIPE, SLIDE :LEFT -----------	0.6
	5111D6	PIPE, SLIDE :BOTH -----------	1.1
22	5111F5	PROTECTOR, FRONT FORK :RIGHT -	0.2
23	5111F4	PROTECTOR, FRONT FORK :LEFT --	0.3
	5111H6	PROTECTOR, FRONT FORK :BOTH --	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	45461-KZZ-J00	CLAMPER A, BRAKE HOSE -------	1	-	1	-		
	45461-KZZ-J80	----------	-	1	-	1		
2	45462-KZZ-J00	CLAMPER B, BRAKE HOSE -------	1	-	1	-		
	45462-KZZ-J80	----------	-	1	-	1		
3	51400-KZZ-N01	FORK ASSY., R. FR.(SHOWA) ---	1	1	-	-		
	51400-KZZ-S01	----------	-	-	1	1	-------- --------	ED,KO,LA,PH,U
	51400-KZZ-406	----------	-	-	1	-	-------- --------	IN
4	51401-KZZ-D21	SPRING, FR. FORK ----------	1	1	-	-		
	51401-KZZ-J01	----------	-	-	1	1		
5	51410-KZZ-N01	TUBE, OUTER ---------------	2	2	-	-		
	51410-KZZ-U01	----------	-	-	2	2	-------- --------	ED,KO,LA,PH,U
	51410-KZZ-306	----------	-	-	2	-	-------- --------	IN
6	51412-KA4-711	RING, BACK UP -------------	2	2	2	2		
7	51412-KZZ-901	SPRING, REBOUND -----------	1	1	1	1		
8	51414-MFN-D01	BUSH, GUIDE ---------------	2	2	2	2		
9	51415-MGP-D01	BUSH, SLIDER --------------	2	2	2	2		
10	51419-KZZ-901	SEAT, STOPPER -------------	1	1	1	1		
11	51425-KZZ-D21	PIPE COMP., R. SLIDE -------	1	1	-	-		
	51425-KZZ-J01	----------	-	-	1	1	-------- --------	ED,KO,LA,PH,U
	51425-KZZ-305	----------	-	-	1	-	-------- --------	IN
12	51426-KZZ-901	ROD COMP. -----------------	1	1	1	1		
13	51430-KZZ-D21	DAMPER COMP., FR. ----------	1	1	-	-		
	51430-KZZ-J01	----------	-	-	1	1		
14	51447-KA4-711	RING, OIL SEAL STOPPER(SHOWA)	2	2	2	2		
15	51450-KZZ-901	BOLT COMP., FR. FORK -------	2	2	2	2		
16	51451-MAJ-G41	NUT, HEX., 10MM -----------	2	2	2	2		

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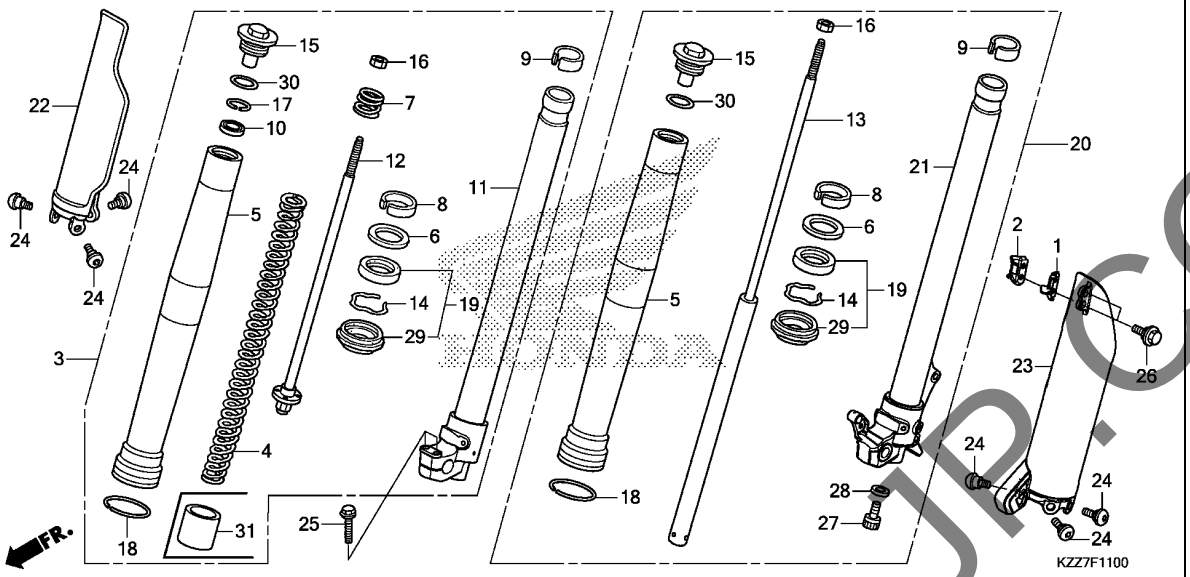
F-11 FRONT FORK



Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
17	51456-KZZ-901	RING, STOPPER	1	1	1	1		
18	51476-MFB-003	RING, WEAR	2	2	2	2		
19	51490-KZZ-J01	SEAL SET, FR. FORK	2	2	2	2		
20	51500-KZZ-N01	FORK ASSY., L. FR.(SHOWA)	1	-	-	-		
	51500-KZZ-R21		-	1	-	-		
	51500-KZZ-406		-	-	1	-	-------- --------	IN
	51500-KZZ-S01		-	-	1	-	-------- --------	LA,PH
	51500-KZZ-U01		-	-	-	1		
21	51426-KZZ-D21	PIPE COMP., L. SLIDE	1	-	-	-		
	51426-KZZ-G41		-	1	-	-		
	51525-KZZ-305		-	-	1	-	-------- --------	IN
	51426-KZZ-J01		-	-	1	-	-------- --------	LA,PH
	51426-KZZ-J81		-	-	-	1		
22	51610-KZZ-D20ZD	PROTECTOR, R. FR. FORK *TYPE2*	1	1	1	1		
	51610-KZZ-D20ZC	*TYPE3*	1	1	-	-		
	51610-KZZ-D20ZA	*TYPE1*	-	-	1	1		
23	51620-KZZ-D20ZD	PROTECTOR, L. FR. FORK *TYPE2*	1	-	1	-		
	51620-KZZ-D20ZC	*TYPE3*	1	-	-	-		
	51620-KZZ-J80ZD	*TYPE2*	-	1	-	1		
	51620-KZZ-J80ZC	*TYPE3*	-	1	-	-		
	51620-KZZ-D20ZA	*TYPE1*	-	-	1	-		
	51620-KZZ-J80ZA	*TYPE1*	-	-	-	1		
24	90106-KZZ-900	BOLT, PROTECTOR(6MM)	6	6	6	6		
25	90107-MGE-000	BOLT, FLANGE, 8X40	2	2	2	2		
26	90113-KZZ-900	BOLT, FLANGE, 6MM	2	2	2	2		

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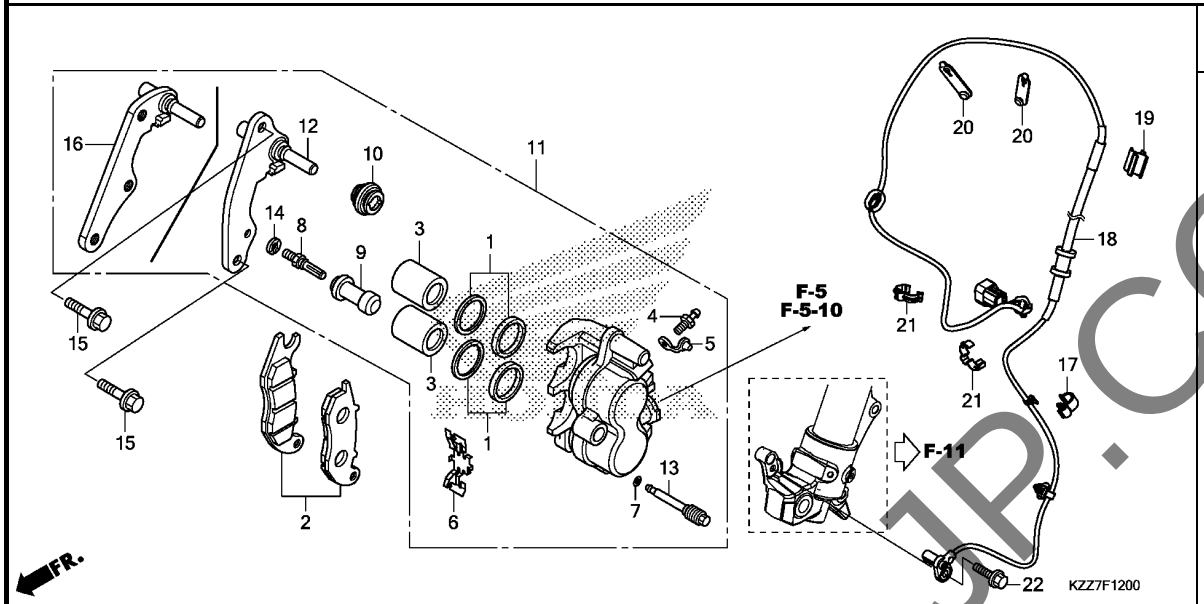
FRONT FORK



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
27	90116-KV3-701	BOLT, SOCKET, 8MM(SHOWA) ----	1	1	1	1		
28	90544-283-000	WASHER, SPECIAL, 8MM(SHOWA) -	1	1	1	1		
29	91254-ML3-791	SEAL, DUST ----------	2	2	2	2		
30	91356-KZ3-003	O-RING, 44.7X2.4 ----------	2	2	2	2		
31	51402-KZZ-J01	COLLAR, SPRING ----------	-	-	1	1		

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F-12 FRONT BRAKE CALIPER

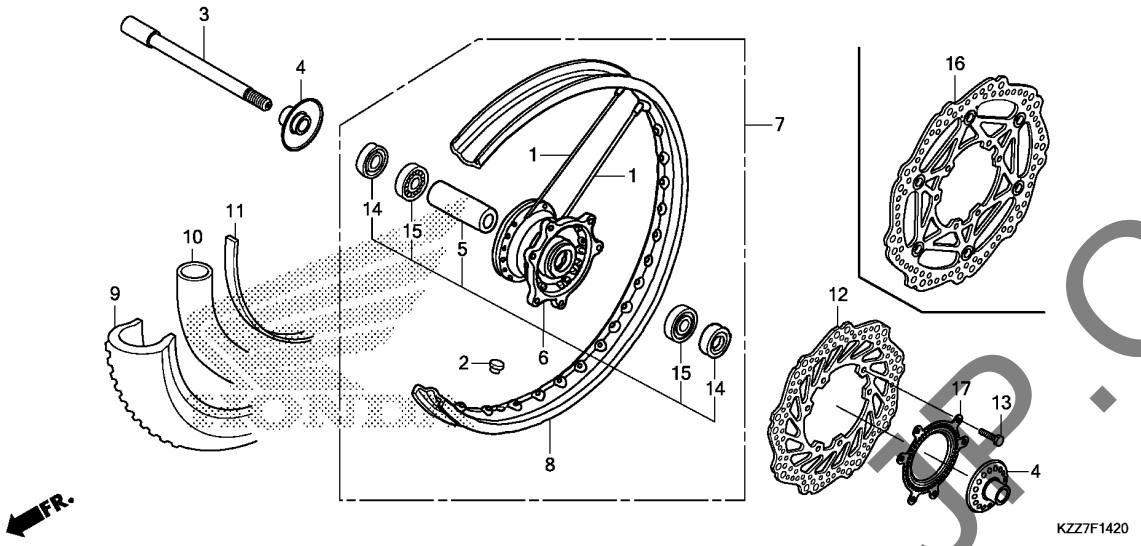


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711115	SHOE(PAD) SET, BRAKE :FRONT ··	0.1
3		(1)	
	7111D1	PISTON, FRONT BRAKE CALIPER ··	0.5
		.INCLUDES: Bleed brakes	
		.NOTE: Same time for two units	
11	711130	CALIPER, FRONT BRAKE ·····	0.4
		.INCLUDES: Bleed brakes	
12		(16)	
	7111G0	BRACKET, FRONT CALIPER ·····	0.2
18	617196	SENSOR, WHEEL SPEED :FRONT ···	0.6
	6171F0	SENSOR, WHEEL SPEED(A) :FRONT	0.8
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	06431-MA3-405	SEAL SET, PISTON ·····	2	2	2	2		
2	06451-KZZ-901	PAD SET, FR. ·····	1	1	1	1		
3	43107-MBG-006	PISTON, 27X27 ·····	2	2	2	2		
4	43352-568-003	SCREW, BLEEDER(NISSIN) ·····	1	1	1	1		
5	43353-461-771	CAP, BLEEDER ·····	1	1	1	1		
6	45108-KPH-951	SPRING, PAD ·····	1	1	1	1		
7	45111-MAJ-G41	RING, STOPPER ·····	1	1	1	1		
8	45131-GZ0-006	BOLT, PIN ·····	1	1	1	1		
9	45132-166-016	BOOT, PIN BUSH(NISSIN) ·····	1	1	1	1		
10	45133-MA3-006	BOOT B ·····	1	1	1	1		
11	45150-KZZ-902	CALIPER SUB ASSY., L. FR. (NISSIN)	1	1	-	-		
	45150-KZZ-A22	·····	-	-	1	1		
12	45190-KZZ-901	BRACKET SUB ASSY., FR. CALIPER	1	1	-	-		
13	45215-KPH-951	PIN, HANGER ·····	1	1	1	1		
14	45216-166-006	WASHER, WAVE ·····	1	1	1	1		
15	90131-KZZ-900	BOLT, FLANGE, 8X32 ·····	2	2	2	2		
16	45190-KZZ-A21	BRACKET SUB ASSY., FR. CALIPER	-	-	1	1		
17	38517-MGE-003	CLAMP, ABS CORD(D12) ·····	-	1	-	1		
18	38520-KZZ-G41	SENSOR, FR. WHEEL SPEED ·····	-	1	-	-		
	38520-KZZ-J81	·····	-	-	-	1		
19	38525-KZZ-J80	CLIP, ABS CORD ·····	-	1	-	1		
20	90650-KZZ-J80	BAND, RUBBER(35MM) ·····	-	2	-	2		
21	90690-MGS-D81	CLIP, CABLE, 12MM ·····	-	2	-	2		
22	90117-KZZ-J80	BOLT, FLANGE, 6X14 ·····	-	1	-	1		

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F-14-20 FRONT WHEEL

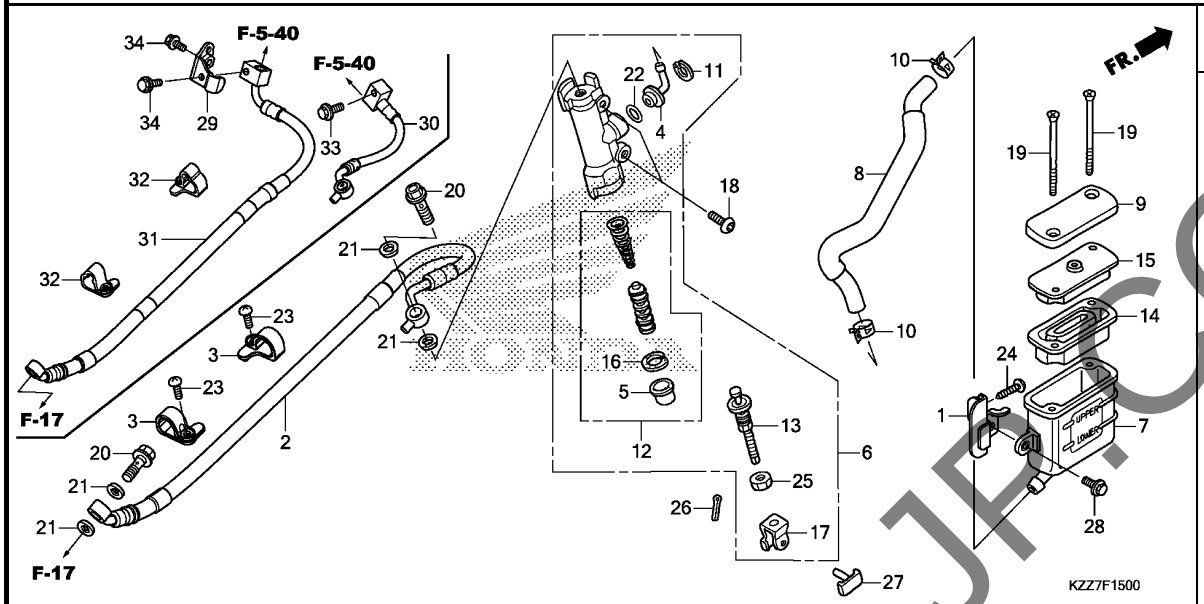


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3		(14)	
	710151	AXLE, FRONT WHEEL ·····	0.3
6		(1)	
	710103	HUB, FRONT WHEEL ·····	2.4
7	710104	FRONT WHEEL ·····	0.9
8	710109	RIM, WHEEL :FRONT ·····	2.3
9		(10,11)	
	7101J8	FRONT TIRE AND/OR TUBE(ONE) ··	0.8
12		(16)	
	711120	DISC, FRONT BRAKE ·····	0.4
15	710115	BEARING, FRONT WHEEL(ONE) ····	0.5
	710115G	.Replace 1 bearing add ·····	0.1
17	7101B0	RING, PULSER :FRONT ·····	0.4

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	06440-KZZ-900	SPOKE SET, FR. ·····	36	36	36	36		
2	42717-329-000	CAP, RIM HOLE ·····	1	1	1	1		
3	44301-KZZ-J00	AXLE, FR. WHEEL ·····	1	1	1	1		
4	44310-KZZ-J00	COLLAR COMP., FR. WHEEL SIDE	2	2	2	2		
5	44620-KZZ-J00	COLLAR, FR. AXLE DISTANCE ··	1	1	1	1		
6	44635-KZZ-J00	HUB SUB ASSY., FR. ·····	1	1	1	1		
7	44650-KZZ-J00	WHEEL SUB ASSY., FR. ·····	1	1	1	1		
8	44701-KZZ-H52	RIM, FR. WHEEL(21X1.60) ····	1	1	1	1		
9	44711-KZZ-902	TIRE, FR.(IRC)(3.00-21 51P) ·	1	1	1	1		
10	44712-KAE-015	TUBE, TIRE(IRC)(3.00-21) ····	1	1	1	1		
11	44713-KZZ-901	FLAP, TIRE(IRC) ·····	1	1	1	1		
12	45351-KZZ-901	DISK, FR. BRAKE ·····	1	1	-	-		
13	90105-KZZ-900	BOLT, DISK, 6X17 ·····	6	6	6	6		
14	91253-K35-V01	DUST SEAL, 25X35X6 ·····	2	2	2	2		
15	91004-MCT-003	BEARING, RADIAL BALL, 6003U ·	2	2	2	2		
	91051-KSE-003	BEARING, RADIAL BALL, 6003 ··	2	2	2	2		
	91051-KZZ-J00	BEARING, RADIAL BALL, 6003U ·	2	2	2	2		
16	45120-KZZ-A21	DISK COMP., FR. BRAKE ·····	-	-	1	1		
17	44515-KZZ-J80ZB	RING, FR. PULSER						
		TYPE1·····	-	1	-	-		
	44515-KZZ-J80ZA	*TYPE2*·····	-	-	-	1		

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F-15 REAR BRAKE MASTER CYLINDER

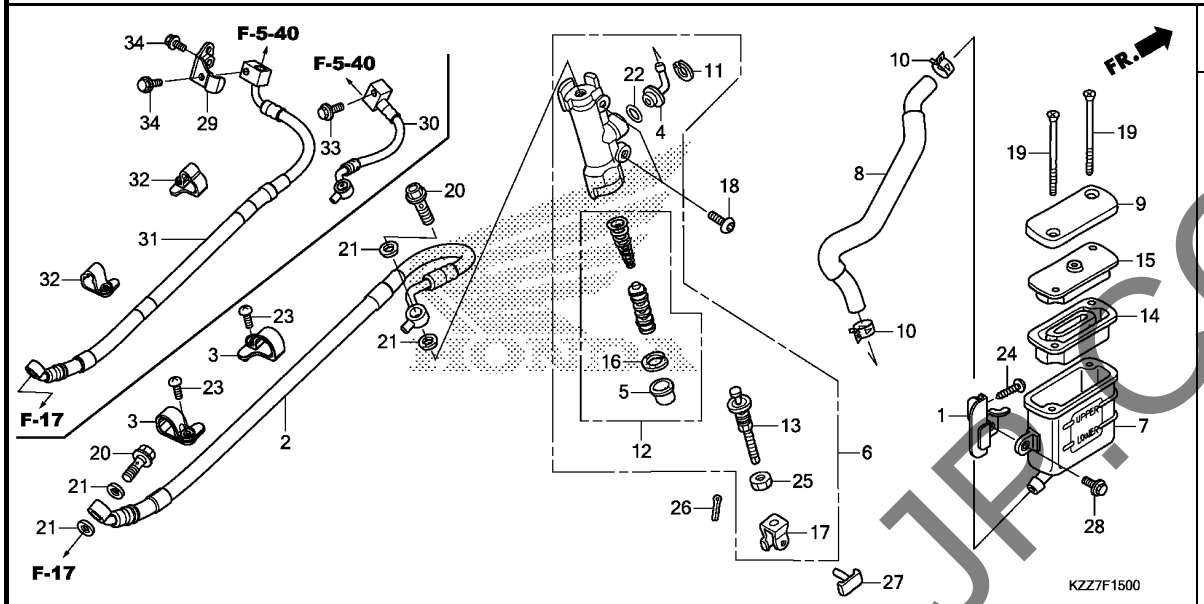


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	712130	HOSE, REAR BRAKE	0.4
		.INCLUDES: Bleed brakes	
	7121K7	HOSE, REAR BRAKE(A)	0.5
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
6	712125	CYLINDER, REAR BRAKE MASTER ..	0.5
		.INCLUDES: Bleed brakes	
	7121N8	CYLINDER, REAR BRAKE MASTER(A)	0.6
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
7	7121F6	CUP, REAR MASTER CYLINDER OIL	0.2
		.INCLUDES: Bleed brakes	
	7121Q8	CUP, REAR MASTER CYLINDER OIL (A)	0.3
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
8	7121C2	HOSE, REAR MASTER CYLINDER OIL CUP	0.3
		.INCLUDES: Bleed brakes	
	7121Q9	HOSE, REAR MASTER CYLINDER OIL CUP(A)	0.4
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
12	7121H0	PISTON SET, REAR BRAKE MASTER	0.5
+		.INCLUDES: Bleed brakes	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	17270-KZZ-900	STAY COMP., OIL CUP	1	1	1	1		
2	43310-KZZ-901	HOSE COMP., RR. BRAKE	1	–	1	–		
3	43468-KZZ-J00	GUIDE, BRAKE HOSE	2	–	2	–		
4	43503-KS6-701	CONNECTOR, MASTER CYLINDER ..	1	1	1	1		
5	43504-MB2-006	BOOT COMP.	1	1	1	1		
6	43510-KZZ-901	CYLINDER SUB ASSY., RR. BRAKE MASTER(NISSIN)	1	1	1	1		
7	43511-KW7-881	CUP COMP., OIL(NISSIN)	1	1	1	1		
8	43512-KZZ-901	HOSE COMP., RR. BRAKE MASTER CYLINDER	1	1	1	1		
9	43513-KTY-C01	CAP, MASTER CYLINDER	1	1	1	1		
10	43514-KS6-701	CLAMP, MASTER CYLINDER OIL HOSE	2	2	2	2		
11	43517-KS6-701	CIRCLIP, RR. MASTER CYLINDER	1	1	1	1		
12	43520-MJ6-315	PISTON SET, MASTER CYLINDER (NISSIN)	1	1	1	1		
13	43530-KZZ-901	ROD COMP., PUSH	1	1	1	1		
14	45520-GW0-911	DIAPHRAGM	1	1	1	1		
15	45521-GW0-911	PLATE, DIAPHRAGM	1	1	1	1		
16	46182-MEL-D21	CIRCLIP	1	1	1	1		
17	46504-KV6-702	JOINT, BRAKE ROD	1	1	1	1		
18	90106-KGH-600	BOLT, BRAKE DISK, 6X17	2	2	2	2		
19	90140-KZZ-901	SCREW, FLAT, 4X45	2	2	2	2		
20	90145-MS9-612	BOLT, OIL, 10X22(SAGA)	2	2	2	2		
21	90545-300-000	WASHER, OIL BOLT	4	4	4	4		

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F-15 REAR BRAKE MASTER CYLINDER

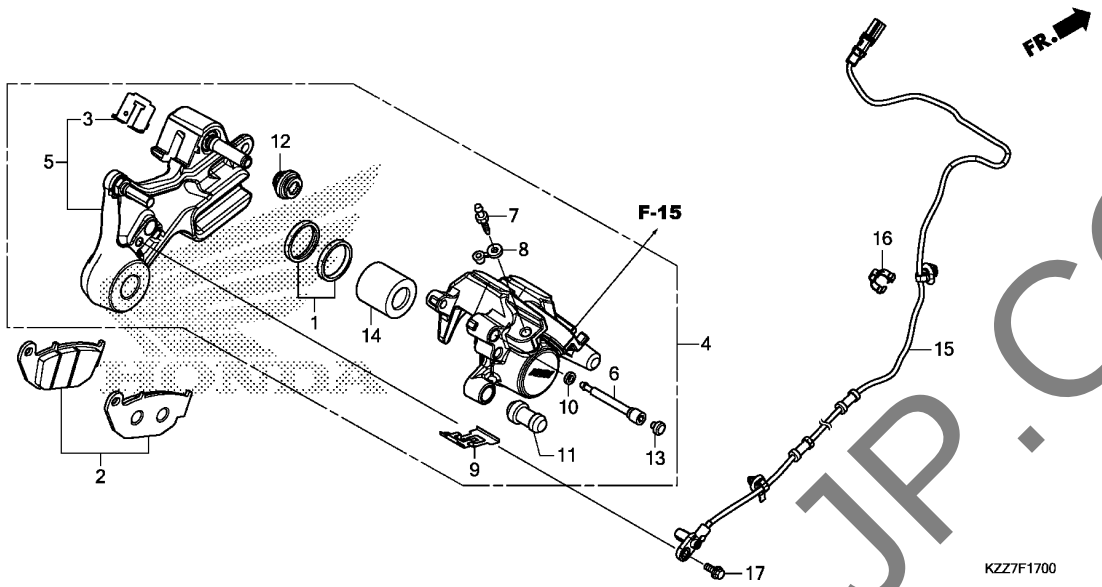


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+12	7121N9	PISTON SET, REAR BRAKE MASTER (A)	0.6
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
14	7121G7	DIAPHRAGM, REAR BRAKE MASTER CYLINDER	0.1
	7121Q7	DIAPHRAGM, REAR BRAKE MASTER CYLINDER(A)	0.2
		.NOTE: With middle cowling	
30	712180	HOSE A, REAR BRAKE	0.3
		.INCLUDES: Bleed brakes	
	7121P0	HOSE A, REAR BRAKE(A)	0.4
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
31	7121B2	HOSE D, REAR BRAKE	1.5
		.INCLUDES: Bleed brakes	
	7121P4	HOSE D, REAR BRAKE(A)	1.7
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
22	91212-422-006	O-RING, 14.8X2.4	1	1	1	1		
23	93500-05016-0G	SCREW, PAN, 5X16	2	2	2	2		
24	93903-26380	SCREW, TAPPING, 6X20	1	1	1	1		
25	94002-08000-0S	NUT, HEX., 8MM	1	1	1	1		
26	94201-20120	PIN, SPLIT, 2.0X12	1	1	1	1		
27	95015-54000	PIN D, JOINT	1	1	1	1		
28	96300-06014-00	BOLT, FLANGE, 6X14	1	1	1	1		
29	43151-KZZ-J80	STAY, RR. BRAKE HOSE	-	1	-	1		
30	43310-KZZ-J81	HOSE COMP. A, RR. BRAKE	-	1	-	1		
31	43313-KZZ-J81	HOSE COMP. D, RR. BRAKE	-	1	-	1		
32	43468-MJL-D70	GUIDE, RR. BRAKE HOSE	-	2	-	2		
33	96001-06012-00	BOLT, FLANGE, 6X12	-	1	-	1		
34	96001-06014-00	BOLT, FLANGE, 6X14	-	2	-	2		

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F-17 REAR BRAKE CALIPER

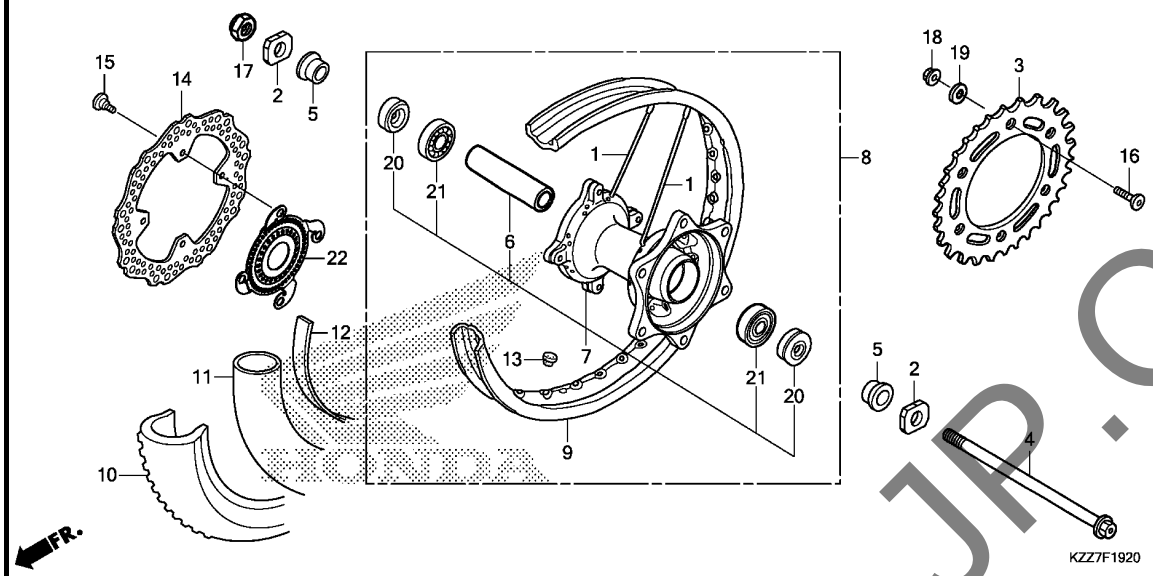


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711140	SHOE(PAD) SET, BRAKE :REAR ···	0.1
4	711155	CALIPER, REAR BRAKE ·····	0.5
		.INCLUDES: Bleed brakes	
	7111H7	CALIPER, REAR BRAKE(A) ·····	0.6
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
5	7111C1	BRACKET, REAR CALIPER ·····	0.5
14		(1)	
	7111D5	PISTON, REAR BRAKE CALIPER ···	0.6
		.INCLUDES: Bleed brakes	
	7111N2	PISTON, REAR BRAKE CALIPER(A)	0.7
		.INCLUDES: Bleed brakes	
		.NOTE: With middle cowling	
15	617197	SENSOR, WHEEL SPEED :REAR ····	1.4
	6171E2	SENSOR, WHEEL SPEED(A) :REAR ·	1.6
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	06431-MA3-405	SEAL SET, PISTON ·····	1	1	1	1		
2	06435-KZZ-901	PAD SET, RR. ·····	1	1	1	1		
3	43112-KZZ-901	RETAINER ·····	1	1	1	1		
4	43150-KZZ-J01	CALIPER SUB ASSY., RR.(NISSIN)	1	-	1	-		
	43150-KZZ-J81	·····	-	1	-	1		
5	43190-KZZ-J01	BRACKET SUB ASSY., RR. ·····	1	-	1	-		
	43190-KZZ-J81	·····	-	1	-	1		
6	43215-KGH-901	PIN, HANGER ·····	1	1	1	1		
7	43352-568-003	SCREW, BLEEDER(NISSIN) ·····	1	1	1	1		
8	43353-461-771	CAP, BLEEDER ·····	1	1	1	1		
9	43108-KSP-B51	SPRING, PAD(NISSIN) ·····	1	1	1	1		
10	45111-MAJ-G41	RING, STOPPER ·····	1	1	1	1		
11	45132-166-016	BOOT, PIN BUSH(NISSIN) ·····	1	1	1	1		
12	45133-MA3-006	BOOT B ·····	1	1	1	1		
13	45203-MCC-006	PLUG, PIN ·····	1	1	1	1		
14	45218-MAJ-G41	PISTON B, 27X35 ·····	1	1	1	1		
15	38510-KZZ-J81	SENSOR, RR. WHEEL SPEED ·····	-	1	-	1		
16	90690-MJE-D11	CLIP, CABLE, 10MM ·····	-	1	-	1		
17	90117-KZZ-J80	BOLT, FLANGE, 6X14 ·····	-	1	-	1		

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REAR WHEEL

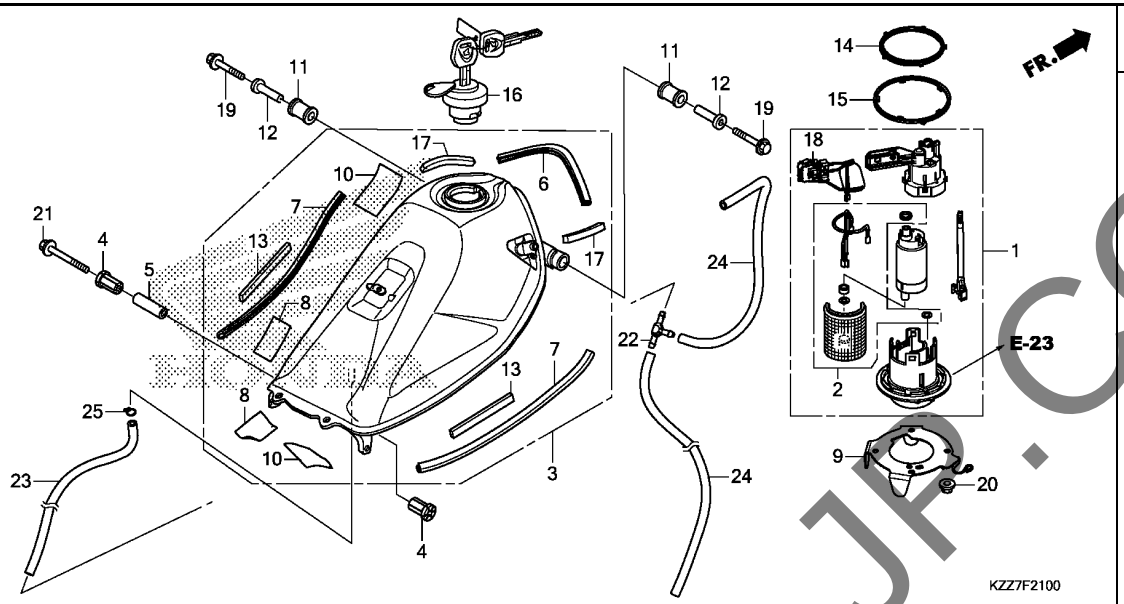


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	7101A0	SPROCKET, FINAL DRIVEN -------	0.4
4		(20)	
	710160	AXLE, REAR WHEEL ------------	0.3
7		(1)	
	710121	HUB, REAR WHEEL -------------	2.5
8	710118	REAR WHEEL ------------------	1.0
9	710127	RIM, WHEEL :REAR ------------	2.4
10		(11,12)	
	7101J9	REAR TIRE AND/OR TUBE(ONE) ---	0.9
14	711145	DISC, REAR BRAKE ------------	0.4
21	710133	BEARING, REAR WHEEL(ONE) -----	0.5
	710133G	.Replace 1 bearing add -------	0.1
22	7101B1	RING, PULSER :REAR ----------	0.4

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	06420-KZZ-900	SPOKE SET, RR. -------------	32	32	32	32		
2	40544-KZZ-900	ADJUSTER, CHAIN ------------	2	2	2	2		
3	41201-KZZ-J00	SPROCKET, FINAL DRIVEN(40T) -	1	1	1	1		
4	42301-KZZ-900	AXLE, RR. WHEEL ------------	1	1	1	1		
5	42312-KZZ-900	COLLAR, RR. WHEEL ----------	2	2	2	2		
6	42620-KZZ-900	COLLAR, RR. AXLE DISTANCE ---	1	1	1	1		
7	42635-KZZ-900	HUB SUB ASSY., RR. ----------	1	-	1	-		
	42635-KZZ-J80	-------------------------	-	1	-	1		
8	42650-KZZ-H50	WHEEL SUB ASSY., RR. --------	1	-	1	-		
	42650-KZZ-J80	-------------------------	-	1	-	1		
9	42701-KZZ-H52	RIM, RR. WHEEL(18X2.15) -----	1	1	1	1		
10	42711-KZZ-902	TIRE, RR.(IRC) (120/80-18 M/C 62P)	1	1	1	1		
11	42712-KT1-672	TUBE, TIRE(IRC)(120/80-18) --	1	1	1	1		
12	42713-KZZ-901	FLAP, TIRE(IRC) -------------	1	1	1	1		
13	42717-329-000	CAP, RIM HOLE ---------------	1	1	1	1		
14	43351-KZZ-901	DISK, RR. BRAKE -------------	1	1	1	1		
15	90105-KSP-930	BOLT, DISK, 8X22 ------------	4	4	4	4		
16	90125-KZZ-900	BOLT, SPROCKET FIXING, 10X31	6	6	6	6		
17	90306-KCJ-951	NUT, U, 16MM ----------------	1	1	1	1		
18	90306-KZZ-901	NUT, U, 10MM ----------------	6	6	6	6		
19	90438-463-000	WASHER, SPECIAL, 11X21X2.3 --	6	6	6	6		
20	91253-033-003	OIL SEAL, 25X47X6.5 ---------	2	2	2	2		
21	96140-63030-10	BEARING, RADIAL BALL, 6303U -	2	2	2	2		
22	42515-KZZ-J80	RING, RR. PULSER ------------	-	1	-	1		

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F-21 FUEL TANK(CRF250L/LA)

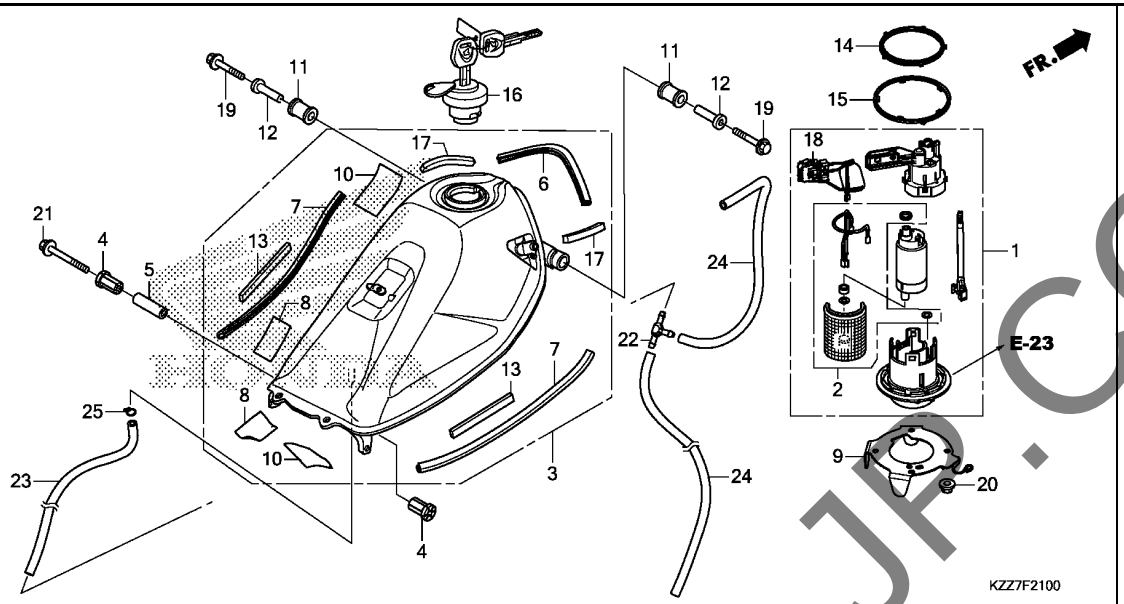


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(14,15)	
	310120	PUMP ASSY., FUEL	0.6
2	3101C7	FILTER, FUEL	0.7
3	310100	TANK, FUEL	0.5
18	617105	FUEL TANK SENDING UNIT	0.7

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
1	16700-KZZ-D21	PUMP ASSY., FUEL	1	1	-	-		
2	16707-K45-N01	FILTER SET	1	1	-	-		
3	17500-KZZ-D20ZA	TANK ASSY., FUEL *NH105*...MAT BLACK (#15-#20)	1	1	-	-		
4	17506-KZZ-900	CUSHION, FUEL TANK PIVOT	2	2	-	-		
5	17507-KZZ-900	COLLAR, TANK SET	1	1	-	-		
6	17516-KZZ-900	TRIM A, FUEL TANK	1	1	-	-		
7	17517-KZZ-900	TRIM B, FUEL TANK	2	2	-	-		
8	17521-KY1-300	SEAL, TANK	2	2	-	-		
9	17527-KZZ-J00	PLATE, SETTING	1	1	-	-		
10	17528-KCZ-930	TAPE B, TANK GUARD	2	2	-	-		
11	17534-MFJ-D00	RUBBER, RR. TANK MOUNTING (FOR FR.)	2	2	-	-		
12	17538-KZZ-900	COLLAR	2	2	-	-		
13	17544-KZZ-900	RUBBER, TANK GUARD	2	2	-	-		
14	17572-KPN-A71	GASKET, FUEL PUMP	1	1	-	-		
15	17573-KPN-A71	SEAL, DUST	1	1	-	-		
16	17620-MEG-003	CAP COMP., FUEL FILLER (HONDA LOCK)	1	1	-	-		
17	17850-KZZ-900	CUSHION, SHROUD	2	2	-	-		
18	37800-KZZ-D21	FUEL UNIT	1	1	-	-		
19	90004-GHB-710	BOLT, FLANGE, 6X40(NSHF)	2	2	-	-		
20	94050-06080	NUT, FLANGE, 6MM	4	4	-	-		
21	96001-06065-00	BOLT, FLANGE, 6X65	1	1	-	-		
22	38581-671-003	JOINT, TUBE	1	1	-	-		

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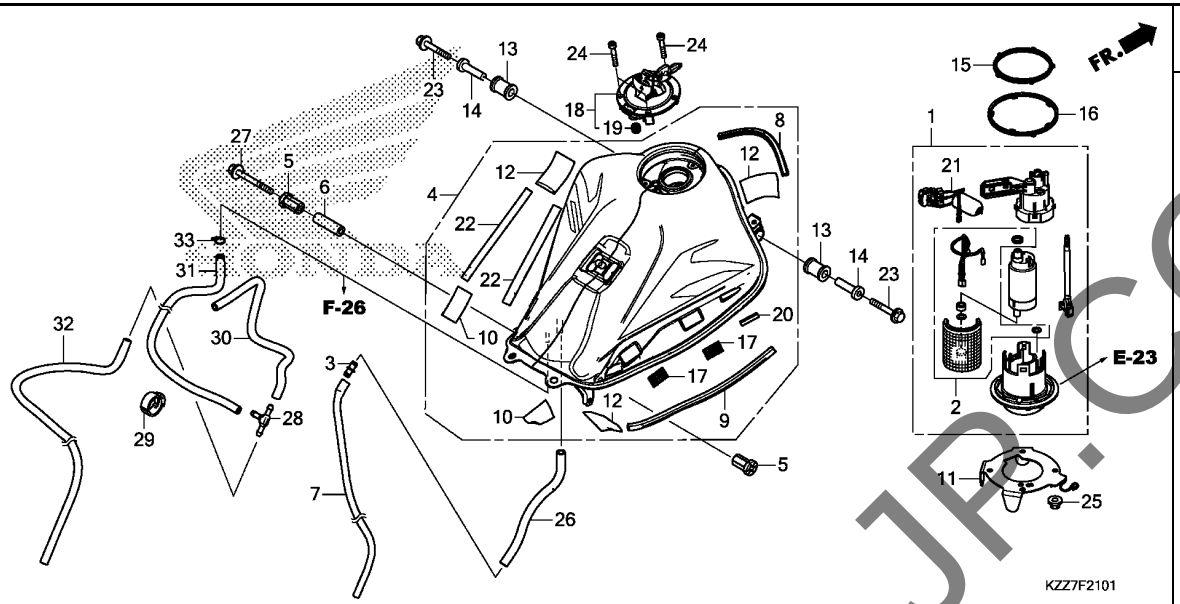
F-21 FUEL TANK(CRF250L/LA)



Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
23	95001-45300-40	TUBE, FUEL, 4.5X300 (95001-45001-60M)	1	1	-	-		
24	95001-45380-40	TUBE, FUEL, 4.5X380 (95001-45001-60M)	2	2	-	-		
25	95002-02080	CLIP, TUBE(B8) ----------	1	1	-	-		

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F-21-1 FUEL TANK(CRF250RL/RLA)

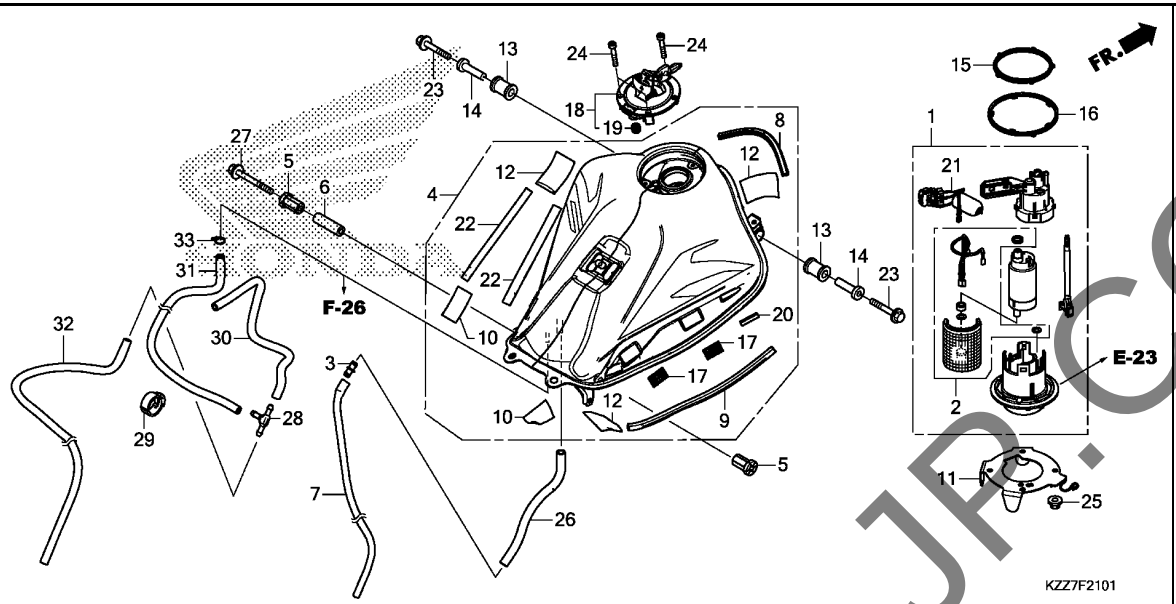


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(15,16)	
	31101E6	PUMP ASSY., FUEL(A)	0.8
2	31101G5	FILTER, FUEL(A)	0.9
4	31101E2	TANK, FUEL(A)	0.7
18		(19)	
	31101C1	LOCKING FUEL TANK CAP	0.1
21	61710D8	FUEL TANK SENDING UNIT(A)	0.9

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	16700-KZZ-J01	PUMP ASSY., FUEL	-	-	1	1		
2	16707-K45-N01	FILTER SET	-	-	1	1		
3	17359-419-670	JOINT, BREATHER TUBE	-	-	1	1		
4	17500-KZZ-U00ZA	TANK ASSY., FUEL(WL) *TYPE2*	-	-	1	1		
	17500-KZZ-U00ZB	*TYPE1*	-	-	1	1		
5	17506-KZZ-900	CUSHION, FUEL TANK PIVOT	-	-	2	2		
6	17507-KZZ-900	COLLAR, TANK SET	-	-	1	1		
7	17508-KZZ-J00	TUBE, DRAIN	-	-	1	1		
8	17516-KZZ-900	TRIM A, FUEL TANK	-	-	1	1		
9	17517-KZZ-900	TRIM B, FUEL TANK	-	-	2	2		
10	17521-KY1-300	SEAL, TANK	-	-	2	2		
11	17527-KZZ-J00	PLATE, SETTING	-	-	1	1		
12	17528-KCZ-930	TAPE B, TANK GUARD	-	-	3	3		
13	17534-MFJ-D00	RUBBER, RR. TANK MOUNTING (FOR FR.)	-	-	2	2		
14	17538-KZZ-900	COLLAR	-	-	2	2		
15	17572-KPN-A71	GASKET, FUEL PUMP	-	-	1	1		
16	17573-KPN-A71	SEAL, DUST	-	-	1	1		
17	17580-MGZ-J00	FASTENER A, DUAL LOCK(18X28)	-	-	4	4		
18	17620-KZZ-J01	CAP COMP., FUEL FILLER	-	-	1	1		
19	17621-MGP-D61	SEAL, BREATHER	-	-	1	1		
20	17850-KZZ-J00	CUSHION, SHROUD	-	-	2	2		
21	37800-KZZ-J01	FUEL UNIT	-	-	1	1		
22	83512-KZZ-J00	FILM, PROTECTOR	-	-	2	2		

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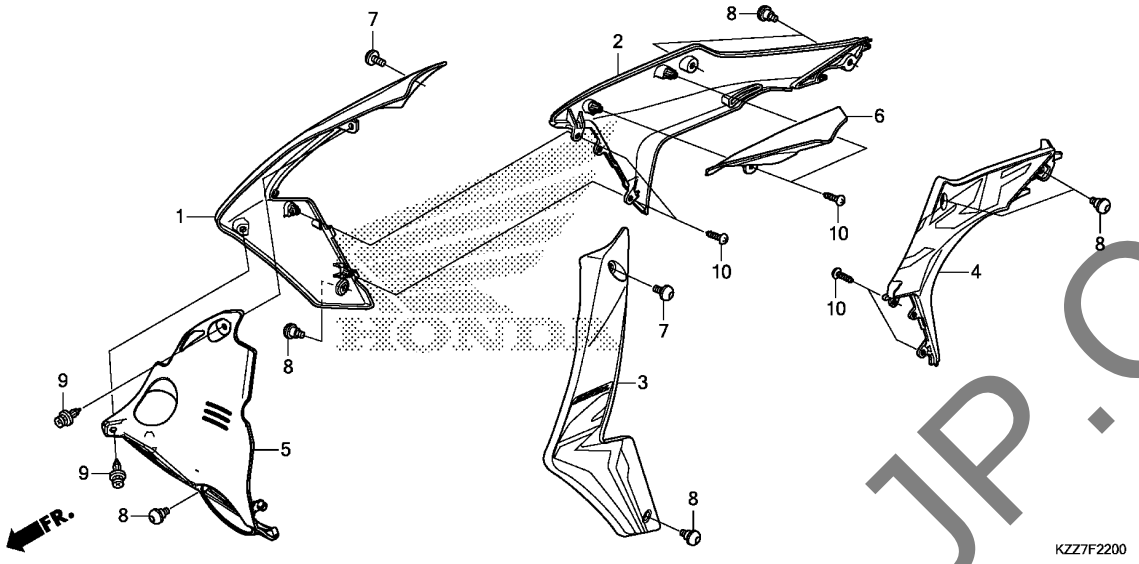
F-21-1 FUEL TANK(CRF250RL/RLA)



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
23	90004-GHB-710	BOLT, FLANGE, 6X40(NSHF)	-	-	2	2		
24	90120-MJE-D00	BOLT, SOCKET, 4X25(SUS)	-	-	3	3		
25	94050-06080	NUT, FLANGE, 6MM	-	-	4	4		
26	95005-80215-20	TUBE, 8X215(95005-80001-20M)	-	-	1	1		
27	96001-06065-00	BOLT, FLANGE, 6X65	-	-	1	1		
28	38581-671-003	JOINT, TUBE	-	-	1	1	-------- --------	ED,IN,LA,PH,U
29	90683-KJ2-003	CLIP, WIRE HARNESS	-	-	1	1	-------- --------	ED,IN,LA,PH,U
30	95001-45280-40	TUBE, FUEL, 4.5X280 (95001-45001-60M)	-	-	1	1	-------- --------	ED,IN,LA,PH,U
31	95001-45340-40	TUBE, FUEL, 4.5X340 (95001-45001-60M)	-	-	1	1	-------- --------	ED,IN,LA,PH,U
32	95001-45600-40	TUBE, FUEL, 4.5X600 (95001-45001-60M)	-	-	1	1	-------- --------	ED,IN,LA,PH,U
33	95002-02080	CLIP, TUBE(B8)	-	-	1	1	-------- --------	ED,IN,LA,PH,U

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F-22 SHROUD(CRF250L/LA)

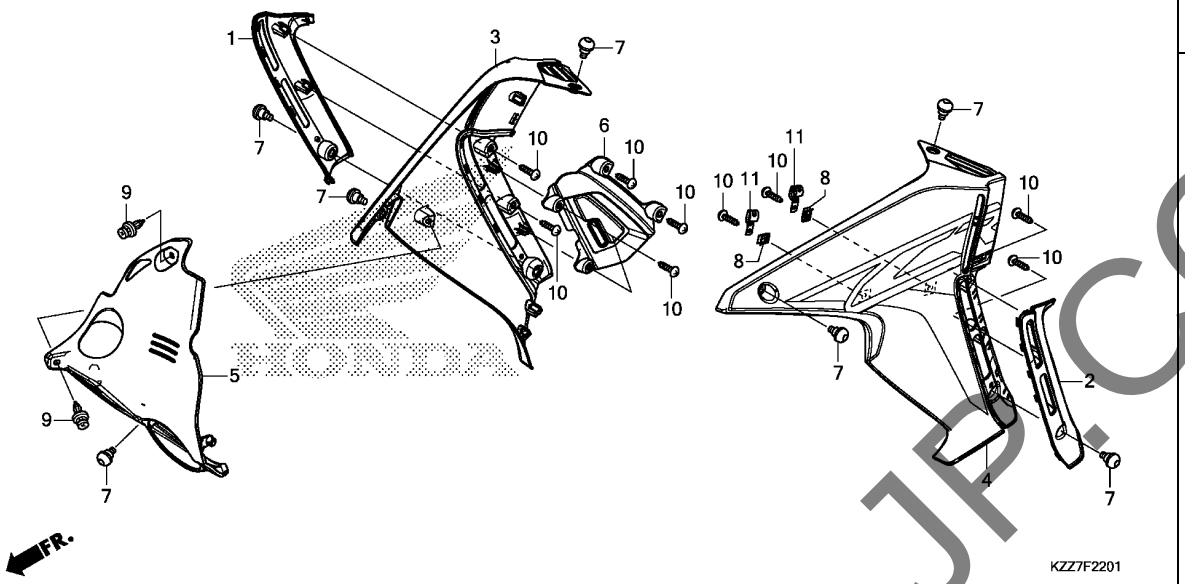


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1151A0	SHROUD, RADIATOR :RIGHT ------	0.2
2	4111BX	SHROUD :RIGHT ----------	0.2
3	115126	SHROUD, RADIATOR :LEFT -------	0.1
	1151A5	SHROUD, RADIATOR :BOTH -------	0.3
4	4111BW	SHROUD :LEFT ----------	0.2
	4111BY	SHROUD :BOTH ----------	0.3
5	1151H8	COVER, RADIATOR RESERVE TANK -	0.1
6	1151P7	COVER, RADIATOR RESERVE TANK :REAR ----------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	19070-KZZ-D10ZA	SHROUD SET, R. FR.(WL)						
		TYPE1----------	1	1	-	-		
	19070-KZZ-N00ZA	*TYPE1*----------	1	1	-	-		
2	19075-KZZ-D10ZA	SHROUD SET, R. RR.(WL)						
		TYPE1----------	1	1	-	-		
	19075-KZZ-N00ZA	*TYPE1*----------	1	1	-	-		
3	19090-KZZ-D10ZA	SHROUD SET, L. FR.(WL)						
		TYPE1----------	1	1	-	-		
	19090-KZZ-N00ZA	*TYPE1*----------	1	1	-	-		
4	19095-KZZ-D10ZA	SHROUD SET, L. RR.(WL)						
		TYPE1----------	1	1	-	-		
	19095-KZZ-N00ZA	*TYPE1*----------	1	1	-	-		
5	19160-KZZ-J00	COVER, FR. RESERVE TANK -----	1	1	-	-		
6	19170-KZZ-900	COVER, RR. RESERVE TANK -----	1	1	-	-		
7	90132-KPP-T00	SCREW, PAN, 6X10 ----------	2	2	-	-		
8	90133-KPP-T00	SCREW, PAN, 6X14 ----------	7	7	-	-		
9	90683-MBW-003	CLIP, BODY ----------	2	2	-	-		
10	93903-24320	SCREW, TAPPING, 4X12 --------	6	6	-	-		

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F-22-1 SHROUD(CRF250RL/RLA)

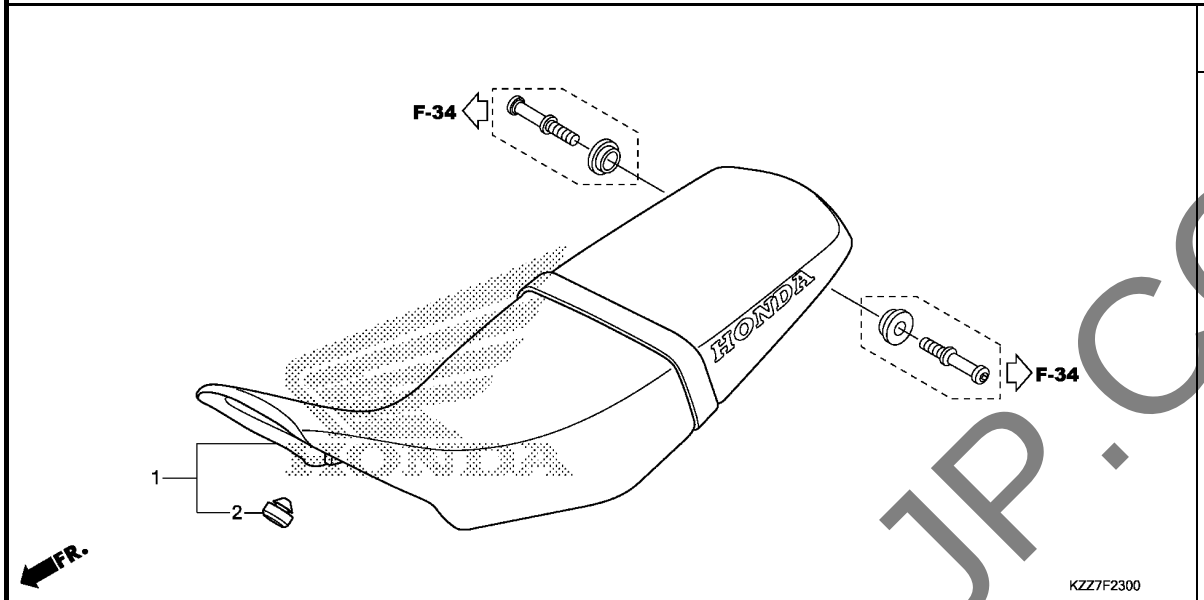


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4111DH	SHROUD(A) :RIGHT ----------	0.4
2	4111DG	SHROUD(A) :LEFT ----------	0.3
	4111DJ	SHROUD(A) :BOTH ----------	0.5
3	1151L8	SHROUD, RADIATOR(A) :RIGHT ---	0.4
4	1151L7	SHROUD, RADIATOR(A) :LEFT ----	0.3
	1151L9	SHROUD, RADIATOR(A) :BOTH ----	0.5
5	1151H8	COVER, RADIATOR RESERVE TANK -	0.1
6	1151P8	COVER, RADIATOR RESERVE TANK (A) :REAR ----------	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	19035-KZZ-J00ZA	SHROUD, R. RR.						
		NH1.....BLACK	-	-	1	1		
2	19045-KZZ-J00ZA	SHROUD, L. RR.						
		NH1.....BLACK	-	-	1	1		
3	19070-KZZ-U00ZA	SHROUD SET, R. FR.(WL)						
		TYPE2.....	-	-	1	1		
	19070-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
4	19090-KZZ-U00ZA	SHROUD SET, L. FR.(WL)						
		TYPE2.....	-	-	1	1		
	19090-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
5	19160-KZZ-J00	COVER, FR. RESERVE TANK -----	-	-	1	1		
6	19165-KZZ-J00	COVER, RR. RESERVE TANK -----	-	-	1	1		
7	90133-KPP-T00	SCREW, PAN, 6X14 ----------	-	-	7	7		
8	90302-KWW-A00	NUT, SPRING, 4MM ----------	-	-	2	2		
9	90683-MBW-003	CLIP, BODY ----------	-	-	2	2		
10	93903-243G0	SCREW, TAPPING, 4X12 -------	-	-	10	10		
11	94591-47000	CLIP, 4X70 ----------	-	-	2	2		

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F-23 SEAT

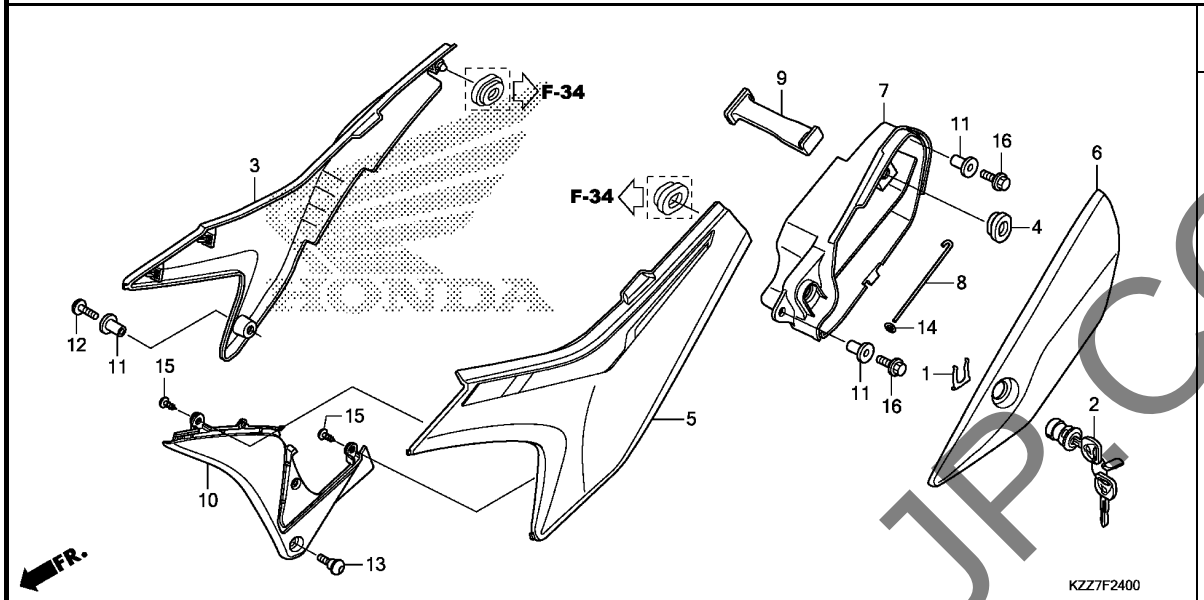


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131E4	SEAT :DOUBLE	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	77200-KZZ-900ZD	SEAT ASSY., DOUBLE *TYPE1*	1	1	1	1		
	77200-KZZ-A20ZA	*TYPE1*	1	1	1	1		
2	77215-GC2-000	RUBBER B, SEAT STOPPER	1	1	1	1		

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F-24 SIDE COVER(CRF250L/LA)

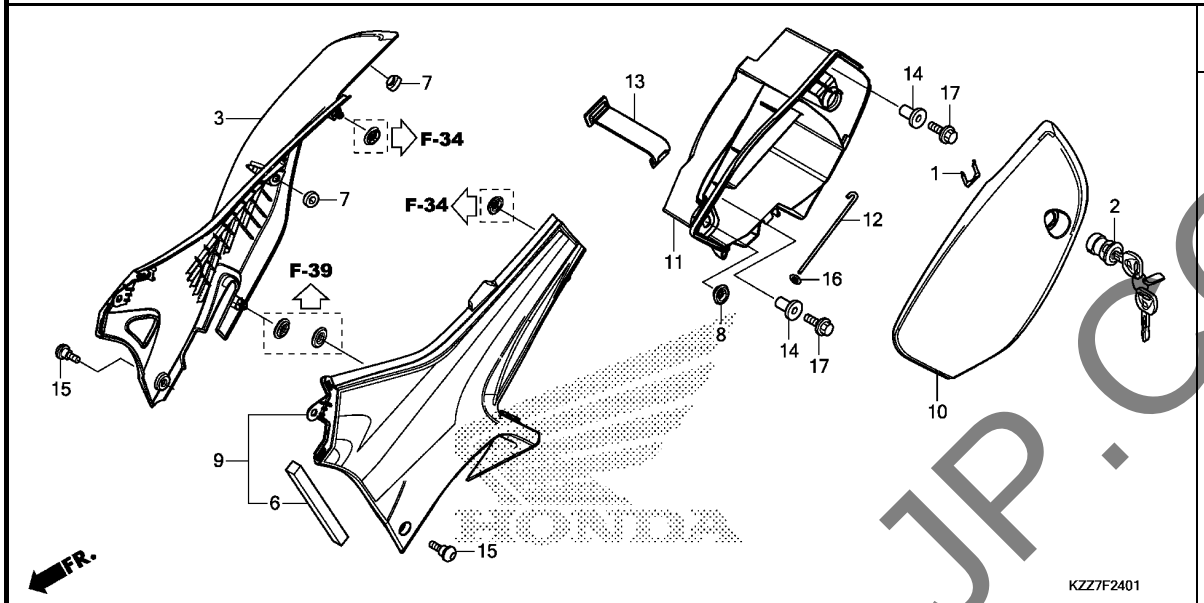


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	41101N3	KEY, TOOL BOX OR BAG ·····	0.1
3	4111H9	COVER, SIDE :RIGHT ·····	0.1
5	4111H8	COVER, SIDE :LEFT ·····	0.1
	4111J0	COVER, SIDE :BOTH ·····	0.1
6	41101B1	COVER, TOOL BOX ·····	0.1
7	4110190	BOX OR BAG, TOOL ·····	0.1
10	4111CS	COVER, SIDE :LEFT LOWER ·····	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	37222-MCS-G00	SPRING, LOCK KEY SETTING ····	1	1	-	-		
2	77233-MBL-611	LOCK ASSY., POCKET LID ·····	1	1	-	-		
3	83500-KZZ-D10ZA	COVER SET, R. SIDE(WL)						
		TYPE1·····	1	1	-	-		
	83500-KZZ-N00ZA	*TYPE1*·····	1	1	-	-		
4	83551-GE2-000	GROMMET, AIR CLEANER CASE ···	1	1	-	-		
5	83600-KZZ-D10ZA	COVER SET, L. SIDE(WL)						
		TYPE1·····	1	1	-	-		
	83600-KZZ-N00ZA	*TYPE1*·····	1	1	-	-		
6	83602-KZZ-900ZB	COVER, TOOL BOX						
		NH196.....ROSS WHITE	1	1	-	-		
	83602-KZZ-900ZC	*NH1*.....BLACK	1	1	-	-		
7	83603-KZZ-900	BOX, TOOL ·····	1	1	-	-		
8	83604-KZZ-900	HINGE, TOOL BOX ·····	1	1	-	-		
9	83607-KZZ-900	BAND, TOOL ·····	1	1	-	-		
10	83701-KZZ-900	COVER, L. SIDE LOWER ·····	1	1	-	-		
11	83905-KZZ-900	COLLAR, SIDE COVER ·····	3	3	-	-		
12	90132-KZZ-900	SCREW, PAN, 6X18 ·····	1	1	-	-		
13	90133-KPP-T00	SCREW, PAN, 6X14 ·····	1	1	-	-		
14	90310-ZB7-701	NUT, PUSH, 2.6 ·····	1	1	-	-		
15	93903-24280	SCREW, TAPPING, 4X10 ·····	2	2	-	-		
16	96001-06018-00	BOLT, FLANGE, 6X18 ·····	2	2	-	-		

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F-24-1 SIDE COVER(CRF250RL/RLA)

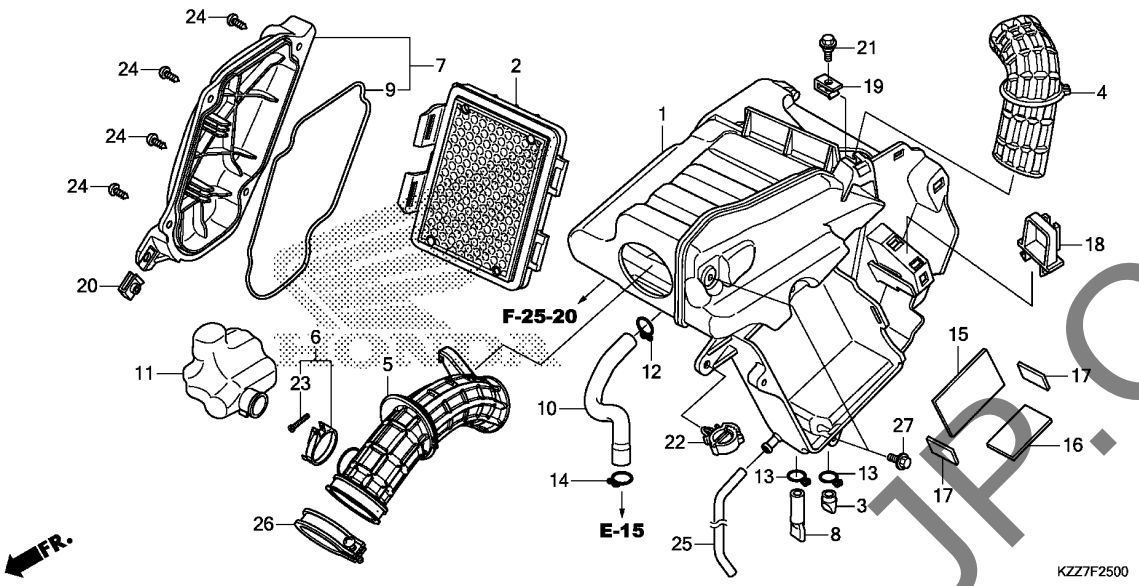


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4101N3	KEY, TOOL BOX OR BAG	0.1
3	4111H9	COVER, SIDE :RIGHT	0.1
9	4111H8	COVER, SIDE :LEFT	0.1
	4111J0	COVER, SIDE :BOTH	0.1
10	4101B1	COVER, TOOL BOX	0.1
11	410190	BOX OR BAG, TOOL	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	37222-MCS-G00	SPRING, LOCK KEY SETTING	-	-	1	1		
2	77233-MBL-611	LOCK ASSY., POCKET LID	-	-	1	1		
3	83500-KZZ-U00ZA	COVER SET, R. SIDE(WL)						
		TYPE2	-	-	1	1		
	83500-KZZ-U00ZB	*TYPE1*	-	-	1	1		
6	83511-KZZ-J00	RUBBER, SIDE COVER	-	-	1	1		
7	83512-KZZ-900	RUBBER, MUFFLER PROTECTOR	-	-	2	2		
8	83551-GE2-000	GROMMET, AIR CLEANER CASE	-	-	1	1		
9	83600-KZZ-U00ZA	COVER SET, L. SIDE(WL)						
		TYPE2	-	-	1	1		
	83600-KZZ-U00ZB	*TYPE1*	-	-	1	1		
10	83602-KZZ-J00ZA	COVER, TOOL BOX						
		NH1 BLACK	-	-	1	1		
	83602-KZZ-J00ZC	*NH194MU* HEAVY GRAY METALLIC-U	-	-	1	1		
11	83603-KZZ-J00	BOX, TOOL	-	-	1	1		
12	83604-KZZ-900	HINGE, TOOL BOX	-	-	1	1		
13	83607-KZZ-900	BAND, TOOL	-	-	1	1		
14	83905-KZZ-900	COLLAR, SIDE COVER	-	-	2	2		
15	90133-KPP-T00	SCREW, PAN, 6X14	-	-	2	2		
16	90310-ZB7-701	NUT, PUSH, 2.6	-	-	1	1		
17	96001-06018-00	BOLT, FLANGE, 6X18	-	-	2	2		

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F-25 AIR CLEANER

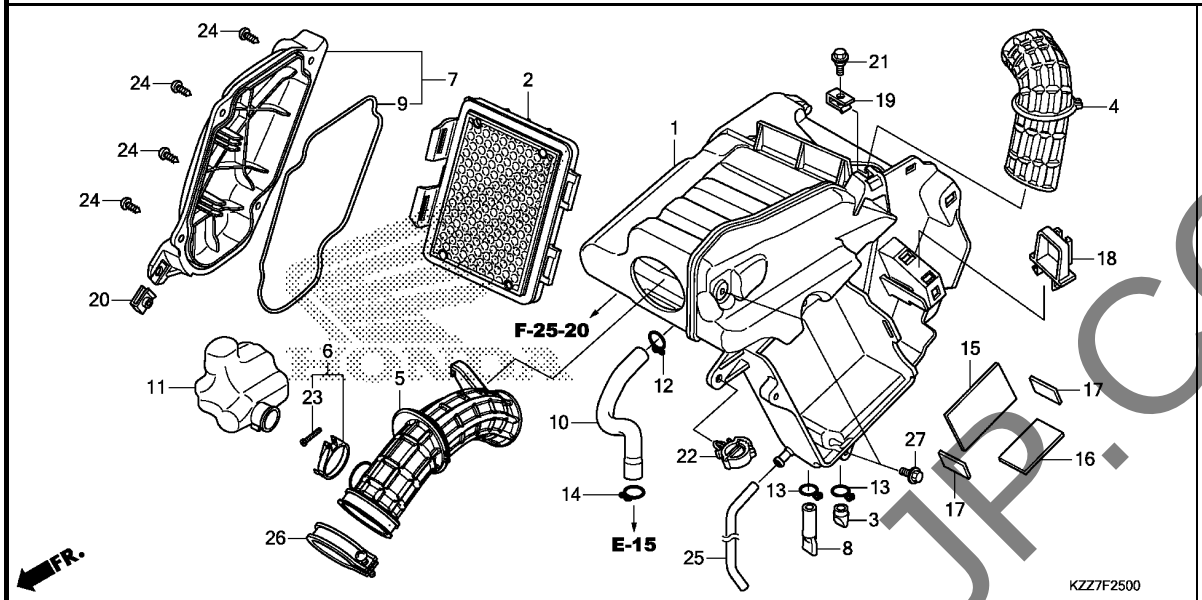


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121A5	CASE, AIR CLEANER ·····	1.2
	3121H2	CASE, AIR CLEANER(A) ·····	1.4
		.NOTE: With middle cowling	
2	31210S	ELEMENT, AIR CLEANER ·····	0.1
4	31210J	DUCT, AIR INTAKE ·····	1.1
	3121M0	DUCT, AIR INTAKE(A) ·····	1.3
		.NOTE: With middle cowling	
5	3121B6	TUBE, AIR CLEANER CONNECTING ·	1.1
	3121H6	TUBE, AIR CLEANER CONNECTING (A) ·····	1.3
		.NOTE: With middle cowling	
7		(9)	
	31210Z	COVER, AIR CLEANER CASE ·····	0.1
11	3121C1	RESONATOR ·····	0.6
	3121L9	RESONATOR(A) ·····	0.8
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	17210-KZZ-900	CASE COMP., AIR CLEANER ·····	1	1	1	1		
2	17220-KZZ-J00	ELEMENT COMP., AIR CLEANER ··	1	1	1	1		
3	17234-KCW-871	TUBE, AIR CLEANER DRAIN ·····	1	1	1	1		
4	17241-KZZ-900	DUCT, AIR CLEANER ·····	1	1	1	1		
5	17251-KZZ-J00	TUBE, AIR CLEANER CONNECTING	1	1	1	1		
6	17255-MCG-000	BAND, RESONATOR(28) ·····	1	1	1	1		
7	17260-KZZ-900	LID COMP., AIR CLEANER ·····	1	1	1	1		
8	17261-KVB-T00	TUBE, DRAIN ·····	1	1	1	1		
9	17262-KZZ-900	SEAL, AIR CLEANER ·····	1	1	1	1		
10	17265-KZZ-900	TUBE, BREATHER ·····	1	1	1	1		
11	17311-KZZ-900	RESONATOR ·····	1	1	1	1		
12	17316-611-000	CLIP, BREATHER TUBE ·····	1	1	1	1		
13	17371-174-670	CLIP, BREATHER TUBE ·····	2	2	2	2		
14	17724-102-700	CLIP, SUB TANK HOSE ·····	1	1	1	1		
15	31511-KCZ-J60	RUBBER, BATTERY CUSHION ·····	1	1	1	1		
16	31511-KE2-850	RUBBER, BATTERY CUSHION ·····	1	1	1	1		
17	31511-KZZ-900	RUBBER, BATTERY CUSHION ·····	2	2	2	2		
18	80105-KZZ-900	STAY, FUSE BOX ·····	1	1	1	1		
19	84601-HC4-000	NUT, FENDER SETTING(6MM) ····	1	1	1	1		
20	84601-HC4-000	NUT, FENDER SETTING(6MM) ····	1	1	–	–		
21	90109-KZZ-900	BOLT, FLANGE, 6MM ·····	1	1	1	1		
22	90652-KZZ-901	CLIP ·····	1	1	1	1		
23	93500-05025-0G	SCREW, PAN, 5X25 ·····	1	1	1	1		
24	93903-25480	SCREW, TAPPING, 5X20 ·····	4	4	4	4		
25	95003-19042-20	TUBE, VINYL, 7X11X420 ·····	1	1	1	1		

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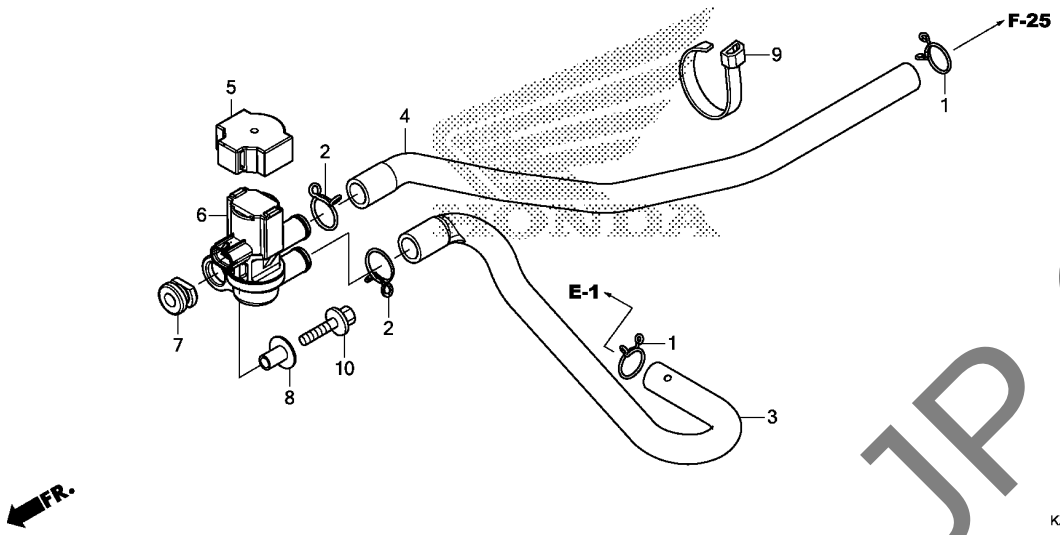
F-25 AIR CLEANER



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
26	95018-56250	BAND, AIR CLEANER CONNECTING TUBE(56)	1	1	1	1		
27	95701-06012-08	BOLT, FLANGE, 6X12 ----------	2	2	2	2		

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F-25-20 AIR INJECTION SOLENOID VALVE

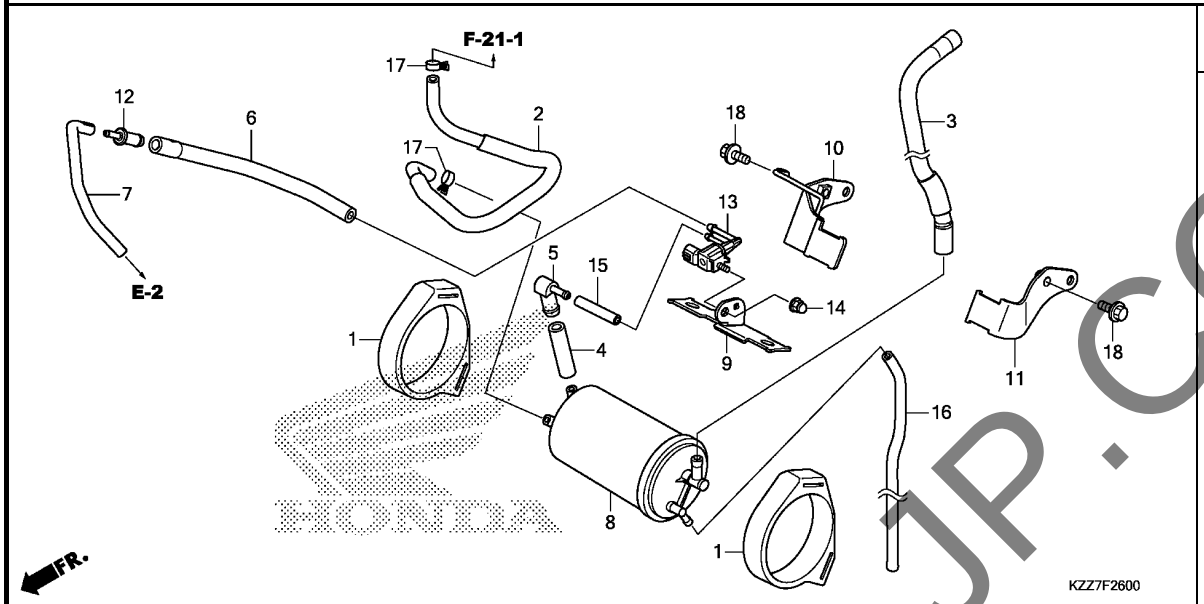


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
6	314130	VALVE, SECONDARY AIR CONTROL	0.3
	3141C7	VALVE, SECONDARY AIR CONTROL (A)	0.5
		NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	17316-611-000	CLIP, BREATHER TUBE	2	2	2	2		
2	17724-102-700	CLIP, SUB TANK HOSE	2	2	2	2		
3	18651-KZZ-J00	TUBE, AIR INJECTION(AISV-ENG)	1	1	1	1		
4	18653-KZZ-J00	TUBE(AISV-AIR CLEANER)	1	1	1	1		
5	35451-KVZ-630	CAP, AIR INJECTION SOLENOID VALVE	1	1	1	1		
6	36450-KVZ-631	VALVE ASSY., AIR INJECTION SOLENOID	1	1	1	1		
7	43516-MR5-000	RUBBER, MOUNTING	1	1	1	1		
8	77302-473-000	COLLAR, PILLION SEAT	1	1	1	1		
9	90652-KT1-771	BAND, WIRE(BLACK)	1	1	1	1		
10	96001-06022-00	BOLT, FLANGE, 6X22	1	1	1	1		

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F-26 CANISTER

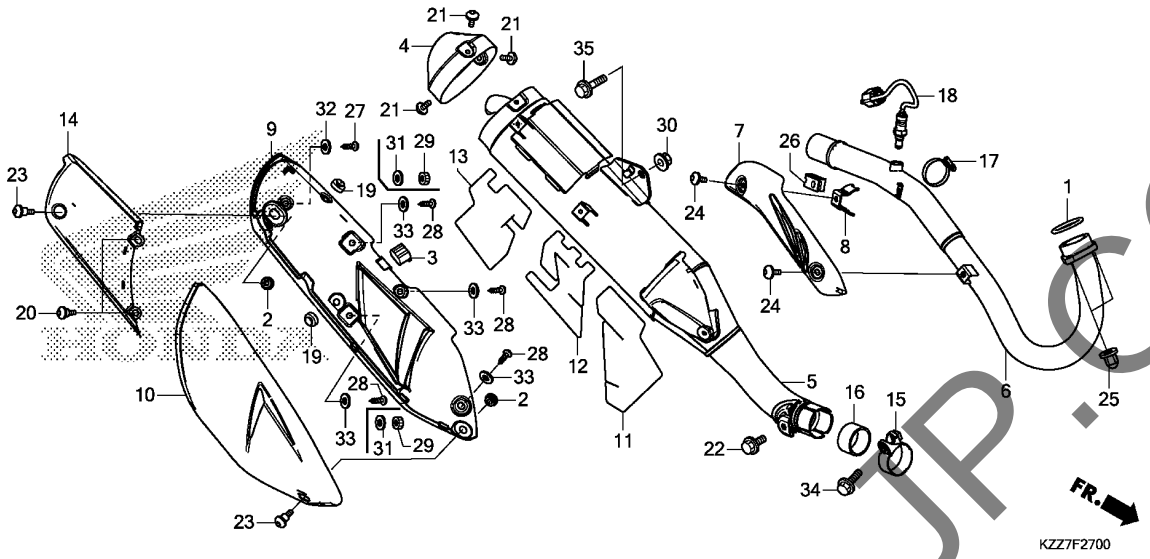


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
8	3141A4	CANISTER	0.6
13	3141A9	VALVE, PURGE CONTROL	0.7

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	17411-KZZ-900	RUBBER, CANISTER MOUNT	-	-	-	2	--------	--------	K0
2	17412-KZZ-900	TUBE, CHARGE	-	-	-	1	--------	--------	K0
3	17413-KZZ-J00	TUBE, AIR	-	-	-	1	--------	--------	K0
4	17414-KZZ-900	TUBE, FUEL, 9X45	-	-	-	1	--------	--------	K0
5	17415-KZZ-900	JOINT, TUBE	-	-	-	1	--------	--------	K0
6	17416-KZZ-J00	TUBE A(PCV-ENGINE)	-	-	-	1	--------	--------	K0
7	17417-KZZ-J00	TUBE B(PCV-ENGINE)	-	-	-	1	--------	--------	K0
8	17421-KYJ-902	CANISTER COMP.	-	-	-	1	--------	--------	K0
9	17430-KZZ-900	STAY COMP., PURGE CONTROL SOLENOID	-	-	-	1	--------	--------	K0
10	17450-KZZ-J00	STAY COMP., R. CANISTER	-	-	-	1	--------	--------	K0
11	17460-KZZ-J00	STAY COMP., L. CANISTER	-	-	-	1	--------	--------	K0
12	19126-KM1-010	JOINT, TUBE	-	-	-	1	--------	--------	K0
13	36162-HW5-901	VALVE, P2 CONTROL SOLENOID	-	-	-	1	--------	--------	K0
14	90304-KZZ-900	NUT, HEX. CAP, 6MM	-	-	-	1	--------	--------	K0
15	95001-35035-40	TUBE, FUEL, 3.5X35 (95001-35001-60M)	-	-	-	1	--------	--------	K0
16	95001-45490-40	TUBE, FUEL, 4.5X490 (95001-45001-60M)	-	-	-	1	--------	--------	K0
17	95002-40800-08	CLAMP, TUBE(D8)	-	-	-	2	--------	--------	K0
18	96300-06014-00	BOLT, FLANGE, 6X14	-	-	-	2	--------	--------	K0

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F-27 EXHAUST MUFFLER

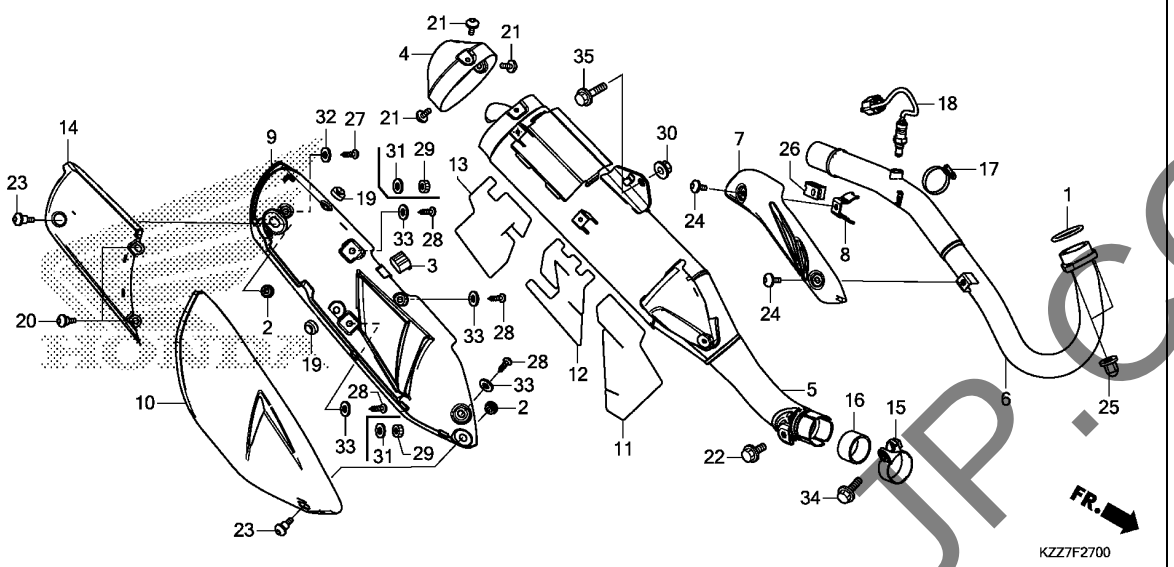


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE ·····	0.3
	3131L2	GASKET, EXHAUST PIPE(A) ·····	0.5
		.NOTE: With middle cowling	
4	3131F2	CAP, MUFFLER END ·····	0.1
5	313120	MUFFLER ·····	0.2
6	313110	PIPE, EXHAUST ·····	0.4
	3131H9	PIPE, EXHAUST (A) ·····	0.6
		.NOTE: With middle cowling	
7	3131A6	PROTECTOR, EXHAUST PIPE ·····	0.1
9	313121	PROTECTOR, MUFFLER ·····	0.3
10	3131B3	COVER, MUFFLER :FRONT ·····	0.3
14	3131D3	COVER, MUFFLER :REAR ·····	0.3
	3131K5	COVER, MUFFLER :BOTH ·····	0.3
16	3131C4	GASKET, MUFFLER ·····	0.2
18	617121	SENSOR, OXYGEN ·····	0.5
	6171E1	SENSOR, OXYGEN(A) ·····	0.7
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
1	18291-MEB-670	GASKET, EX. PIPE ·····	1	1	1	1		
2	18293-KZZ-900	RUBBER, PROTECTOR PACKING ···	2	2	2	2		
3	18293-MN0-000	RUBBER, PROTECTOR ·····	1	1	1	1		
4	18306-KZZ-900	CAP, TAIL ·····	1	1	1	1		
5	18310-KZZ-J00	MUFFLER COMP. ·····	1	1	1	1		
6	18320-KZZ-J00	PIPE COMP., EX. ·····	1	1	1	1		
7	18325-KZZ-900	PROTECTOR, EX. PIPE ·····	1	1	-	-		
8	18327-KZZ-J00	STAY, EX. PIPE PROTECTOR ···	1	1	-	-		
9	18355-KZZ-J00	PROTECTOR, MUFFLER ·····	1	1	1	1		
10	18360-KZZ-D20ZA	COVER, FR. MUFFLER						
		NH196.....ROSS WHITE	1	1	-	-		
	18360-KZZ-D20ZB	*NH1*.....BLACK	1	1	-	-		
11	18361-KZZ-J00	GUARD, HEAT(A) ·····	1	1	1	1		
12	18362-KZZ-J00	GUARD, HEAT(B) ·····	1	1	1	1		
13	18363-KZZ-J00	GUARD, HEAT(C) ·····	1	1	1	1		
14	18365-KZZ-900	COVER, RR. MUFFLER ·····	1	1	1	1		
15	18373-KYJ-900	BAND, MUFFLER ·····	1	1	1	1		
16	18392-KYJ-901	PACKING, MUFFLER ·····	1	1	1	1		
17	19509-MM5-003	CLAMPER, RADIATOR HOSE ·····	1	1	-	-		
18	36531-KZZ-J02	SENSOR, OXYGEN(NGK) ·····	1	1	1	1		
19	83512-KZZ-900	RUBBER, MUFFLER PROTECTOR ···	2	2	2	2		
20	90114-KPB-750	SCREW, SPECIAL, 5X14 ·····	-	-	2	2		
21	90114-KZZ-900	SCREW, SPECIAL, 5X10 ·····	3	3	3	3		
22	90118-KZZ-900	BOLT, FLANGE, 8X16 ·····	1	1	1	1		
23	90160-KZZ-900	BOLT, MUFFLER PROTECTOR(5MM)	2	2	2	2		

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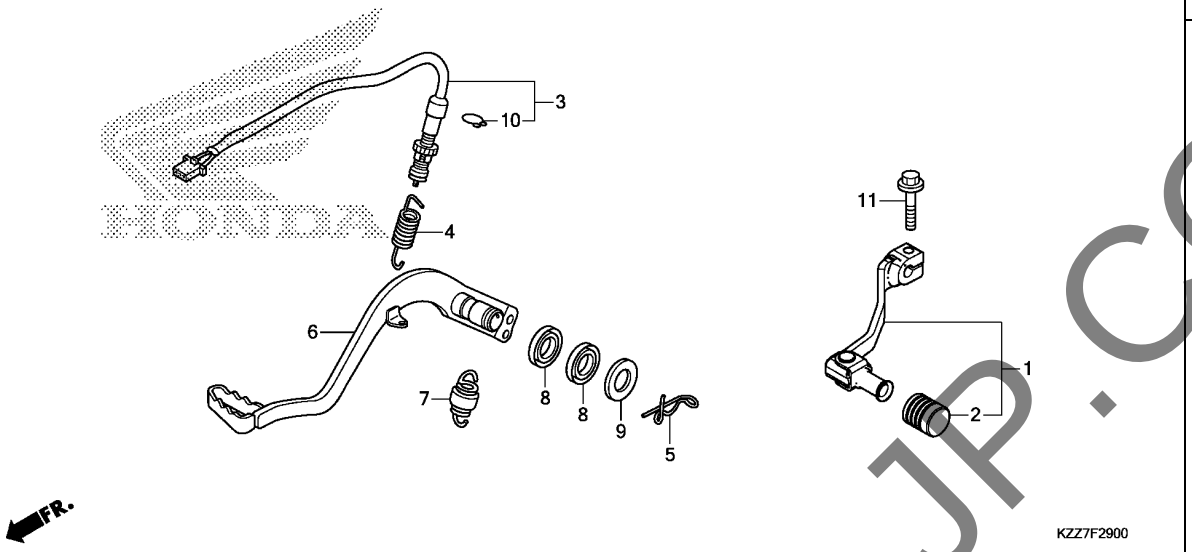
F-27 EXHAUST MUFFLER



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	CRF250 LAK	CRF250 RLK	CRF250 RLAK	Serial No.	Parts catalogue code
24	90170-KZZ-900	SCREW, PAN, 6X10	2	2	-	-		
25	90304-KPH-700	NUT, HEX. CAP, 8MM	2	2	2	2		
26	90344-964-003	NUT, CLIP, 6MM	1	1	-	-		
27	93913-142J0	SCREW, TAPPING, 4X12	1	1	1	1		
28	93913-142J0	SCREW, TAPPING, 4X12	4	4	-	-		
29	94001-05000-0S	NUT, HEX., 5MM	-	-	2	2		
30	94050-08000	NUT, FLANGE, 8MM	1	1	1	1		
31	94101-05000	WASHER, PLAIN, 5MM	-	-	2	2		
32	94103-04000	WASHER, PLAIN, 4MM	1	1	1	1		
33	94103-04000	WASHER, PLAIN, 4MM	4	4	-	-		
34	95701-08038-02	BOLT, FLANGE, 8X38	1	1	1	1		
35	96300-08040-00	BOLT, FLANGE, 8X40	1	1	1	1		

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F-29 PEDAL

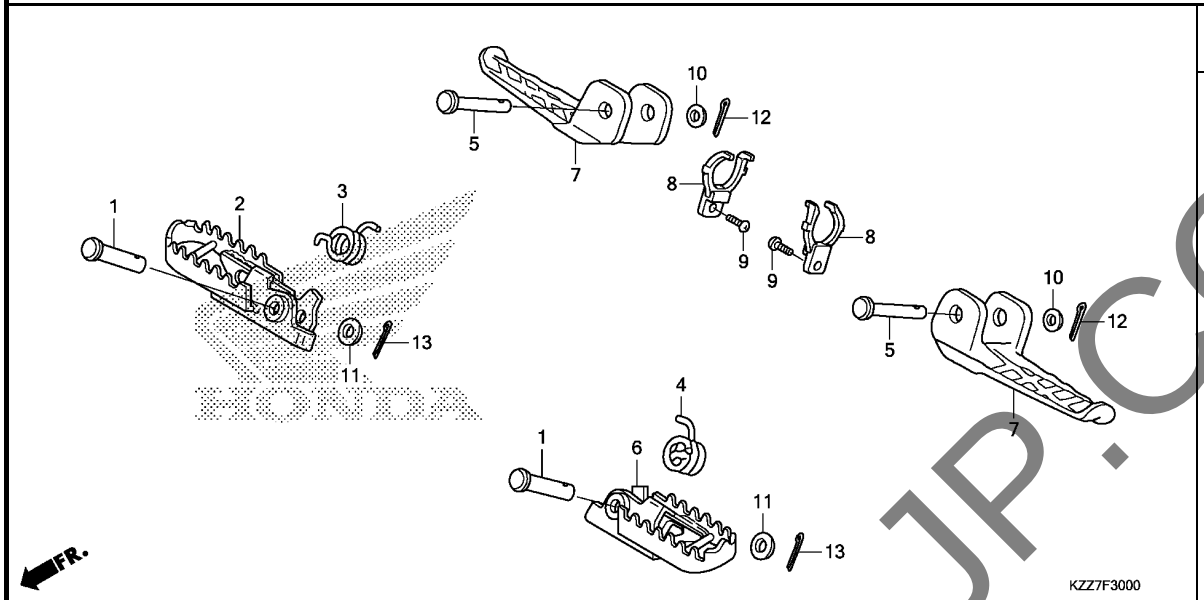


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	41001A1	PEDAL, GEAR CHANGE ----------	0.1
3	6151B5	SWITCH, REAR STOP :PEDAL SIDE	0.3
	6151H1	SWITCH, REAR STOP(A) :PEDAL SIDE ---------- .NOTE: With middle cowling	0.7
	6151H1A	.With canister add ---------- (8)	0.2
6	810160	PEDAL, REAR BRAKE ----------	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	24700-KZZ-J00	PEDAL ASSY., CHANGE ----------	1	1	1	1		
2	24781-KZZ-J00	RUBBER, CHANGE PEDAL ----------	1	1	1	1		
3	35350-KZZ-J01	SWITCH ASSY., RR. STOP ----------	1	1	1	1		
4	35357-KZZ-900	SPRING, STOP SWITCH ----------	1	1	1	1		
5	43950-KZZ-900	PIN, SNAP ----------	1	1	1	1		
6	46500-KZZ-900	PEDAL COMP., RR. BRAKE ----------	1	1	1	1		
7	46511-KZ4-J00	SPRING ASSY., RR. BRAKE RETURN	1	1	1	1		
8	46525-KK0-003	DUST SEAL, 17X20X2.5 ----------	2	2	2	2		
9	90439-463-000	WASHER, PLAIN, 16MM ----------	1	1	1	1		
10	90601-KAF-003	CLIP, SWITCH COVER ----------	1	1	1	1		
11	95701-06020-00	BOLT, FLANGE, 6X20 ----------	1	1	1	1		

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STEP

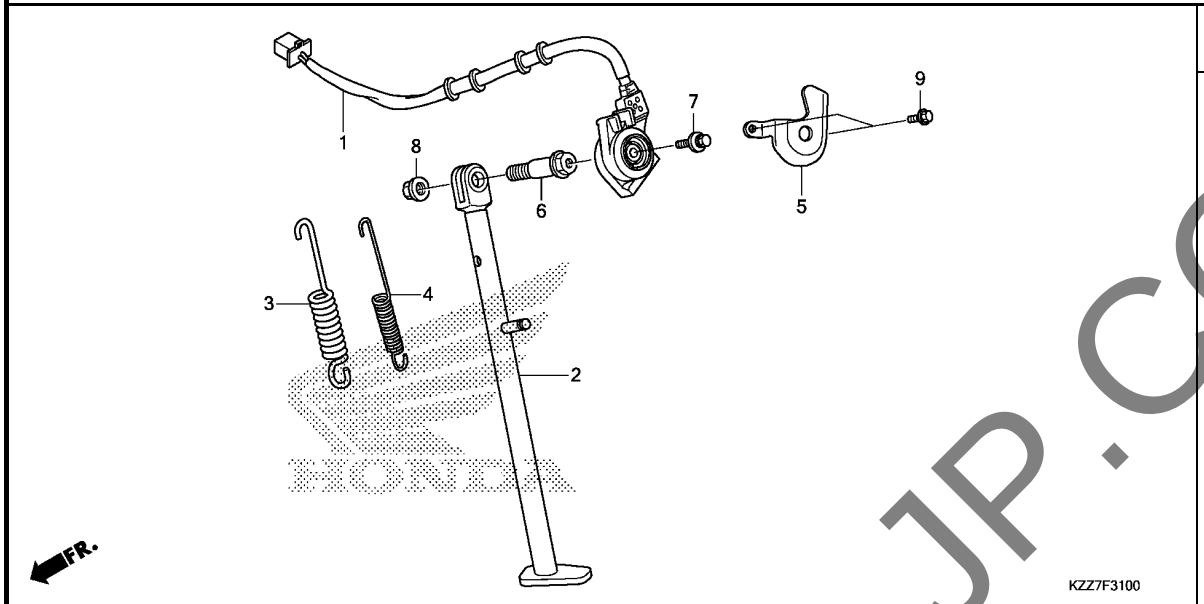


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	41O1C6	BAR, MAIN STEP :RIGHT ·····	0.1
6	41O1C5	BAR, MAIN STEP :LEFT ·····	0.1
	41O1J1	BAR, MAIN STEP :BOTH ·····	0.2
7	41O1C7	BAR, PILLION STEP :LEFT ·····	0.1
	41O1R8	BAR, PILLION STEP(A) :LEFT ···	0.2
		.NOTE: With middle cowling	
	41O1C8	BAR, PILLION STEP :RIGHT ·····	0.1
	41O1EY	BAR, PILLION STEP(A) :RIGHT ··	0.2
		.NOTE: With middle cowling	
	41O1P4	BAR, PILLION STEP :BOTH ·····	0.2
	41O1EZ	BAR, PILLION STEP(A) :BOTH ···	0.3
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	50603-KZZ-900	PIN, STEP JOINT ·····	2	2	2	2		
2	50616-KZZ-900	STEP COMP., R. ·····	1	1	1	1		
3	50617-KZZ-900	SPRING, R. STEP RETURN ·····	1	1	1	1		
4	50618-KZZ-900	SPRING, L. STEP RETURN ·····	1	1	1	1		
5	50639-KZZ-900	PIN, STEP BAR ·····	2	2	2	2		
6	50642-KZZ-900	STEP COMP., L. ·····	1	1	1	1		
7	50711-KZZ-900	STEP, PILLION ·····	2	2	2	2		
8	50713-KZZ-900	GUIDE, PILLION STEP ·····	2	2	2	2		
9	90020-KZZ-900	SCREW, PAN, 4X10 ·····	2	2	2	2		
10	94101-08000	WASHER, PLAIN, 8MM ·····	2	2	2	2		
11	94102-10000	WASHER, PLAIN, 10MM ·····	2	2	2	2		
12	94201-20150	PIN, SPLIT, 2.0X15 ·····	2	2	2	2		
13	94201-20180	PIN, SPLIT, 2.0X18 ·····	2	2	2	2		

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F-31 STAND

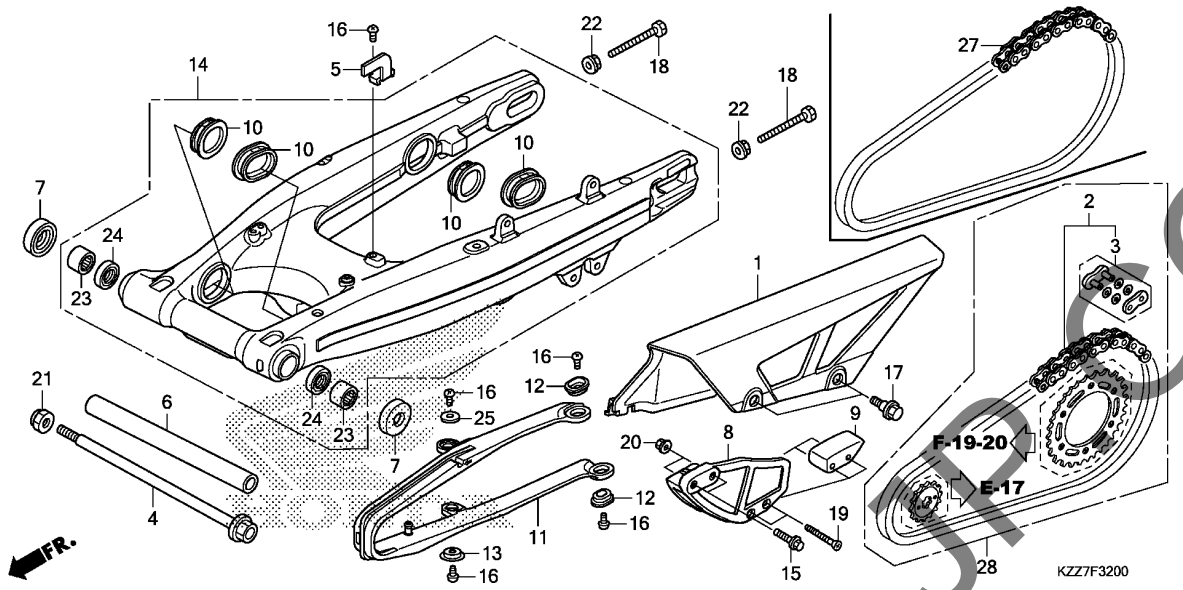


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	615195	SWITCH, SIDE STAND ----------	1.1
	6151H9	SWITCH, SIDE STAND(A) --------	1.3
		.NOTE: With middle cowling	
2	410180	BAR, SIDE STAND -------------	0.2
3		(4)	
	410182	SPRING, SIDE STAND ----------	0.1
		.NOTE: Same time for two units	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	35700-KZZ-901	SWITCH ASSY., SIDE STAND ----	1	1	1	1		
2	50530-KZZ-D20	BAR COMP., SIDE STAND -------	1	1	-	-		
	50530-KZZ-J00	-------------------------	-	-	1	1		
3	50541-MY5-860	SPRING, SIDE STAND ----------	1	1	-	-		
	50541-KZZ-J00	-------------------------	-	-	1	1		
4	50545-MY5-860	SUB SPRING, SIDE STAND ------	1	1	-	-		
	50545-KZZ-J00	-------------------------	-	-	1	1		
5	50547-KZZ-900	GUARD, SIDE STAND SWITCH ----	1	1	1	1		
6	90108-KPP-860	BOLT, SIDE STAND PIVOT ------	1	1	1	1		
7	90147-KVY-900	BOLT, SWITCH SETTING --------	1	1	1	1		
8	90304-KGH-901	NUT, U, 10MM ----------------	1	1	1	1		
9	96001-06010-07	BOLT, FLANGE, 6X10 ----------	2	2	2	2		

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SWINGARM

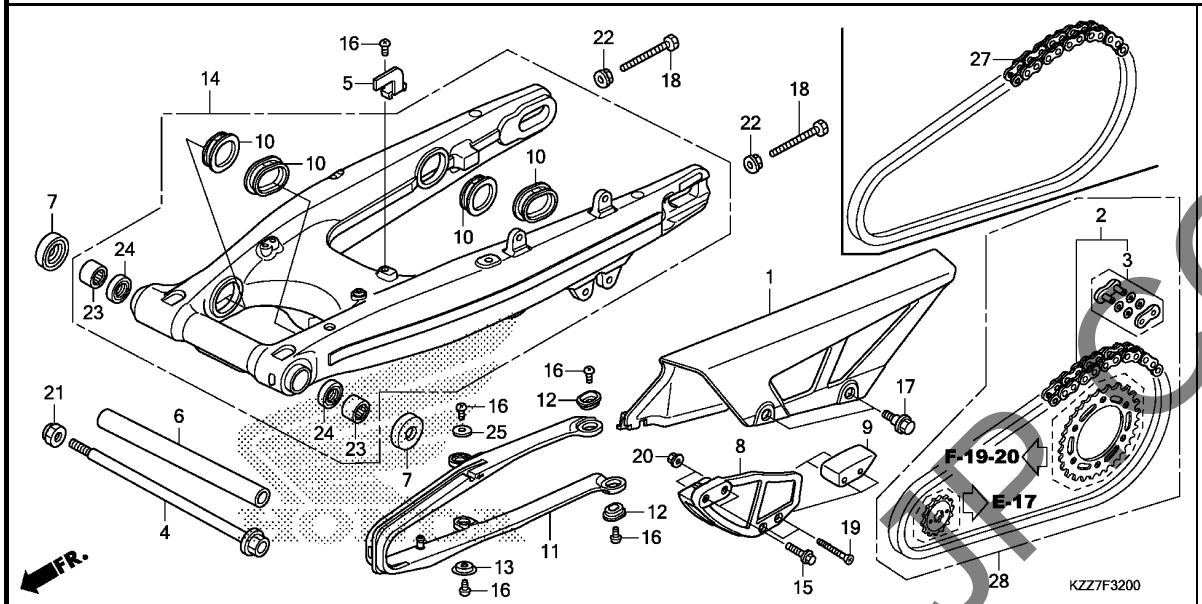


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	410195	CASE, DRIVE CHAIN	0.1
2	213165	CHAIN, DRIVE	0.5
8	4101E2	GUIDE, DRIVE CHAIN	0.1
9	4101J2	SLIDER, CHAIN GUIDE	0.1
11	4101E5	SLIDER, CHAIN	0.3
14	5121B0	SWINGARM ASSEMBLY	0.9
23		(24)	
	5121C8	BEARING, SWINGARM PIVOT :LEFT	1.0
	5121C9	BEARING, SWINGARM PIVOT :RIGHT	1.0
	5121D0	BEARING, SWINGARM PIVOT :BOTH	1.2
27	2131M1	CHAIN, DRIVE(ENDLESS)	0.7
28	2131G4	CHAIN KIT, DRIVE	0.9

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	40510-KZZ-900	CASE, DRIVE CHAIN	1	1	1	1		
2	40540-KYJ-902	CHAIN, DRIVE(DAIDO) (DID520VF-120ZB) (STANDARD LINK 106L)	1	1	1	1	-------- --------	ED,IN,KO,U
3	40545-KYJ-902	JOINT, DRIVE CHAIN(DAIDO)	1	1	1	1	-------- --------	ED,IN,KO,U
4	52101-KZZ-900	BOLT, SWINGARM PIVOT	1	1	1	1		
5	52131-KZZ-900	STAY, CHAIN CASE	1	1	1	1		
6	52141-KZZ-900	COLLAR, CENTER PIVOT DISTANCE	1	1	1	1		
7	52144-356-005	CAP, SWINGARM DUST SEAL(NOK)	2	2	2	2		
8	52146-KV6-010	GUIDE, CHAIN	1	1	1	1		
9	52147-KV6-010	SLIDER, CHAIN GUIDE	1	1	1	1		
10	52161-KZZ-900	CAP, RR. SWINGARM	4	4	4	4		
11	52170-KZZ-900	SLIDER, CHAIN	1	1	1	1		
12	52171-KR6-000	WASHER, CHAIN SLIDER	2	2	2	2		
13	52171-MAN-620	WASHER, CHAIN SLIDER	1	1	1	1		
14	52200-KZZ-900	SWINGARM SUB ASSY., RR.	1	1	1	1		
15	90103-KZZ-900	BOLT, FLANGE, 6X20	2	2	2	2		
16	90107-MJP-G50	SCREW, PAN, 5X12	5	5	5	5		
17	90111-KZZ-900	BOLT, FLANGE, 6MM	2	2	2	2		
18	90112-KZZ-900	BOLT, HEX., 8X47.5	2	2	2	2		
19	90115-KZZ-900	SCREW, FLAT, 6X53	2	2	2	2		
20	90301-KGH-901	NUT, U, 6MM(FUJI SEIMITSU)	2	2	2	2		
21	90305-KCJ-951	NUT, U, 14MM(FUJI SEIMITSU)	1	1	1	1		
22	90309-357-000	NUT, HEX., 8MM	2	2	2	2		
23	91070-GC4-601	BEARING, NEEDLE, 20X26X20(NTN)	2	2	2	2		

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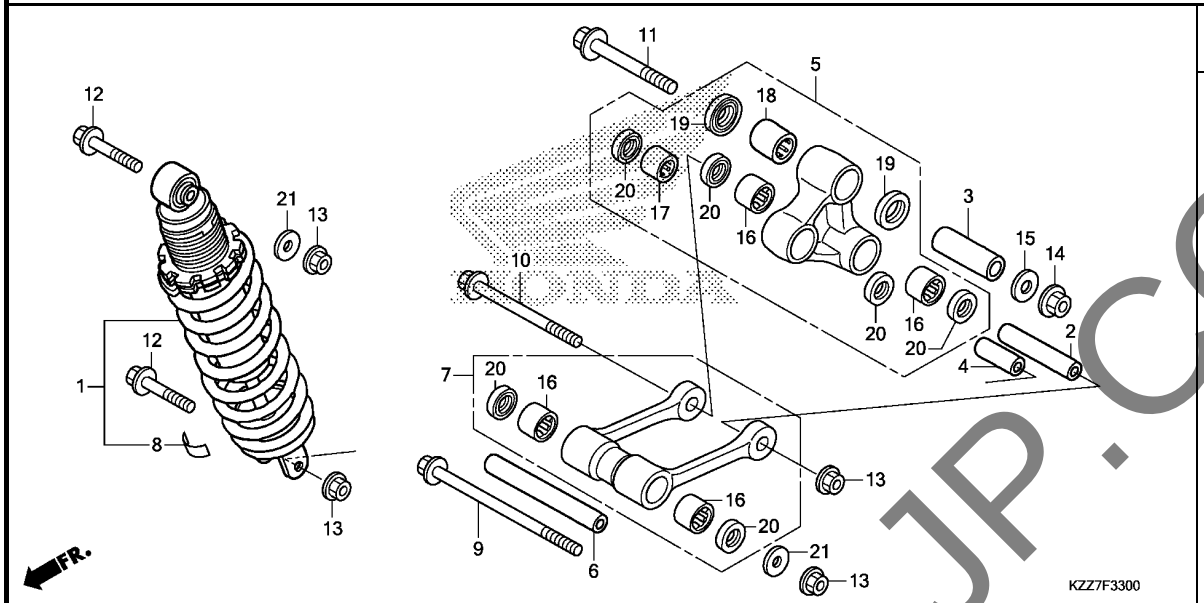
F-32 SWINGARM



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
24	91254-KS6-003	DUST SEAL, 20X26X4.5(ARAI) --	2	2	2	2		
25	94103-05700	WASHER, PLAIN, 5MM ----------	1	1	1	1		
27	40530-KZZ-901	CHAIN, DRIVE(DID520VF-106LE)	1	-	1	-	-------- --------	LA,PH
28	06406-KZZ-G40	CHAIN KIT, DRIVE (DID520VF-120ZB)(14/40T) (STANDARD LINK 106L)	-	1	-	1	-------- --------	ED

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F-33 REAR CUSHION

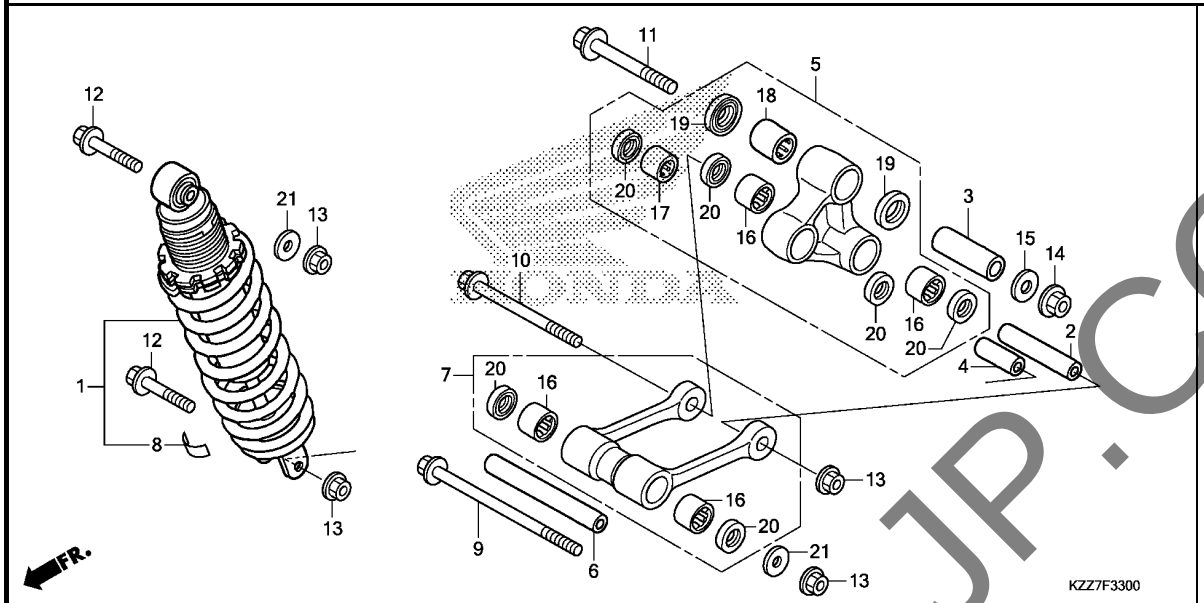


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	512115	CUSHION ASSY., REAR	1.1
	5121K7	CUSHION ASSY., REAR(A)	1.3
		.NOTE: With middle cowling	
5	512140	ARM, CUSHION	0.2
7	512145	ROD, CUSHION CONNECTING (17,18)	0.2
16	5121D4	BEARING, CUSHION CONNECTING ROD	0.3
	5121D4A	.Replace 1 bearing add	0.1
	512146	BEARING, CUSHION ARM	0.3
	5121D3	BEARING, CUSHION ARM :FOR 1 VEHICLE	0.6

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	52400-KZZ-G41	CUSHION ASSY., RR.(SHOWA)	1	1	-	-	--------	--------	ED,U
	52400-KZZ-D31	----------	1	-	-	-	--------	--------	LA
	52400-KZZ-D11	----------	1	-	-	-	--------	--------	PH
	52400-KZZ-306	----------	-	-	1	-	--------	--------	IN
	52400-KZZ-J31	----------	-	-	1	-	--------	--------	LA
	52400-KZZ-J11	----------	-	-	1	-	--------	--------	PH
	52400-KZZ-J81	----------	-	-	-	1	--------	--------	ED,U
	52400-KZZ-L61	----------	-	-	-	1	--------	--------	KO
2	52462-KPS-900	COLLAR A, CUSHION ARM	1	1	1	1			
3	52462-KZZ-900	COLLAR C, CUSHION ARM	1	1	1	1			
4	52464-KPE-900	COLLAR C, CUSHION ARM	1	1	1	1			
5	52465-KZZ-900	ARM SUB ASSY., CUSHION	1	1	-	-			
	52465-KZZ-J00	----------	-	-	1	1			
6	52472-KZZ-900	COLLAR, CONNECTING ROD	1	1	1	1			
7	52475-KZZ-900	ROD SUB ASSY., CUSHION CONNECTING	1	1	-	-			
	52475-KZZ-J00	----------	-	-	1	1			
8	87516-MCA-G60	LABEL, RR. DAMPER(PICTOGRAPH)	1	1	-	1	--------	--------	ED,U
	87516-KFC-910	LABEL, RR. DAMPER CAUTION (SPANISH)	1	-	1	-	--------	--------	LA
	87516-KV6-610	LABEL, RR. DAMPER(ENGLISH)	1	-	1	-	--------	--------	PH
	87516-KZZ-L40	LABEL, RR. DAMPER(INDONESIAN)	-	-	1	-	--------	--------	IN
	87516-KFK-750	LABEL, RR. DAMPER(KOREAN)	-	-	-	1	--------	--------	KO
9	90151-KZZ-900	BOLT, FLANGE, 10X127	1	1	1	1			
10	90152-KZZ-900	BOLT, FLANGE, 10X103	1	1	1	1			
11	90153-KZZ-900	BOLT, FLANGE, 12X88	1	1	1	1			
12	90154-KZZ-900	BOLT, FLANGE, 10X53	2	2	2	2			

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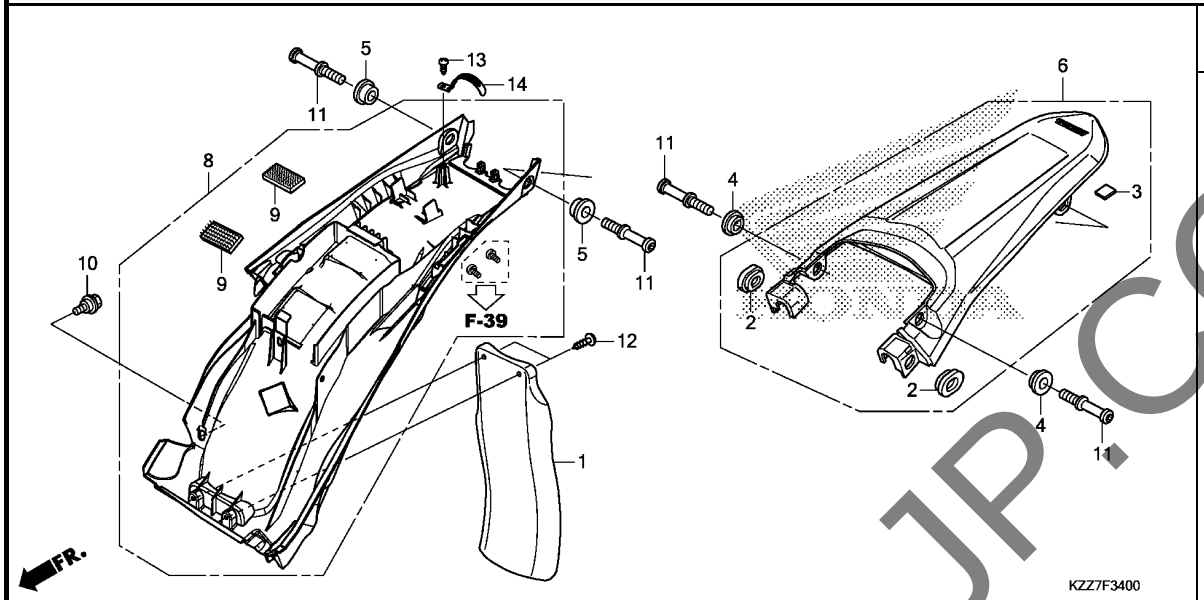
F-33 REAR CUSHION



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
13	90304-GE8-003	NUT, U, 10MM(FUSE RASHI) ----	4	4	4	4		
14	90305-KZZ-901	NUT, U, 12MM ----------	1	1	1	1		
15	90501-KZ4-J40	WASHER, PLAIN, 12MM -------	1	1	1	1		
16	91071-KV3-005	BEARING, NEEDLE(KOYO) ------	4	4	4	4		
17	91071-MY1-005	BEARING, NEEDLE, 17X24X17 (KOYO)	1	1	1	1		
18	91072-MY1-005	BEARING, NEEDLE, 20X26X20 ---	1	1	1	1		
19	91254-KS6-003	DUST SEAL, 20X26X4.5(ARAI) --	2	2	2	2		
20	91262-KV3-831	DUST SEAL, 17X24X5(ARAI) ----	6	6	6	6		
21	94101-10800	WASHER, PLAIN, 10MM -------	2	2	2	2		

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REAR FENDER

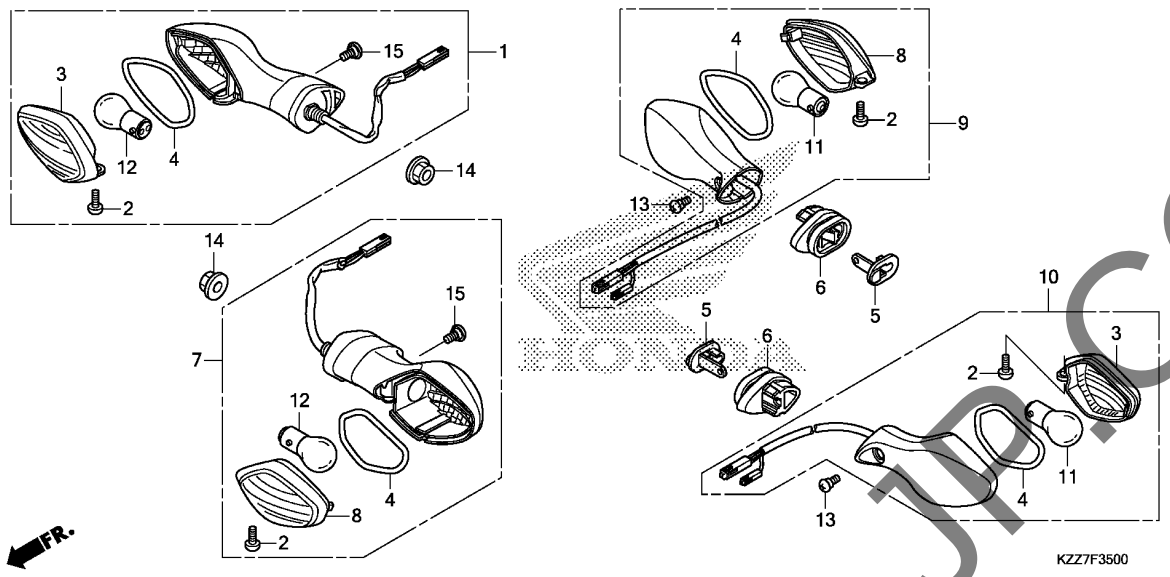


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131G4	MUDGUARD :REAR	0.1
6	413102	FENDER, REAR	0.1
8	413110	FENDER B, REAR	0.6

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	17218-KZZ-900	MUDGUARD	1	1	1	1		
2	64266-MG9-770	GROMMET, SPEAKER PANEL	2	2	2	2		
3	64465-KZZ-J00	RUBBER SPONGE, RR. FENDER	1	1	1	1		
4	77223-KZZ-900	COLLAR A, FENDER SETTING	2	2	2	2		
5	77224-KZZ-900	COLLAR B, FENDER SETTING	2	2	2	2		
6	80010-KZZ-D10ZC	FENDER SET, RR.(WL)						
		TYPE1	1	1	-	-		
	80010-KZZ-N00ZA	*TYPE1 1*	1	1	-	-		
	80010-KZZ-U00ZC	*TYPE2 1*	-	-	1	1		
	80010-KZZ-U00ZD	*TYPE1 1*	-	-	1	1		
8	80150-KZZ-307	FENDER SET B, RR.	1	1	1	1		
9	83643-355-300	TAPE, MAGIC(FEMALE)(25X50)	2	2	2	2		
10	90110-KZZ-900	BOLT, FLANGE, 6MM	1	1	1	1		
11	90116-KZZ-900	BOLT, HOOK, 8MM	4	4	4	4		
12	93913-15510	SCREW, TAPPING, 5X20	2	2	2	2		
13	93913-14120	SCREW, TAPPING, 4X10	1	1	1	1		
14	94591-49000	CLIP, 4X90	1	1	1	1		

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F-35 WINKER(CRF250L/LA)

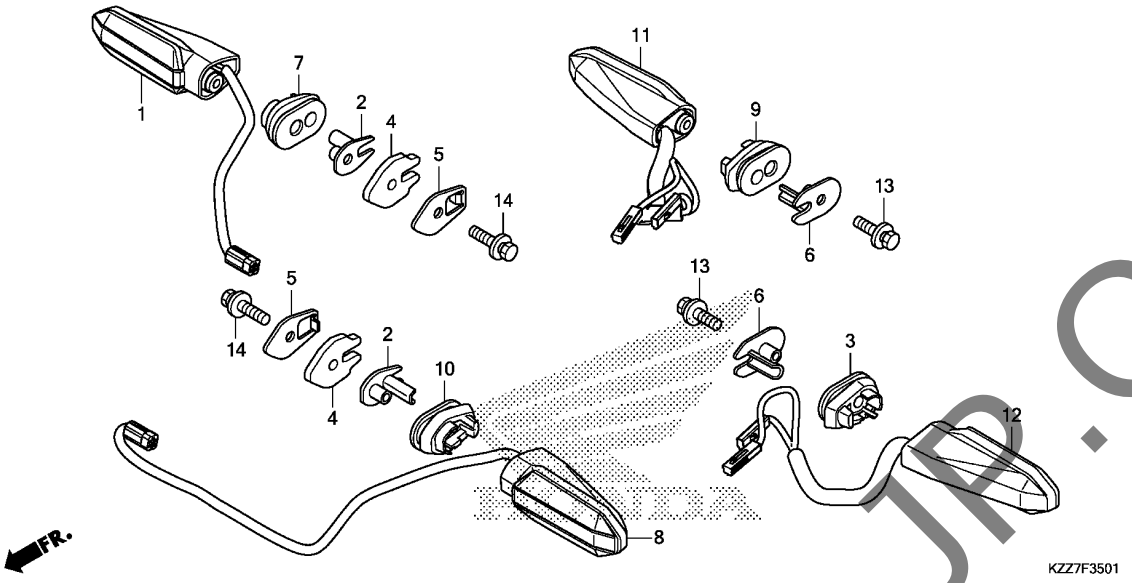


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161C4	WINKER :RIGHT FRONT ----------	0.2
7	6161C3	WINKER :LEFT FRONT ----------	0.2
	6161C5	WINKER :BOTH FRONT ----------	0.2
9	6161C7	WINKER :RIGHT REAR ----------	0.4
10	6161C6	WINKER :LEFT REAR ----------	0.4
	6161C8	WINKER :BOTH REAR ----------	0.4
11		(3,4,8)	
	616139	BULB, WINKER :REAR ----------	0.1
		.NOTE: Same time for two units	
12		(3,4,8)	
	616133	BULB, WINKER :FRONT ----------	0.1
		.NOTE: Same time for two units	
	6161G0	BULB, WINKER :FOR 1 VEHICLE --	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	33400-KZZ-D22	WINKER ASSY., R. FR. (12V 21/5W)	1	1	-	-		
2	33402-MGS-D31	SCREW, SPECIAL, 4X10 --------	4	4	-	-		
3	33404-MGS-J32	LENS COMP., R. WINKER ------- (R. FR./L. RR.)	2	2	-	-		
4	33405-MKA-D81	SEAL, GASKET ----------	4	4	-	-		
5	33412-MGS-D30	STAY, WINKER ----------	2	2	-	-		
6	33413-MGS-D30	RUBBER, WINKER MOUNTING -----	2	2	-	-		
7	33450-KZZ-D22	WINKER ASSY., L. FR. (12V 21/5W)	1	1	-	-		
8	33454-MGS-J32	LENS COMP., L. WINKER ------- (L. FR./R. RR.)	2	2	-	-		
9	33600-KZZ-J12	WINKER ASSY., R. RR.(12V 21W)	1	1	-	-		
10	33650-KZZ-J12	WINKER ASSY., L. RR.(12V 21W)	1	1	-	-		
11	34904-MGZ-J01	BULB, WINKER LIGHT(P21W) ----	2	2	-	-		
12	34906-MGZ-J01	BULB, TAILLIGHT(P21/5W) (LIFE ELEX)	2	2	-	-		
13	90380-MGS-D30	SCREW, SPECIAL, 6X8 ---------	2	2	-	-		
14	94050-10000	NUT, FLANGE, 10MM ----------	2	2	-	-		
15	90380-KZZ-900	SCREW, SPECIAL, 6X11 --------	2	2	-	-		

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F-35-1 WINKER(CRF250RL/RLA)

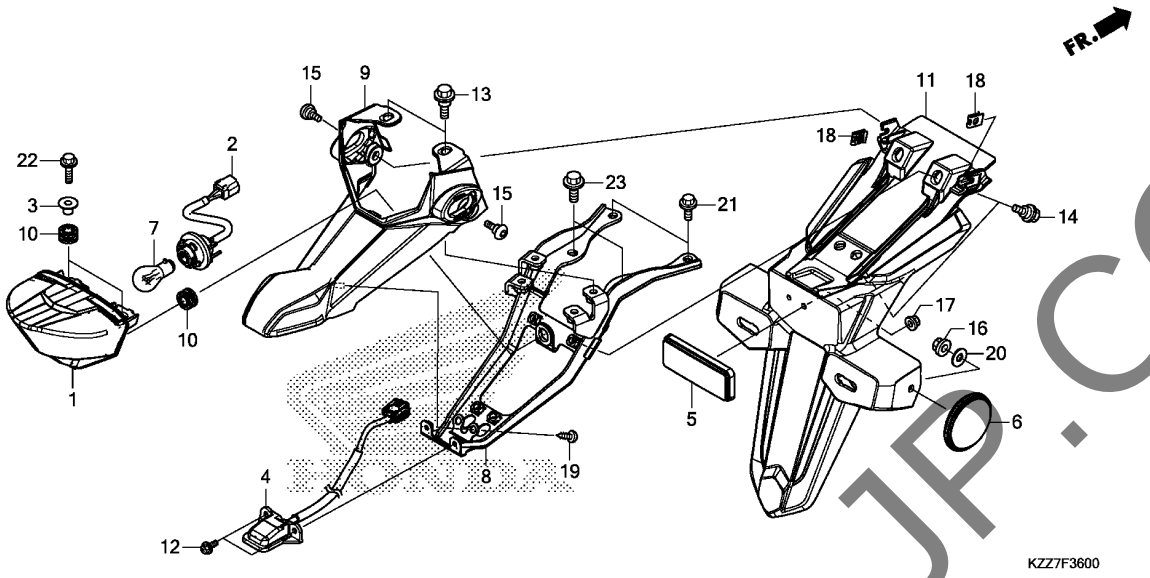


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161Y1	WINKER(A) :RIGHT FRONT -------	0.3
8	6161Y2	WINKER(A) :LEFT FRONT --------	0.3
	6161Y3	WINKER(A) :BOTH FRONT --------	0.5
11	6161C7	WINKER :RIGHT REAR ----------	0.5
12	6161C6	WINKER :LEFT REAR ----------	0.5
	6161C8	WINKER :BOTH REAR ----------	0.6

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	33400-KZZ-J01	WINKER ASSY., R. FR. --------	-	-	1	1	--------	--------	ED,KO,LA,PH,U
	33400-KZZ-L41	----------	-	-	1	-	--------	--------	IN
2	33411-K15-920	COLLAR, WINKER ----------	-	-	2	2			
3	33412-KZZ-J00	RUBBER, R. WINKER MOUNTING -- (L. RR.)	-	-	1	1			
4	33413-KZZ-J00	PLATE, WINKER MOUNT(A) ------	-	-	2	2			
5	33414-KZZ-J00	PLATE, WINKER MOUNT(B) ------	-	-	2	2			
6	33415-KZZ-J00	COLLAR, WINKER ----------	-	-	2	2			
7	33416-KZZ-J00	RUBBER, R. WINKER MOUNTING (A40)	-	-	1	1			
8	33450-KZZ-J01	WINKER ASSY., L. FR. --------	-	-	1	1	--------	--------	ED,KO,LA,PH,U
	33450-KZZ-L41	----------	-	-	1	-	--------	--------	IN
9	33452-KZZ-J00	RUBBER, L. WINKER MOUNTING -- (R. RR.)	-	-	1	1			
10	33456-KZZ-J00	RUBBER, L. WINKER MOUNTING (B40)	-	-	1	1			
11	33600-KZZ-J01	WINKER ASSY., R. RR. --------	-	-	1	1			
12	33650-KZZ-J01	WINKER ASSY., L. RR. --------	-	-	1	1			
13	93411-05025-00	BOLT-WASHER, 5X25 ----------	-	-	2	2			
14	93411-05030-00	BOLT-WASHER, 5X30 ----------	-	-	2	2			

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TAILLIGHT

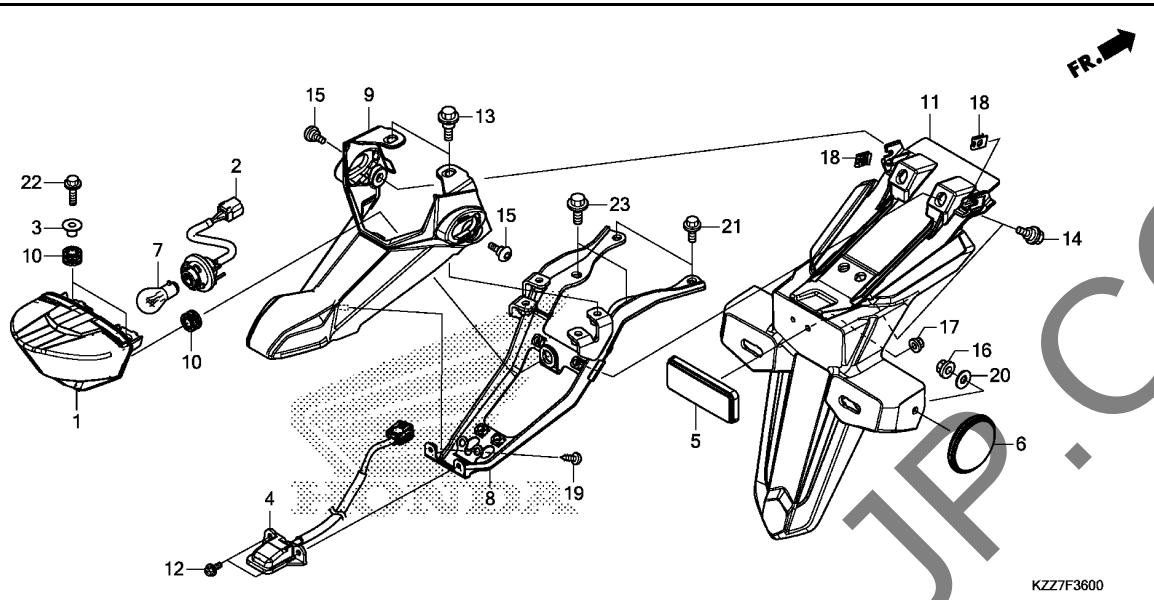


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161D5	TAILLIGHT UNIT	0.4
2	6111B4	CORD, TAILLIGHT	0.2
4	6161D8	LIGHT, LICENSE	0.5
7	6161G1	BULB, TAILLIGHT	0.2
8	4131Y1	STAY, NUMBER PLATE BRACKET	0.4
9	6161G8	COVER, TAILLIGHT	0.4
11	413105	FENDER A, REAR	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	33703-KZZ-J01	BASE COMP., TAILLIGHT	1	1	1	1			
2	33704-KZZ-J01	SOCKET COMP., TAILLIGHT	1	1	1	1			
3	33705-KZZ-J01	COLLAR, TAILLIGHT	2	2	2	2			
4	33720-KZZ-J01	LIGHT ASSY., LICENSE	1	1	1	1			
5	33741-KPL-902	REFLECTOR, REFLEX	1	1	1	1			
6	33741-KTG-U01	REFLECTOR, FR. REFLEX(AMBER) (RR.)	2	2	-	2	--------	--------	ED,KO,U
7	34906-KSS-C01	BULB, TAILLIGHT(12V 21/5W) (KOITO)	1	1	1	1			
8	80110-KZZ-J00	STAY COMP., NUMBER BRACKET	1	1	1	1			
9	80115-KZZ-J00	COVER, TAILLIGHT	1	1	1	1			
10	83545-KZZ-J00	RUBBER, TAILLIGHT MOUNTING	3	3	3	3			
11	84701-KZZ-D10	BRACKET, NUMBER PLATE	1	1	-	1	--------	--------	U
	84701-KZZ-J00		1	-	1	-	--------	--------	IN,LA
	84701-KZZ-F00		1	-	1	-	--------	--------	PH
	84701-KZZ-G40		-	1	-	1	--------	--------	ED,KO
12	90008-ZM7-000	BOLT, 4X10	2	2	2	2			
13	90023-MGZ-J00	PIVOT, SHIFT DRUM STOPPER ARM	2	2	2	2			
14	90110-KZZ-900	BOLT, FLANGE, 6MM	4	4	4	4			
15	90114-MGZ-J00	SCREW, SPECIAL, 5X14	2	2	2	2			
16	90301-KGH-901	NUT, U, 6MM(FUJI SEIMITSU)	2	2	-	2	--------	--------	ED,KO,U
17	90301-KWN-901	NUT, U, 5MM	1	1	1	1			
18	90677-KAN-T00	NUT, CLIP, 5MM	2	2	2	2			
19	93903-24380	SCREW, TAPPING, 4X12	2	2	2	2			
20	94103-06800	WASHER, PLAIN, 6MM	2	2	-	2	--------	--------	ED,KO,U

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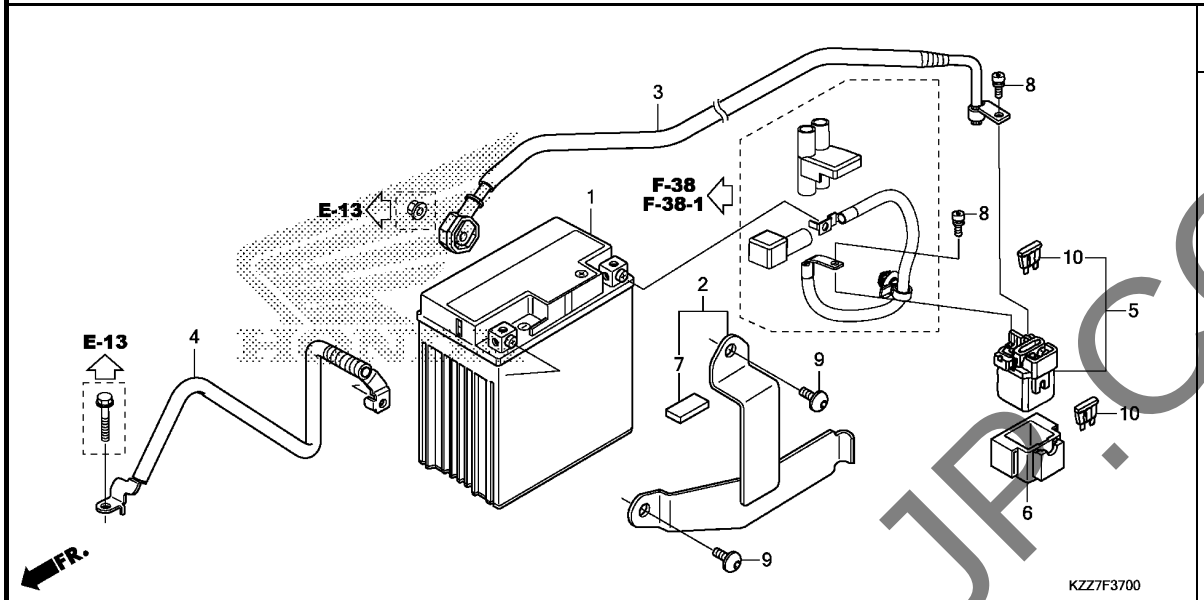
F-36 TAILLIGHT



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
21	95701-06012-00	BOLT, FLANGE, 6X12 ----------	2	2	2	2		
22	95701-06020-08	BOLT, FLANGE, 6X20 ----------	2	2	2	2		
23	95701-08014-00	BOLT, FLANGE, 8X14 ----------	2	2	2	2		

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F-37 BATTERY

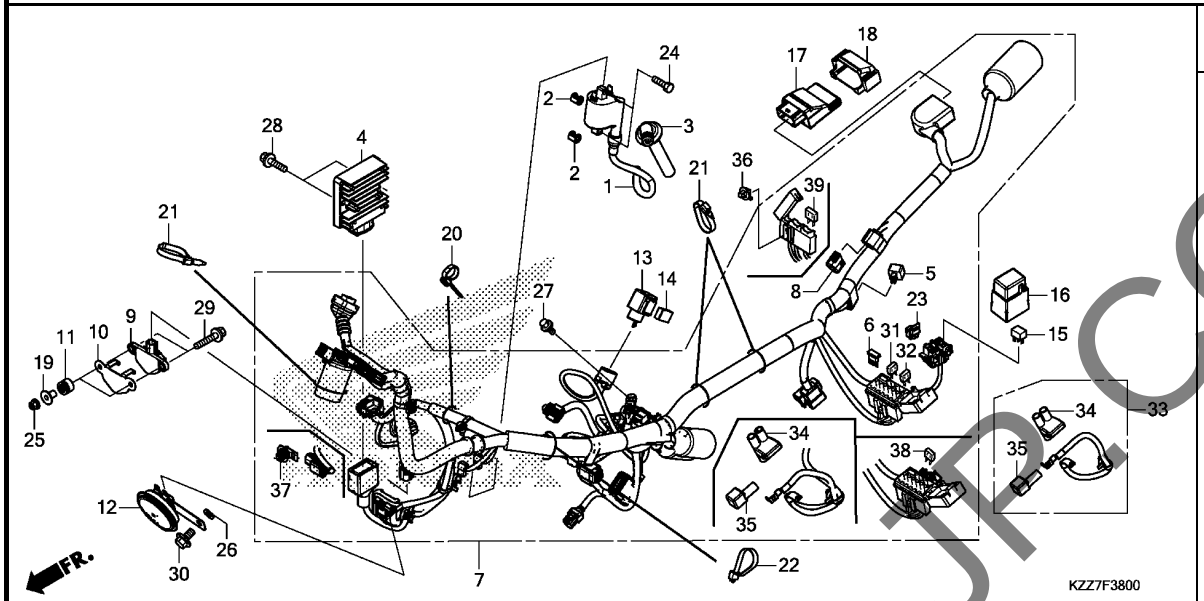


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	610100	BATTERY	0.2
3	612115	CABLE, STARTER MOTOR	0.3
	6121E0	CABLE, STARTER MOTOR(A)	0.6
		.NOTE: With middle cowling	
	6121E0B	.With canister add	0.2
4	610110	CABLE, NEGATIVE BATTERY	0.2
	6101A2	CABLE, NEGATIVE BATTERY(A)	0.5
		.NOTE: With middle cowling	
	6101A2B	.With canister add	0.2
5	615113	SWITCH, STARTER MAGNETIC	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	31500-KZZ-J81	BATTERY(YTZ8V)(YUASA)	1	1	-	1	--------	--------	ED,U
	31500-KZZ-J31		1	-	1	-	--------	--------	LA
	31500-KZZ-J01		1	-	1	-	--------	--------	PH
	31500-KZZ-L41		-	-	1	-	--------	--------	IN
	31500-KZZ-L61		-	-	-	1	--------	--------	KO
2	31510-KZZ-J00	BAND, BATTERY	1	1	1	1			
3	32410-KZZ-900	CABLE, STARTER MOTOR	1	1	1	1			
4	32601-KZZ-900	CABLE, BATTERY EARTH	1	1	1	1			
5	35850-MT4-003	SWITCH ASSY., STARTER MAGNETIC	1	1	1	1			
6	35856-MT3-000	RUBBER, SHOCK	1	1	1	1			
7	50383-KZZ-900	RUBBER, BATTERY(10X20X3)	1	1	1	1			
8	90111-MR5-000	BOLT, SOCKET, 5X9	2	2	2	2			
9	90170-KZZ-900	SCREW, PAN, 6X10	2	2	2	2			
10	98200-33000	FUSE, BLADE(30A)	2	2	2	2			

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F-38 WIRE HARNESS(CRF250L/LA)

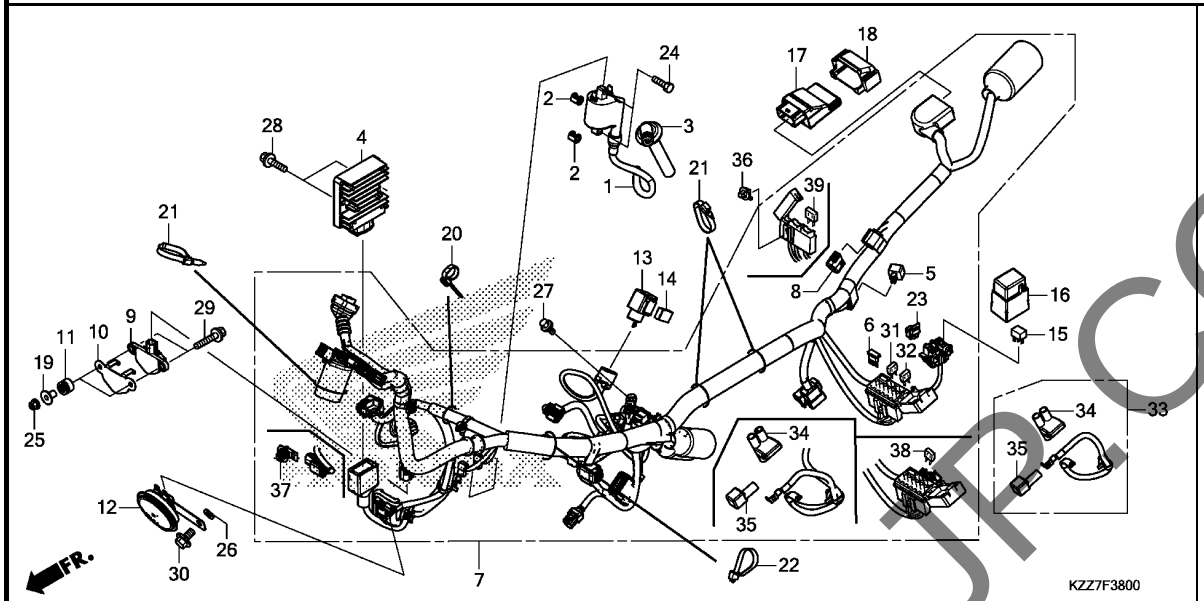


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	614105	COIL, IGNITION	0.6
3	6141E3	CAP, NOISE SUPPRESSOR	0.2
4	6131B2	RECTIFIER, REGULATE	0.4
5	6131B3	RECTIFIER, SILICON	0.2
6	6131B4	DIODE, THREE WAY	0.2
7	611100	HARNESS, WIRE	0.9
9	617125	SENSOR, BANK ANGLE	0.3
12	616169	HORN	0.1
13	6111C3	RELAY, WINKER	0.2
15	6111D9	RELAY, FAN CONTROL	0.2
17	618135	ENGINE CONTROL MODULE(ECM)	0.4
33	610105	CABLE, POSITIVE BATTERY	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	30510-KZZ-901	COIL COMP., IGNITION	1	1	-	-		
2	30520-GFM-900	SPACER, IGNITION COIL	2	2	-	-		
3	30700-KZZ-901	CAP ASSY., NOISE SUPPRESSOR	1	1	-	-		
4	31600-KVK-901	RECTIFIER ASSY., REGULATOR	1	1	-	-		
5	31700-MM8-610	RECTIFIER COMP., SILICON	1	1	-	-		
6	31730-MAS-601	DIODE ASSY., THREE WAY (SUMITOMO)	1	1	-	-		
7	32100-KZZ-D50	HARNESS, WIRE	1	-	-	-		
	32100-KZZ-G40		-	1	-	-		
8	32606-GEV-761	CAP, DUMMY(4P)(RED)	1	1	-	-		
9	35160-KVS-751	SENSOR ASSY., BANK ANGLE(M6)	1	1	-	-		
10	35161-KZZ-900	STAY, BANK ANGLE SENSOR	1	1	-	-		
11	37244-MM4-000	RUBBER, SPEEDOMETER MOUNTING	2	2	-	-		
12	38110-KYJ-901	HORN COMP.(HIGH)	1	1	-	-		
13	38301-KYJ-641	RELAY COMP., WINKER(MITSUBA)	1	1	-	-		
14	38306-KK4-000	SUSPENSION, WINKER RELAY (MITSUBA)	1	1	-	-		
15	38501-KWN-901	RELAY COMP., POWER (MICRO ISO 4P)(OMRON)	1	1	-	-		
16	38506-KZZ-900	COVER, RELAY(2P)	1	1	-	-		
17	38770-KZZ-L71	PGM-FI UNIT	1	1	-	-	-------- --------	LA,U
	38770-KZZ-L41		1	-	-	-	-------- --------	PH
	38770-KZZ-J81		-	1	-	-	-------- --------	ED
18	38771-KTY-D30	CUSHION, PGM-FI UNIT	1	1	-	-		
19	77302-473-000	COLLAR, PILLION SEAT	2	2	-	-		
20	90650-KW3-000	BAND, WIRE	1	1	-	-		

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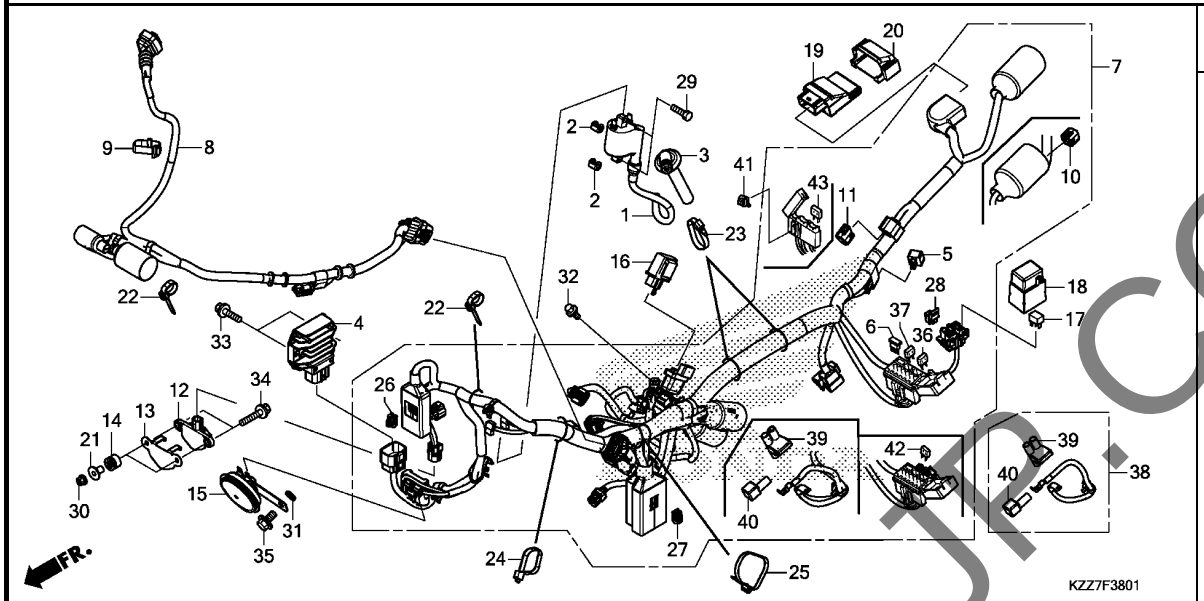
F-38 WIRE HARNESS(CRF250L/LA)



Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
21	90651-KV6-003	BAND, WIRE, 165MM(BLACK)	3	3	-	-		
22	90651-MA6-720	BAND, WIRE HARNESS	1	1	-	-		
23	91565-S0X-003	CLIP, COUPLER(DARK GREEN)	1	1	-	-		
24	92101-06020-4J	BOLT, HEX., 6X20	2	2	-	-		
25	94050-06000	NUT, FLANGE, 6MM	2	2	-	-		
26	94102-08000	WASHER, PLAIN, 8MM	1	1	-	-		
27	95701-06012-00	BOLT, FLANGE, 6X12	1	1	-	-		
28	95701-06022-00	BOLT, FLANGE, 6X22	2	2	-	-		
29	95701-06030-00	BOLT, FLANGE, 6X30	2	2	-	-		
30	95701-08014-00	BOLT, FLANGE, 8X14	1	1	-	-		
31	98200-40500	FUSE, MINI(5A)	2	2	-	-		
32	98200-41000	FUSE, MINI(10A)	6	6	-	-		
33	32401-KZZ-900	CABLE, STARTER MAGNETIC BATTERY	1	-	-	-		
34	32406-MFF-D00	COVER, STARTER MAGNETIC TERMINAL	1	1	-	-		
35	32414-GAG-000	COVER, BATTERY TERMINAL	1	1	-	-		
36	91533-S5A-003	CLIP, COUPLER(NATURAL)	-	1	-	-		
37	91535-STK-003	CLIP, COUPLER(DARK BLUE)	-	1	-	-		
38	98200-41000	FUSE, MINI(10A)	-	1	-	-		
39	98200-43000	FUSE, MINI(30A)	-	3	-	-		

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F-38-1 WIRE HARNESS(CRF250RL/RLA)



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6141D1	COIL, IGNITION(A)	0.8
3	6141E8	CAP, NOISE SUPPRESSOR(A)	0.4
4	6131B8	RECTIFIER, REGULATE(A)	0.6
5	6131B3	RECTIFIER, SILICON	0.2
6	6131B4	DIODE, THREE WAY	0.2
7	6111L3	HARNESS, WIRE(A)	1.2
8	6111D7	SUB HARNESS, FRONT	0.3
12	6171E0	SENSOR, BANK ANGLE(A)	0.5
15	616169	HORN	0.1
16	6111C3	RELAY, WINKER	0.2
17	6111D9	RELAY, FAN CONTROL	0.2
19	618135	ENGINE CONTROL MODULE(ECM)	0.4
38	610105	CABLE, POSITIVE BATTERY	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	30510-KZZ-901	COIL COMP., IGNITION	-	-	1	1		
2	30520-GFM-900	SPACER, IGNITION COIL	-	-	2	2		
3	30700-KZZ-901	CAP ASSY., NOISE SUPPRESSOR	-	-	1	1		
4	31600-KZZ-J01	RECTIFIER ASSY., REGULATOR	-	-	1	1		
5	31700-MM8-610	RECTIFIER COMP., SILICON	-	-	1	1		
6	31730-MAS-601	DIODE ASSY., THREE WAY (SUMITOMO)	-	-	1	1		
7	32100-KZZ-J30	HARNESS, WIRE	-	-	1	-		
	32100-KZZ-J80		-	-	-	1	-------- --------	ED,U
	32100-KZZ-J70		-	-	-	1	-------- --------	KO
8	32103-KZZ-J00	SUB HARNESS, FR.	-	-	1	-		
	32103-KZZ-J80		-	-	-	1		
9	32161-404-000	BAND B1, WIRE	-	-	1	1		
10	32605-GEV-761	CAP, DUMMY(WPC 4P 090 M) (NATURAL)	-	-	-	1	-------- --------	KO
11	32606-GEV-761	CAP, DUMMY(4P)(RED)	-	-	1	1		
12	35160-KVS-751	SENSOR ASSY., BANK ANGLE(M6)	-	-	1	1		
13	35161-KZZ-900	STAY, BANK ANGLE SENSOR	-	-	1	1		
14	37244-MM4-000	RUBBER, SPEEDOMETER MOUNTING	-	-	2	2		
15	38110-KYJ-901	HORN COMP.(HIGH)	-	-	1	1		
16	38301-KZZ-J01	RELAY COMP., WINKER(LED)	-	-	1	1		
17	38501-KWN-901	RELAY COMP., POWER (MICRO ISO 4P)(OMRON)	-	-	1	1		
18	38506-KZZ-900	COVER, RELAY(2P)	-	-	1	1		
19	38770-KZZ-L71	PGM-FI UNIT	-	-	1	1	-------- --------	LA,U
	38770-KZZ-L41		-	-	1	-	-------- --------	IN,PH

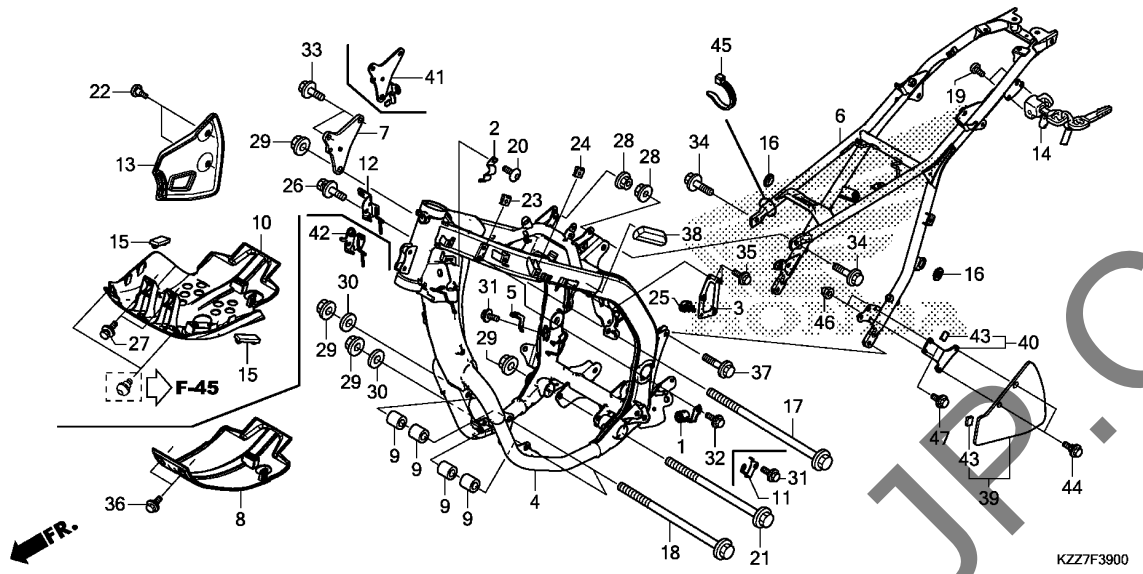
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F-38-1 WIRE HARNESS(CRF250RL/RLA)

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
19)	38770-KZZ-J81	PGM-FI UNIT	-	-	-	1	-------- --------	ED
	38770-KZZ-L61		-	-	-	1	-------- --------	K0
20	38771-KTY-D30	CUSHION, PGM-FI UNIT	-	-	1	1		
21	77302-473-000	COLLAR, PILLION SEAT	-	-	2	2		
22	90650-KW3-000	BAND, WIRE	-	-	2	2		
23	90651-KV6-003	BAND, WIRE, 165MM(BLACK)	-	-	2	2		
24	90651-MA6-720	BAND, WIRE HARNESS	-	-	1	1		
25	90679-SG9-E01	BAND, SUCTION HOSE(BLACK)	-	-	1	1		
26	91533-S5A-003	CLIP, COUPLER(NATURAL)	-	-	1	1		
27	91534-SWA-003	CLIP, COUPLER(DARK GRAY)	-	-	1	1		
28	91565-S0X-003	CLIP, COUPLER(DARK GREEN)	-	-	1	1		
29	92101-06020-4J	BOLT, HEX., 6X20	-	-	2	2		
30	94050-06000	NUT, FLANGE, 6MM	-	-	2	2		
31	94102-08000	WASHER, PLAIN, 8MM	-	-	1	1		
32	95701-06012-00	BOLT, FLANGE, 6X12	-	-	1	1		
33	95701-06022-00	BOLT, FLANGE, 6X22	-	-	2	2		
34	95701-06030-00	BOLT, FLANGE, 6X30	-	-	2	2		
35	95701-08014-00	BOLT, FLANGE, 8X14	-	-	1	1		
36	98200-41000	FUSE, MINI(10A)	-	-	6	6		
37	98200-42000	FUSE, MINI(20A)	-	-	2	2		
38	32401-KZZ-900	CABLE, STARTER MAGNETIC BATTERY	-	-	1	-		
39	32406-MFF-D00	COVER, STARTER MAGNETIC TERMINAL	-	-	1	1		
40	32414-GAG-000	COVER, BATTERY TERMINAL	-	-	1	1		
41	91533-S5A-003	CLIP, COUPLER(NATURAL)	-	-	-	1		
42	98200-41000	FUSE, MINI(10A)	-	-	-	1		
43	98200-43000	FUSE, MINI(30A)	-	-	-	3		

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FRAME BODY



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	410100	BODY, FRAME	6.0
		.INCLUDES: Engine removal and installation	
6	4101A5	FRAME :REAR	1.3
	4101L7	FRAME(A) :REAR	1.5
		.NOTE: With middle cowling	
8	410135	PLATE, SKID	0.1
10	4111X2	COWL, LOWER	0.1
13	4101A0	GUARD, STEP	0.1
14	410197	LOCK, HELMET	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	32111-KZZ-D20	CLAMPER, HARNESS	1	1	-	-		
2	35205-KZZ-J80	CLAMPER, L. HARNESS	-	-	1	1		
3	35206-KZZ-J00	STAY, WINKER SWITCH COUPLER	-	-	1	1		
4	50100-KZZ-D20ZB	BODY COMP., FRAME *NH146M* ACCURATE SILVER METALLIC	1	-	-	-		
	50100-KZZ-G40ZA	*NH146M* ACCURATE SILVER METALLIC	-	1	-	-		
	50100-KZZ-J00ZB	*NH303M* MAT AXIS GRAY METALLIC	-	-	1	-		
	50100-KZZ-J80ZB	*NH303M* MAT AXIS GRAY METALLIC	-	-	-	1		
5	50175-KZZ-900	STAY, STOP SWITCH	1	1	1	1		
6	50200-KZZ-D20ZB	BODY COMP., RR. FRAME *NH146M* ACCURATE SILVER METALLIC	1	1	-	-		
	50200-KZZ-J00ZB	*NH303M* MAT AXIS GRAY METALLIC	-	-	1	1		
7	50351-KZZ-D20	PLATE, R. ENGINE HANGER	1	-	1	-		
8	50355-KZZ-900	PLATE, SKID	1	1	-	-		
9	50361-KZZ-900	COLLAR, ENGINE HANGER	4	4	4	4		
10	50376-KZZ-J00	COWL, UNDER(RR.)	-	-	1	1		
11	50401-KZZ-J00	STAY, HARNESS(L.)	-	-	1	1		
12	50402-KZZ-D20	GUIDE COMP., CABLE	1	-	1	-		
13	50615-KZZ-900	GUARD, HEEL	1	1	-	-		
	50615-KZZ-A20		-	-	1	1		
14	50710-KCZ-J71	HOLDER ASSY., HELMET	1	1	1	1		

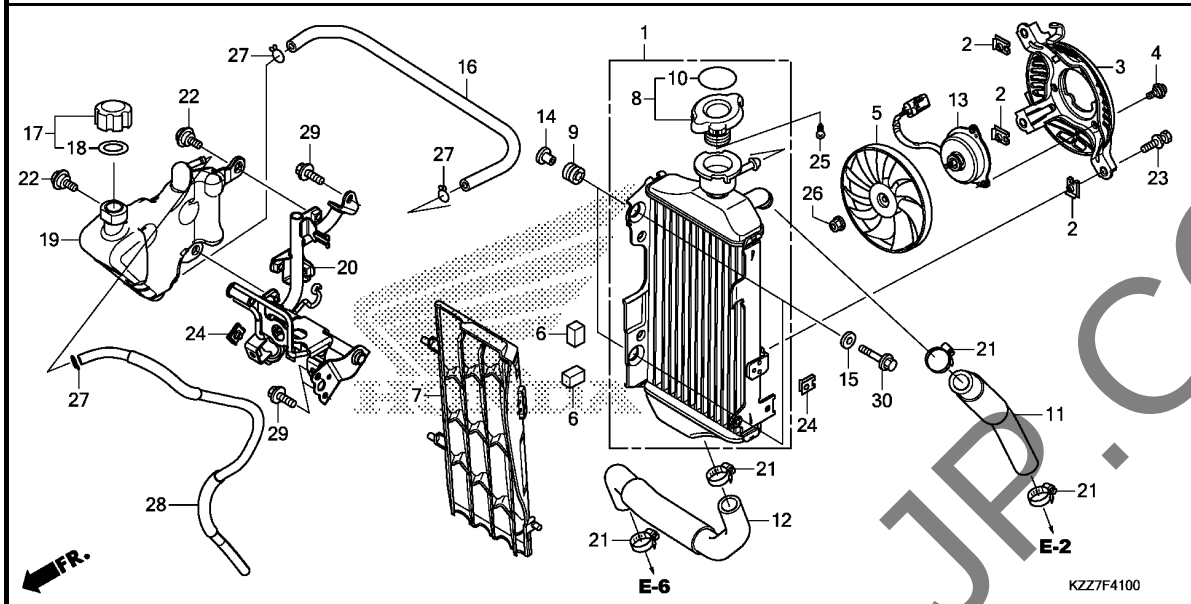
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FRAME BODY

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
15	77204-312-000	RUBBER, SEAT SETTING	-	-	2	2		
16	83551-300-000	GROMMET, AIR CLEANER CASE	-	-	2	2		
17	90102-KZZ-900	BOLT, FLANGE, 10X150	1	1	1	1		
18	90104-HP6-A00	BOLT, FLANGE, 10X140	2	2	2	2		
19	90105-KGA-B00	BOLT, ONE-WAY, 6X10	2	2	2	2		
20	90106-GBB-710	SCREW, PAN, 6X10	-	-	1	1		
21	90127-KR3-000	BOLT, FLANGE, 10X130	1	1	1	1		
22	90133-KPP-T00	SCREW, PAN, 6X14	2	2	2	2		
23	90303-KZZ-J00	NUT, CLIP, 6MM	2	2	2	2		
24	90303-KZZ-J00	NUT, CLIP, 6MM	2	2	-	-		
25	90652-KZZ-901	CLIP	-	-	1	1		
26	93401-08012-08	BOLT-WASHER, 8X12	1	1	1	1		
27	93404-06012-00	BOLT-WASHER, 6X12	-	-	2	2		
28	94050-08000	NUT, FLANGE, 8MM	2	2	2	2		
29	94050-10000	NUT, FLANGE, 10MM	4	4	4	4		
30	94101-10800	WASHER, PLAIN, 10MM	2	2	2	2		
31	95701-06010-00	BOLT, FLANGE, 6X10	1	1	2	2		
32	95701-06012-00	BOLT, FLANGE, 6X12	1	1	-	-		
33	95701-08016-00	BOLT, FLANGE, 8X16	2	2	2	2		
34	95701-08018-00	BOLT, FLANGE, 8X18	2	2	2	2		
35	96001-06010-00	BOLT, FLANGE, 6X10	-	-	2	2		
36	96300-06010-08	BOLT, FLANGE, 6X10	2	2	-	-		
37	96300-08020-00	BOLT, FLANGE, 8X20	2	2	2	2		
38	52161-KZZ-920	PAD, FRAME	(1)	(1)	-	-		
39	40515-KZZ-960	COVER, DRIVE CHAIN	1	1	-	1	-------- --------	U
40	40516-KZZ-960	STAY, DRIVE CHAIN COVER	1	1	-	1	-------- --------	U
41	50351-KZZ-J00	PLATE, R. ENGINE HANGER	-	1	-	1		
42	50402-KZZ-G40	GUIDE COMP., CABLE	-	1	-	1		
43	64341-KWW-A00	RUBBER, CUSHION	2	2	-	2	-------- --------	U
44	90111-KZZ-900	BOLT, FLANGE, 6MM	2	2	-	2	-------- --------	U
45	90651-MA6-720	BAND, WIRE HARNESS	1	1	1	1	-------- --------	ED,IN,LA,PH,U
46	94021-06000-0S	NUT, CAP, 6MM	2	2	-	2	-------- --------	U
47	96001-06010-00	BOLT, FLANGE, 6X10	2	2	-	2	-------- --------	U

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F-41 RADIATOR

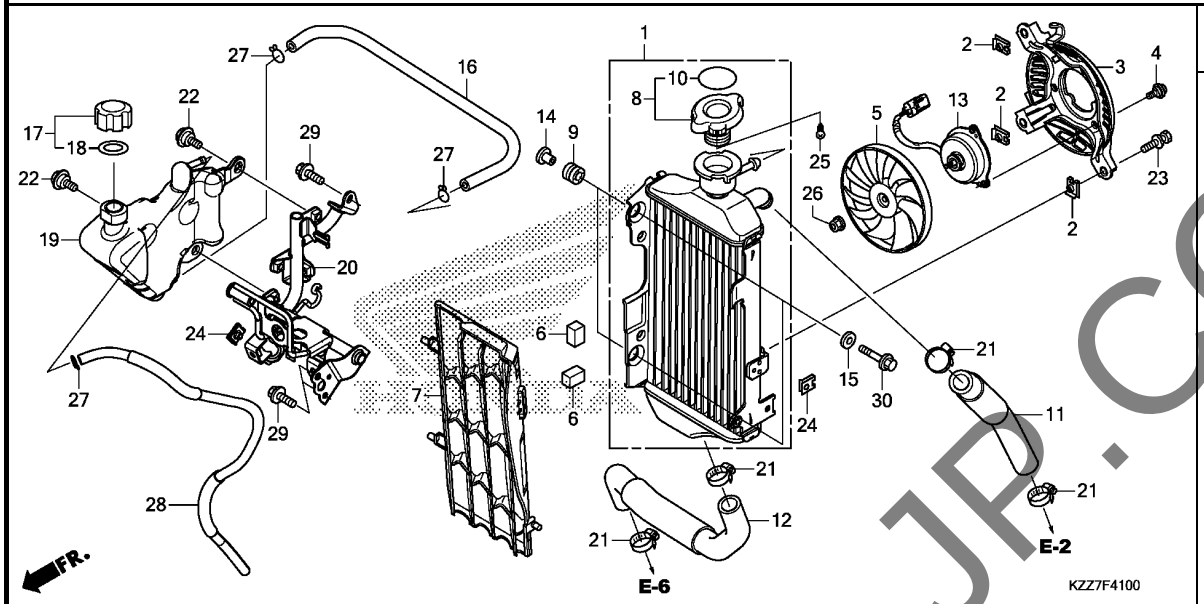


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1151C3	RADIATOR ----------	0.5
	1151G7	RADIATOR(A) ----------	0.8
		.NOTE: With middle cowling	
3	115125	SHROUD, RADIATOR ----------	0.2
	1151G6	SHROUD, RADIATOR(A) ----------	0.3
		.NOTE: With middle cowling	
5	1151A6	FAN, COOLING ----------	0.2
	1151G4	FAN, COOLING(A) ----------	0.3
		.NOTE: With middle cowling	
7	1151B1	GRILLE, RADIATOR ----------	0.1
	1151P9	GRILLE, RADIATOR(A) ----------	0.2
		.NOTE: With middle cowling	
8	1151B8	CAP, RADIATOR ----------	0.1
	1151Q1	CAP, RADIATOR(A) ----------	0.2
		.NOTE: With middle cowling	
11	1151O3	HOSE, RADIATOR :UPPER --------	0.3
	1151Q3	HOSE, RADIATOR(A) :UPPER -----	0.6
		.NOTE: With middle cowling	
12	1151O4	HOSE, RADIATOR :LOWER --------	0.4
	1151Q2	HOSE, RADIATOR(A) :LOWER -----	0.7
		.NOTE: With middle cowling	
13	1151A7	MOTOR, FAN ----------	0.3
	1151G5	MOTOR, FAN(A) ----------	0.4
		.NOTE: With middle cowling	
+16	1151E5	TUBE, RADIATOR RESERVE TANK --	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.		Parts catalogue code
1	19010-KZZ-G41	RADIATOR COMP. ----------	1	1	1	1	--------	--------	ED,PH,U
	19010-KZZ-D31	----------	1	-	1	-	--------	--------	LA
	19010-KZZ-J01	----------	-	-	1	-	--------	--------	IN
	19010-KZZ-L61	----------	-	-	-	1	--------	--------	KO
2	19014-KEA-003	NUT, SETTING(6MM) ----------	3	3	3	3			
3	19015-KZZ-902	SHROUD COMP. ----------	1	1	1	1			
4	19016-KEA-003	SCREW, PAN, 4X8.5 ----------	3	3	3	3			
5	19020-KVZ-631	FAN COMP., COOLING ----------	1	1	1	1			
6	19022-KZZ-900	RUBBER, RADIATOR ----------	2	2	2	2			
7	19034-KZZ-900	GRILLE, RADIATOR ----------	1	1	1	1			
8	19037-KZZ-G41	CAP COMP., RADIATOR(T.RAD) --	1	1	1	1	--------	--------	ED,PH,U
	19037-KZZ-D31	----------	1	-	1	-	--------	--------	LA
	19037-K15-921	----------	-	-	1	-	--------	--------	IN
	19037-KZZ-L61	----------	-	-	-	1	--------	--------	KO
9	19051-KRN-000	RUBBER, RADIATOR MOUNTING ---	2	2	2	2			
10	19046-MCA-G61	LABEL, RADIATOR CAP(T.RAD) --	1	1	1	1	--------	--------	ED,PH,U
	19055-KZR-E01	LABEL, RADIATOR CAP(T.RAD) (PORTUGUESE/SPANISH)	1	-	1	-	--------	--------	LA
	19046-K15-921	LABEL, RADIATOR CAP ----------	-	-	1	-	--------	--------	IN
	19055-MJF-H11	SEAL, RADIATOR CAP(CHINESE) (KOREAN)	-	-	-	1	--------	--------	KO
11	19062-KZZ-900	HOSE, RADIATOR UPPER --------	1	1	1	1			
12	19067-KZZ-900	HOSE, RADIATOR LOWER --------	1	1	1	1			
13	19080-KZZ-J01	MOTOR ASSY., FAN(T.RAD) -----	1	1	1	1			
14	19091-KZZ-900	COLLAR, RADIATOR MOUNTING ---	2	2	2	2			
15	19092-KZZ-900	WASHER, RADIATOR MOUNTING ---	2	2	2	2			

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F-41 RADIATOR

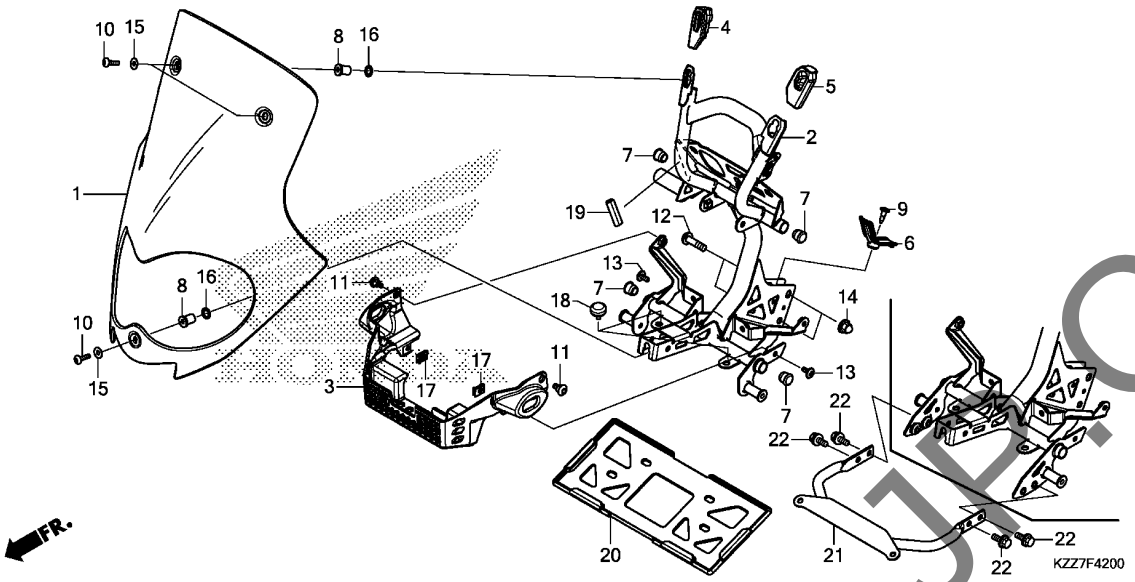


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+16	1151Q0	TUBE, RADIATOR RESERVE TANK(A)	0.5
		.NOTE: With middle cowling	
19	115110	TANK, RADIATOR RESERVE -------	0.3
	1151M9	TANK, RADIATOR RESERVE(A) ----	0.5
		.NOTE: With middle cowling	
20	4101CR	STAY, RADIATOR RESERVE TANK --	0.5
	4101FA	STAY, RADIATOR RESERVE TANK(A)	0.7
		.NOTE: With middle cowling	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
16	19101-KZZ-J00	TUBE, RESERVE TANK ----------	1	1	1	1		
17	19105-KZZ-900	CAP ASSY., RESERVE TANK -----	1	1	1	1		
18	19107-MG8-000	PACKING, RESERVE TANK -------	1	1	1	1		
19	19110-KZZ-J00	TANK, RADIATOR RESERVE ------	1	1	1	1		
20	19150-KZZ-J00	STAY COMP., RESERVE TANK ----	1	1	1	1		
21	19517-ML7-691	CLAMP, HOSE, 22-29MM --------	4	4	4	4		
22	90110-KZZ-900	BOLT, FLANGE, 6MM -----------	2	2	2	2		
23	90120-KCR-003	BOLT-WASHER, 6X16 -----------	3	3	3	3		
24	90303-KZZ-J00	NUT, CLIP, 6MM --------------	2	2	2	2		
25	93901-22020	SCREW, TAPPING, 3X6 ---------	1	1	1	1		
26	90315-MFL-003	NUT, FLANGE, 3MM ------------	1	1	1	1		
27	95002-02100	CLIP, TUBE(B10) -------------	3	3	3	3		
28	19102-KZZ-J00	TUBE COMP., RESERVE TANK (DRAIN)	1	1	1	1		
29	95701-06010-00	BOLT, FLANGE, 6X10 ----------	3	3	3	3		
30	96001-06028-00	BOLT, FLANGE, 6X28 ----------	2	2	2	2		

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F-42 WINDSCREEN

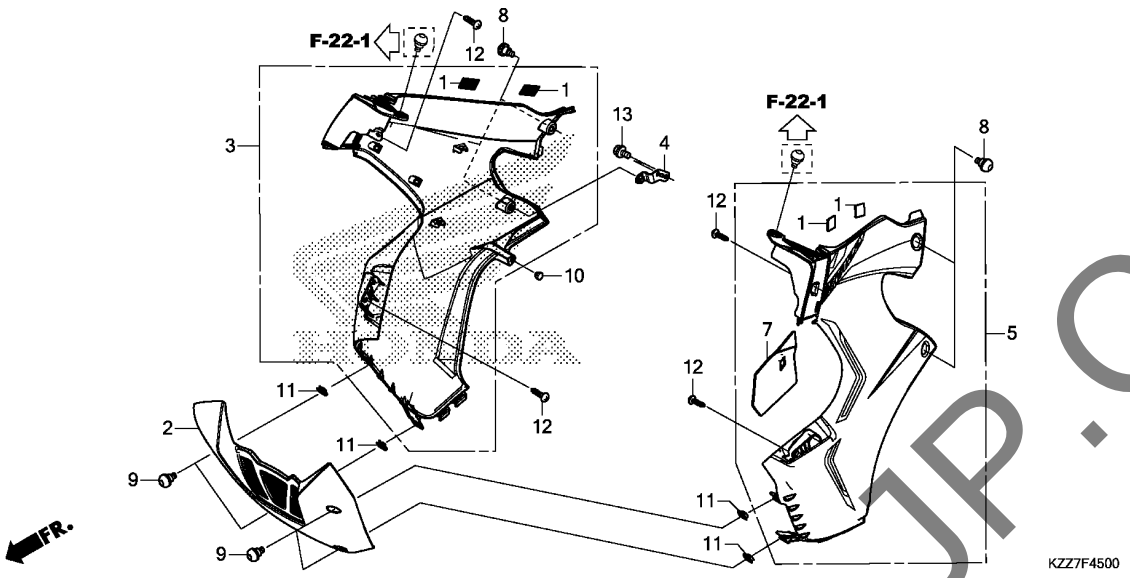


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4111Y7	SCREEN, WIND	0.1
2	6161G7	STAY, HEADLIGHT	0.5
3	4111E3	COVER, FRONT	0.3
21	4131Y1	STAY, NUMBER PLATE BRACKET	0.4

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	64110-KZZ-J00	WINDSCREEN	-	-	1	1			
2	64501-KZZ-L40	STAY COMP., HEADLIGHT	-	-	1	-	--------	--------	IN
	64501-KZZ-J00		-	-	1	-	--------	--------	LA,PH
	64501-KZZ-J80		-	-	-	1	--------	--------	ED,KO
	64501-KZZ-J70		-	-	-	1	--------	--------	U
3	64510-KZZ-J00	BOX, FR.	-	-	1	1			
4	64520-KZZ-J00	COVER, HEADLIGHT STAY(R.)	-	-	1	1			
5	64521-KZZ-J00	COVER, HEADLIGHT STAY(L.)	-	-	1	1			
6	64530-KZZ-J00	COVER, STAY(CENTER)	-	-	1	1			
7	81212-GF4-000	CAP, RR. CARRIER	-	-	4	4			
8	90111-KW3-003	NUT, COWL SETTING, 5MM	-	-	3	3			
9	90116-SP0-003	CLIP, BUMPER SEAL	-	-	1	1			
10	90117-MGZ-J80	SCREW, PAN, 5X20	-	-	3	3			
11	90122-MJK-N20	SCREW, SPECIAL, 5X11	-	-	2	2			
12	90128-KZZ-J00	BOLT, SOCKET, 8X30	-	-	2	2			
13	90154-MEE-D00	BOLT, SOCKET, 5X12	-	-	2	2			
14	90307-MJE-D00	NUT, HEX. CAP, 8MM	-	-	2	2			
15	90505-MY6-920	WASHER, 5.4X14X0.5	-	-	3	3			
16	90507-ZV1-000	WASHER, NYLON, 9MM	-	-	3	3			
17	90677-KAN-T00	NUT, CLIP, 5MM	-	-	2	2			
18	50505-GA7-730	RUBBER, STAND STOPPER	-	-	2	2			
19	17518-MFN-D00	TRIM, FUEL TANK	-	-	-	1			
20	61316-KCJ-661	GUARD, NUMBER PLATE	-	-	1	-	--------	--------	IN
21	64231-KZZ-L40	STAY, FR. NUMBER PLATE	-	-	1	-	--------	--------	IN
22	96300-06012-07	BOLT, FLANGE, 6X12	-	-	4	-	--------	--------	IN

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F-45 MIDDLE COWL

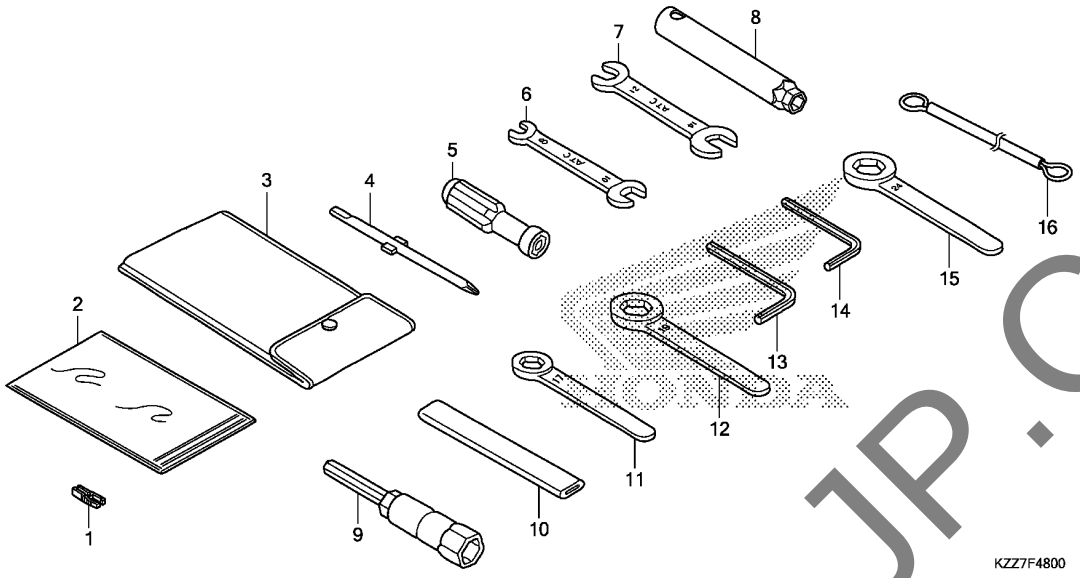


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	411145	COWL :UNDER	0.1
3	4111D4	COWL, MIDDLE :RIGHT	0.4
5	4111D3	COWL, MIDDLE :LEFT	0.3
	4111D5	COWL, MIDDLE :BOTH	0.5

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	17581-MGZ-J00	FASTENER B, DUAL LOCK, 20X30	-	-	4	4		
2	50375-KZZ-J00ZA	COWL, FR. UNDER						
		NH1.....BLACK	-	-	1	1		
3	64300-KZZ-U00ZA	COWL ASSY., R. MIDDLE(WL)						
		TYPE2.....	-	-	1	1		
	64300-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
4	64305-KZZ-J00	STAY, R. MIDDLE COWL	-	-	1	1		
5	64400-KZZ-U00ZA	COWL ASSY., L. MIDDLE(WL)						
		TYPE2.....	-	-	1	1		
	64400-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
7	64436-KZZ-J00	MAT, L. MIDDLE COWL	-	-	1	1		
8	90133-KPP-T00	SCREW, PAN, 6X14	-	-	4	4		
9	90134-KPP-T00	SCREW, PAN, 5X14	-	-	4	4		
10	90572-KV3-300	RUBBER, SEPARATOR MOUNTING ..	-	-	1	1		
11	90677-KAN-T00	NUT, CLIP, 5MM	-	-	4	4		
12	93903-243G0	SCREW, TAPPING, 4X12	-	-	4	4		
13	96001-06010-07	BOLT, FLANGE, 6X10	-	-	2	2		

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TOOLS

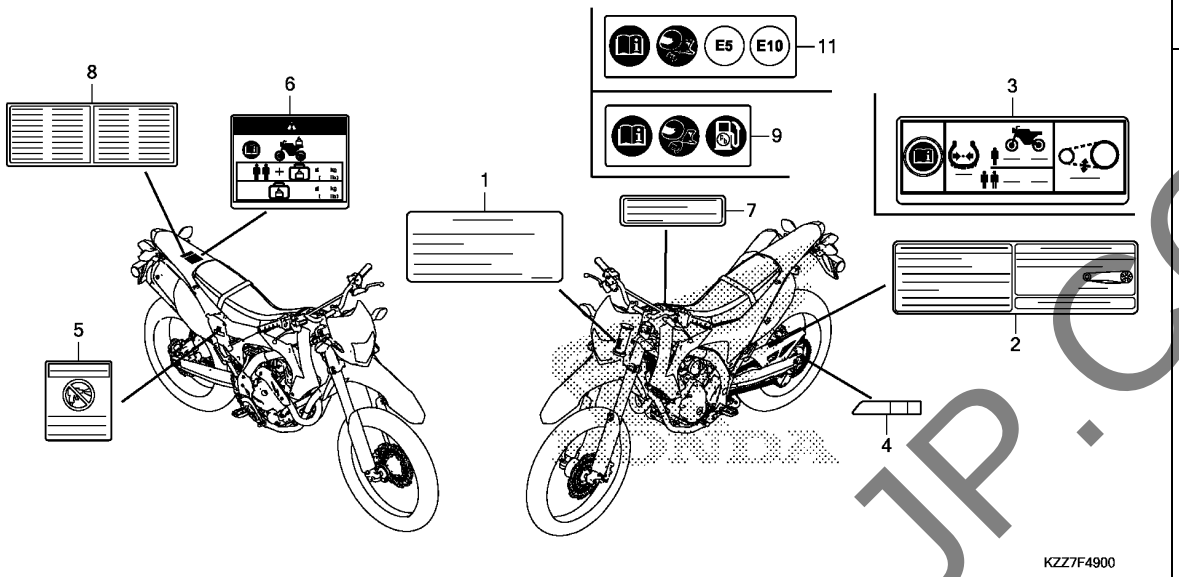


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ----------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 L K	LA K	RL K	RLA K	Serial No.	Parts catalogue code
1	38235-S04-003	PULLER, MINI FUSE(SUMITOMO) -	1	1	1	1		
2	77250-KZZ-900	BAG, OWNERS MANUAL ----------	1	1	1	1		
3	89101-MC7-000	BAG, TOOL ----------	1	1	1	1		
4	89102-538-000	DRIVER, SCREW(NO.2 + -) -----	1	1	1	1		
5	89103-538-000	GRIP ----------	1	1	1	1		
6	89211-KWW-601	SPANNER, 8X10(ATC) ----------	1	1	1	1		
7	89213-KWW-601	SPANNER, 12X14(ATC) ---------	1	1	1	1		
8	89215-KZZ-900	WRENCH, BOX ----------	(1)	(1)	(1)	(1)		
9	89216-KYJ-900	WRENCH, PLUG(16.5) ----------	(1)	(1)	(1)	(1)		
10	89217-KGH-900	HANDLE, EYE WRENCH ----------	(1)	(1)	(1)	(1)		
11	89218-MF5-000	WRENCH, EYE, 17MM ----------	(1)	(1)	(1)	(1)		
12	89219-KWW-601	WRENCH, EYE, 19MM ----------	(1)	(1)	(1)	(1)		
13	89221-371-000	WRENCH, HEX., 6MM ----------	1	1	1	1		
14	89221-429-000	WRENCH, HEX., 5MM ----------	1	1	1	1		
15	99006-24000	WRENCH, EYE, 24MM ----------	(1)	(1)	(1)	(1)		
16	77236-KAZ-780	WIRE, HELMET SET ----------	-	-	1	1		

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F-49 CAUTION LABEL(CRF250L/LA)

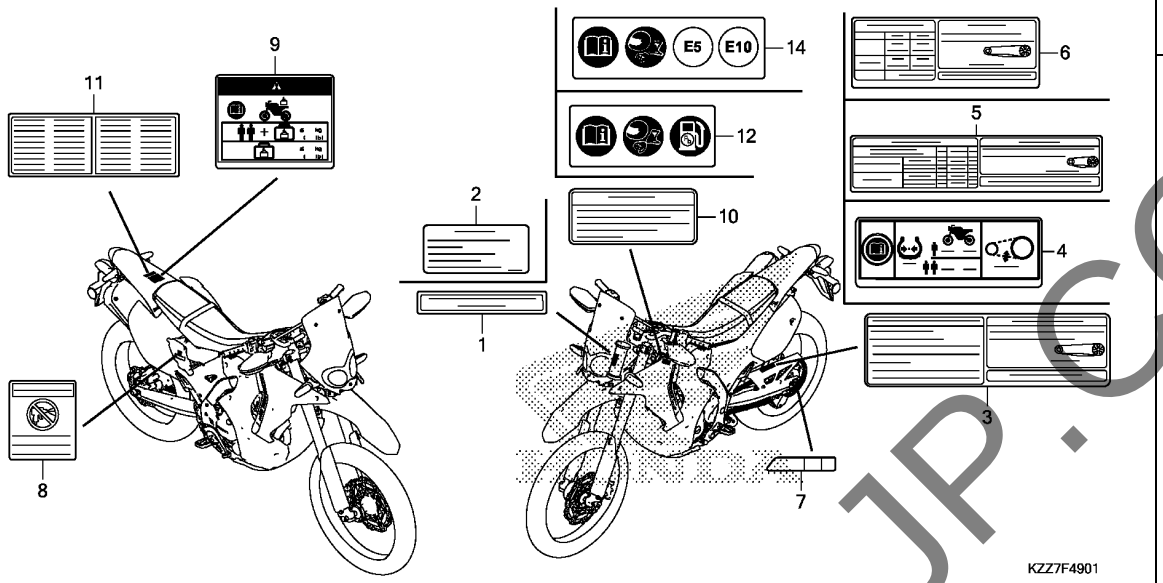


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ----------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	87125-KZZ-G40	LABEL, MANUFACTURER ----------	-	1	-	-	---------	---------	ED
2	87505-KZZ-D31	LABEL, TIRE & DRIVE CHAIN (SPANISH)	1	-	-	-	---------	---------	LA
	87505-KZZ-F01	LABEL, TIRE & DRIVE CHAIN ---	1	-	-	-	---------	---------	PH
3	87505-KZZ-G41	LABEL, TIRE & DRIVE CHAIN (PICTOGRAPH)	1	1	-	-	---------	---------	ED,U
4	87508-MJJ-D31	LABEL, CHAIN ADJUSTER ----------	1	1	-	-			
5	87509-KWS-840	LABEL, AIR CLEANER ELEMENT NOTICE(SPANISH)	1	-	-	-	---------	---------	LA
	87509-KWP-900	LABEL, AIR CLEANER ELEMENT NOTICE	1	-	-	-	---------	---------	PH
6	87512-KZZ-930	LABEL, ACCESSORIES & LOADING (PICTOGRAPH)	-	1	-	-	---------	---------	ED
7	87560-MAK-690	LABEL, DRIVE(SPANISH) ----------	1	-	-	-	---------	---------	LA
8	87560-MZ1-620	LABEL, FRENCH TRANSLATION ---	-	1	-	-	---------	---------	ED
9	87586-MGN-D00	LABEL, FUEL & DRIVE (PICTOGRAPH)	1	1	-	-	---------	---------	PH,U
11	87586-MGC-D00	LABEL, FUEL & DRIVE (PICTOGRAPH)	-	1	-	-	---------	---------	ED

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F-49-1 CAUTION LABEL(CRF250RL/RLA)

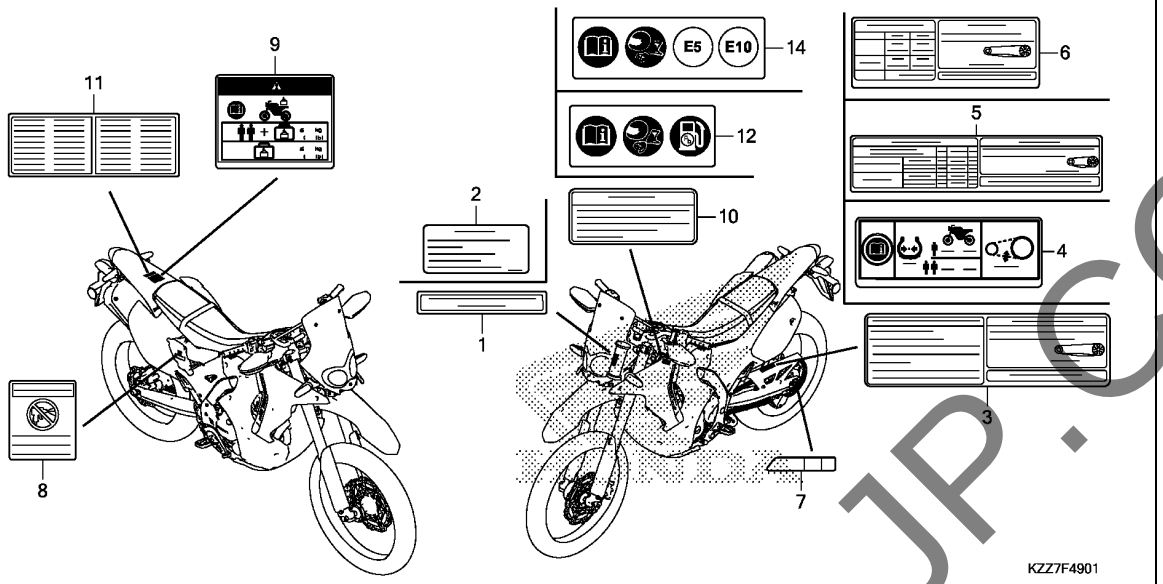


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ----------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.		Parts catalogue code
1	87125-GB0-900	PLATE, NAME ----------	-	-	-	1	--------	--------	KO
2	87125-KZZ-G40	LABEL, MANUFACTURER ----------	-	-	-	1	--------	--------	ED
3	87505-KZZ-J30	LABEL, TIRE & DRIVE CHAIN (SPANISH)	-	-	1	-	--------	--------	LA
	87505-KZZ-J60	LABEL, TIRE & DRIVE CHAIN ---	-	-	1	-	--------	--------	PH
4	87505-KZZ-J80	LABEL, TIRE & DRIVE CHAIN (PICTOGRAPH)	-	-	-	1	--------	--------	ED,U
5	87505-KZZ-L40	LABEL, TIRE & DRIVE CHAIN (INDONESIAN)	-	-	1	-	--------	--------	IN
6	87505-KZZ-L60	LABEL, TIRE & DRIVE CHAIN (KOREAN)	-	-	-	1	--------	--------	KO
7	87508-MJJ-D31	LABEL, CHAIN ADJUSTER -------	-	-	1	1			
8	87509-KWW-A40	LABEL, AIR CLEANER ELEMENT NOTICE(INDONESIAN)	-	-	1	-	--------	--------	IN
	87509-KWS-840	LABEL, AIR CLEANER ELEMENT NOTICE(SPANISH)	-	-	1	-	--------	--------	LA
	87509-KWP-900	LABEL, AIR CLEANER ELEMENT NOTICE	-	-	1	-	--------	--------	PH
9	87512-KZZ-930	LABEL, ACCESSORIES & LOADING (PICTOGRAPH)	-	-	-	1	--------	--------	ED
10	87560-KVB-930	LABEL, DRIVE CAUTION (INDONESIAN)	-	-	1	-	--------	--------	IN
	87560-MAK-690	LABEL, DRIVE(SPANISH) -------	-	-	1	-	--------	--------	LA
	87560-MBR-871	LABEL, DRIVE CAUTION(KOREAN)	-	-	-	1	--------	--------	KO
11	87560-MZ1-620	LABEL, FRENCH TRANSLATION ---	-	-	-	1	--------	--------	ED
12	87586-MGN-D00	LABEL, FUEL & DRIVE (PICTOGRAPH)	-	-	1	1	--------	--------	PH,U

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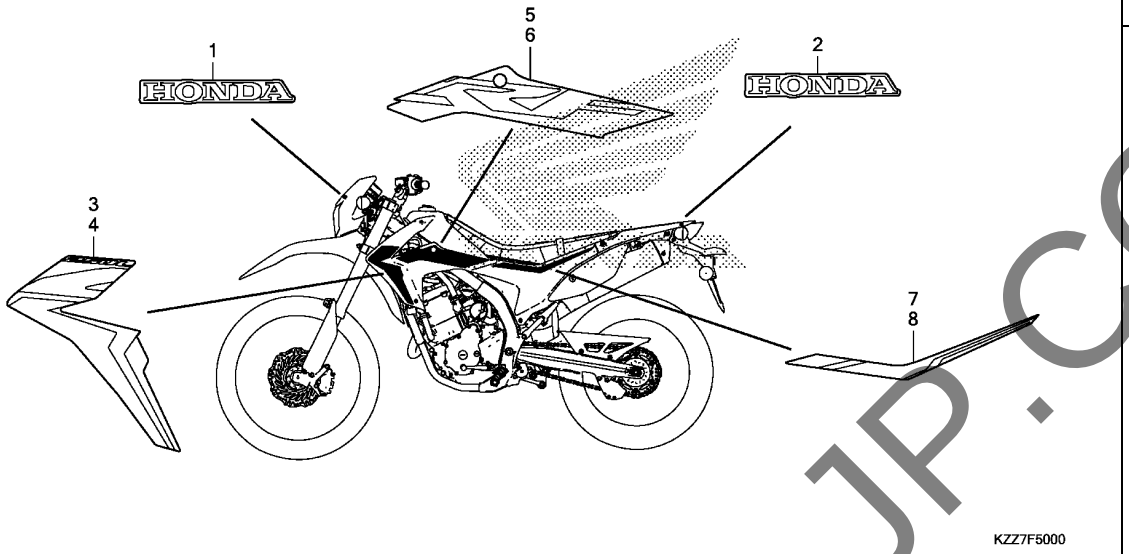
F-49-1 CAUTION LABEL(CRF250RL/RLA)



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
14	87586-MGC-DD0	LABEL, FUEL & DRIVE (PICTOGRAPH)	-	-	-	1	--------	-------- ED

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MARK/STRIPE(CRF250L/LA)

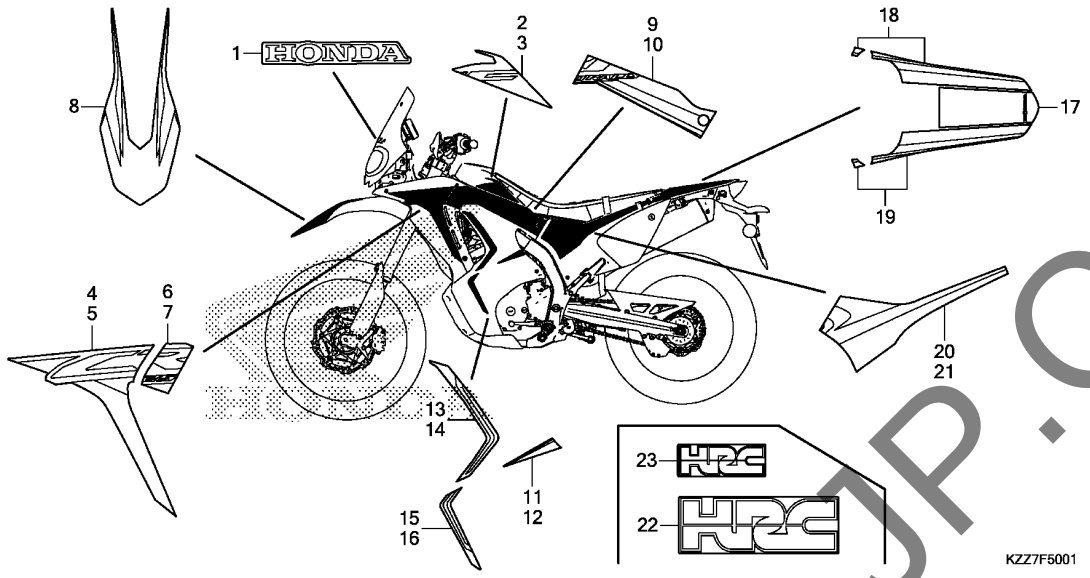


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	86101-KZZ-N00ZA	MARK, HONDA(70MM)						
		TYPE2.....	1	1	-	-		
	86101-KZZ-N00ZB	*TYPE1*.....	1	1	-	-		
2	86102-KZZ-L30ZA	MARK, HONDA(70MM)						
		TYPE1.....	1	1	-	-		
	86102-KZZ-N00ZA	*TYPE1*.....	1	1	-	-		
3	86191-KZZ-D10ZA	STRIPE, R. FR. SHROUD						
		TYPE1.....	1	1	-	-		
	86191-KZZ-N00ZA	*TYPE1*.....	1	1	-	-		
4	86192-KZZ-D10ZA	STRIPE, L. FR. SHROUD						
		TYPE1.....	1	1	-	-		
	86192-KZZ-N00ZA	*TYPE1*.....	1	1	-	-		
5	86193-KZZ-D10ZA	STRIPE, R. RR. SHROUD						
		TYPE1.....	1	1	-	-		
	86193-KZZ-N00ZA	*TYPE1*.....	1	1	-	-		
6	86194-KZZ-D10ZA	STRIPE, L. RR. SHROUD						
		TYPE1.....	1	1	-	-		
	86194-KZZ-N00ZA	*TYPE1*.....	1	1	-	-		
7	86831-KZZ-D10ZA	STRIPE, R. SIDE COVER						
		TYPE1.....	1	1	-	-		
	86831-KZZ-N00ZA	*TYPE1*.....	1	1	-	-		
8	86832-KZZ-D10ZA	STRIPE, L. SIDE COVER						
		TYPE1.....	1	1	-	-		
	86832-KZZ-N00ZA	*TYPE1*.....	1	1	-	-		

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F-50-1 MARK/STRIPE(CRF250RL/RLA)

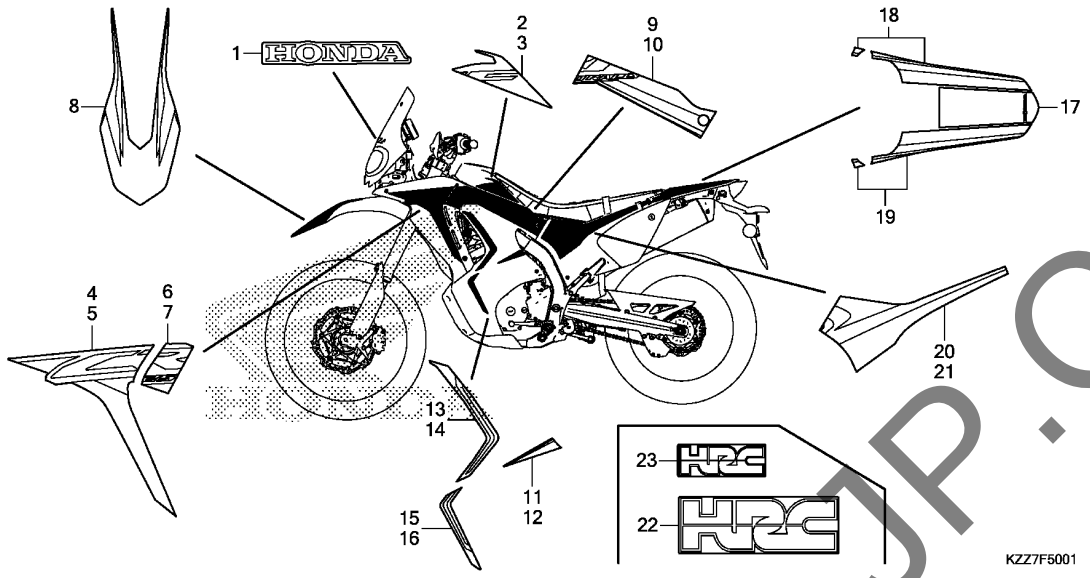


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
1	86102-KZZ-900ZC	MARK, HONDA(70MM)						
		TYPE1.....	-	-	1	1		
2	86171-KZZ-U00ZA	STRIPE, R. FUEL TANK						
		TYPE2.....	-	-	1	1		
	86171-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
3	86172-KZZ-U00ZA	STRIPE, L. FUEL TANK						
		TYPE2.....	-	-	1	1		
	86172-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
4	86191-KZZ-U00ZA	STRIPE A, R. FR. SHROUD						
		TYPE2.....	-	-	1	1		
	86191-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
5	86192-KZZ-U00ZA	STRIPE A, L. FR. SHROUD						
		TYPE2.....	-	-	1	1		
	86192-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
6	86193-KZZ-U00ZA	STRIPE B, R. FR. SHROUD						
		TYPE2.....	-	-	1	1		
	86193-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
7	86194-KZZ-U00ZA	STRIPE B, L. FR. SHROUD						
		TYPE2.....	-	-	1	1		
	86194-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
8	86611-KZZ-U00ZA	STRIPE, FR. FENDER						
		TYPE2.....	-	-	1	1		
	86611-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
9	86641-KZZ-U00ZA	STRIPE A, R. MIDDLE COWL						
		TYPE2.....	-	-	1	1		
	86641-KZZ-U00ZB	*TYPE1*.....	-	-	1	1		
10	86642-KZZ-U00ZA	STRIPE A, L. MIDDLE COWL						
		TYPE2.....	-	-	1	1		

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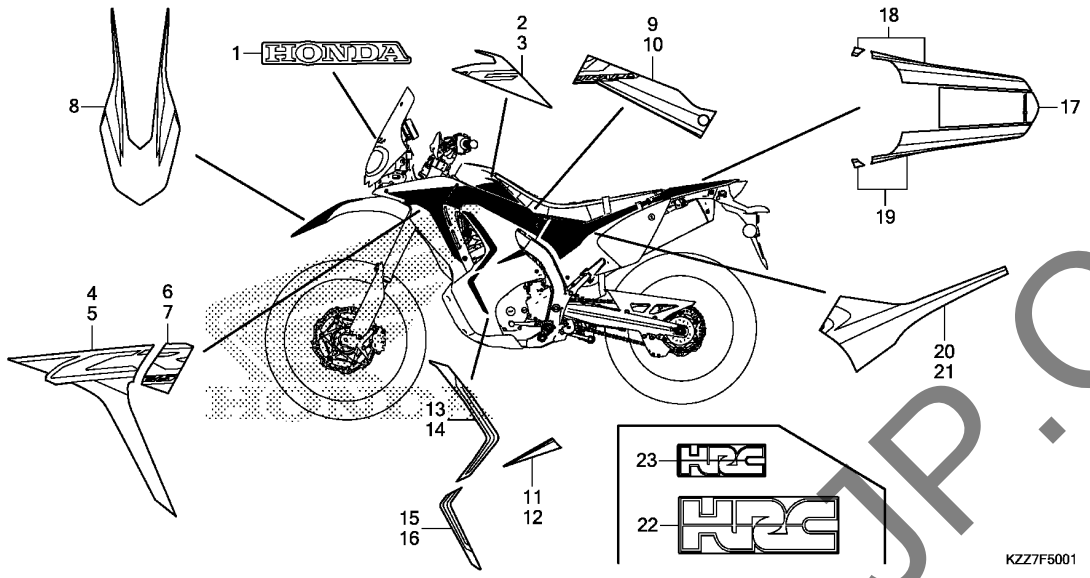
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Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
10)	86642-KZZ-U00ZB	STRIPE A, L. MIDDLE COWL						
		TYPE1	-	-	1	1		
11	86643-KZZ-U00ZA	STRIPE B, R. MIDDLE COWL						
		TYPE2	-	-	1	1		
	86643-KZZ-U00ZB	*TYPE1*	-	-	1	1		
12	86644-KZZ-U00ZA	STRIPE B, L. MIDDLE COWL						
		TYPE2	-	-	1	1		
	86644-KZZ-U00ZB	*TYPE1*	-	-	1	1		
13	86645-KZZ-J00ZA	STRIPE C, R. MIDDLE COWL						
		TYPE1	-	-	1	1		
	86645-KZZ-U00ZA	*TYPE2*	-	-	1	1		
14	86646-KZZ-J00ZA	STRIPE C, L. MIDDLE COWL						
		TYPE1	-	-	1	1		
	86646-KZZ-U00ZA	*TYPE2*	-	-	1	1		
15	86647-KZZ-J00ZA	STRIPE D, R. MIDDLE COWL						
		TYPE1	-	-	1	1		
	86647-KZZ-U00ZA	*TYPE2*	-	-	1	1		
16	86648-KZZ-J00ZA	STRIPE D, L. MIDDLE COWL						
		TYPE1	-	-	1	1		
	86648-KZZ-U00ZA	*TYPE2*	-	-	1	1		
17	86801-KZZ-J00ZA	STRIPE, RR. FENDER						
		TYPE1	-	-	1	1		
	86801-KZZ-U00ZA	*TYPE2*	-	-	1	1		
18	86803-KZZ-U00ZA	STRIPE, R. RR. FENDER						
		TYPE2	-	-	1	1		
	86803-KZZ-U00ZB	*TYPE1*	-	-	1	1		

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F-50-1 MARK/STRIPE(CRF250RL/RLA)



Ref. No.	Part No.	Description	Reqd. QTY CRF250 LK	LAK	RLK	RLAK	Serial No.	Parts catalogue code
19	86804-KZZ-U00ZA	STRIPE, L. RR. FENDER						
		TYPE2	-	-	1	1		
	86804-KZZ-U00ZB	*TYPE1*	-	-	1	1		
20	86831-KZZ-U00ZA	STRIPE, R. SIDE COVER						
		TYPE2	-	-	1	1		
	86831-KZZ-U00ZB	*TYPE1*	-	-	1	1		
21	86832-KZZ-U00ZA	STRIPE, L. SIDE COVER						
		TYPE2	-	-	1	1		
	86832-KZZ-U00ZB	*TYPE1*	-	-	1	1		
22	86861-KZZ-J00	MARK, HRC(120MM)	-	-	2	2		
23	86862-KZZ-J00	MARK, HRC(65MM)	-	-	2	2		

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	102	1
06435-KZZ-901	102	2
06440-KZZ-900	99	1
06451-KZZ-901	98	2
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11100-KZZ-900	65	1
11107-KYJ-900	65	2
11200-KZZ-900	65	3
11300-KZZ-D20	56	1
11341-KZZ-900	61	1
11360-KZZ-900	61	2
11394-KYJ-900	56	2
	78	1
11395-KYJ-900	61	3
	78	1
12000		
12010-K33-700	44	1
12010-K33-950	44	1
12100-KZZ-900	55	1
12191-KYJ-900	55	2
	77	1
12204-KYJ-305	44	2
12205-KYJ-305	44	3
12207-KYJ-900	44	4
12209-MLO-722	48	1
12251-KYJ-901	44	5
	77	1
12300-KZZ-900	43	1
12341-MAT-750	43	2
12391-KYJ-901	43	3
	77	1
13000		
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14451-KYJ-900	48	6
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